

AUCTION

Thursday, July 13, 2006

Beginning at 10:00 AM CDT

Avenida Rio Bravo No. 1235

Rio Bravo Industrial Park, Juarez, Chihuahua, Mexico

(100 METERS FROM EL PASO, TX USA BORDER)

(See pg 11 for Immigration and Customs Instructions)



WEBCAST

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FORMERLY THE ASSETS OF SURGIKOS

World's Leading Manufacturer of Single-Use Surgical Products Such As Patient Drapes, Instrument Drapes, Surgical Gowns, Trays and Kits. State-of-the-Art Facility with Over \$15 Million Invested in Machinery Upgrades Since Year 2000



240 PIECES/HR.

\$1.6 MILLION ORIGINAL COST

Semi-Automatic T-Drape Line



2000

425 PIECES/HR.

\$1.2 MILLION ORIGINAL COST

Semi-Automatic Rectangular Drape Line



2000

85 PIECES/HR.

\$900,000 ORIGINAL COST

Complete Angiography Line

- ▶ T-Drape Line
- ▶ Year 2000 Rectangular Drape Line
- ▶ Year 2000 Angiography Drape Line
- ▶ (2) Year 1999 Mayo Stand Cover Lines
- ▶ Year 1998 Skip Laminator
- ▶ Year 2004 Laminating Line
- ▶ Sheeters
- ▶ Auto Folders-Towels and Drapes
- ▶ Die Cutters
- ▶ Hooper Vacuum Packaging Machines
- ▶ Heat Sealers
- ▶ Clicker Presses
- ▶ Air Handling
- ▶ Rolling Stock
- ▶ Miscellaneous

**PLANT CLOSING DUE TO GLOBAL CONSOLIDATION;
ANNUAL REVENUE IN EXCESS OF \$100 MILLION USD
REAL ESTATE SOLD - EQUIPMENT MUST BE RE-LOCATED**

Brochure Available on www.BIDITUP.com in



Chinese



Spanish



BIDITUP AUCTIONS & APPRAISALS WORLDWIDE

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COMPLETE PRODUCTION LINES

T-DRAPE LINE

Consisting of the Following Components: Unwind Stand with Tension Control and Edge Guide, Die Cut Press, Glue and Adhesive Application Station.

The T-Drape Machine is a Semi-Automatic System Consisting of Machines and Manual Processes Used for the Manufacture of a Family of Operating Room Drapes Consisting of Drape Body, Anesthesia Screen, Arm Boards, Instrument Pad, Footer and Absorbent Reinforcement. The System Is Semi-Automatic and Provides Flexibility for Component Size Changes with Minimal Effort Versus a Fully Automated Machine That is Locked Into One Product Size. Several Stand-Alone Machine Sections Feed a Central Conveyor Where Operators Finish the Product. The Machine Sections Included in this System are Powered Unwind, Fenestration Press, Anesthesia Screen Folder/Sheeter/Coater, Arm Board Cover Sheeter/Coater, Footer Sheeter/Hot Melt Strip Coater, Slot Die Coater For Instrument Pad, Last Produced 240 Pieces/Hour.

Original Cost: \$1,600,000.00 USD



T-Drape Footer Sheeter and Hot Melt Applicator

SEMI-AUTOMATIC



Semi-Automatic T-Drape Line



Footer Machine

YEAR 2000 RECTANGULAR DRAPE LINE

Semi-Automatic System/Process Used for the Manufacture of a Family of Rectangular Operating Room Drapes Consisting of a Fenestrated Drape Body and Various Configurations of an Absorbent Reinforcement. The System Has Two Powered Surface Unwinds with Tension Controls and Edge Guides. There Are Two Operator Stations in the Machine Where the Reinforcement is Attached to the Drape Body Using Light Tables for Target Accuracy. The Reinforcements are Coated on Two Manually Fed Hot Melt Coaters. The Machine Has a Fenestration Press, Cross Cutter and Stacker. Last Produced 425 Pieces/Hour.

