

# AUCTION

**Tuesday, October 24, 2006**  
**Beginning at 10:00 AM CDT**  
**2612 N. US Highway 169**  
**Coffeyville, KS 67337 (USA)**



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## COMPLETE LATE MODEL CNC FABRICATION & MACHINING FACILITY

**OVER 1000 LOTS!**



**1993**

**CNC**

Amada Vipros Turret Punch



**1994**

**CNC**

Mazak Mazatech H-400 N



**1992**

**CNC**

Amada Lasmac 667 II



**1996**

**CNC**

Mori Seiki ZL - 155

- ▶ CNC Turret Punch
- ▶ CNC Laser
- ▶ Horizontal Machining Centers
- ▶ CNC Turning Centers
- ▶ CNC Press Brake
- ▶ Plate Shear
- ▶ Plate Roll
- ▶ Angle Shear
- ▶ Ironworker
- ▶ Presses
- ▶ Broach
- ▶ Engine Lathe
- ▶ Milling Machines
- ▶ Band Saws
- ▶ Grinders/Sharpeners
- ▶ Drill Presses
- ▶ Centrifuge
- ▶ Air Compressors & Dryers
- ▶ Rolling Stock
- ▶ Welders
- ▶ Inspection
- ▶ Jib Cranes & Hoists
- ▶ And Much More!

**CNC TURRET PUNCH, CNC LASER, HORIZONTAL MACHINING CENTERS, VERTICAL MACHINING CENTER, CNC TURNING CENTERS, CNC PRESS BRAKE, PLATE SHEAR, PLATE ROLL, ANGLE SHEAR, IRONWORKER**



**1993**

**CNC**

Amada Vipros Turret Punch

**CNC TURRET PUNCH**

**1993 Amada CNC Turret Punch**, MDL. Vipros-VP305072, 30-Ton Capacity, 46-Station Turret W/2-Auto Index Stations, 50" x 72" Max Sheet Size, Auto Repositioning to 60" x 144", 1/4" Mild Steel Max Sheet Thickness, Oil Chiller, Amadan-04P-C CNC Control, S/N AVP57035

**CNC LASER**

**1992 Amada 2,000 Watt CNC Laser**, MDL. LASMAC 667 II-AM2000, 60" x 72" Table, 60" x 144" Max Sheet Size with Repositioning, 1/4" Mild Steel Max Sheet Thickness, OVS-1100 Optical Verification System for Cross-Processing Punched & Laser Cut Parts, Chiller & Air Filtration Units, Extra Cutting Heads, Parts & Accessories Fanuc Series O-L CNC Control, S/N 9207L695

**HORIZONTAL MACHINING CENTERS**

**1994 Mazak Horizontal Machining Center**, MDL. H-400N, 20" x 20" Dual Pallets, 22" X-Axis, 20" Y-Axis, 20" Z-Axis, 30-ATC, 40-Taper, 15 HP, 10,000 RPM, Chip Conveyor, Nice Selection Tombstones, Mazatrol M-32 CNC Control, S/N 111675

**(2) K & T Traveling Column Horizontal Machining Center**, MDL. Milwaukeeematic 180, 10.5" X 16" Table, 20" X-Axis, 20" Y-Axis, 20" Z-Axis, 30-ATC, 4,000 RPM, Chip Conveyors, K & T System Gemini CNC Control, S/N 7185867-1646 & 7184834-1678

**VERTICAL MACHINING CENTER**

**1996 Fadal Vertical Machining Center**, MDL. VMC4020, 20" X 44" Table, X-Axis 40", Y-Axis 20", Z-Axis 20", 21-ATC, 40-Taper, Fadal CNC 88HS Control, S/N 9511353

**CNC TURNING CENTERS**

**1996 Mori Seiki Turning Center**, MDL. ZL-15S, 4-Axis, Programmable Tail Stock, 12 & 6-Station Turrets, Sub-Spindle, 7" 3-Jaw Chuck, 19" Swing over Bed, 12" Swing Over Cross Slide, 9" & 6.3" Max Turning Diameters, 50-5,000 RPM, Parts Catcher Fanuc MF-D6 CNC Controls, S/N 473

