

BIDITUP[®] ONSITE & BIDCAST[®]

AUCTION

Tuesday, December 14th, 2004
 Beginning at 9:00 am, PST
 601 So. Vincent Avenue
 Azusa, CA 91702



By Order of the United States Bankruptcy Court - Case #LA04-30004-ES

PACIFIC PRECISION METALS, INC.

**Multi-Million Dollar
 High Speed Stamping,
 CNC Fabricating, Punching,
 Four Slide Wire Forming &
 Multi-Slide Operations
 and CNC Tool & Die Facility**

- Door Knob Manufacturing Lines
- Straight Side Presses
- OBI/Gap Frame Presses
- Transfer Presses
- Servo Feed Lines
- Press Accessories
- Stock Straighteners
- Cut-To-Length Line
- Fourslide Machines
- CNC Turret Fabricators
- Shears
- CNC EDMs & Hole Popper
- Wire Stitcher
- Vertical Machining Center
- Vertical Mills
- Surface Grinders
- Rotary Surface Grinder
- ID/OD Grinder
- Grinders
- Finishing Sander
- Engine Lathes
- Proprietary Machinery
- CMMs
- Optical Comparators
- Air Compressors & Dryers
- Band Saws
- Hydraulic Presses
- Drills
- Cranes
- Wrapper
- Parts Washers
- Welders
- Forklifts & Trailers
- Misc. & Much More!

BIDITUP WORLDWIDE: www.biditup.com



DOOR KNOB MANUFACTURING LINES

LINES USED TO MANUFACTURE DOOR KNOBS & INTERIOR MECHANISMS ON BEHALF OF KWIKSET, A DIVISION OF BLACK & DECKER AND SCHLAGE LOCKS, A DIVISION OF INGERSOLL RAND

(4) DOOR KNOB LINES TO BE SOLD IN BULK AND PIECEMEAL



CUSTOM DESIGNED ROTARY PIERCE & DRIFT MACHINES



DOOR KNOB LINE



DOOR KNOB LINE



DOOR KNOB LINE



DOOR KNOB LINE



DOOR KNOB LINE



DOOR KNOB LINE

(4) DOOR KNOB MANUFACTURING LINES

4 LINES: Custom Designed Hydraform Line Complete with Cooper Weymouth 18" x Width Uncoiler, 90-Ton Cheek Transfer Press, 6' In Line Gas Fired Anneal Oven, Accumulator Table, 4 Post Press with 12 Station Rotary Table, Trim Machine, Fill Line, Auto Conveyors and Federal 45-Ton OBI Expanding Press.

SECONDARY EQUIPMENT: Custom Rotary Machines to Pierce and Drift Doorknobs; Custom Machines to Slot and Lug Doorknobs.



FINISHED DOOR KNOBS

(17) STRAIGHT SIDE PRESSES

- 1994 275-TON SEYI-SUTHERLAND 2-POINT AUTO STAMPER, MDL. HSD-275-3, Stroke 6", SPM 20-50 Variable, Bed 49" x 94", Slide 43" x 86", Windows 31", Die Height 19.6", Adj. 6", Light Curtains, Smart Pac, Air Clutch, S/N SP435-05.94.
- 1978 250-TON, NIAGARA SSSC AIR CLUTCH PUNCH PRESS, MDL. SC2-250-96-54, 8" Stroke, SPM 20, 96"x 54" Bed, 29" Shut Height, 11" Motorized Slide Adjustment, 96"x 54" Ram, 2 Bed Openings, Windows 50", Equipped with ((2) Air Cushion, Mdl. C-24-4, 4.52 Tons Each, 4" Stroke), (2) Palm Button Pedestal Controls, T-Slotted Bolster x Ram, Link Light Safety Guards, Flush Floor Mounted. (To Be Sold Via Photo, Press Located in Phoenix, AZ)
- 1997 220-TON SEYI/ SUTHERLAND 2-POINT AUTO STAMPER, MDL. HSD-220-H, Stroke 8.03", SPM 40-80 Variable, Bed 43.3" x 82.7", Slide 39.4"x 74.8", Windows 31", Die Height 19.7", Adj. 8.03", Light Curtains, Air Clutch, S/N 19607202047.
- 1984 200-TON KOMATSU 2-POINT, MDL. E2P200-2, Stroke 15.75", SPM 17-35 Variable, Bed 31.5"x 98.4", Windows, Die Height 25.59", Bolster Plate 5.1" Thick, 14" Wide Feed & Scrap Chopper, Air Clutch, S/N 10013.
- 200-TON MINSTER PIECEMAKER, MDL. P2-200-48, Stroke 3", SPM 200, Bed 44"x 48", Windows 22", Shut Height 22", Adjustment 6", Wintriss Dipro 1500, Air Clutch, Scrap Chopper, S/N 13930.
- 200-TON BLISS, MDL. HP2-200-60-42, Stroke 4", Bed 42"x 60", Shut Height 24" Adj. 6, Windows, Double Roll Feed & Scrap Chopper, Air Clutch.
- 200-TON APPLIED MECHANICAL PRODUCTS, Underdriven Cut-Off Press, Between Posts 24"x 60", S/N 4097-2-75.
- 150-TON BLISS, MDL. HP2-150-48X36, Stroke 3", SPM 200, Bed 36"x 48", Windows, Shut Height 23 1/2", Adjustment 4", Wintriss Dipro 1500, Air Clutch, Scrap Chopper, S/N H68268.
- 150-TON BLISS, MDL. HP2-60X36, Stroke 4", SPM 200, Bed 36"x 60", Windows, Shut Height 20", Adjustment 4", Light Curtains, Air Clutch, S/N H-65508.
- 1990 100-TON MINSTER PIECEMAKER, MDL. P2-100-48, Stroke 3", SPM 0-300 Variable, Bed 31"x 48", Windows 16", Shut Height 21", Adjustment 4", Autoset 1500, Wintriss Dipro 1500, Air Clutch, S/N 27400 & 27446.
- 100-TON MINSTER, MDL. S2-100-42-36, Stroke 6", SPM 65-125 Variable, Bed 36"x 42", Windows 13", Adjustment 8", Air Clutch, Light Curtains, S/N S2-100-10560.
- 100-TON BLISS, MDL. HP2-100-48-30, Stroke 6", SPM 40-120 Variable, Bed 30"x 48", Windows 17", Shut Height 18", Adjustment 3", Light Curtains, Scrap Chopper, Air Clutch.
- 100-TON BLISS, MDL. 6100, Bed 24"x 36", Windows, Double Roll Feed & Scrap Chopper, Light Curtains, Air Clutch, S/N H-37054.
- 100-TON JOHNSON, MDL. S2-100-36-24FW-A, Stroke 2", SPM 0-300 Variable, Bed 24"x 36", Slide 22"x 36", Windows 10", Shut Height 16.5", Adjustment 4", Procram 1500, Light Curtains, Air Clutch, S/N 76062.
- 80-TON BENCHMARKMASTER, MDL. MULTIMAX 80-4-MM, Underdriven Cut-Off Press, 10 Station Rotary Table, S/N 80-41F.
- 60-TON DIEBEL, Stroke 1", SPM 80-240, Bed 22.5"x 30", Shut Height 10.5", Adj. 2.5", Air Clutch, S/N 578T-22.

