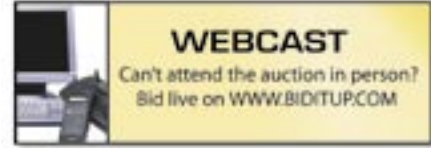


BIDITUP™ LIVE ON-SITE
AUCTIONS & APPRAISALS WORLDWIDE & WEBCAST

AUCTION

Tuesday, March 6, 2007
Beginning at 10:00 A.M. EST
1500 Range Way
Florence, SC 29502



Formerly of MAYTAG
Stamping Equipment of a Major Appliance Manufacturer
Featuring (40) as Late as 2002 Minster, Bliss, Verson, Niagara, and Capitol SSDC, Hydraulic, Gap Frame, and OBI Presses up to 500-Ton, Press Feed Line Equipment, 30,000-Lb. Rico Die Handler, Mayfran Underground Scrap Conveyor System



Capitol Technologies Hydraulic Presses



Bliss 300 & 400-Ton SSDC Presses

- ▼ HYDRAULIC PRESSES
- ▼ STRAIGHT SIDE DOUBLE CRANK PRESSES
- ▼ OBI & GAP FRAME PRESSES
- ▼ DIE CARTS
- ▼ PANEL BENDERS
- ▼ BLANK FEEDERS
- ▼ SERVO FEEDS
- ▼ AIR FEEDS
- ▼ UNCOILERS
- ▼ CRADLE/STRAIGHTENERS
- ▼ STOCK STRAIGHTENERS
- ▼ THREADING TABLE
- ▼ ROLL COATER
- ▼ LIFT TABLES
- ▼ CONVEYORS
- ▼ SCRAP CONVEYOR SYSTEM
- ▼ WELDERS
- ▼ OVEN & FINISHING
- ▼ SPILL PROTECTION CONTAINMENT
- ▼ TOOL ROOM
- ▼ INSPECTION
- ▼ ROLLING STOCK
- ▼ FORKLIFT MAINTENANCE
- ▼ MISCELLANEOUS

BIDITUP AUCTIONS & APPRAISALS WORLDWIDE

www.BIDITUP.com

HYDRAULIC PRESSES, STRAIGHT SIDE DOUBLE CRANK PRESSES, OBI & GAP FRAME PRESSES, DIE CARTS, PANEL BENDERS, BLANK FEEDERS

HYDRAULIC PRESSES

2002 – 500 Ton Capitol Technologies, Down Acting, Tie rod frame, Stroke 26", Daylight 67", Bed 48" x 84", Slide 48" x 84" T-slotted, Bolster plate 6", Window 48", 8-Point Gibbing, (2) 150 HP pump motors, Max. Hydraulic System Pressure 4000 PSI, Speeds 930 IPM Rapid advance, 180 IPM Pressing, 950 IPM Return, S/N 00792/50

(2) 2002 – 350 Ton Capitol Technologies, Down Acting, Tie rod frame, Stroke 26", Daylight 67", Bed 48" x 84", Slide 48" x 84" T-slotted, Bolster plate 6", Window 48", 8-Point Gibbing, (2) 100 HP pump motors, Max. Hydraulic System Pressure 4000 PSI, Speeds 930 IPM Rapid advance, 180 IPM Pressing, 940 IPM Return, S/N 00792/40

300 Ton Verson, MDL. #300-HDI-72-48, Down Acting, Tie rod frame, Stroke 18", Daylight 32", Bed & Slide 48" x 72", T-slotted Ram & Bolster, Cushion, Speeds 1075 IPM Rapid advance, 104 IPM Pressing, 935 IPM Return, S/N 25980

STRAIGHT SIDE DOUBLE CRANK PRESSES

(3) 400 Ton Minster, MDL. #SE2-400-96-60, Stroke 16", SPM 0–30 variable, Bed & Slide 60" x 96", Shut height 29 1/2" to bed, Slide adj. 10" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Air Cushion, Window 28", S/N 15673, 15674, 15675

1989 – 400 Ton Bliss Draw Link, MDL. #SC2-400-96-48, Stroke 18", SPM 20-40 variable, Bed & Slide 48" x 96", Shut height 43 1/2" to bed, Slide adj. 10" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Windows 32", Atlas Automation Extractor Arm, S/N H-70502

(3) 1989 – 300 Ton Bliss, MDL. #SE2-300-48-96, Stroke 18", SPM 34, Bed & Slide 48" x 96", Shut height 43 1/2" to bed, Slide adj. 10" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Window 36", Atlas Automation Extractor Arm, S/N H-70498, H-70499, H-70500