**ORIGINAL COST:
\$1,200,000.00 USD**



Semi-Automatic Rectangular Drape Line

FOR LEASE & FINANCE SERVICES - BIDITUP CAPITAL CORPORATION

CALL 818.508.7034

COMPLETE PRODUCTION LINES

YEAR 2000 ANGIOGRAPHY DRAPE LINE

Consisting of the Following Components: (3) 36" Wide Single Position Unwind Stands That Can Handle 24" Diameter Rolls, Hot Melt Gluing/Coating Station For Adhesive Application. Innovative Application Die Cutter and 48" Wide Rosenthal Sheeter.

The Angiography Machine is a Semi-Automatic System/Process Used for the Manufacture of a Family of Angiography Drapes Consisting of a Clear Plastic Drape Body with a Dexter Underlining for Patient Comfort and a Nonwoven Absorbent Honshu Upper Sheet. This Machine is a Mixture of Automatic Sheeting and Hot Melt Coating Combined with Manual Assembly to Provide a Flexible System. The Machine Consists of (2) 36" Wide Sheeter/ Coaters, 48" Wide Rosenthal Sheeter and Fenestration (Die Cutting) Press. Line Capable of Producing 85 Pieces/Hour. **ORIGINAL COST: \$900,000.00 USD**



2000

85 PIECES/HR.

\$900,000 ORIGINAL COST

Angiography Line

(2) YEAR 1999 MAYO STAND COVER LINES

Line Consisting of (2) Shafted Unwind Stands; Combining Station; Nordson Hot Melt Glue System and Rotary Knife Cutter, Previously Produced 500 Pieces/Hour.



1999

Mayo Bag Machine

500 PIECES/HR.



1999

Mayo Bag Machine

500 PIECES/HR.

YEAR 1998 SKIP LAMINATOR

1998 Laminating Line Consisting of: Two Unwind Stands 55" Wide and 24" Wide, Nordsen Glue Application Station, Dancer Cutter and Stacker. This Laminator Ran a Heavy Duty Back Table Cover that was Also Used as an Over Wrap for Operating Room Kits. Last Produced 500 Pieces/Hour.



1998

500 PIECES/HR.

Skip Laminator



Nordson Hot Melt Systems



55" Unwind Stand

REGISTER AT www.BIDITUP.com AND RECEIVE UPCOMING AUCTION UPDATES VIA EMAIL!

2004 LAMINATING LINE AND SHEETERS

YEAR 2004 LAMINATING LINE

55" Wide and 26" Wide, (2) Unwind Stands, Nordson Hot Melt Unit with Six Hot Melt Glue Swirl Spray Guns, Steel/Rubber S-Wrap Pull Section and a Shaft Driven Rewind Station with a Rider Roll. Machine Ran Standard Back Table Cover Roll to be Sheeted in Other Process.



Laminating Line

SHEETERS

(2) 2004 110" Wide Hauser MDL. QLA 3200 Sheeter Stacker, Capable of Cutting up to 102" Wide Material, Accuracy $\pm 1/64"$, Previously Cutting Sheets up to 15 Feet Long. Shear Cut Slitting Provisions. 3-Roll Backstand, Comtac 3000 PLC Controls, Shuttle Take-off Table with Jack Lift, Speeds of 200 FPM.

Hauser (Parker Europe) MDL. QLA Sheeters are Used to Sheet a Wide Range of Products: Cleaning Cloths, Dusters, Disposable Cloths, PE Foams, Felts, Tablecloths, Sunscreens, Bed Linen, Quilted Materials, Filters, Rubber Materials, Floor Covering, Big Bags, Air Bags, Printed Circuit Boards, Foam, Carpets, Tray Liners, Gauze Materials and Many Others. Visit www.parker-textilestystems.com



