# **2** LIVE ON-SITE AUCTIONS

Wednesday, December 7, 2005 10:30 AM CST 1401 Industrial Road Emporia, KS 66801

## **METAL STAMPING FACILITY**

**Proliance** International, Inc.

W/ Hydraulic, SSDC & OBI Mechanical Stamping Presses

> SHORT SALE **BE PROMPT!**



Thursday, December 8, 2005 10:30 AM CST 1501 Truman Blvd Caruthersville, MO 63830

## COMPLETE OUTDOOR PATIO **FURNITURE MANUFACTURER** & REAL ESTATE

Former Assets of American Casual Furniture

Stamping, Wrought Iron and Roll Forming, Welding, Powder Coating and Product Line w/ Specialized Machines, Product Drawings, Customer Data, & More

## **UNBELIEVABLE USER/OWNER** OR INVESTMENT OPPURTUNITY! | for more details

See Page 4

Real Estate To Be Auctioned at 1:00 PM CST



127,000 Sq Ft Steel Frame Building on 13 Acres

Current Credit Tenant Utilizes 50% of Bldg w/a 5 Year Lease at \$5k/Month - Double Net w/ 3% Annual Increase





## STRAIGHT SIDE DOUBLE CRANK PRESSES, HYDRAULIC PRESSES

## PROLIANCE INTERNATIONAL, INC. - WEDNESDAY, DECEMBER 7



250 Ton Niagara SSDC Press MdI #SC-250-72-42



200 Ton Niagara SSDC Press Mdl #SC-200-72-42



300 Ton Bliss Hydraulic Press, MdI #HS-300-H-72 x 48, Serial #30112-1



150 Ton HPM Hydraulic Press Mdl #48-LM-4



**Kearney Trecker Mill** 



Willis-Bergo Radial Arm Drill

## WELDERS, WATER FILTRATION SYSTEM, AIR COMPRESSORS, AND MUCH MORE!

## #1

## PROLIANCE INTERNATIONAL, INC. - WEDNESDAY, DECEMBER 7



Ingersoll Rand Air Compressor, Mdl #XLE 17x10x7



**Banner Spot Welder** 



Miller Tig Welder



Lincoln Arc Welder Mdl #290



Dyna Parkson Sand Filter, Mdl #191



J-Press Filter Press



J-Mate Sludge Dryer



Zeks Air Dryer



**Abacus Automation 5 Panel Stapling System** 



Ace Micro-Ramp Heat Cleaning Oven



Philadelphia Tramrail Card Board Baler



**Tennant Floor Scrubber** 

## STRAIGHT SIDE DOUBLE CRANK

**250 Ton Niagara SSDC Press**, MDL. SC2-250-72-42, 42" x 72" Bed & Ram, 14" Stroke, 30 SPM, 32" Shut Ht., 10" Adjustment, 22"W Windows, Floor Standing, 8" T-Slotted Bolster, Triad Controls, Air Clutch & Brake, Counter Balance, S/N 47492

**200 Ton Niagara SSDC Presses,** MDL. SC2-200-72-42, 42" x 72" Bed & Ram, 12" Stroke, 30 SPM, 32" Shut Ht., 10" Adjustment, 22"W Windows, Floor Standing, 8" T-Slotted Bolster, Triad Controls, Air Clutch & Brake, Counter Balance, S/N 47493

#### **HYDRAULIC PRESSES**

(2) 300 Ton Bliss Hydraulic Presses, MDL. HS-300-H-72-48, 48" x 72" Bed & Ram, 36" Stroke, 52" Daylight, 10"T-Slotted Bolster, 1140" IPM Rapid Advance - 117" IPM Press – 1140" IPM Return, Oil Gear Controls, Air Cushion, S/N 30112-1 & 30112-2

**150 Ton HPM Hydraulic Press**, MDL 48-LM-4, 48" x 60" Bed & Ram, 24" Stroke, 30" Daylight, 6" T-Slotted Bolster, 9" Stroke Die Cushion, S/N 48-71

## **MACHINE TOOLS**

**Kearney & Trecker Mill**, MDL 15HP-3CK, 1500 RPM Spindle, 9" x 55" Bed, Extra Tooling & Head, S/N 33-6808

**Willis-Bergo Radial Arm Drill,** MDL. FS870, 34" Arm, 21" x 40" Base Bed, 8 3/4" Column Dia., 24" Longitudinal Travel Head, 22" Vertical Arm Movement, S/N 72397