(58) OBI/GAP FRAME PRESSES

- 1997 220-TON SEYI-SUTHERLAND AUTO STAMPER DOUBLE CRANK, MDL. MARK 2-220-W, Stroke 9.1", SPM 25-45 Variable, Bed 33.1"x 95.3", Slide 25.6"x 72.8", Die Height 19.7", Adjustment 4.3", Light Curtains, Autoset 1500, Wintriss Dipro 1500, Air Clutch, S/N EW-D200-034.
- 1983 220-TON AIDA, MDL. C1-20(2), Stroke 9.8", SPM 35, Bed 33"x 69.6", Slide 25.1"x 33.4", Die Height 17.7", Adjustment 4.3", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N 00220-1083.
- 1985 176-TON HELLER-SUTHERLAND DOUBLE CRANK, MDL. MARK 2-176, Stroke 7.6", SPM 30-60 Variable, Bed 30"x 89.3", Slide 22.8"x 59", Die Height 17.7", Adjustment 3.93", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N HS-310.
- 1994 121-TON SEYI-SUTHERLAND DOUBLE CRANK, MDL. MARK 2-121, Stroke 4.3", SPM 45-90 Variable, Bed 26.8"x 74", Slide 20.5"x 56.3", Die Height 13.8", Adjustment 3.5", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N SP466-05.94.
- 1985 121-TON HELLER SUTHERLAND DOUBLE CRANK, MDL. MARK 2-121, Stroke 7.08", SPM 35-65 Variable, Bed 26.77"x 74", Slide 20.4" X 53.5", Die Height 15.7", Adjustment 3.54", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N HS-181.
- 1988 110-TON AIDA DOUBLE CRANK, MDL. NC2-110(2), Stroke 7.08", SPM 35-65 Variable, Bed 26.7"x 74", Slide 20.4"x 53.5", Die Height 15.7", Adjustment 3.54", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N 10511-1231.
- 110-TON AIDA DOUBLE CRANK, MDL. C2-110(2), Stroke 7", SPM 50, Bed 26.7"x 83.8", Slide 20.4"x 51.1", Die Height 15.7", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N 10511-0376.
- 110-TON AIDA, MDL. PC-10(2), Stroke 6.6", SPM 50, Bed 22"x 41.7", Slide 17.7"x 23.6", Die Height 13.7", Adjustment 3.1", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N 00110-1068.
- 1994 88-TON SEYI-SUTHERLAND, MDL. MARK-88, Stroke 5.9", SPM 40-75 Variable, Bed 23.6"x 41.3", Slide 18.1"x 22", Die Height 13", Adjustment 3.1", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N SP525-05.94.

1994
1994 275-TON SEYI-SUTHERLAND
2-POINT AUTO STAMPER, MDL. HSD-275-3

DALLAS COIL REEL

STRAIGHTENER

COE SERVO

1978
1978 250-TON, NIAGARA SSSC AIR CLUTCH PUNCH PRESS, MDL. SC2-250-96-54

STRAIGHT SIDE PRESSES

1997





CONTROLS FOR SEYI/SUTHERLAND



COE COIL REEL & STRAIGHTNER



COE SERVO FOR SEYI/SUTHERLAND

1997 220-TON SEYI/SUTHERLAND 2-POINT AUTO STAMPER MDL. HSD-220-H



200-TON BLISS STRAIGHT SIDE PRESS, MDL. HP2-200-60-42



200-TON MINSTER PIECEMAKER STRAIGHT SIDE PRESS, MDL. P2-200-48



150-TON BLISS STRAIGHT SIDE PRESS, MDL. HP2-150-48X36



COOPER WEYMOUTH FEED LINE



COOPER WEYMOUTH SERVO

STRAIGHT SIDE PRESSES

1990



2 AVAILABLE

1990 100-TON MINSTER PIECEMAKER, MDL. P2-100-48



100-TON JOHNSON STRAIGHT SIDE PRESS, MDL. S2-100-36-24FW-A



100-TON BLISS STRAIGHT SIDE PRESS, MDL. 6100



100-TON BLISS STRAIGHT SIDE PRESS, MDL. HP2-100-48-30

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL 818.508.7034

OBI/GAP FRAME PRESSES



1997 220-TON SEYI SUTHERLAND AUTO STAMPER DOUBLE CRANK, MDL. MARK 2-220-W



1983 220-TON AIDA, MDL. CI-20(2)