Hauser Sheeter



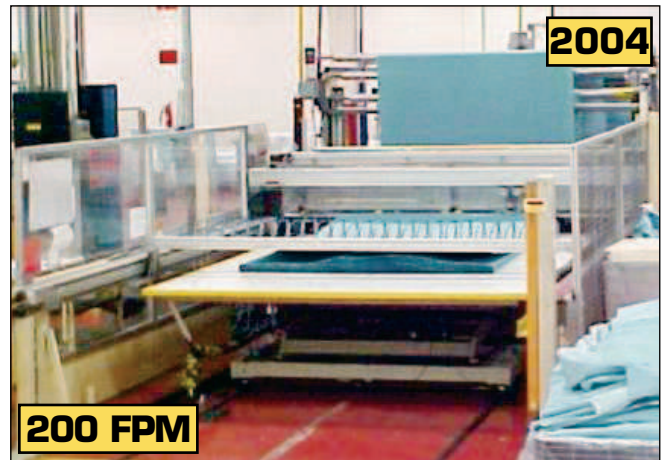
Hauser Take-Off Table



Hauser Sheeter Unwinds



Hauser Sheeter Stacker



Hauser Sheeter Stacker

TO SCHEDULE AN AUCTION OR APPRAISAL

CALL 818.508.7034

SHEETERS

SHEETERS CONTINUED

72" Wide Rosenthal Sheeter with Heavy-Duty Blade, MDL. WAS7-HIBEAC, Unwind Stand with Tension Brake Capable of Handling up to 2,000 Lb Roll, Static Eliminator, Tolerance $\pm 1/8"$, Output Conveyor, S/N 80617

60" Wide Rosenthal Sheeter with Two Unwind Stands, MDL. WAS5-UBUEAA, Tension Brakes, Capable Of Handling up to 500 Lb Rolls, Static Eliminator, Cut Tolerance $\pm 1/16"$, S/N 80791

55" Wide Beck Sheeter, Shaftless Unwind Stand, Finger Tape Delivery System, Adjustable Sheet Lengths, S/N 2414

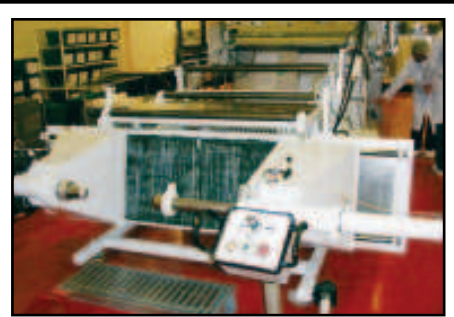
48" Wide Rosenthal Sheeter with Heavy-Duty Blade, MDL. WAS4-HUBEA, Unwind Stand With Tension Brake Capable of Handling up to Maximum 500 Lb Roll, Static Eliminator, Cut Length Tolerance $\pm 1/8"$, S/N 80616

48" Wide Cameron Drum Sheeter, Unit Has (6) Backstands Capable of Handling up to 45" Diameter Rolls, Air Brakes on Back Stands with Edge Guide, Previously Cutting Sheet Length Ranges From 17" – 95", S/N 51X001

29" Wide Custom Made Traverse Blade Cutter, Two-Position Unwind Stand Good for Approximately 14" Diameter Rolls, Manual Take-off



Beck Sheeter with Finger Delivery



Beck Shaftless Unwind

About BIDITUP Auctions & Appraisals Worldwide

BIDITUP is a global leader in asset conversion, providing auction, real estate, lease & finance and appraisal services to a comprehensive array of markets. Headquartered in Los Angeles for over 25 years, BIDITUP auction management services feature public onsite auctions, live Webcast auctions in real time and online auctions. And, with www.BIDITUP.com translated into eight languages, BIDITUP sells individual and aggregated assets across the globe, 24 hours a day, seven days a week. Whether selling an individual asset, inquiring as to the value of business assets, or liquidating an entire operation, BIDITUP prides itself on finding and matching buyers and sellers to maximize value. Today, BIDITUP Auctions & Appraisals Worldwide is recognized as one of the world's leaders in the auction industry. Knowing Asset Values is Our Business. Visit us online or call (818) 508-7034 for more information. Please visit www.BIDITUP.com and click on Force Company Inc. for the complete Terms & Conditions of this auction.