#### **WELDERS**

**Banner Spot Welder**, MDL. 2RS75A24, 1-75 KVA, 440 Volt, Entron Programmable Control, S/N 3519

Miller Tig Welder, MDL. Tig-Rig, 400 AMPS @60% Duty Cycles Rated, w/Gold Star SS Series, 100 DC Volt, 500 D-C AMP, S/N HK239799

Lincoln Arc Welder, MDL. 2900, S/N 194 2650

Lincoln Arc Welder, MDL. 6251, S/N A-708057

## **WATER FILTRATION SYSTEM**

Dyna / Parkson Sand Filter, MDL. 19/1, 60'' dia. x 148'' height, S/N DSF 1308

Graver Water Clarifier, PO #198-120486

**J-Press Filter Press,** MDL. 800G32, 34 Gasket Plates, 120" Total Length for Plate Entry, 24" Expandability Space, 32" x 32" Horizontal Compression Bed and Gasket Plates, S/N 1905

**J-Mate Sludge Dryer**, MDL. J-MATE1206, R Waste Lubricant Water Evaporator & Sludge, 42" x 48" Entry Shoot, 12" Conveyor, 5" sq. Deposit Exit, S/N JC 00575

## **AIR COMPRESSORS**

Ingersoll Rand Air Compressor, MDL. LL5 16 ¼ x10x5, S/N 10115CIN6M11736

Ingersoll Rand Air Compressor, MDL. XLE 17x10x7, S/N JH5622 Zeks Air Dryer, MDL. 1600HSDA400, S/N 66302

## **MISCELLANEOUS**

Yr 2000 **Abacus Automation 5 Panel Stapling System**, MDL. 3054A, 9 Head Stapling, 7"x 24" Max. Box Size, S/N 01561

Ace Micro-Ramp Heat Cleaning Oven, MDL. 230-RKG, 30#/Hour Capacity, Primary .65 x 10^6 BTU/HR, Natural Gas, 900 deg. Continuous & 1000 deg. Intermittent Duty Temp., Roll Out Table, 36"x36"x47"H Inside Diameter. S/N 138-FM

Yr 2001, **Philaelphia Tramrail Card Board Baler,** MDL. 3400 HD, S/N 15034

Tennant Floor Scrubber, MDL. 435, w/ 16AMP Charger, S/N 13650 10' x 20' Modular Office

## **REAL ESTATE TO BE AUCTIONED AT 1:00 PM CST**

Former Assets of AMERICAN CASUAL FURNITURE - THURSDAY, DECEMBER 8

# UNBELIEVABLE USER, OWNER OR INVESTMENT OPPORTUNITY! Real Estate to be Auctioned at 1:00 PM CST



—— Industrial Property With Rental Income ——
50% of Property Leased for 5 Years at \$5,000/Month
Double Net w/ 3% Annual Increase

## Former Location of American Casual Furniture - Built in 1979



## Terms:

- Sold "As Is, Where Is, As Inspected"
- A Total Deposit of 5% of the Bid Price (In Form of Cashier's Check) is Required at the Auction In Order to Bid
- Balance of Purchase Price due at the Closing Within 30 Days of the Auction
- Buyer's Premium WIII Apply
- Bid Subject to Owner's Approval
- Check Made Out to: 1501 Truman LLC, MO LLC

## Former Assets of AMERICAN CASUAL FURNITURE - THURSDAY, DECEMBER 8



Yoder 6-Stand Roll Forming Line







**MP300 Series Control** 

**Yoder Flying Cut-Off** 



Standard Industrial 200 Ton Straight Side Hydromechanical Press, MDL. AM-200-8

## **ROLL FORMING LINE**

1996 Yoder 6-Stand Roll Former, (6) M-2-1/2" Stands, 15" R.S., 25 HP DC Drive, 25S Entry Table, 25FS Idler Stand, M-2-1/2 Straightener, External Coolant System, Weldtron Safety Lights, S/N Y-8622-996; 1996 AMS MP 300 Series Length Control System, S/N 1-8622-396; 1996 Yoder 12-Ton Flying Cut-Off, 3" Max Stroke, 17" Die Space, Die Accelerator, 10' Run Out Table, S/N Y-86221596; Coe 4,000 LB Coil Reel, MDL. CPR-PO-4018, 18" Max Coil Width, 60" Max OD, 16"-21" Mandrel Expansion, S/N 15193-1