1989 – 300 Ton Bliss, MDL. #SE2-300-48-96, Stroke 18", SPM 20-33 variable, Bed & Slide 48" x 96", Shut height 43 1/2" to bed, Slide adj. 10" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Window 36", S/N H-70501

300 Ton Niagara, MDL. #SC2-300-84-54, Stroke 12", SPM 12-30 variable, Bed & Slide 54" x 84", Shut height 28" to bed, Slide adj. 12" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Air Cushion, Window 24", S/N 49644

300 Ton Niagara, MDL. #SC2-300-84-54, Stroke 12", SPM 25, Bed & Slide 54" x 84", Shut height 28" to bed, Slide adj. 12" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Air Cushion, Window 24", S/N 49642

250 Ton Niagara, MDL. #SC2-250-120-60, Stroke 12", SPM 20, Bed & Slide 60" x 120", Shut height 30" to bed, Slide adj. 11" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Window 28", S/N 51755

250 Ton Verson, MDL. #250-S2-96T, Stroke 14", SPM 20, Bed 52" x 96", Slide 40" x 89", Shut height 20" to bed, Slide adj. 8" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Air Cushions, Window 24", S/N 9170

200 Ton Verson, MDL. #S2-200-84-48, Stroke 12", SPM 25, Bed & Slide 48" x 84", Shut height 30" to bed, Slide adj. 8" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Air Cushions, Window 30", S/N 19290

200 Ton Verson, MDL. #S2-200-72, Stroke 10", SPM 26, Bed 42" x 72", Slide 32" x 66", Shut height 20" to bed, Slide adj. 8" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Air Cushions, Window 20", S/N 6563

(3) 1989 – 200 Ton Bliss, MDL. #SE2-200-72 x 48, Stroke 18", SPM 34, Bed & Slide 48" x 72", Shut height 43 1/2" to bed, Slide adj. 10" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Window 36", S/N H-70495, H-70496, H-70497

200 Ton Minster, MDL. #E2-200-60-42, Stroke 8", SPM 0-80 variable, Bed 42" x 60", Slide 36" x 60", Shut height 21" to bed, Slide adj. 6" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Air Cushions, Littell 20" Single Roll Feed, Window 20", S/N 15538

(3) 200 Ton Bliss, MDL. #SC2-200-60-48, Stroke 8", SPM 20-40 variable, Bed & Slide 48" x 60", Shut height 22" to bed, Slide adj. 10" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Air Cushions, Window 24", S/N C-178-01, C-178-02, C-179-01

1989 – 150 Ton Bliss, MDL. #SC2-150-60-48, Stroke 8", SPM 25-50 variable, Bed & Slide 48" x 60", Shut height 42" to bed, Slide adj. 8" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Window 40", S/N H-70586

OBI & GAP FRAME PRESSES

(3) 1989 – 175 Ton Bliss Double Crank Gap, MDL. #SG2-175-84-30, Stroke 10", SPM 30-60 variable, Bed 30" x 84", Slide 30" x 80", Shut height 30" to bed, Slide adj. 8" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Atlas Automation Extracto Arms, S/N H-70568, H-70569, H-70570

(5) 150 Ton Verson Gap, MDL. #150 OBG, Stroke 8", SPM 15-45 variable, Bed 30" x 50", Slide 24" x 40", Shut height 22" to bed, Slide adj. 6" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Air Cushion, S/N 20073, 20074, 20075, 20076, 20078

1989 – 110 Ton Bliss OBI, MDL. #C-110, Stroke 8", SPM 60, Bed 28" x 42", Slide 24" x 28", Shut height 21" to bed, Slide adj. 4" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, Motorized inclining, S/N H-70581

1989 – 100 Ton Bliss Double Crank Gap, MDL. #C2-100, Stroke 6", SPM 35–75 variable, Bed 24" x 60", Slide 24" x 54", Shut height 24" to bed, Slide adj. 3" motorized, T-slotted Ram & Bolster, Air Clutch & Brake, S/N H-70585

1989 – 60 Ton Bliss OBI, MDL. #C-60, Stroke 6", SPM 50-100 variable, Bed 20" x 32", Shut height 20" to bed, Slide adj. 3", T-slotted Bolster, Air Clutch & Brake, Motorized inclining, S/N H-70584

1988 – 60 Ton Bliss OBI, MDL. #C-60, Stroke 8", SPM 60, Bed 20" x 32", Shut height 15 1/2" to bed, Slide adj. 3", T-slotted Bolster, Air Clutch & Brake, Motorized inclining, S/N H-70582

DIE CARTS

(5) Atlas Automation, 48" x 96" Cap. between Press Die Carts, S/N 35584, 35585, 35586, 35587, 35588