Rosenthal Sheeter



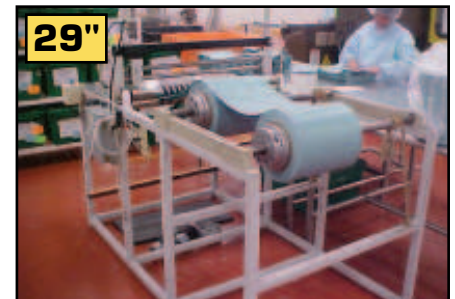
Cameron 6-Roll Sheeter Drum Cut



60" Rosenthal Sheeter



48" Rosenthal Sheeter



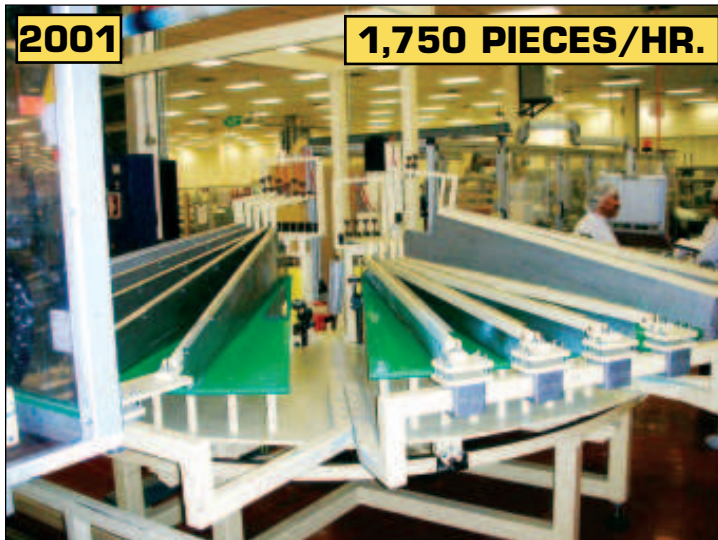
29" Blade Cutter

FOR COMPLETE DIRECTIONS, LODGING, IMMIGRATION AND CUSTOMS INFORMATION SEE PAGE 11

**Can't make it to the auction in person?
Bid live online at www.BIDITUP.com**

AUTO FOLDERS-TOWELS AND DRAPES

2001 GFM Maschinenbau GMBH Automatic Folder, MDL. L/Q 2000/60 SD, Auto Folding Line Consisting of the Following Major Components: Unwind Stand with Tension Control, Lift Table, (3) Sets of Folding Plows, V-Folder, Tape Applicator, Cutter and Final Folder, Flexographic Printing Press, Versatile Folder for Small and Medium Sized Surgical Drapes, Last Produced 1750 Pieces/Hour, S/N 0879, www.gfm-maschinenbau.de



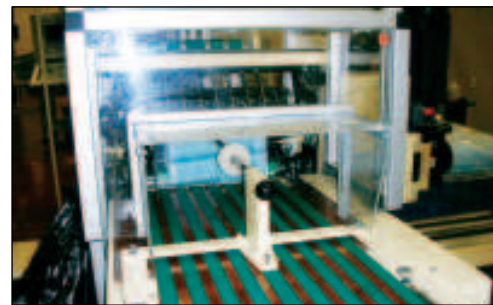
GFM Folder Section

2001

1,750 PIECES/HR.



