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Catalog for Auction:3 ROLLFORMING LINES

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Lot Num		Qty.	Description	Lot Num	Qty.	Description
1	_____	1	21 STAND X 4" X 60" ARDCOR U JOINT DRIVE ROLLFORMING LINE, Currently Tooled For 7.2" Rib Panel And V Beam (Alcoa #1 Line) Consisting Of: 24,000 Lb X 60" Mandrel Type Uncoiler With Coil Car, 16" - 20" Expansion - Hydraulic, Traversing Base, Drag Brake, 20" X 64" 2-Roll Embossing Roll, Hydraulic Push Down, Rollformer: Serial 7667204, Number Of Stands 21, Shaft Diameter 4", Vertical 11" - 15", Lower Spindle To Base 14", 80 Ton (est) Ardcor Cutoff, 68" Between Posts, Air Clutch And Brake, 20' Conveyor Runnout			
2	_____	1	24 STAND X 4" ARBOR X 60" ASC ROLLFORMING LINE, Currently Tooled For 8" Rib Panel And Ring Lock, 20,000 Lb (est) Cone Type Uncoiler With Coil Car & Pinch Roll, 20" X 64" 2-Roll Embossing Roll, Hydraulic Push Down, Rollformer: Serial 11 132 2, Number Of Stands 24, Shaft Diameter 4", Horizontal 14", Vertical 6-1/2" - 9", Lower Spindle To Base 7-1/2", 40 Ton Yoder P-40S, 18" Between Posts Centers x 65.5" Between Post Centers, Serial # Y-138262, Year 1962, Stroke 4", 20' Runnout Conveyor			
3	_____	1	24 STAND X 4" X 60" ARDCOR ROLLFORMING LINE, Currently Tooled For 4" Rib And 1/2" Corrugation, Less Uncoiler, 20" X 64" 2-Roll Embossing Roll, Hydraulic Push Down, Number Of Stands 24, Shaft Diameter 4", Horizontal 24", Vertical 11" - 15", Center Of Lower Spindle To Base 14", Entry Edge Guide With Sheet Slitter YES, 80 Ton (est) Metform 4 Post Cutoff, 70" Between Posts, Air Clutch & Brake			