

AUCTION

Thursday, April 20, 2006
Beginning at 10:30 AM CST
3100 E. Plano Parkway
Plano, TX 75074-7423 USA



WEBCAST
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Bid live on www.BIDITUP.com

World Famous Telephone Products Manufacturer
Featuring Year 2000's BCP Blast System, CNC Metal Fabrication
and Robotic Welding Equipment

*Assets No Longer Required in the Continuing Operations of **Telect***



2001

BCP Mesh Blast System

Certain Assets Located at Ciudad Juarez, Mexico Site To Be Sold Via Slide Show From Plano, TX Auction Site

- ▶ Blast System
- ▶ OBS Press
- ▶ Press Brakes
- ▶ CNC Folding Machine
- ▶ Robotic Welding Cells
- ▶ Vertical Machining Center
- ▶ Insertion Press
- ▶ Automatic Grinders
- ▶ Notcher
- ▶ Wire Crimpers, Cutters, & Strippers
- ▶ Engine Lathe
- ▶ Vertical Mill
- ▶ Multi-Head Tappers
- ▶ Drill Presses
- ▶ Vertical Band Saw
- ▶ Hydraulic Surface Grinder
- ▶ Grinders/Sanders
- ▶ Welding Equipment
- ▶ Vacuum Sealers
- ▶ Air Compressors



1998

CNC

Cincinnati 135-Ton CNC Press Brake



1998

175 - TON

50 - 400 IPM

Cincinnati 175 - Ton OBS Press

BLAST SYSTEM, OBS PRESS, PRESS BRAKES, CNC FOLDING MACHINE

2001



BCP Mesh Blast System

BLAST SYSTEM

2001 BCP Mesh Blast System, MDL. DEA00813, 3' Wide Mesh Parts Conveyor, (2) Dust Collection/Filtration Houses, S/N 2602 *LOCATED IN PLANO, TX

OBS PRESS

1998 Cincinnati 175-Ton OBS Press, MDL. 175OBS, 31" x 50" T-Slotted Bed, 10" Stroke, 50-460 IPM Variable Speed, 1 1/2" Quick Die Change Clamps, Air Blow Off, Isolation Mounting Pads, Shadow V Safety Lights, Cincinnati Automation Package, S/N 51008 *LOCATED IN PLANO, TX

PRESS BRAKES

1998 Cincinnati 135-Ton Press Brake, MDL. 135FMIX12FT, 14' Overall Bend Length, 12' 6" Between Housings, 8" Stroke, Auto Crowning, Cincinnati Form Master II CNC Backgauge, S/N 51007 *LOCATED IN PLANO, TX

1999 Cincinnati 60-Ton CNC Press Brake, MDL. 60CBIX2FT, 48" Overall Bend Length, 2' 6" Between Housings, 11" Stroke, Shadow V Safety Lights, Cincinnati CNC Back Gauge, S/N 51685 *LOCATED IN JUAREZ, MEXICO

CNC FOLDING MACHINE

1996 RAS CNC Folding Machine, MDL. 74.30, 126" Overall Bend Length, .158" Max Sheet Thickness, Ball Table, System 9000 CNC Control, S/N 93/30 *LOCATED IN PLANO, TX

1998

CNC



Cincinnati 135-Ton CNC Press Brake

1998

175 - TON



50 - 400 IPM

Cincinnati 175 - Ton OBS Press

1996

CNC



RAS 74.30 CNC Folding Machine

TO SCHEDULE AN AUCTION OR APPRAISAL

CALL 818.508.7034

ROBOTIC WELDING CELLS, VMC, INSERTION PRESS, AUTOMATIC TOOL GRINDERS, NOTCHER, CNC WATER JET, WIRE CRIMPERS, CUTTERS, & STRIPPERS, ENGINE LATHE, VERTICAL MILL, MULTI-HEAD TAPPERS



Hass VF-3 Vertical Machining Center



Cincinnati 60-Ton CNC Press Brake



Haeger 824 Insertion Press



Calypso Water Jet



Calypso Water Jet Center

ROBOTIC WELDING CELLS

2000 Motoman Robotic Welding Cell: Motoman UP6 Robotic Welder, MDL. YR-UP6-A02, 6 KG Payload, S/N SOM014-1-4-5; (2) 36" Die Manipulators; Yasnac Robotic Welding Control, MDL. ERCR-UP6-BB00, S/N BY8206-0052-3; Lincoln Powerwave 450 Robotic Interface Power Supply; Airease Reamer, S/N 517 *LOCATED IN PLANO, TX