GFM Unwind



GFM End Product View

GFM Maschinenbau GMBH Automatic Folder, MDL. GFM L/Q 2000/60 SD, Auto Folding Line with Unwind Stand Folding Plow V-Folder, Tape Applicator, Release Line Applicator and Final Folder, (2) Domino Ink Jet Printer, Versatile Folder for Small and Medium Sized Surgical Drapes, Last Produced 1750 Pieces/Hour, Unit Has Been Upgraded In 2002. www.gfm-maschinenbau.de

Paper Converting Machine Company/ PCMC Utility Towel Machine, MDL. 6930, Tape Application and Release Liner Applicator, Capable of 1/4 and 1/8 Fold, Single Position Unwind, Versatile Utility Towel Folder, Last Produced 2850 Pieces/Hour.

Dual Web Towel Machine, 1/8 Fold, (2) Cross Folders; (1) V-Fold, 6300 Pieces/Hour, Used for Various Size Utility Towels.



PCMC Utility Towel Machine with Tape Applicator

2,850 PIECES/HR.



GFM Auto Folder

1,750 PIECES/HR.



Dual Web Towel Machine

6,300 PIECES/HR.

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DIE CUTTERS AND HOOPER VACUUM PACKAGING MACHINES

DIE CUTTERS

(3) 2001 Bierrebi S.P.A. Cutting Line for Continuous Fabric, Nonwovens, Paper, Laminates, Etc, Includes (4) Shaftless Surface Driven Unwind Stands. MDL. LTE 209, Max Fabric Width 1050 mm, Max Cutting Length 1750 mm, Max Fabric Travel Length 2300 mm, Cycle Time 7.5 Seconds, Maximum Stacking 2300 mm x 1050 mm. Ran: Small, Med, Large, X Large, XXL Gown Bodies for Operating Room, Ran 1920 Gowns Per Hour, Machines Can Be Used in a Variety of Industries. www.bierrebi.com

92" Associated Pacific Die Cutter, (6) Shafted Driven Unwind Stands with Edge Guides and Tension Controllers, Take Away Belt Conveyor System, Automatic Stacking System, Ran 1200 Pieces/Hr.

(2) Associated Pacific Steel Rule Die Conveyor Press, MDL. ABC 40, 56"L x 27"W, Includes Unitized Shaft Type Unwind System, Solid Belt Take-off Table.

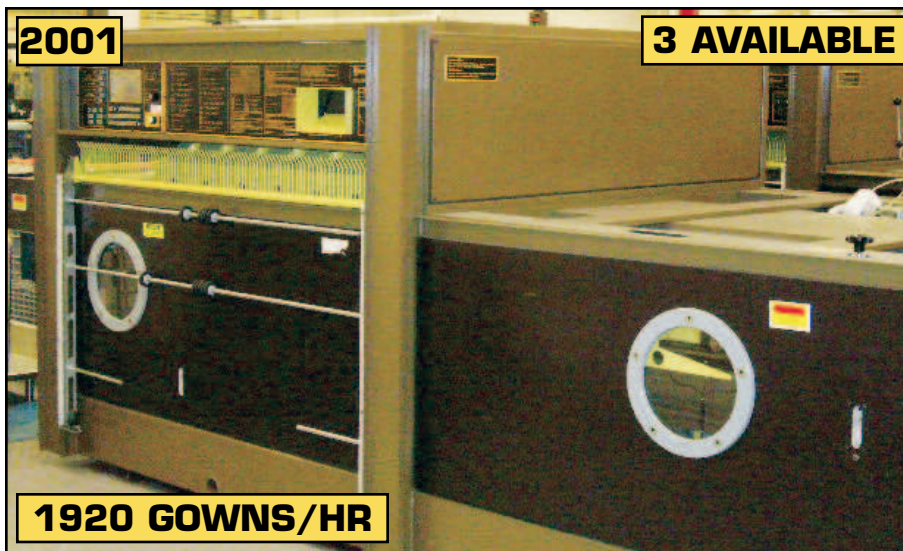
(2) Herman Schwabe Traveling Head Die Cutters, Bed Area 98" x 34"/ Cutting Head 18" L-R x 22" F-B, S/Ns 3-190-166, 60161

Bierrebi Die Make Up System, Includes Magnetic Table and Bender.