**1994 Mazak Turning Center**, MDL. Quickturn 18N, LNS Quick Load Bar Feeder, 10" 3-Jaw Chuck, 17.32" Swing, 19.7" Between Centers, 10-Station Turret, 2 1/4" Bar Capacity, Parts Catcher & Chip Conveyor, Mazatrol T32B CNC Control, S/N 111599

**1990 Mazak Turning Center**, MDL. Quickturn 15N Universal, 8" 3-Jaw Chuck, 17.32" Swing, 10" Swing Over Bed, 11.8" Max Cutting Diameter, 19.7" Max Length, 12-Station Turret, 4,500 RPM, Parts Catcher, W/Chip Conveyor, Mazatrol T32-2 CNC Control S/N 93235

**CNC PRESS BRAKE**

**1986 Atlantic 60-Ton CNC Press Brake**, MDL. HD60X6X5, 82 3/4" Bed, 62 3/4" Between Housings, Triad TR-18-8K-20 Safety Light Curtains, Floor Mount, Autogauge CNC 2000 Control W/Dual Axis Automec CNC Backgauge, S/N 50454

**PLATE SHEAR**

**1987, Atlantic Hydraulic Plate Shear**, MDL. HDE, 10' X 1/4" Capacity, 48" F.O.B.G., 44" Squaring Arm, Extra Blades, S/N 801556

**PLATE ROLL**

**Webb Plate Roll**, MDL. 2I, 5' X 10 Ga. Capacity, Initial Pinch, Safety Guards, S/N 546

**ANGLE SHEAR**

**Whitney Hydraulic Angle Shear**, MDL. 701-802, 4" X 4" X 1/4" Angle Capacity, Auto Cut-To-Length Gauge, S/N 701-802-42912

**IRONWORKER**

**Scotchman Ironworker**, MDL. 4014C, 40-Ton Capacity, 12" Press Brake Die, 12" Bar Shear, 3" Angle Shear, S/N 4843M1191



**1992**

**CNC**

Amada Lasmac 667 II



**1994**

**CNC**

Mazak Mazatech H-400 N

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**CNC TURNING CENTERS, VERTICAL MACHINING CENTERS, CNC PRESS BRAKES**



**1996**

**CNC**

Mori Seiki ZL - 155



**1996**

**CNC**

Fadal Vertical Machining Center



**1994**

**CNC**

Mazak Quickturn 18N w/LNS Quick Load



Atlantic Shear



**1990**

**CNC**

Mazak Quickturn 15N



**CNC**

Atlantic CNC Press Brake

**TO SCHEDULE AN AUCTION OR APPRAISAL**

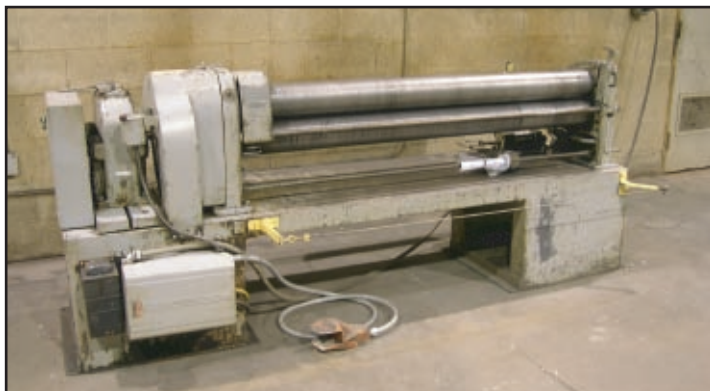
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# PRESSES, BROACH, ENGINE LATHE, MILLING MACHINES, BAND SAWS, GRINDERS/SHARPENERS



K & T Horizontal Machining Center



Webb Plate Roll



V & O 150 Ton Press



Rousselle 40 Ton Press

## PRESSES

**V & O 150-Ton OBI Press**, MDL. 150, 28.5" X 50" Bed, 15.5" X 30" Ram, Air Clutch, 13-3/4" Open Height, 4.5" Stroke, Dual Palm Button Controls, S/N 150ST-17

**Beckwood 100-Ton Dual Column Press**, MDL. 10038, 10" X 37.5" Bed, 37.5" Between Posts, 12" Stroke, 16" Open Height, Dual Palm Button Controls, S/N 19101