1985 176-TON HELLER-SUTHERLAND DOUBLE CRANK, MDL. MARK 2-176



1994 121-TON SEYI-SUTHERLAND DOUBLE CRANK, MDL. MARK 2-121

[58] OBI/GAP FRAME PRESSES

- 1. **1985 88-TON AIDA, MDL. NC1-8(1)**, Stroke 3.9", SPM 55-110 Variable, Bed 18"x 37.4", Slide 18.1" x 21.2", Die Height 11.8", Adjustment 3.1", Light Curtains, Pro Cam 1500, Air Clutch, S/N 00208-5974.
- 2. **80-TON FEDERAL, MDL. 7**, Stroke 10", SPM 75, Bed 28"x 36", Shut Height 18.5", Adjustment 3", Air Clutch, Wintriss Die Protection, S/N 7-696 & 7-705, With 6" Cooper Weymouth Peterson Scrap Chopper, S/N C786-1.
- 1. **80-TON FEDERAL, MDL. 7**, Stroke 10", SPM 75, Bed 28"x 36", Shut Height 18.5", Adj. 3", Air Clutch, S/N 7-706.
- 1. **75-TON BLISS, MDL. C-75**, Stroke 4", SPM 50-100 Variable, Bed 24"x 36", Shut Height 15", Adjustment 3.5", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N H-69343.
- 1. **75-TON BLISS, MDL. C-75**, Air Clutch.
- 2. **1993 60-TON BLISS, MDL. C-60**, Stroke 3", SPM 70-120 Variable, Bed 21"x 32", Shut Height 14 1/4", Adjustment 4", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N H-71221 & M-70970.
- 1. **60-TON BLISS, MDL. C-60**, Stroke 4", Bed 21"x 32", Shut Height 14-1/4", Adjustment 3", Air Clutch, S/N H62023.
- 1. **60-TON BLISS, MDL. C-60**, Single Back Geared, Air Clutch.
- 1. **60-TON BLISS, MDL. C-60**, Stroke 5" & 6", Bed 19"x 28", Shut Height 13-3/4", Mechanical Clutch, S/N H-64759 & H-64985.
- 1. **50-TON FEDERAL, MDL. 5**, Bed 19"x 30", Air Clutch.
- 4. **50-TON FEDERAL, MDL. F5**, Mechanical Clutch.
- 1. **45-TON FEDERAL, MDL. 45**, Mechanical Clutch.
- 1. **45-TON JOHNSON, MDL. 45FWAC**, Stroke 6", Bed 19"x 28", Air Clutch, S/N 63030.
- 3. **45-TON NIAGARA, MDL. A 3 1/2**, Bed 18"x 28", Mechanical Clutch.
- 1. **1996 38-TON SEYI-SUTHERLAND, MDL. MARK-38**, Stroke 3.5", SPM 60-95 Variable, Bed 15.7"x 30.7", Slide 11.6"x 15", Die Height 9.8", Adjustment 2", Light Curtains, Air Clutch, S/N 1960810.1071.
- 1. **35-TON-NIAGARA, MDL. A3**, Mechanical Clutch, S/N 28030.
- 1. **31-TON DIAMOND, MDL. 31**, Bed 13"x 22", Air Clutch, S/N 31-4-780.
- 1. **1996 28-TON SEYI-SUTHERLAND, MDL. MARK-28**, Stroke 3.1", SPM 70-110 Variable, Bed 12.6"x 27.6", Slide 9.8"x 13", Die Height 9.1", Adjustment 2", Light Curtains, Wintriss Dipro 1500, Air Clutch, S/N EW25-128/19608101070.
- 1. **1996 28-TON SEYI-SUTHERLAND, MDL. MARK-28**, Stroke 2", SPM 80-140 Variable, Bed 12.6"x 27.6", Slide 9.8"x 13", Die Height 7.9", Adjustment 2", Light Curtains, S/N 19609101075.
- 1. **28-TON HELLER-SUTHERLAND, MDL. MARK-28**, Stroke 1.9", SPM 80-140 Variable, Bed 12.5"x 27.5", Slide 9.8"x 12.9", Die Height 7.8", Adjustment 1.9", Light Curtains, Air Clutch, S/N HS-274.
- 1. **1986 25-TON HIDAKA SEISAKUSHO, MDL. MARK-25**, Stroke 2.9", SPM 100-150 Variable, Bed 11.8"x 25.6", Shut Height 8.6", Adjustment 2.4", Air Clutch, Light Curtains, S/N 613.
- 1. **25-TON ROUSSELLE, MDL. 25H**, Stroke 4", SPM 135, Adjustable Bed Horn Press, Air Clutch, S/N 23352.
- 15. **25-TON DIAMOND MECHANICAL CLUTCH.**
- 1. **22-TON BLISS, MDL. C-22**, Stroke 2.5", Bed 14.5"x 23.5", Shut Height 9.25", Adjustment 2.25", Light Curtains, Air Clutch, S/N H-68635.
- 3. **1980 22-TON FEDERAL, MDL. 22**, Stroke 5", SPM 150, Bed 12"x 20", Shut Height 11", Air Clutch, S/N 22-203, 22-228 & 22-229.
- 1. **22-TON NIAGARA, MDL. A-2 1/2**, Stroke 3", SPM 150, Bed 12"x 20", Shut Height 7-3/4", Mechanical Clutch, S/N 33790.

[7] TRANSFER PRESSES

- 1. **1984 200-TON KOMATSU 2-POINT TRANSFER PRESS, MDL. E2P200-2**, Stroke 15.75", SPM 17-35 Variable, Bed 31.5"x 98.4", Die Height 25.59", Bolster Plate 5.1" Thick, 14" Wide Feed & Scrap Chopper, Air Clutch, S/N 10013.
- 1. **100-TON BLISS TRANSFER PRESS, MDL. S2-100**, Stroke 16", SPM 45, Bed 30"x 60", Windows 19", Shut Height 30-1/2", Light Curtains, 8" Wide Feed, Air Clutch, S/N H-60633.
- 1. **100-TON WAYNE TRANSFER PRESS, MDL. WSG2-100**, Stroke 14", SPM 25-50 Variable, Bed 42"x 60", Windows, Shut Height 29.5", 8" Adjustment, 8" Wide Feed & Scrap Chopper, Air Clutch, S/N 1147.
- 1. **PLATARG 12-STATION**, Air Clutch, Light Curtains.
- 1. **DIAMOND 11-STATION**, Bed 60"x 76", CWP Roll Feed, Air Clutch.
- 2. **WATERBURY FARRELL 10-STATION, MDL. 15-12 ICOP**, Air Clutch, Light Curtains, S/N 101-24/17824/237739.