HOOPER VACUUM PACKAGING MACHINES

(2) Hooper Vacuum Machine Fully Automatic Form/Fill/And Seal Medical Packaging Machines, MDL N2500, (2) Single Position Unwinds with Tension Controls, (1) For Cover and (1) For Bottom Stock, Bottom Layer Formed into Pouch Cavity, Quick Change Tooling. Index with Cross Cut, Anilox Printing Station for Lid Stock, Lot Number Stamping, PLS System, Rated 2000 Pkgs/Hr.

(2) Hooper Vacuum Machine Fully Automatic Form/Fill/And Seal Medical Packaging Machines, MDL. SR25, (2) Single Position Unwinds with Tension Controls, (1) For Cover and (1) For Bottom Stock, Bottom Layer Formed into Pouch Cavity, Quick Change Tooling, Index with Cross Cut, Anilox Printing Station for Lid Stock, Lot Number Stamping, PLS System, Rated 1600 Pkgs/Hr.



2001

3 AVAILABLE

1920 GOWNS/HR

Bierrebi Die Cutters



2 AVAILABLE

98" X 34"

Herman Schwabe Die Cutter

KNOW OF ANY FACILITIES CLOSING, MOVING OR DOWNSIZING?
Call 818.508.7034



2 AVAILABLE

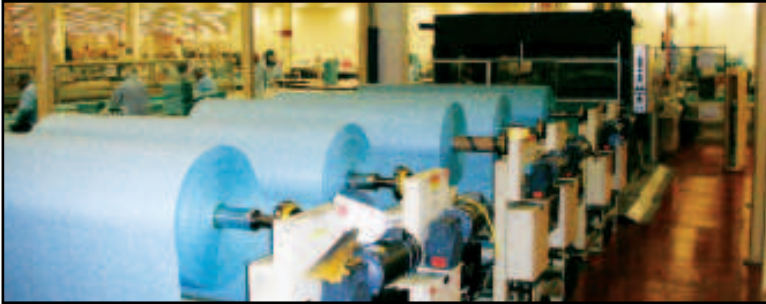
Associated Pacific Die Cutter



56" X 27"

Associated Pacific Die Cutter

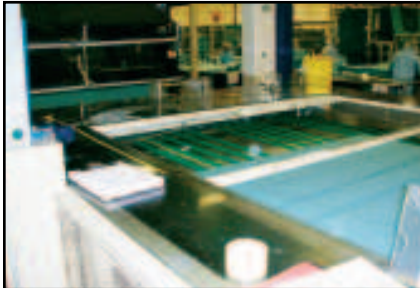
DIE CUTTERS AND HOOPER VACUUM PACKAGING MACHINES



Associated Pacific Die Cut Line



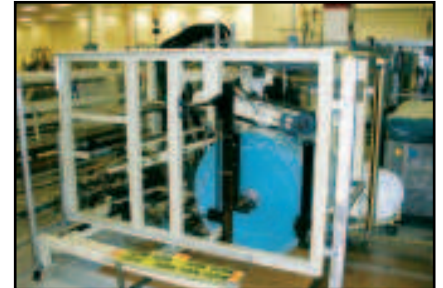
Die Cutter



Die Cutter Take-Away



View of Die Cut Line



View of Die Cut Line



Die Cut Product



View of Die Cut Line



Die Cut Stations



Hooper Vacuum Former



Hooper Vacuum Former SR25

TO SCHEDULE AN AUCTION OR APPRAISAL

HEAT SEALERS, CLICKER PRESSES, AIR HANDLING, ROLLING STOCK AND MISCELLANEOUS

HEAT SEALERS

- (4) Thermoseal Heat 36" Sealers, MDL. 36SF
- (14) Packaging Aids Impulse 24" Sealers, MDL. PIG 24
- (2) Urania Continuous Band Sealer, MDL. 3500 AE
- (2) Sentinel Heat Sealer, MDL. 12A, (2) Fixed Head 12" Long and 23" Apart