2000 Genesys Versa 3M3 Robotic Welding Cell: Motoman UP6 Robotic Welder, MDL. YR-UP6-Ao2, 6 KG Payload, S/N S9M377-1-3-3; 48" Die Manipulator; Yasnac XRC UP6 Robotic Welding Control, MDL. ERCR-UP6-BB00, S/N S9M323-1-10; Lincoln Powerwave 450 Robotic Interface Power Supply; Airease Reamer *LOCATED IN PLANO, TX

1998 Motoman Dual Robotic Welding Cell: (2) Motoman Robotic Welder, MDL. YR-SK16-J00, 16 KG Payload, S/N SSM201-1-1-6, P-9220-9012-2; 2000 Motoman Welding Positioner, MDL. RM@-5005X, S/N 308426; (2) 2000 Yasnac Robotic Welding Control, MDL. ERCR-SK16X-BB00, S/N SOM063-2-3, SOM062-2-2; (2) Lincoln Powerwave 450 Robotic Weld Interface Power Source *LOCATED IN JUAREZ, MEXICO

VERTICAL MACHINING CENTER

1997 Haas CNC Vertical Machining Center, MDL VF-3 HT, 15 HP, 40" x 20" x 25" Travels, 10,000 RPM, 710 IPM Brushless Servos, Programmbale Coolant, Chip Auger, Haas CNC Control, S/N 11666 *LOCATED IN JUAREZ, MEXICO

INSERTION PRESS

1999 Haeger 8-Ton Insertion Press, MDL. 824 Plus-IL, 24" Throat, Foot Control, S/N 8PL00513 *LOCATED IN JUAREZ, MEXICO

AUTOMATIC TOOL GRINDERS

1999 Amada Automatic Tool Grinder, MDL. TOGU-III, S/N 30230007*LOCATED IN PLANO, TX

(2) Amada Bench Top Tool Grinder *LOCATED IN PLANO, TX

CNC WATER JET

Calypso Water Jet (3) Ebbco Hurricane Filter Vessels, Ebbco Ozone Generation Module S/N 3034, Ebbco Closed Loop Polishing System, Calypso PC Water Jet Control, 50HP Pressurization Unit *LOCATED IN PLANO, TX

NOTCHER

Amada Notcher, MDL. CSH-220, 23-Ton, 1/4" x 8" x 8" Capacity *LOCATED IN PLANO, TX

WIRE CRIMPERS, CUTTERS & STRIPPERS

A2000 Artos Wire Stripper, MDL. C5-326, S/N M52850-001 W/ Artos PF-6 Wire Feed, S/N 52850-006 *LOCATED IN JUAREZ, MEXICO

Artos Automated Wire Processing System, MDL. MTX Series 5, S/N M52850-004 *LOCATED IN JUAREZ, MEXICO

Eubanks Wire Stripper, MDL. 02700, W/ MDL. 6215 Electric Demand Prefeed *LOCATED IN JUAREZ, MEXICO

Autosplice Pin Inserter, S/N 980935 *LOCATED IN JUAREZ, MEXICO

(4) **Molex Crimper,** MDL. ACP-101, S/N 20615, 20760, 20723, NA *LOCATED IN JUAREZ, MEXICO

(2) **Pico Wire Crimper,** MDL. 400B Crimpmaster *LOCATED IN JUAREZ, MEXICO

(2) **Thomas & Betts Pneumatic Wire Crimper** *LOCATED IN JUAREZ, MEXICO

RMT Bench Top Wire Terminal Crimper, S/N 5VSG/A2498 *LOCATED IN JUAREZ, MEXICO

Conec Bench Top Wire Crimper, MDL. RH900, Foot Switch, S/N 38818 *LOCATED IN JUAREZ, MEXICO

Amp-O-Lectric Wire Stripper, S/N 470102 *LOCATED IN JUAREZ, MEXICO

Schleuniger Bench Top Wire Stripper, MDL. JS8400, S/N 207-1998 *LOCATED IN JUAREZ, MEXICO

Schleuniger Bench Top Wire Cutter, MDL. JC3985, S/N 56-1998 *LOCATED IN JUAREZ, MEXICO

(3) **Molex Crimper,** MDL. ACP-101, S/N 20724, 20725, NA *LOCATED IN JUAREZ, MEXICO

ENGINE LATHE

Cincinnati Engine Lathe, 10" x 56" Bed, 36" Centers, 10" Swing, 6" 3-Jaw Chuck, 1 1/2" Capacity, Tool Post *LOCATED IN PLANO, TX