[7] SERVO FEED LINES

- 1. **1999 DALLAS 6000# REEL, MDL. DCR-6000X24RH**, S/N 19713, 27" Straightener, Dallas Servo Feed, Mdl. DRF 430, Cap. 30"x .080", S/N 19168.
- 1. **1997 DALLAS 6,000# REEL, MDL. DCR-6000X24RH**, S/N 19712; Coe 18" Straightener, Mdl. CPPS-PO-225-18, S/N 19962-2; Coe Servo Feed, Mdl. CPRF-M18, S/N 19962-1.
- 1. **1997 COE 6,000# X 12" WIDE, REEL MDL. CPR-PO-6024**, S/N 16584-4; Straightener Mdl. CPPS-225-12, S/N 18058-1; Servo Feed Mdl. CPRF-M12, S/N 16752-3.



1985 121-TON HELLER SUTHERLAND DOUBLE CRANK, MDL. MARK 2-121



110-TON AIDA, MDL. PC-10(2)

OBI/GAP FRAME PRESSES



110-TON AIDA DOUBLE CRANK, MDL. C2-110(2)



75-TON BLISS, MDL. C-75



75-TON BLISS OBI PRESS



1993 60-TON BLISS OBI PRESS



1996 38-TON SEYI-SUTHERLAND, MDL. MARK-38



1996 28-TON SEYI-SUTHERLAND, MDL. MARK-28



1997 COE 6,000# X 12" WIDE, REEL MDL. CPR-PO-6024



1999 6,000# COILMATE PALLET UNCOILER, MDL. CM6048



1999/95 6,000# DALLAS, MDL. DPR-624 & COE STRAIGHTENER



COOPER WEYMOUTH 4,000# X 12" WIDE, DOUBLE END REEL

SERVO FEED LINES • PRESS ACCESSORIES



COOPER WEYMOUTH 2,500# X 12" WIDE, DOUBLE END REEL



2,500# AMERICAN STEEL LINE DOUBLE END, MDL. 70



1999/95 6,000# DALLAS, MDL. DPR-624



COE SERVO

(7) SERVO FEED LINES

- 1 1997 COOPER WEYMOUTH 4,000# X 12" WIDE, DOUBLE END REEL, MDL. 3RD-18, S/N M24075; Straightener Mdl. 12B, S/N 24075, Servo Feed Mdl. 12SD, S/N M24074; 1997 8" PA Industries Servo Feed, Mdl. SRFD 200-The Edge - Capacity 8"x .080", Double Servo Roll Feed, Roll Diameter 3", S/N 8320997.
- 1 1996 COOPER WEYMOUTH 2,500# X 12" WIDE, DOUBLE END REEL, S/N 2500-12DP832; Straightener, 1996 Servo Feed Mdl. Servomax SMX12, Cap. 12"x .156", S/N 13219.
- 1 COOPER WEYMOUTH, MDL. HD 425EZ, S/N M24558, Stock Width 42", Stock Thickness .093" Mild Steel, Machine Direction - Right to Left, Pass Line 52"; Equipped with: Trabon Modu-Flow Pump Package, Cooper Weymouth Servo Dial Control Console, Wintress Dipro 1500 Die Protection.
- 1 COOPER WEYMOUTH, MDL. SMX 36H, S/N 35265, Stock Width 36", Stock Thickness .125" Mild Steel, Pass Line 44"; Equipped with: 1 Set Entry Rolls, 1 Set Gripper Rolls, Digital Control Console.

