

on-site
auCTION

DUPRAS CORPORATION

Auction

Wednesday, December 11TH
Beginning at 10:30am MST

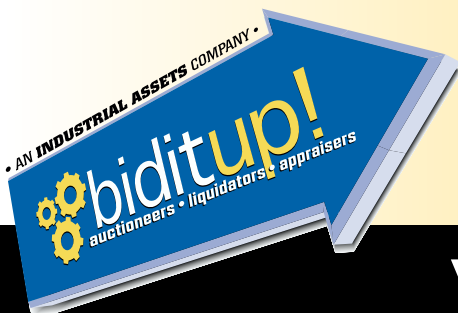
Preview

Tuesday, December 10TH
9am to 4pm and morning of sale

Location

2216 W. Granada Road
Phoenix, AZ

**CNC Machining &
Grinding Facility**



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Location
2216 W. Granada Rd., Phoenix, AZ

Directions
From Phoenix Sky Harbor Airport, turn left (East) on E. Sky Harbor Blvd. Right towards Airport Exit/Terminals 2, 3... Right onto Terminal 3. Right onto E. Sky Harbor Blvd. Continue (West) Towards I-10/AZ-51/ Central Phoenix/Squaw Peak Pkwy. Merge onto I-10 (Papago Fwy. North). At I-10 Exit 143C, Turn off Towards 19th Ave./ US-60. Turn Right onto N. 19th Ave. Turn Left onto US-60 (Grand Ave.). Turn Left onto N. 22nd Ave. Turn Right onto W. Granada Rd. Watch for Auction Signs.

Phoenix, AZ Hotels:

TRAVELODGE
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Phoenix, AZ 85009-2917
Phone (602) 269-6281

COMFORT INN
1344 N. 27th Ave.
Phoenix, AZ 85009-1623
Phone (602) 415-1623

DAYS INN
2420 W. Thomas Rd.
Phoenix, AZ 85015-5938
Phone (602) 257-0801



OKUMA VERTICAL MACHINING CENTER, MDL. MC-V4020



MORI SEIKI VERTICAL MACHINING CENTER MDL. MV 45/40



MORI SEIKI VERTICAL MACHINING CENTER MDL. MV 35/35



MORI SEIKI VERTICAL MACHINING CENTER MDL. MV-JR



NAKAMURA-TOME TURNING CENTER MDL. TMC15

VERTICAL MACHINING CENTERS

- 1- **2001 OKUMA MDL. MC-V4020**, s/n 0353, 20" x 48" Table, Travel x=40" y=20" z=17.72", 20ATC, CAT 40 Taper, 8,000 RPM, High Pressure Spindle Through Coolant, OSPUTM Control.
- 1- **1983 MORI SEIKI MDL. MV 45/40**, s/n A02B-0060-B201, 43"x17" Table, Travel x=31" y=18" z=20" , 40 Taper, Spindle, 6,000 RPM, 2 Speed Gear Driven Head, TSUBAKIMOTO Chip Conveyor, Fanuc System 6M Control.
- 1- **1984 MORI SEIKI MDL. MV 45/40**, s/n S46120-1-4, 43"x17" Table, Travel x=31" y=18" z=20", 40 Taper, Spindle, 6,000 RPM, TSUBAKIMOTO Chip Conveyor, Fanuc System 6M Control.
- 1- **1982 MORI SEIKI MDL. MV 35/35**, s/n 7079612, 43"x14" Table, Travel x=30" y=14" z=20", BT 35 Taper, 8,000 RPM, Oil Shot, TSUBAKIMOTO Chip Conveyor, Fanuc System 6M Control.
- 1- **1987 MORI SEIKI MDL. MV-JR**, s/n 1731, 35"x16" Table, Travel x=22" y=16" z=18" Travel, BT 40 Taper, 6,000 RPM, YASNAC Control.