## STRAIGHT SIDE PRESSES

1996 Standard Industrial 200-Ton Straight Side Hydromechanical Press, MDL. AM200-8, 36" x 96" Bed & Ram, 6" Stroke, 6" Adjustment, 10" Shut Height, 190 IPM Approach Speed, 29 IPM Press Speed, 250 IPM Return Speed, Shadow V Safety Lights, S/N 196482

1995 Standard Industrial 200-Ton Straight Side Hydromechanical Press, MDL. AM200-8, 36" x 96" Bed & Ram, 6" Stroke, 6" Adjustment, 10" Shut Height, 190 IPM Approach Speed, 29 IPM Press Speed, 250 IPM Return Speed, Shadow V Safety Lights, S/N 1095474

Bliss 150-Ton Straight Side Single Crank Press, MDL. S2-150-72-36, 36" x 72" Bed & T-Slotted Ram, 5" T-Slotted Bolster, 5" Stroke, 8" Adjustment, 32" Shut Height, 30-60 SPM, 18" Windows, Wintress Autoset 1504 Auto Load Analyzer, Lubriquip Centralized Lube System, Smart Pac Press Automation Control W/Wintress Clutch/Brake Control, S/N H59554

Bliss 100-Ton Straight Side Single Crank Press, MDL. S2-100, 36" x 60" Bed & T-Slotted Ram, 3 1/2" T-Slotted Bolster, 8" Stroke, 40-80 SPM, Wintress Autoset 1504 Auto Load Analyzer, Smart Pac Press Automation W/Wintress Clutch/Brake Control, S/N Control H55029

1995 Rousselle 40-Ton Straight Side Double Crank Press, MDL. 4SS56, 22" x 56" Bed & Ram, 4" Stroke, 3" Slide Adjustment, 18 1/2" Shut Height, 105 SPM, Air Clutch, Safety Lights, Air Counter Balance, S/N P-32342

#### **OBI PRESSES**

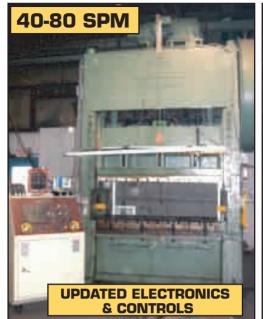
Niagara 60-Ton OBI Press, MDL, AF-4S, 26" x 24" Bed. Shadow V Safety Lights, Wintress Clutch Brake Control, S/N 35898

Rousselle 15-Ton OBI Press, MDL. 2, 2" Stroke, 1 1/2" Adjustment, 7 3/4" Shut Height, 170 SPM, S/N 19225

HUGE QUANTITIES OF SCRAP, IRON, AND STEEL See Page 9 For Pictures

PRESS ACCESSORIES, CNC PRESS BRAKE, INJECTION MOLDING MACHINE, FOOT SHEAR, DIE PRESS, HYDRAULIC SURFACE GRINDER, DRILL PRESSES, ROTARY SPOT WELDER, BENCH TYPE WELDER, SPOT WELDER

## Former Assets of AMERICAN CASUAL FURNITURE - THURSDAY, DECEMBER 8



Bliss MDL. \$2-150-72-36



Rousselle MDL. 4SS56



**Press Room Equipment Coil Reel** 



Bliss MDL. S2-100



Adira MDL. QHA-02012



**Jaybird Coil Reel** 



## PRESS ACCESSORIES

Press Room Equipment 6,000 LB Coil Reel, MDL. PR-186000-NAB, 18" Max Coil Width, 60" Max OD, 15"-20" Mandrel Expansion, S/N PR-186000-NAB

Jaybird Automation Coil Reel, MDL. CRM251848, 24" Max Coil Thickness, S/N 3011

15" Capacity Straightener

#### **CNC PRESS BRAKE**

1999 Adira 20-Ton CNC Press Brake, MDL. QHA-02012, 4' O/A Bend Length, Die Clamps, Hurco Autobend CNC Control, S/N 517319581