(70) PRESS ACCESSORIES

- 4 1999/95 6,000# DALLAS COIL REEL, MDL. DPR-624, Width 24", OD 60", ID 16"-21", Motorized, S/N 18536, 18562, 18675 & 19712.
- 1 6,000# PRESS ROOM EQUIPMENT COIL REEL, MDL. PR-246000-0005, Motorized, S/N 1189-032.
- 1 1997 6,000# COE SINGLE END COIL REEL, MDL. CPR-PO-6024, Width 24", OD 60", S/N 16584-4.
- 2 1999 6,000# COILMATE PALLET UNCOILER, MDL. CM6048, Table 48" Diameter, Motorized, S/N 011120-1 & -2.
- 5 1995-1998 6,000# COILMATE PALLET UNCOILER, MDL. CM6048, Table 48" Diameter, Motorized, S/N 3444, 4137, 4153, 4468 & 4537.
- 1 6,000# COE COIL REEL.
- 1 6,000# COOPER WEYMOUTH COIL REEL.
- 1 5,000# NORWALK PALLET UNCOILER, MDL. CR5042, S/N 422519.
- 4 5,000# COOPER WEYMOUTH COIL REEL, MDL. 5000-18M, S/N 17484 & 18442.
- 2 4,000# COOPER WEYMOUTH DOUBLE END COIL REEL, MDL. 3RD-18, Width 18", OD 60", S/N M24075 & M24081.
- 1 4,000# ROWE COIL REEL, MDL. 4020-DSV, Coil Width 20", S/N 15-745.
- 1 4,000# LITTLE COIL REEL, MDL. 40-18, Coil Width 18", Equipped With Vari-Speed Control Electric Brake, S/N 48972-56-2.
- 1 2,500# AMERICAN STEEL LINE DOUBLE END COIL REEL, MDL. 70.
- 1 1990 (3) 2,500# AMERICAN STEEL LINE COIL REEL, MDL. 60, S/N 7136, 8211 & 9707.
- 1 2,500# COOPER WEYMOUTH COIL REEL, MDL. 2500-24, Width 24", ID 15"-20", OD 48", S/N 17783
- 1 2,500#. COOPER WEYMOUTH DOUBLE END COIL REEL, MDL. 2500-12-PD, Width 12", ID 15"-20", OD 60", S/N 627 & 832.
- 1 2,500# COOPER WEYMOUTH PETERSON DOUBLE END COIL REEL, MDL. 2500-18DP, Width 18", 48" OD, S/N 18552.
- 1 2,500# PRESS AUTOMATION COIL REEL, Width 18", OD 54", S/N 101.
- 1 COOPER WEYMOUTH DOUBLE END COIL REEL.
- 3 1,200# PA INDUSTRIES COIL REEL, MDL. SRA-1200D, S/N X15475-41159.
- 1 1,200# COOPER WEYMOUTH COIL REEL.
- 1 PERFECTO DOUBLE END COIL REEL.
- 1 COOPER WEYMOUTH COMBINATION STRAIGHTENER & COIL REEL.
- 1 P/A INDUSTRIES PALLET UNCOILER.
- 1 1999 AWL MDL. F-200 PALLET UNCOILER, S/N F2000827991.
- 1 1,000# AMERICAN STEEL LINE, MDL. 60, S/N 7818.
- 1 1,000# SINGLE END UNCOILER.
- 1 1999 30" DALLAS SERVO FEED, MDL DRF430, Capacity 30"x .080", S/N 19168.
- 1 24" DALLAS AIR FEED, MDL. D250-24X24RH, Stroke 24", S/N 18557.
- 1 1997 8" PA INDUSTRIES SERVO FEED, MDL. SRFD 200-THE EDGE, Capacity 8"x .080", Double Servo Roll Feed, Roll Diameter 3", S/N 8320997.
- 1 1998 18" COE SERVO FEED, MDL. CPRF-M18, Cap. 18"x .060", BG1 Control, High-Speed, S/N 19962-18.
- 1 AMERICAN COIL REEL, Coil Width 24".
- 1 16" PA INDUSTRIES ADVANTAGE SERVO FEED, MDL. SFR-16HD, S/N 5660796.
- 1 14" AIR FEED.
- 1 1995 12" JAYBIRD AIR FEED, MDL. JB-1212, Width 12", Stroke 12", S/N 3491.
- 1 1996 SERVO FEED, MDL. SERVOMAX SMX12, S/N 13219.
- 3 1996 12" COOPER WEYMOUTH SERVO FEED, MDL. 12SD, S/N 36514, 41046 & M24074.
- 1 1997 12" COE SERVO, MDL. CPRF-M12, Cap. 12"x .156", S/N 16752-3.
- 3 12" AIR FEED.
- 3 10" PA INDUSTRIES SERVO FEED, MDL. SRF-100, Cap. 4"x .080", Roll Diameter 1.9", S/N 7060297, 7480487 & 7620697.
- 1 10" COE SERVO.
- 1 9" AIR FEED.
- 2 1994 8" PA INDUSTRIES SERVO FEED, MDL. SRF-8/A, Cap. 8"x .138", Roll Diameter 3.5", S/N 1460893 & 1790194.

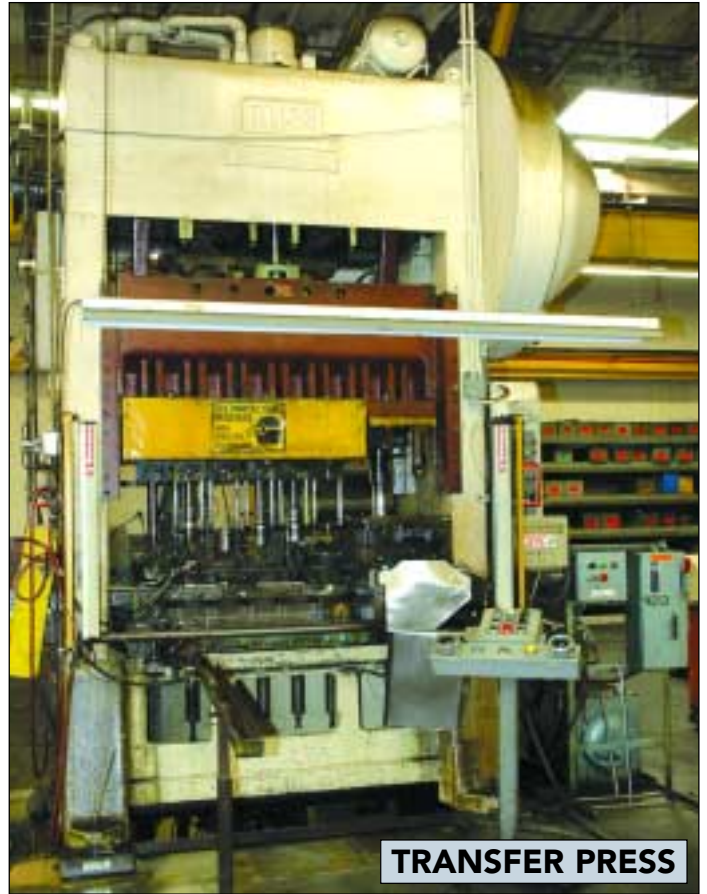
TRANSFER PRESSES

1984



TRANSFER PRESS

1984 200-TON KOMATSU 2-POINT TRANSFER PRESS, MDL. E2P200-2



TRANSFER PRESS

100-TON BLISS STRAIGHT SIDE PRESS, MDL. S2-100



TRANSFER PRESS

PLATARG 12-STATION



TRANSFER PRESS

WATERBURY FARRELL 10-STATION



2000 33-TON WIEDEMANN, MDL. VECTRUM 3056ALPHA-UX



2001 22-TON WIEDEMANN, MDL. MOTORUM 2044



1992 22-TON WIEDEMANN, MDL. CENTRUM 2000Q



WYSONG CUT-TO-LENGTH LINE

(70) PRESS ACCESSORIES

- 1 8" PA INDUSTRIES FEED MDL. 89-89D & STRAIGHTENSTOCK STRAIGHTENERS.
- 2 7" AIR FEEDS.
- 1 6" RAPIDAIR, MDL. F6, S/N 66930.
- 1 6" AIR FEEDS INC, MDL. AF1 6X6, Stroke 6" Width 6", S/N 751124.