PANEL BENDERS

(2) American Tool & Die, MDL. #FP 34 x 24, S/N 14833-1, 14833-2

BLANK FEEDERS

Atlas Automation, 84" wide

2002 – Union Tool Corp. Stack Feeder, 40" x 40" Max. Blank size, 29" x 29" Min. Blank size, 14" Max. Stack height, 6,500# Max. Stack weight



Capitol Technologies Hydraulic Presses



Verson 300-HDI-72-48



Minster SE2-400-96-60

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL (818) 508-7034

**HYDRAULIC PRESSES, STRAIGHT SIDE DOUBLE CRANK PRESSES,
 OBI & GAP FRAME PRESSES, DIE CARTS,
 PANEL BENDERS, BLANK FEEDERS**



1989

400-TON

Bliss SC2-400-96-48



1989

300-TON

4 AVAILABLE

Bliss SE2-300-48-96



300-TON

2 AVAILABLE

Niagara SC2-300-84-54



250-TON

Niagara SC2-250-120-60



1989

200-TON

3 AVAILABLE

Bliss SE-200-72 x 48



200-TON

3 AVAILABLE

Bliss SC2-200-60-48



200-TON

Minster E2-200-60-42



1989

150-TON

Bliss SC2-150-60-48



1989

175-TON

3 AVAILABLE

Bliss SG2-175-84-30



150-TON

5 AVAILABLE

Verson 150 OBG



1989

110-TON

Bliss C-110



1989

100-TON

Bliss C2-100

SERVO FEEDS, AIR FEEDS, UNCOILERS, CRADLE/STRAIGHTENERS, STOCK STRAIGHTENERS, THREADING TABLE, ROLL COATER, LIFT TABLES, CONVEYORS, SCRAP CONVEYOR SYSTEM, WELDERS, OVEN & FINISHING, SPILL PROTECTION CONTAINMENT

SERVO FEEDS

Cooper-Weymouth, MDL. #SMX-24H, Capacity 24" wide x .187" thickness, Cabinet base, S/N 35004

1998 - Rowe, MDL. #FSTD0M-3-40, Capacity 40" wide x .062" thickness, 5-Roll pull thru straightener, 300 FPM, Threading Table, S/N R29507 FST

AIR FEEDS

Dallas, MDL. #D250, .125" x 12" x 12" Capacity, pull thru straightener, S/N 16823

UNCOILERS

12,000# Dallas, MDL. #06501, Motorized, 24" wide, 60" O.D., Hydraulic expansion, Hold down arm, Coil Car, S/N 12301

10,000# Feed Lease, MDL. #PR10M36, Motorized, 36" wide, 60" O.D., 6 Keepers, Hydraulic expansion, S/N 3879

5,000# Dallas, MDL. #DPR-518, Motorized, 18" wide, 48" O.D., 6 Keepers, Air Brake, S/N 122 B

CRADLE/STRAIGHTENERS

12,000# Rowe, MDL. #C 20 HD/CB-C12000-J, .190" x 20" Capacity, 7 Straightening Rolls, Entry & Exit pinch rolls, End Debender, S/N 13215

STOCK STRAIGHTENERS

Dallas, MDL. #DST-3-7-24, Capacity 24" wide x .090" thickness, S/N 12303

THREADING TABLE

Rowe, MDL. #PTS-30, 32" wide, Pneumatic lift, S/N R29575

ROLL COATER

Union Tool Co., MDL. #15-B-50, S/N 2688

LIFT TABLES

4,000# Southworth Air Lift Table, MDL. #EZREAZH14, 3' x 5', S/N 59391A1

CONVEYORS

(9) **Titan & New London Eng.**, Motorized, 4' x 8', 3' x 10', 2' x 12'

SCRAP CONVEYOR SYSTEM

Mayfran, Underground, (4) Runs, 240' x 36" wide, 300' x 30" wide, 180' x 24" wide, with above ground inclined conveyor to dual dump boxes outside of building.