**Rousselle 40-Ton Punch Press**, MDL. 4, 16" X 26" Bed, 5" Stroke, 105 SPM, 10" Shut Height, 11.5" Open Height, Air Clutch & Brake, Dual Palm Button Controls, SSC-1500 PLC Controller, S/N 25220

(3) **Dake H-Frame Presses**, 50 Ton, Hydraulic

(3) **Dake Arbor Presses**, 2 to 5 Ton

## BROACH

**National Horizontal Broach**, MDL. BBA, 26" Stroke, Hydraulics, Coolant & Extra Broaches, S/N 119

## ENGINE LATHE

**Clausing Engine Lathe**, MDL. 14, 14" X 46" Capacity, 3 & 4-Jaw Chuck, Quick Change Tool Post & Accessories, S/N 140515

## MILLING MACHINES

**Bridgeport Vertical Mill**, 9" X 48" Table, 2 HP, V.S., Acu-Rite DRO, Power Feed, S/N 269322

**Bridgeport Vertical Mill**, 9" X 48" Table, 2 HP, V.S., Power Feed, S/N 255581

**Bridgeport Vertical Mill**, 9" X 42" Table, 1 HP, Power Feed, S/N 24326

**Bridgeport Vertical Mill**, 9" X 42" Table, 1 HP, Step Pulley Head, S/N 34581

**Bridgeport Vertical Mill**, 9" X 32" Table, Step Pulley Head, 3/4" HP, S/N 121673

**Cincinnati Duplex Horizontal Mill**, MDL. 2-24, 11" X 58" Table, Automatic Rise & Fall, S/N M-1829-1

**Hardinge Horizontal Mill**, 6" X 26" Table, Power Feed, Coolant

**Enco Mill/Drill Machine**, MDL. 40060, 8" X 29" Table, S/N B0-12-0123

## BAND SAWS

**Hem Vertical Band Saw**, MDL. V100LA-2, Tilt Frame, 18" Throat, 22" Height Capacity, Auto Clamping, Auto Feed, In Feed & Out Feed Conveyor & Table, S/N 420294

(2) **Walker Turner Vertical Band Saw**, 16" W/Tilt Table

**Hem Horizontal Band Saw**, MDL. 750A, 10" X 12" Capacity, Power Clamp, Power Feed, S/N 86479

**Clausing Horizontal Band Saw**, MDL. C225W, 10" X 14" Capacity, S/N 921633

**Grizzly Horizontal Band Saw**, MDL. G9748, 9" RDST Capacity, Coolant, S/N 272783

**Wellsaw Horizontal Band Saw**, MDL. 58B, 3" RDST Capacity

## GRINDERS/SHARPENERS

**Doall Surface Grinder**, MDL. G-1, 6" X 18" Magnetic Chuck, S/N G151977

**Boyar-Schultz Surface Grinder**, MDL. H612, 6" X 12" Magnetic Chuck

(2) **Darex Drill Sharpners**, MDL. F90

(10+) **Double End Bench Grinders**

(7) **2" Endless Belt Sanders**

(3) **12" Disc Sanders W/Stands**

**Bench Mounted Deburr Machine**

WEBCAST

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# DRILL PRESSES, CENTRIFUGE, AIR COMPRESSORS & DRYERS, ROLLING STOCK, WELDERS