VERTICAL MILL

Bridgeport Vertical Mill, 9" x 42" T-Slotted Table *LOCATED IN PLANO, TX

MULTI-HEAD TAPPERS

(2) **RMT Multi-Head Driller/Tapper,** 28-Head, 30" x 40" Table, Foot Control, 4.7 HP *LOCATED IN PLANO, TX

RMT Multi-Head Tapper, 28-Head, 24" x 36" Table, Foot Control, 4.7 HP *LOCATED IN JUAREZ, MEXICO

RMT Multi-Head Tapper, 16-Head, 2' x 4' Table, 3.22 HP *LOCATED IN PLANO, TX

Clausing Multi-Head Drilling/Tapping Machine, MDL. 2217, 8-Head, 1 1/2 HP, S/N 093941 *LOCATED IN PLANO, TX

Ettco Multi-Head Tapper, MDL. ATU-5, 6-Head, 5" Stroke, PLC Control, S/N 773 *LOCATED IN PLANO, TX

All Equipment Must Be Removed by May 1, 2006. All Removals by Appointment. Authorized Riggers Only.

ROBOTIC WELDING CELLS



Motoman Robotic Welding Cell



Motoman UP6 Robot



Lincoln Power Supply

4 Available



Genesis Versa 3M3 Robotic Welding Cell



Motoman UP6 Robot



Yasnac XRC UP6 Control



Motoman Dual Robotic Welding Cell & Manipulator



Motoman SK16X Robot



Yasnac XRC SK16X Control

2 Available

2 Available

DIRECTIONS

From: Fort Worth International Airport, Dallas, TX (DFW)
(Approx. 28 Miles From Auction Site)

Start going toward the Airport Exit on International Parkway. International Parkway becomes TX-121 North. Turn right on S I-35. Take left ramp onto I-35E South. Take exit #445B/President George Bush Turnpike East onto President George Bush Turnpike. Take the Jupiter Road exit onto TX-190 East. Turn left on Jupiter Road. Turn right on E Plano Parkway. Arrive at 3100 E Plano Parkway, Plano, on the right.

LODGING

Renaissance Dallas-Richardson Hotel
900 E Lookout Dr
Richardson, TX 972-367-2000

Residence Inn by Marriott
1040 Waterwood Dr
Richardson, TX 972-669-5888

Holiday Inn Dallas-Plano
700 E Central Pkwy
Plano, TX 972-881-1881

1999



Amada TOGU III Tool Grinder

Can't make it to the auction in person? Bid live online at www.BIDITUP.com

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DRILL PRESSES, VERTICAL BAND SAW, HYDRAULIC SURFACE GRINDER, GRINDERS/SANDERS, WELDING EQUIPMENT, VACUUM SEALERS, AIR COMPRESSORS



Molex Crimper



Thomas & Betts Crimper



RMT Crimper



Artos Automated Wire Processing System



Eubanks Wire Stripper



Autosplice Pin Inserter



A2000 Artos Wire Stripper



Clausing Drill Bench



Ampak Vacuum Sealer



Welding Table



Amada Bench Top Grinder



Vertical Band Saw



Clausing Drill Bench



RMT Tapper



Ettco Tapper



Federal Spot Welder

DRILL PRESSES

Clausing Drill Bench, (4) Clausing MDL. 2230 Drill Presses, 22" Swings, 150-2,000 RPM, Machine Vises, 6 1/2' x 3' Table, S/N 20110840, 848, 845, 841 *LOCATED IN PLANO, TX

Clausing Drill Bench, (2) Clausing MDL. 2230 Drill Presses *LOCATED IN PLANO, TX

Drill Bench, Clausing & Delta Drill Presses, 20" Swing *LOCATED IN PLANO, TX

(3) Jet Floor Type Drill Presses, MDL. JDD-20MF, 20" Swing, 14" x 18" Table, 1 1/2 HP *LOCATED IN PLANO, TX

Delta Floor Type Drill Press, MDL. 15350, 15" Swing, 10" x 10" Table, 2,000 RPM variable Speed, S/N 93C71539 *LOCATED IN PLANO, TX

Clausing Floor Type Drill Press, 20" Swing, 14" x 18" Table, 1,800 RPM *LOCATED IN PLANO, TX

VERTICAL BAND SAW

Grob Vertical Band Saw, MDL. NS24, 24" Throat, 20" x 24" Table, Blade Welder, S/N 1688 *LOCATED IN PLANO, TX

HYDRAULIC SURFACE GRINDER

Ramco Hydraulic Surface Grinder, MDL. LF-618, 6" x 18" Magnetic Chuck *LOCATED IN PLANO, TX