WELDERS

50 KVA, Standard Resistance Welder, Type AR3-18-30, Style AR3, S/N 2248

(4) **50 KVA**, Peer Rocker Arm Spot Welder, MDL. #AR-450, S/N 85007

(5) **85 KVA**, Standard Resistance Welder Co., Special built resistance welder, S/N 2278

OVEN & FINISHING

Roto Finish Spiratron, 60" capacity, Job #2245, S/N ER-1011MS-90-E7

1999 - DRI Quik Infrared Oven, MDL. #FTH13-IM3-1H20, 36" wide belt, S/N 9392-1199

SPILL PROTECTION CONTAINMENT

(5) **Enpac IBC Spil-Pal Containers**, 400 gallon capacity, size 73" x 73" x 24"

(3) **Enpac Poly Barrell Rockers**



Bliss C-60



Dallas Reel & Coil Car



Rowe Cradle Straightener



Cooper Weymouth Servo Feed



5,000-Lb. Dallas Reel



Rico Die Handler



Autoquip Lift Truck Repair Platform



Mayfran Scrap System

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**TOOL ROOM, INSPECTION, ROLLING STOCK,
FORKLIFT MAINTENANCE,
MISCELLANEOUS**

TOOL ROOM

DeVlieg Spiramatic Jigmill, MDL. #3H-48, 36" x 48" table
Carlton Radial Drill, 6' x 17"
Carlton Radial Drill, Knee, 3' x 9"
(2) Dake H Shop Presses
Supermill J Vertical Milling Machine, 10" x 44"
 Power table
Cincinnati Mill, MDL. #2MI, S/N 2J2P17-32
Sunnan Hone, MDL. #MBB-1680, S/N 72104



Jig Mill



Radial Drill



Vertical Mill

INSPECTION

Rockwell Hardness Tester, MDL. #8B, S/N 5821
Thermotron Environmental Chamber, MDL. #SM-18C-3-3, S/N 24010
(5) Starrett Granite Plates, 3' x 6' x 8", 2' x 4' x 8", 3' x 4' x 6", 15" x 18" x 4"

ROLLING STOCK

2002 - 30,000# Rico Electric Die Handler, MDL. #RDHFPRDD-300, 5' x 10' Capacity, Type E, S/N R-12552
5,000# Hyster Propane Forklift, MDL. #550XL, S/N C187V01534M
6,000# Yale Electric Forklift, S/N N778414
3,000# Yale Electric Forklift, S/N N470871
(2) 4,500# Crown Electric Stand-Up Forklifts, MDL. #45RRTT, S/N 1A108128, 1A108144
3,500# Yale Electric Stand-Up Forklift, MDL. #NR035AAML, S/N N470595
3,000# Hyster Electric Stand-Up Forklift, MDL. #R30E, S/N D118H01607N
Volvo Tractor, MDL. #DD94, VIN #4V1VDBRF3SN714547
45' Budd Trailer
45' Stoughton Trailer



Peer Spot Welder



Volvo Tractor & Trailers



Dri Quick Oven



Forklifts

FORKLIFT MAINTENANCE

20,000# Autoquip Lift Truck Repair Platform, MDL. #CFL-200
MTC Battery Lift Materials Transportation Company, MDL. #BT-2-30-SS-V-5G, S/N 5929
Sackett System Battery Lifter, MDL. #TC24-P, S/N 2583
Battery Charger Racks with (12) 24 V Hobart Accu-Charger Battery Chargers

MISCELLANEOUS

Vidmar Cabinets; Motors; Gear Reducers; Shop Supplies; Tooling; Press Maintenance Supply Room; Forklift Maintenance Supply Room; Work Benches; Cabinets; Pallet Racking; Die Racks; Banding Carts; Rigging Chains; Pallet Jacks; Grease Pumps; Oil Containment Containers & Totes; Bearings; Fittings; Electrical Supply Room; File Cabinets; Fans; Trash Hoppers

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 843-665-4555

Wingate Inn
 2123 W. Lucas Street
 Florence, SC
 843-629-1111

Hampton Inn
 1826 W. Lucas Street
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 843-662-7000

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MACHINERY AUCTION
MARCH 6, 2007



**Formerly of MAYTAG
Stamping Equipment of a Major Appliance Manufacturer**

Featuring (40) as Late as 2002 Minster, Bliss, Verson, Niagara, and Capitol SSDC, Hydraulic, Gap Frame, and OBI Presses up to 500-Ton, Press Feed Line Equipment, 30,000-Lb. Rico Die Handler, Mayfran Underground Scrap Conveyor System

AUCTION

Tuesday, March 6, 2007
Beginning at 10:00 A.M. EST

PREVIEW

Monday, March 5, 2007
9:00 A.M. to 4:00 P.M. EST

LOCATION

1500 Range Way
Florence, SC 29502

See page 5 for directions & lodging

FOR THE COMPLETE TERMS & CONDITIONS OF THIS AUCTION
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FEATURED AUCTION

**Formerly of MAYTAG
Stamping Equipment
of a Major Appliance
Manufacturer**

Tuesday, March 6, 2007
Florence, South Carolina

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< Capitol Technologies
Hydraulic Presses



> Bliss 300 & 400-Ton
SSDC Presses

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OR EQUIPMENT BUYER**

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