H.E.M. Vertical Band Saw



Bridgeport Vertical Mill



Bridgeport Vertical Mill



Clausing Engine Lathe



Scotchman Iron Worker



Horizontal Band Saw



Clausing Horizontal Band Saw



Hydraulic H-Frame



Boyar-Schultz Surface Grinder



Do All Surface Grinder

## DRILL PRESSES

**Natco Multi-Spindle Drill**, (12) 1-1/4" Uppers, 17" X 24" Table, S/N 16-654

(9) **Delta Floor Drill Presses**, MDL. 20, 20" Swing

(2) **Clausing Production Drills**, 2-Spindle W/Commander Multi-Spindle Heads

(4) **Clausing Floor Drills**, MDL. 2217, 20" Swing

**Cincinnati Floor Drill**, 20" Swing, Proconier #3 Tapping Head

**Walker Turner Drill Press**, 20" Swing

## CENTRIFUGE

**Barrett Oil Extractor/Chip Ringer**, MDL. 4022-E, Extra Buckets & Stands, S/N 4021727-E

## AIR COMPRESSORS & DRYERS

**Sullair 175 HP Screw Type Air Compressor**, MDL. LS-20S, Digital Controls, S/N 006-01007714

**Sullair 75 HP Screw Type Air Compressor**, MDL. LS-16-75H ACAC, S/N 003-96559

**Airtek Refrigerated Air Dryer**, MDL. SC650, 200 Psig W/Smart Cycle, S/N 94-4612H

**Summit Condephase Plus Oil/Water Separator**, S/N 040248001P

## ROLLING STOCK

**Hyster, MDL. S50XM, 4,800 LB Capacity**, 3-Section Mast, 42" Forks, Side Shift, Hard Surface Tires, Propane, 3,217 Hours, S/N D187V24682Z

**Caterpillar, MDL. CC18/35, 3,500 LB Capacity**, 3-Section Mast, 42" Forks, Side Shift, Hard Surface Tires, Propane, 3,591 Hours, S/N 3EM-00098

**Mitsubishi, MDL. FGC18, 3,500 LB Capacity**, 3-Section Mast, 42" Forks, Side Shift, Hard Surface Tires, Propane, 2,650 Hours, S/N AF81B-52162

**Caterpillar, MDL. GC18, 3,500 LB Capacity**, 3-Section Mast, 48" Forks, Side Shift, Hard Surface Tires, Propane, 4,192 Hours, S/N 21M02512

**Genie Ez-Up Manlift, 500 LB Capacity**, Battery Operated W/Outriggers

**Dixon Custom Articulating All Terrain Tractor, ZTR**, Koehler 20 HP Gas Engine, 60" X 78" Bed, Winch

**Dixon Custom ZTR Cart**, MDL. 5002, 4-Wheel Drive Rear Wheels, Robin 22 HP Gas Motor, Trailer Hitch, Hand Winch

**Trailmobile Van Trailer**, MDL. A11A1CAW, 45', Aluminum Construction, S/N K66842

**Shelby's Utility Trailer**, 6' X 12', Single Axle, Folding Ramps

**Utility Trailer**, 74" X 140", Single Axle, Fold Down Gate, Hand Winch

**Utility Tilt Trailer**, 76" X 144", Single Axle, Wood Deck

**Utility Tilt Trailer**, 54" X 130", Single Axle, Metal Deck W/Hand Winch

**Regal Die Cart**, MDL. RBF64, Battery Powered, 1,000 LB Capacity

(15) **Bishamon Pallet Jacks**, 5,500 LB Capacity

(20+) **2-Wheel Carts**

## WELDERS

**Bancroft Welda-Round Automated Rotary Welder**, MDL. 300, PLC Controls, W/Miller Deltaweld 300 Power Supply, S/N KF815393, 30" Diameter Rotary Tables & Accessories

**Custom Built Manipulating Fixture Machine**, 36" X 54" Opening, 18" Traveling Head, Air Operated

... Continued On Page 6

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# WELDERS, INSPECTION, JIB CRANES & HOISTS



Barrett Chip Wringer



Drill Presser



Welding Equipment



Welding Equipment



Welding Equipment



Welding Equipment



Air Compressors



Air Dryer



Air Compressor



Offset Printing Machine



Inspection



Inspection

## WELDERS ( Continued )

(3) Miller Deltaweld 302, W/Miller 60 Series Wire Feeder, S/N KF827869, KK114487, LB211602

(3) Miller Deltaweld 300, W/Miller S-60 Wire Feeder, S/N KE663339, KF778409, KF801895

Miller Deltaweld 451, W/Miller S-60 Wire Feeder, S/N KB128132

(4) Lincoln Idealarc CV300, W/Lincoln Wire Feeder, S/N AC803748, AC757310, U1961014339, U1921008221

Lincoln Idealarc R3S-250, W/Miller R-115 Wire Feeder, S/N AC319690

Lincoln Tig Welder, MDL. 300/300, W/Cooler, S/N AC-655487

## INSPECTION

Cordax CMM Machine, MDL. 5000, 30" X 56" X 3" Layout Table

(2) Starrett Surface Plates, 24" X 36" X 4", Grade A W/Stand

(2) Starrett Surface Plates, 60" X 30" X 10", Grey Granite W/Stand

Surface Plate, 24" X 36" X 4", Black Granite W/Stand

ID/OD Mics \* Pin Gauges \* RSK Bench Centers, 18"