## **INJECTION MOLDING MACHINE**

Cincinnati Milacron 700- Ton Injection Molding Machine, MDL. 700-48, 54" x 54" Platen, 48 OZ. Shot Size, S/N 4027A21/85-23

#### **FOOT SHEAR**

Tennsmith Electric Foot Shear, MDL, A3616, 16-Gauge x 36" Capacity, S/N 17081

#### BENDER

Pedrick Bender w/ Tooling

#### **DIE PRESS**

**Brotzinger Manual Die Press, MDL. 2340** 

## HYDRAULIC SURFACE GRINDER

Acer Hydraulic Surface Grinder, MDL. Supra-618,6" x 18" Magnetic Chuck

#### DRILL PRESSES

Clausing 16" Floor Type Drill Press, MDL. 1150A, 12" x 18" Table, S/N 9615V035

Powermatic 16" Multi-Speed Drill Press

## **ROTARY SPOT WELDER**

Hoffman 150 KVA Rotary Spot Welder, MDL. H/C, Type: HCC2153, 4-Station W/(2) Heads Per Station, 40" Diameter Rotary Weld Table, Technitron Control, S/N 27183

#### BENCH TYPE WELDER

Acro 50 KVA Bench Type Resistance Welder, 6" Throat, 100AC Water Chiller, S/N 1457

#### **SPOT WELDERS**

**Lors Spot Welder, MDL**. 454, 105 Microprocessor Control, S/N295-5604

Miller 10 KVA Spot Welder, MDL. MPS10FT, 14" Throat, Foot Control, S/N R373131

## Former Assets of AMERICAN CASUAL FURNITURE - THURSDAY, DECEMBER 8

## **COMPLETE STATE-OF-THE-ART POWDER COAT LINE**

Paint Area: (2) Nordson Automatic Powder Coat Booths, MDL. 518, (24) EXP Versa Automatic Spray Guns, (4) Versa Manual Guns, (4) Gun Movers, (3) Nordson Color Change Modules W/AZO Sieves 100# Hoppers, (14) 100 Plus Pumps and Pick Up Tubes, Spray to Waste Module, (2) Round Nordson 150# Hoppers, Square Nordson 100# Hopper, (2) Power Barrel Feeders; Millbanks Systems 5-Stage Wash: 14'-4" High x 8'-4" Width x 87'-6" Length, Stage 1 Cleaner: Tank Size: 3,600 gal, Pump:Gusher CL4X6-10 SEL-CDM-AN, HP 20, IMP 9.0", GPM 807, Length of Spray 20', Burner Make: Maxon 67, Burner Size: 10" Dia. 3.8 MBtu's, Stage 2 Rinse:, Tank Size: 930 gal, Pump:Gusher 2.5X3-10 SEL-CDM-4ANP,10 HP, IMP 9.75", GPM 314, Length of Spray 5', Stage 3 Iron Phosphate: Tank Size: 2,730 gal, Pump:Gusher 3X4-10 SEL-CDM-4CPM, 15 HP, IMP 9.62", GPM 53, Length of Spray 16', Burner Make: Maxon 67, Burner Size: 10" Dia. 2.8 MBtu's, Stage 4 Rinse: Tank Size: 930, Pump:Gusher 2.5X3-10 SEL-CDM-4ANP, 10 HP, IMP 9.75", GPM 314, Length of Spray 5', Stage 5 Final Seal: Tank Size: 1,000, Pump:Gusher 2.5X3-10 SEL-CDM-4ANP, 10HP, IMP 9.75", GPM 314, Length of Spray 6', Burner Make: Maxon 67, Burner Size: 6" Dia. 0.8 MBtu's, Combo Bake and Dry-Off Oven: Dwell (2) Pass Dry-Off: 90', Dwell (4) Pass Bake: 180', 13'-0" Top of Panels x 19'-0" Top of Burner Sox x Width 32'-1 1/2" x Length: 43'-0", Max Temp 450 deg, Burner Make: Maxon APX Line Burner, Burner Size: 36" 3.0 MBtu's, Rec. Fan: (2) Twin City 28,000 CFM @ 1.5" s.p., Duct Style: Overhead with Cones, 20' of IR by "Burdett Burners" Approx. 1 mBtu's of boost, Conveyor: 1,200' X 348 (1) Drive Cat with DC Variable Speed, (1) Take-up Spring Loaded, (1) Motorized Brush Cleaner, (1) Oilier, Opening Size: 36" x72", One Central Control Panel: 460v 3ph