GRINDERS/SANDERS

8" Double End Grinder *LOCATED IN PLANO, TX

12" Disk Sander *LOCATED IN PLANO, TX

WELDING EQUIPMENT

Federal Spot Welder, MDL. PA-1-24, 100 KVA, 24" Throat x 8" Gap, S/N 50058 *LOCATED IN JUAREZ, MEXICO

Lincoln CV-250 Welder, LN-7 Wire Feed *LOCATED IN JUAREZ, MEXICO

Esab VI300 Mig Welder, Mig 35 Wire Feed *LOCATED IN PLANO, TX

(3) Esab VI 300 Mig Welders, Mig 35 Wire Feed *LOCATED IN PLANO, TX

Thermal Arc Ultima 150 Plasma Welder *LOCATED IN PLANO, TX

Mig Welding Wire Feed *LOCATED IN PLANO, TX

(2) Acorn Welding Tables *LOCATED IN PLANO, TX

Welding Fixture Table *LOCATED IN PLANO, TX

Dynaflu Welding Water Cooler *LOCATED IN PLANO, TX

VACUUM SEALERS

(4) 1997 Ampak Master P Vacuum Sealer, MDL. MP2436A, 2' x 3' Vacuum Table, S/N 97A553, NA, NA, NA *LOCATED IN PLANO, TX

AIR COMPRESSORS

Ingersoll-Rand 30 HP Air Compressor, 200 Gallon Air Reservoir *LOCATED IN PLANO, TX

Ingersoll-Rand 5 HP Air Compressor, MDL. 2340L5 *LOCATED IN PLANO, TX

MISCELLANEOUS

(2) 1999 New London Chip Conveyors, MDL. 200-12-9, 6"; Amada Chip Conveyor; Vibratory Parts Deburring Machine, Laser QC Laser Tracing Inspection System, (2) Speedy Cut Power Scissors, MDL. ST-1-KUVF2, S/N S1VF2-1005, 1027, (6) Presto 1,500 LB Lift Tables, Battery Operated Lift Table, Cincinnati Brake Dies, Unipunch Tooling, Machine Vises, Nordson Paint Canisters, Fork Lift Battery Chargers, Unassembled Mezzanine, Pallet Racking, Quick Pik Gravity Racking, 20" Roller Conveyor, Electric Motors, Scrap Metal, *LOCATED IN PLANO, TX 69" x 43" Granite Surface Table, Equipto 13-Drawer Tool Chest *LOCATED IN JUAREZ, MEXICO



Pallet Racking & Scrap



Dies & Punch Tooling



ESAB Welder

**LIVE
ON-SITE &
WEBCAST**

MACHINERY AUCTION

April 20, 2006

**World Famous Telephone Products Manufacturer
Featuring Year 2000's BCP Blast System, CNC Metal Fabrication
and Robotic Welding Equipment**

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Thursday, April 20, 2006
Beginning at 10:30 AM CST

PREVIEW

Monday, April 17, 2006 - Wednesday, April 19, 2006
9:00 AM to 4:00 PM CST
And Morning of Sale

LOCATION [Assets Located in 2 Locations,
To be Auctioned at Plano, TX Site]

Texas - Auction Site:
3100 E. Plano Parkway
Plano, TX 75074

Mexico Site:
Prolongacion Hermanos Escobar 7151-A,
Parque Industrial Omega,
32030 Ciudad Juarez, Chihuahua, Mexico

(See Inside for Directions & Lodging)

**FOR THE COMPLETE TERMS & CONDITIONS OF THIS AUCTION
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FEATURED AUCTION

**World Famous Telephone Products
Manufacturer
Featuring Year 2000's BCP Blast
System, CNC Metal Fabrication and
Robotic Welding Equipment**

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TELECT*

**Thursday, April 20, 2006
Plano, TX**

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BCP Mesh Blast System



Cincinnati 135-Ton CNC Press Brake



RAS 74.30 CNC Folding Machine

BIDITUP™
AUCTIONS & APPRAISALS WORLDWIDE

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Gregg Trenor, Auctioneer
TX License #11245

MACHINERY AUCTION, LOOK INSIDE!

**ATTENTION:
PLANT MANAGER OR EQUIPMENT BUYER**



WEBCAST

Can't attend the auction in person? You can participate and bid in real time via the Internet. Preview assets with detailed digital photos, lot catalogs, and in-depth descriptions.

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www.BIDITUP.com

Please note, all webcast participants must submit a 25% deposit and signed registration forms no later than 24 hours before a sale.