(13) STOCK STRAIGHTENERS

- 1 COR PRESS EQUIPMENT STRAIGHTENERS, MDL. CPPS-PO-300-36, S/N 10614-1, Equipped With: 37-1/2" Width 3 Roll Over 4 Roll Straightener, Pacemaster Mdl. 2 Variable Speed Control, Start/Stop Pendant Control, Adj. Entry Guide, Trabon Module Flo Pump Package w/Coiltek Coil Scanner.
- 1 NIAGRA STRAIGHTENER, MDL. 200-7-18, S/N F-2009, Capacity .074"x 18", Equipped With: 7 Roll Power Straighter w/Moduloop Control.
- 1 24" PERFECTO, MDL. 22-24-7, 7-Roll, S/N S3-8601.
- 1 18" COE, MDL. CPPS-PO-225-18, S/N 19962-2
- 1 15" PERFECTO, MDL. 2 1/2-15-75S, 7-Roll, S/N SS-2077.
- 1 12" COE, MDL. CPPS-225-12, S/N 18058-1.
- 3 12" COOPER WEYMOUTH, MDL. 12B, S/N 24075.
- 1 10" LITTELL, S/N 63806-58.
- 1 9" PA INDUSTRIES.
- 1 6" PA INDUSTRIES, MDL. 66-49B, S/N X16221-05/68763A.
- 1 4" PA INDUSTRIES, MDL. 22-49D, S/N X16221-05/68763B.

CUT-TO-LENGTH LINE

- 1 WYSONG CUT-TO-LENGTH LINE, 6000 LB. American Steel Line Coil Reel, COE 36" Stock Straightener, Wysong Mechanical Shear, Mdl. 1712, 6' x 12 Gauge.

(9) FOURSIDE MACHINES

- 1 1996 US BAIRD/NILSON, MDL. 752 AUTOMATIC WIRE STAMPING & FORMING, Capacity 1/8", Max Width Strip 1 1/2", Standard Feed Length 8", SPM 60-300 Variable, Front Slide Stroke 1 1/4", Side Slide Stroke 2", Rear Slide Stroke 1 1/4", Tonnage 10-25, Forming Bed Opening 4"x 4", Roll Type Wire Straightener, Stripper Level W/ 5 Shell-Type Cams, 4 Forming Slides, Rear Auxiliary Slide & Cam, US Baird Electro Cam, Plus 6,000 Series PLC, S/N 752103.
- 2 US BAIRD, MDL. 35 MULTI-SLIDE, Air Clutch, PA Industries Pallet Decoiler, S/N 110 & 2415-A-1
- 1 12-TON NILSON FOURSIDE, MDL. 2-F, Capacity 1/8", S/N 93920.
- 2 NILSON FOURSIDE, MDL. 0-F, Capacity 1/16", S/N 75580 & 95820.
- 1 NILSON FOURSIDE, MDL. S-00, Capacity 1/32", S/N 86340.
- 1 NILSON FOURSIDE, MDL. S-0, S/N 77450.
- 1 NILSON FOURSIDE, MDL. S-0-F, Capacity 3/32", Pallet Decoiler, S/N 84065.

... LARGE QUANTITIES OF FOURSIDE TOOLING ...

(3) CNC TURRET FABRICATORS

- 1 2000 33-TON WIEDEMANN, MDL. VECTRUM 3056ALPHA-UX, Max Punching Thickness 1/4", Max Sheet Size 60.04" x 78.74" (Without Repositioning), 400 Hit/Minute on 1" CC, Fanuc 16P CNC Control, S/N 368.
- 1 2001 22-TON WIEDEMANN, MDL. MOTORUM 2044, Max Punching Thickness 1/4", Max Sheet Size 49.21" x 49.21" (Without Repositioning), 300 Hit/Minute on 1" CC, S/N 1201.
- 1 1992 22-TON WIEDEMANN, MDL. CENTRUM 2000Q, Max Punching Thickness 1/4", Max Sheet Size 49.25" x 49.25" (Without Repositioning), S/N 2517.

... LARGE QUANTITIES OF WIEDEMANN TOOLING ...

(4) SHEARS

- 1 1995 ACCURSSHEAR HYDRAULIC SHEAR, MDL. 625010, 10' x 1/4, 36" Front Operated Power Back Gauge, S/N 2008.
- 1 SUMMIT 7' SQUARING SHEAR, S/N 2649.
- 2 WYSONG MECHANICAL SHEAR, MDL. 1272, 6' x 12 Gauge.

(3) CNC EDMs AND HOLE POPPER

- 1 MITSUBISHI, MDL. FW90, Wire Type.
- 1 CINCINNATI CINTROJET, MDL. 142, RAM TYPE EDM, S/N 9C1V5P-15.
- 1 ELENIX, MDL. MT30 HOLE POPPER, S/N 81017.

WIRE STITCHER

- 1 2000 IDEAL WIRE STITCHER, MDL. 1B-1240, Pedestal Type, S/N A27928.

VERTICAL MACHINING CENTER

- 1 BRIDGEPORT, TORQ-CUT 30, Table 14"x 35", 20 Position Auto Tool Changer, Bridgeport DX32 CNC Control.

(12) VERTICAL MILLS

- 1 LAGUN CNC, MDL. FTV-28, Table 10"x 48", Anilam Crusader Series M MPC Control, 4 HP.
- 1 OKK, MDL. MH-3V, Table 14"x 65", Spindle Speeds 48-1600 RPM, S/N 1559.
- 1 KIA TYPE KTV-3 SINGLE SPINDLE MILLING MACHINE, Table 30"x 36", S/N 591476.