Nordson Powder Coat Booths









Bake and Dry-Off Oven

**Conveyor System** 

## WELDING EQUIPMENT, PROPRIETARY MANUFACTURING EQUIPMENT FOR OUTDOOR FURNITURE LINE, ROLLING STOCK AND MUCH MORE!

## Former Assets of AMERICAN CASUAL FURNITURE - THURSDAY, DECEMBER 8

## American Casual Furniture Product Line



## **Furniture Production Equipment**





**Custom Spring Bending Machine** 

P54



Radius Bender

**Rotary Fixture Table** 

**Custom Bending Table** 







**Sample of Custom Bending Equipment Center** 

#### **WELDING EQUIPMENT**

(12) Esab SVI 300i CVCC Welding Power Supply

(8) Easb Mig 4HD Wire Feeder

Esab PCM-100

Miller Millermatic 250, S/N KF929877

**Lincoln Ideal Arc 250** 

Welding Enclosures and Fixtures

Proprietary Manufacturing Equipment For Outdoor Furniture Line - Product Drawings & Customer Data Available

Custom Spring Bending Line

(100s) Jigs

(2) Tilting Fixture Tables

(3) Rotary Air Fixture Table, Foot Control

36" x 40" Glider Roller

38 1/2" Steel Roll, 6" Diameter, Hydraulic Lift

(2) 21 1/2" Steel Roll, 4" Roll Diameter

19 1/2" Steel Roll, 4" Diameter

16" Diameter Bender

14" Diameter Bender

4' Rotary Fixture Table

Press Dies

#### **ROLLING STOCK**

**Toyota 3,500 LB Forklift**, MDL. 2FG15, LPG, Air Tires, S/N 2FG15-11262

Yale 3,000 LB Stand-Up Forklift, MDL. M160120, Electric, S/N GBW1682

Yale 3,000 LB Stand-Up Forklift, MDL. 0S030EAN24TE095, S/N N556225

Caterpillar 4,500 LB Electric Pallet Jack, MDL. NDC00, S/N 2HL0110

Yale 4,500 LB Electric Pallet Jack, MDL. MPW045DAN12T2748, S/N 531508

#### **MISCELLANEOUS**

Imtran GS-200 Pad Printer, Tampo Print TS125 Pad Printer, Tradesman 155 Space Heater, Exide Battery Charger, MDL. G1-12-680B, Ferro Five Battery Charger, Pallet Racking, Craftsman Tool Chests, Kennedy 9-Drawer Tool Chests, Master Mechanics Tool Chests, Hand Tools, Scrap Metal, Metal Carts, Scrap Bins, Spare Hanger Conveyor, Powder Coat Hangers, Conference Table, Chairs, (5) Powerwave Prestige UPS Systems, (3) IBM AS/400 Series System Medium Business Servers, Printers, PCs, File Cabinets, Faxes, Phones, Refrigerators, Microwaves

**HUGE QUANTITIES OF SCRAP, IRON, AND STEEL** 

## Former Assets of AMERICAN CASUAL FURNITURE - THURSDAY, DECEMBER 8







38 1/2 Hydraulic Roll

21 1/2" and 19" Rolls

Niagara MDL. AF-45







Rousselle MDL. 2

Cincinnati Milacron MDL 700-48







**TennSmith Foot Shear** 

**HUGE QUANTITIES** OF SCRAP, IRON, AND STEEL

Now Offering Financing & Leasing Through BIDITUP Capital Corporation See Page 11 for Details

## BENCH TYPE WELDER, SPOT WELDER, WELDING EQUIPMENT, **ROLLING STOCK AND MUCH MORE!**

## Former Assets of AMERICAN CASUAL FURNITURE - THURSDAY, DECEMBER 8







Miller Spot Welder



Millermatic 250



**Rotary Spot Welder** 



4,500 lb Electric Pallet Jacks



Toyota MDL 2FG15



Yale 3,000 lb Stand-up Fork Lifts



**Lors Welder** 



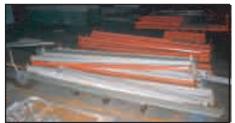
Imtran MDL. GS-250



**Powermatic Drill Press** 



Sample of Tool Chests



**Pallet Racking** 





**Prestige UPS Units** 



**Pedrick Bender** 



## **DIRECTIONS TO AUCTION SITE**

To Proliance International, Inc. Site 1401 Industrial Road, Emporia KS 66801

From: Wichita Mid Continent Airport (ICT) (Approx. 95 Miles from Auction Site)