CLICKER PRESSES

- USM Clicker Press, MDL. SB-25, Cutting Head 24" L-R x 22" F-B, S/N 642376
- Atom Clicker Press, MDL. 2-25, Cutting Head 19" L-R x 24" F-B, S/N 24 AB13452
- Herman Schwabe Clicker Press, Cutting Head 18" L-R x 22" F-B, S/N 26140
- Herman Schwabe Clicker Press, MDL. D, Cutting Head 18" L-R x 20" F-B, S/N 28113

AIR HANDLING

- (3) 100 HP Ingersoll Rand Air Compressor, MDL. SSR-EP100
- 75 HP Gardner Denver, MDL. EBMQLCCAACC
- 75 HP Gardner-Denver, MDL. EMBQLC
- (2) 60 HP Ingersoll Rand, MDL. SSR-XFE50
- 50 HP Quincy, MDL. QMAJACA21B_70167
- 40 HP Ingersoll Rand, MDL. U40H_SP
- Hankinson Air Dryer, MDL. PR500
- Air Tak Air Dryer, MDL. D-400-A
- Ingersoll Rand Air Dryer, MDL. DXR 230

ROLLING STOCK

- (9) Toyota Electric Forklift, MDL. 5FBCU25
- (2) Hyster Electric Forklift, MDL. E45XM-33
- (8) Caterpillar Electric Forklift, MDL. M40D
- Numerous Battery Chargers

MISCELLANEOUS

Storage Racks/ Pallet Racking, Office Furniture, Kitchen and Cafeteria Equipment, Computers and Printers, Copiers, Machine Shop and Tooling, (400+) Stainless Steel Work Tables, Scales, Label Printers, Pallet Stretch Wrappers, Conveyors, Spare Parts, Instrumentation and Test Equipment.



Multi Die Fenestrator



Hot Wire Cutter For Cysto Screen



Fenestrator Clicker Press



Fenestrator Clicker Press



Urania
Band
Sealer

SEALERS, AIR COMPRESSORS, HOT MELT SYSTEMS, KITCHEN EQUIPMENT, OFFICE FURNITURE AND ROLLING STOCK



Sentinel H Sealer



24" Heat Sealers



36" Plastic Sealer



Ingersoll Rand Air Compressor



Ingersoll Rand Air Compressor



Ingersoll Rand Air Compressor

(10) TO CHOOSE FROM 40-100 HP



Nordson Hot Melt Systems



Stainless Steel Tables



Kitchen Equipment



Office Furniture, Conference Rooms



Forklift Trucks



Rollclamp Trucks

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CALL 818.508.7034

AUCTION LOCATION:

**Avenida Rio Bravo No. 1235 Rio Bravo Industrial Park, Juarez, Chihuahua, Mexico
(100 METERS FROM EI Paso, TX USA BORDER)**

DIRECTIONS

Directions from El Paso, Texas Airport:

(Approx. 30 min.)

Take Airway Blvd. South to Interstate I-10 East. Exit at Zaragosa Road. Turn right onto Zaragosa Road heading south. Stays on Zaragosa Road and go through U.S/Mexican border. At first intersection make a left onto Rio Bravo Road. Plant is approximately 2 blocks down on right side of road.

TAXICAB SERVICE:

Taxicab service El Paso, TX to Juarez MX:

Sun City Cab Co. Phone: 915-544-2211

Directions from Ciudad Juarez Abraham Gonzolez Airport, MX:

(Approx 35 min.)

Follow to U.S/Mexican border (Zaragosa Bridge). Prior to bridge turn right onto Rio Bravo Road. Plant is approximately 2 blocks down on right side of road.