12-TON NILSON FOURSLIDE, MDL. 2-F



NILSON FOURSLIDE, MDL. 0-F



1996 US BAIRD/NILSON, MDL. 752 AUTOMATIC WIRE STAMPING & FORMING



US BAIRD, MDL. 35 MULTI-SLIDE



VIEW OF FOUR SLIDE TOOLING

••• **LARGE QUANTITIES OF FOURSLIDE TOOLING** •••



1995 ACCURSHEAR HYDRAULIC SHEAR, MDL. 625010



VIEW OF VERTICAL MILLS



BRIDGEPORT VERTICAL MACHINING CENTER, TORQ-CUT 30



BLANCHARD 36" ROTARY SURFACE GRINDER



1997 OKAMOTO 12X24 DX GRINDER



MITSUBISHI CNC EDM, MDL. FW90



VIEW OF SURFACE GRINDER



WELLS HORIZONTAL BAND SAW, MDL. W-9



LAGUN CNC VERTICAL MILL



1-TON BRIDGE CRANE

CNC

CNC

6 AVAILABLE

[12] VERTICAL MILLS

- 1 BRIDGEPORT SERIES II, Table 11"x 55", Spindle Speeds 50-3500, 2-Axis DRO, 4 HP, S/N 5719.
- 1 1994 BRIDGEPORT, Table 9"x 42", Spindle Speeds 60-4200, 2-Axis DRO, 2 HP, S/N 266075.
- 5 BRIDGEPORT SERIES I, Table 9"x 42", Spindle Speeds 60-4200, Power Feed, 2-Axis DRO, 2 HP & 1 1/2 HP.
- 1 BRIDGEPORT, Table 9"x 42", Spindle Speeds 80-2720, 1 HP, S/N 33728.
- 1 SUPERMAX, MDL. YC-1/2VS, Table 9"x 42", Spindle Speeds 60-4200, 1-1/2 HP, 2-Axis DRO, S/N 097960.

[13] SURFACE GRINDERS

- 1 1997 12" X 24" OKAMOTO, MDL. ACC-12-24DX, HYDRAULIC, Programmable Down Feed & Cross Feed, Electromagnetic Chuck, Autocycle Controls, S/N 64233.
- 1 12" X 30" FAVRETTO-TORINO, MDL. RTF-75L, Electromagnetic Chuck.
- 1 8" X 18" BOYAR SCHULTZ PRO GRIND V 818, CNC GRINDER, Programmable Hydraulic, Electromagnetic Chuck, Programmable Control, S/N PGV-H-128-XL.
- 1 6" X 18" BROWN & SHARPE, MDL. 618 MICROMASTER, Hydraulic, Electromagnetic Chuck, S/N 523-6181-3706.
- 4 6" X 12" BOYAR SCHULTZ SIX TWELVE DELUXE, Electromagnetic Chuck, S/N 16974, 18040, 19124 & 20074.
- 1 6" X 12" BOYAR SCHULTZ CHALLENGER, MDL. H612, Hand Feed, Electromagnetic Chuck, S/N 22374, 23031, 23965, 26167-B, 27113.
- 1 6" X 18" PARKER MAJESTIC, NO. 2, Permanent Magnetic Chuck, S/N 821-SC-56.
- 1 6" X 18" CHEVALIER, MDL. FSG-618, Electromagnetic Chuck, S/N 02-3386.
- 1 6" X 18" HARIG, Permanent Magnetic Chuck, S/N 132SS18.
- 1 6" X 18" HARIG, Electromagnetic Chuck, S/N 8792.

ROTARY SURFACE GRINDER

- 1 BLANCHARD 36" ROTARY SURFACE GRINDER, MDL. 18, Segmented Wheel 18" Diameter, S/N 3789.

ID/OD GRINDER

- 1 SIGMA ID/OD GRINDER, MDL. 2UD-P2-750, with ID Attachment, S/N 25729.

[2] GRINDERS

- 1 HDT, MDL. HDG-20/AL20", 20" HEAVY DUTY DISK GRINDER, Dust Collector, S/N 10280.
- 1 BALDOR VERTICAL BELT GRINDER, MDL. CL3503.

FINISHING SANDER

- 1 GRINDING MASTER 36" DRY BELT SANDER, MDL. LINDEN MSB-900, S/N TP-1608-37.

[6] ENGINE LATHES

- 1 LEBLOND REGAL SERVO SHIFT, 24" Swing x 56" Centers, Spindle Speeds 40-1600, Chuck, Cross Slide, Tailstock, 2-Axis DRO, S/N 13E-273.
- 1 LEBLOND MAKINO, 19" Swing x 56" Centers, 2-Axis DRO, S/N 14E-871.
- 1 LEBLOND, 16" Swing x 54" Centers, Spindle Speeds 45-1800, Chuck, Cross Slide, Tailstock, Tracer Attachment, S/N 12C-117.
- 1 LEBLOND REGAL, Gearing Head, 16" Swing x 42" Centers, Spindle Speeds 45-1800, Chuck, Cross Slide, Tailstock, S/N 7C-329.
- 1 LEBLOND REGAL, Gearing Head, 14" Swing x 42" Centers, Spindle Speeds 45-1800, Chuck, Cross Slide, Tailstock, Tool Post.
- 1 OKUMA, 18" Swing x 52" Centers, Spindle Speeds 35-1800, Chuck, Cross Slide, Tailstock, 2-Axis DRO.

[11] PROPRIETARY MACHINERY

- 7 GAS-FIRED PARTS ANNEALERS, Length 72".
- CUSTOM DESIGNED ROTARY PIERCE & DRIFT MACHINES.
- 1 "SILVERSTREAK" HEAT TREAT & PARTS WASH LINE, Height 10"x Width 24"x Length 60', California Alloy Co Heat Treat Furnace, Cooling Tower, Blowers, Digital Temperature Controller, Champion Mdl 20-KPRB Parts Washer.

COORDINATE MEASURING MACHINE

- 1 DEA, MDL. A000/RWA000102, S/N 00475.

[4] OPTICAL COMPARATORS

- 1 SCHERR TUMICO, SCREEN 14" DIAMETER, S/N 1937.
- 1 J&L CLASSIC 14T, Screen 14" Diameter, 2-Axis DRO.
- 2 XLO, MDL. 816, 2-Axis DRO.