## JIB CRANES & HOISTS

(16) 360 Degree Floor Mount Jib Cranes, 1/2 Ton to 1.5 Ton W/Air & Chain Hoists

## MISCELLANEOUS

Ridgid Pipe Threader, MDL. 500, S/N 952051; (3) Modular Office Buildings, 10' X 14', Freestanding, Heat/Air Conditioning & Lighting; (2) Modular Office Buildings, 10' X 10', Freestanding, Heat/Air Conditioning & Lighting; Freestanding Steel Cage Area Used For Q.C. & Maintenance; (100+) Sections Pallet Rack, Various Groups, Some Dismantled & Ready To Load, 10' X 20' X 48" Capacity W/Boards; (9) Heavy Duty Gondola Type 2-Sided Bar Stock Racks; (10) Carousel Bolt Bins; Heavy Duty Steel Work Tables Up to 2" Tops; Steel Work Benches; Steel Rollaround Shop Tables; Steel Dump Hoppers; Patton Floor Type Fans; Banding & Strapping Kits; Multi-Graphics Offset Printing Machine, MDL. 1250N; Pitney Bowes Folding Machine, MDL. 1830; Multi-Graphics Scanner/Copier, MDL. 25TPN; (100+) Exec./Secretary & Computer Desks; (110+) 2, 4 & 5 Drawer File Cabinets, Some Fire Proof; Conference Tables; Breakroom Tables; Lg. Qty. Office Chairs, Cloth & Leather; Computer Equipment, Desktop Pc's, Laptops, Servers; Office Cubicles & Dividers

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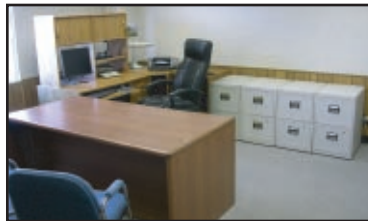
Jib Cranes



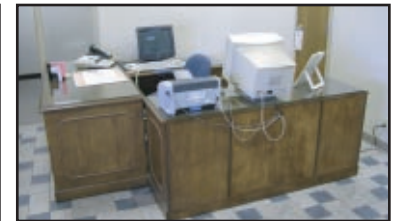
Mobile Offices



Parts Bins



Office Equipment



Office Equipment

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**LIVE  
ON-SITE &  
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# MACHINERY AUCTION

*October 24, 2006*

## COMPLETE LATE MODEL CNC FABRICATION & MACHINING FACILITY

### AUCTION

Tuesday, October 24, 2006  
Beginning at 10:00 AM CDT

### PREVIEW

Monday, October 23, 2006  
9:00 AM to 4:00 PM CDT

### LOCATION

2612 N US Highway 169  
Coffeyville, KS 67337  
*(For Directions and Lodging, See Pg 7)*

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Amada Vipros Turret Punch

### FEATURED AUCTION

## COMPLETE LATE MODEL CNC FABRICATION & MACHINING FACILITY

Tuesday, October 24  
Coffeyville, KS

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Mazak Mazatech H-400 N



Amada Lasmac 667 II



Atlantic Shear

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Please note, all webcast participants must submit a 25% deposit and signed registration forms no later than 24 hours before a sale.



**New Addition - Webb Initial Pinch Plate Bending Roll**

**Equipment Located at**

Taylor Crane & Rigging  
1211 W. 12th  
Coffeyville, KS

**To Be Sold Via Photo at  
October 24th Auction**

2612 N. US Highway 169  
Coffeyville, KS 67337

***Live On-Site & Webcast Auction:  
Tuesday, October 24, 2006 - 10:00 AM CDT***



**Webb 7/8" x 14' Initial Pinch Plate Bending Roll**, MDL, RB16L, 7/8" Capacity (Mild Steel), 14' 2" Max Working Length, 16" Roll Diameter, 8 - 15 FPM Rolling Speed (Variable), 96" x 366" Floor Space, 77,700 LB, Air Drop End, Powered Bottom Roll Adjustment, One Shot Lube System, Emergency Cable Stop, Remote Pedestal Control Stand with Casters, All Above Ground, No Pit Required This Machine was Rebuilt by The Webb Factory In 1997, Very Low Hours Since Rebuild, S/N 55122