LODGING

EL PASO AIRPORT LOCATIONS

Radisson.....915-772-3333
Hampton Inn.....915-771-6644

NEAR PLANT (EL PASO, TX)

Ramada Inn915-591-9600
La Quinta Inn915-591-3300

JUAREZ MEXICO HOTELS

Lucerna Hotel.....1-800-LUCERNA
Holiday Inn Express.....011-526-566-296000

INSTRUCTIONS FOR CROSSING THE BORDER. IMMIGRATION DOCUMENTATION TO ATTEND THE SALE

1. Stop at the Immigration Office at the Bridge (Building is Immediately on the Right Hand Side), Present Passport or Certified Birth Certificate & Driver's License, Fill out Form Provided for Temporary Mexican Visitor Permit
2. After Filling out the Form, Pay at the Attached Bank Located in The Building in Front of the Mexican Immigration Office
 - PESOS ONLY (APPROX \$22.00 USD, \$230 PESOS)
 - ALL PAYMENTS MUST BE IN PESOS
3. Attend the Auction Sale
4. Return Forms to the Immigration Office

PLEASE TAKE NOTE OF THE FOLLOWING INFORMATION:

- Permit is Valid for 30 Days
- This Permit May Only be Obtained at the Immigration Office at the Border

PLEASE CONTACT MONICA ESTRADA at 915-834-3283 FOR FURTHER QUESTIONS

CUSTOMS AGENTS, EQUIPMENT REMOVAL AND EQUIPMENT DOCUMENTATION (PEDIMENTOS)

For Questions Concerning Customs Agents, Equipment Removal, Documentation and Pedimentos-Please Contact Fermin Lara at 915-834-3247

Note: ALL CITIZENS OTHER THAN US AND CANADIAN MUST COMPLETE INVITATION LETTER REQUEST AND HOLD A VALID PASSPORT

Brochure Available on www.BIDITUP.com in



Chinese



Spanish



Auction: Thursday, July 13, 2006

(Plant will be in operation until June 28. Inspections welcomed by appointment.) - 11 -



Chinese



Spanish



**LIVE
ON-SITE &
WEBCAST**

MACHINERY AUCTION

JULY 13, 2006

FORMERLY THE ASSETS OF SURGIKOS

World's Leading Manufacturer of Single-Use Surgical Products Such As Patient Drapes, Instrument Drapes, Surgical Gowns, Trays and Kits. State-of-the-Art Facility with Over \$15 Million Invested in Machinery Upgrades Since Year 2000

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Thursday, July 13, 2006
Beginning at 10:00 AM CDT

PREVIEW:

Wednesday, July 12, 2006
9:00 AM to 4:00 PM CDT

LOCATION:

Avenida Rio Bravo No. 1235
Rio Bravo Industrial Park,
Juarez, Chihuahua, Mexico
(100 METERS FROM EL PASO, TX USA BORDER)
(See pg 11 for Directions & Lodging)



Semi-Automatic T-Drape Line



Angiography Line

FOR THE COMPLETE TERMS & CONDITIONS OF THIS AUCTION

Please visit our website - www.BIDITUP.com - and click on Surgikos

NOW OFFERING IN-HOUSE FINANCING & LEASING. CALL 818.508.7034

FEATURED AUCTION

WORLD'S LEADING
MANUFACTURER OF SINGLE-USE
SURGICAL PRODUCTS

Surgikos

Thursday, July 13, 2006

Beginning at 10:00 AM CDT

**Rio Bravo Industrial Park
Juarez, Chihuahua, Mexico**

For a Complete Listing of Upcoming Auctions, Visit
www.BIDITUP.com. Register Online and Receive Auction
Updates & Information via E-Mail



Semi-Automatic Rectangular Drape Line



PCMC Utility Towel Machine with
Tape Applicator



Bierrebi Die Cutters



WEBCAST

Can't attend the auction in person? You can participate and bid in real time via the Internet. Preview assets with detailed digital photos, lot catalogs, and in-depth descriptions. For more information, visit www.BIDITUP.com

Please note, all webcast participants must submit a 25% deposit and signed registration forms no later than 24 hours before a sale.