[10] AIR COMPRESSORS & DRYERS

- 1 250 HP INGERSOLL RAND.
- 2 200 HP INGERSOLL-RAND, MDL. SSR-EP200, S/N F37737U00297.
- 1 200 HP INGERSOLL-RAND PAC AIR 200, Air Receiver Tank, Aftercooler.
- 2 100 HP INGERSOLL-RAND, MDL. SSR-EP-100, S/N D9519U90B & F10785U84312.
- 1 20 HP QUINCY, MDL. 5105, S/N 34725;
- 2 ZEKS HEATSINK REFRIGERATED AIR DRYER, MDL. 1000HSEA400, S/N 138833-M399 & 191982-M398.
- 1 INGERSOLL-RAND REFRIGERATED AIR DRYER, MDL. HG1000, S/N 883HG9482.

(3) BAND SAWS

- 1. DOALL VERTICAL, MDL. 1612-3, Capacity 16", Blade Weld, Grinding Attachment, S/N 152-68967.
- 1. WELLS HORIZONTAL, MDL. W-9, S/N 924735.
- 1. WELLS HORIZONTAL, MDL. 613, S/N 1320.

(3) HYDRAULIC PRESSES

- 1. 25-TON DAKE NORTA-MATIC HYDRAULIC PRESS, MDL. 51-131, Bed 18"x 24", S/N 165694.
- 1. 8-TON DENISON, 2-TON DENISON.
- 1. 40-TON NUGIER SHOP PRESS, MDL. H40, S/N 1341012.

(8) DRILLS

- 1. CINCINNATI BICKFORD RADIAL ARM DRILL, 3'x 8", Box Table, S/N 1P3397.
- 1. BURGMASER, MDL. 25-CH, 8 Spindle Vertical Turret Drill, Spindle Speeds 100-2900 RPM, Autocycle, S/N 2700087.
- 1. CLAUSING, MDL. 2267, 20" Single Spindle, S/N 20-532488.
- 3. CLAUSING, MDL. 2286, 20" Single Spindle, S/N 325579, 512333 & 514316.
- 1. FOSDICK SINGLE SPINDLE DRILL.
- 1. CRAFTSMAN 15" FLOOR-TYPE DRILL PRESS.

(14) CRANES

- 1. 60' LONG FREE STANDING CRANE SYSTEM, w/ 2,000# Double Girder Under Hung Overhead Bridge Crane, Electric Chain Hoist, Pendant Control.
- 1. 5-TON FREE STANDING BRIDGE CRANE, 20' Rail Length.
- 2. 3-TON FACILITIES ENGINEERING BRIDGE CRANES, 70' Rail Length, S/N 198 & 198-4.
- 1. 2-TON HARRINGTON FREE STANDING BRIDGE CRANE, 20' Rail Length.
- 6. 1-TON FREE STANDING BRIDGE CRANES.
- 3. 1/2-TON CHAIN HOISTS.

WRAPPER

- 1. SHRINK WRAP MACHINE, Pallet Size 48".

PARTS WASHERS

- 1. CHAMPION MDL. 40KB, Opening 22"x 18"x Length 80", Conveyor, Water Heater, S/N 63355.

(8) WELDERS

- 4. TIG WELDERS.
- 3. MIG WELDERS.
- 1. SPOT WELDER.

(4) FORKLIFTS & TRAILERS

- 1. 6,000# YALE, MDL. GLC060BCNNA8083, S/N N378834.
- 1. 5,000# YALE, MDL. GLC050RCJUA092, S/N 408472.
- 2. TRAILERS, VIN 14406 & C87699.

MISCELLANEOUS

10,000 Lbs. Bushman Motorized Up Ender, Type M9604, Table 48"x 48"; Torit Dust Collectors, Marvel Hack Saw, Welders, Doall Vertical Band Saw, Part Tumblers, 6' Dreis & Krump Finger Brake, Mdl BP0-614-6, S/N 311494. Notchers Double End Pedestal Grinder, Parts Washers, Work Benches, Bench Vises, Hand & Power Tools, Welding Accessories, Tool Chests, Shop Furniture, Smog Hogs, Shop Fans, Shop Carts, Steel Shelves, Banding Carts, Storage Cabinets, Machine Vises, Tool Grinders, Cut-Off Saws, Parts Tubs, Wire Stitches, Pipe Threaders, Manual Bending Roll, Angle Plates, Chucks, Hardness Testers, Cadcam System, Mag Drills, Granite Surface Plates, Inspection Equipment, Pallet Jacks, Swamp Coolers, Lift Tables, Plastic Totes, Office Furniture, Desks, Chairs, Credenzas, Conference Tables, Printer Stands, Fax Machines, Personal Computers.



XLO COMPARATOR



CINCINNATI BICKFORD RADIAL ARM DRILL



FINISHING SANDER



LEBLOND MAKINO ENGINE LATHE



J&L CLASSIC 14T COMPARATOR & CMM



LEBLOND REGAL SERVO SHIFT ENGINE LATHE



200 HP INGERSOLL-RAND AIR COMPRESSOR



1000 HP INGERSOLL-RAND AIR COMPRESSOR



MISCELLANEOUS BITS, TOOLING



CNC EDM HOLE POPPER



VIEW OF CLAUSING DRILLS



MISCELLANEOUS COLLETS & MAGNETIC CHUCKS



VIEW OF FORKLIFTS



GRANITE SURFACE TABLE & INSPECTION EQUIPMENT



SIGMA OD GRINDER



2-TON HARRINGTON CRANE



DRIES & KRUMP FINGER BRAKE



ONSITE & BIDCAST[®] AUCTION

By Order of the United States Bankruptcy Court - Case #LA04-30004-ES

PACIFIC PRECISION METALS, INC.

AUCTION

Tuesday, December 14th, 2004
Beginning at 9:00am, PST

PREVIEW

Monday, December 13th
9am to 4pm & Morning of Sale

LOCATION

601 So. Vincent Avenue
Azusa, CA 91702

TERMS & CONDITIONS

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