Start going toward the Airport Exit on Service Road. Turn Left on W 31st St S. Turn Right on Southwest Blvd [KS-42]. Turn Left on S 87th St W. Turn Left on Southwest Blvd. Turn Left onto I-235. Take ramp onto US-54. Take ramp onto I-35. Take ramp onto W US Highway 50 [US-50]. Turn Left on Graphic Arts Rd. Turn Right on W 12th Ave. Turn Left on Industrial Rd. Arrive at 1401 Industrial RD, Emporia. Auction site will be to your Left.

From: Kansas City International Airport (MCI) (Approx. 126.4 Miles from Auction Site) Star Going Toward the Airport Exit on LP Cookingham Dr. Take ramp onto I-29 South toward Kansas City. Take exit #3B onto I-635 South toward Kansas. Take exit #1A onto I-35 South toward Wichita. Take exit #128/Industrial Road. Turn Left on Industrial Rd. Arrive at 1401 Industrial Rd, Emporia. Auction site will be to your Right.

## LODGING

DAYS INN 3032 W US Highway 50 Emporia, KS 620.342.1787 ECONO LODGE 2511 W 18th Avenue Emporia, KS 620.343.7750

## **DIRECTIONS TO AUCTION SITE**

To Former Assets of American Casual Furniture Site 1501 Truman Blvd, Caruthersville, MO 63830

#### From: Memphis International Airport (MEM)

(Approx. 100 Miles from Auction Site)

Start going toward the AIRPORT EXIT on MEMPHIS INT AIRPORT RD. Take Left ramp onto PLOUGH BLVD. PLOUGH BLVD becomes AIRWAYS BLVD. Turn Left on LAMAR AVE[US-78]. Continue to follow US-78. US-78 becomes EH CRUMP BLVD[US-79]. EH CRUMP BLVD becomes US-61. Continue on I-55. Take ramp toward MO-U. Turn Right on MO-U. Turn Left on TRUMAN BLVD[MO-84]. Arrive at 1501 TRUMAN BLVD, CARUTHERSVILLE. Auction site is on the Left.

#### LODGING

ECONOMY INN 921 Truman Blvd Caruthersville, MO 573.333.0200 COUNTRY HEARTH INN 407 E 4th St. Caruthersville, MO 573.333.4333

- THINKING OF HAVING AN AUCTION?
- **▼ NEED AN APPRAISAL?**
- **▼ KNOW OF A FACILITY**CLOSURE?

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   Material Handling
- Material Handling
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ON-SITE

METAL STAMPING FACILITY

w/ Hydraulic, SSDC & OBI

Mechanical Stamping Presses

ON-SITE AUCTION

## OUTDOOR PATIO FURNITURE MANUFACTURER & REAL ESTATE

Stamping, Wrought Iron & Roll Forming, Welding, Powder Coating & Product Line & Real Estate



## SHORT SALE, BE PROMPT!

## **AUCTION**

Wednesday, December 7, 2005 10:30 AM CST

## **PREVIEW**

Tuesday, December 6, 2005 9:00 AM to 4:00 PM PST

### LOCATION

1401 Industrial Road Emporia, KS 66801



## **AUCTION**

DATA TAS LAYE

Thursday, December 8, 2005 10:30 AM CST

## **PREVIEW**

Wednesday, December 7, 2005 9:00 AM to 4:00 PM PST

## LOCATION

1501 Truman Blvd. Caruthersville, MO 63830

Thinking of having an auction or need an appraisal? Call us at 818.508.7034

2

# **MACHINERY AUCTIONS**

December 7 & 8

## **TUPCOMING AUCTIONS**

12/13 - Albuquerque, NM

MAJOR CNC MACHINING, STAMPING AND FABRICATION FACILITY

By order of Southwest Liquidation Partners, LLC

12/15 - Galesburg, IL

STATE-OF-THE-ART
STAMPING & FABRICATION FACILITY

**Butler Manufacturing Company** 

For More Information, Call 818.508.7034 or visit www.BIDITUP.com

## **BIDIT**UP

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