TURNING CENTERS

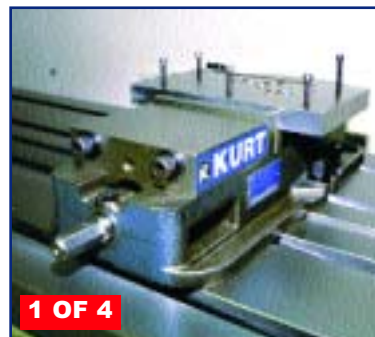
- 1- **MORI SEIKI MDL. SL-15**, Turning Center, 18" Swing, 10"x20" Travel, 12 Position Turret, 5C & 16C Collet, 6" 3 Jaw Chuck, Tool Presetter, Tail Stock, 6,000 RPM, YASNAC MORIC 1 Control, s/n 614.
- 1- **1993 NAKAMURA-TOME MDL. TMC15**, 17" Swing, Travel x=8.5" z=10.5", 10 Position Turret, 16C Collet, 6" 3 Jaw Chuck, Parts Catcher, Spindle Liners, GRIMLEE Barfeed, Fanuc OM Control, s/n 2103436.

GRIND SHOP

- 1- **BRYANT MDL. 2CH CENTERLESS SURFACE GRINDER**, s/n H-16071, 20 HP, 1750 RPM, 24"x8" Wheel, Wheel Speeds Grinding, 1040 RPM, Regulating 9.3-375 RPM, Infinitely Variable, New Bearings, Profile Dresser.
- 1- **1987 JACK MILL MDL. JMC 1000 AGC**, s/n JM20130, 10"x48" Cap., 11.5" Swing, 9" Angle Table Swivel, 90" Angle Workhead Swivel, Spindle Speed 15-90 RPM.
- 1- **EXCELLO MDL. 33 THREAD GRINDER**, s/n 5226, Smoke Head w/32, 28, 26, 20, 18, 16, 14, 13, 12 Pitch Lead Screws.
- 1- **HEALD MDL. 271 I.D. GRINDER**, s/n 35082, 16" Swing, 60" Bed, 16" Table Travel, Drive Motor 1/2 H.P., Coolant System.
- 1- **VAN NORMAN MDL. 2C, CENTERLESS GRINDER**, s/n 2371-1262, 15 HP Main Motor, Motor Load Meter and Sparkout Timer, Dual Dressers on Grinding Wheel: Plain Profile HYD-Side, Crush Roll HYD, Dresser On Top HYD, Profile On Reg Wheel Vs Reg Wheel Auto Infeed, HOFFMAN Coolant Tank w/Pump & Conveyor, Auto Lube Screw & Way Covers, Separate Hyd Unit.
- 1- **CINCINNATI MILACRON MDL. R-58**, s/n M27887, Hydraulic OD Grinder, 10"x16" Cap., Swiveling Head Stock, Hydraulic Unit, Coolant System.
- 2- **HEALD MDL. 72A, TOOL ROOM I.D. GRINDER**, s/n 26034, 17517, 24" Swing, 23" Max Grind Diameter, Coolant System.
- 1- **CINCINNATI MDL. 2 CENTERLESS GRINDER**, s/n 2M2H5D-192, Controls, Work Rest Infeed Blades, Pneumatic Infeed Ejectors Controls & Coolant System.
- 1- **CINCINNATI MDL. NR2-EA, CENTERLESS GRINDER**, s/n 2M2HL-300, w/Infeed & Thru Feed Attachment, Coolant System.
- 1- **DOALL MDL. G-10-C, SURFACE GRINDER**, s/n G10471251, 2 Axis, 8"x24" Cap., w/Electro Magnetic Chuck.
- 1- **LE BLONDE TOOL & CUTTER GRINDER**.
- 1- **STERLING TOOL & CUTTER GRINDER**.
- 1- **CENT-T-GRIND MDL. 0001155 CENTERLAPPING MACHINE**, s/n 840972.
- 1- **LAP MASTER, FLAT LAP 12"**.
- 1- **ROCKWELL MDL. 23505 CENTERLESS GRINDING WHEEL BALANCER**.
- 1- **1987 SUNNEN MDL. MBB 1660 Honing Machine**, s/n 89124.



MASTER CUT SAW MDL. S-300 HB



KURT MILL VICE



HARDINGE DOVETAIL CHUCKER MDL. HC



To Schedule an Auction or an Appraisal, Call Our Studio City, CA Office at 818.508.7034.



1987

JACK MILL GRINDER MDL. JMC-100-AGC



HEALD I.D. GRINDER MDL. 271,



2/3 CINCINNATI MDL. 2,
CENTERLESS GRINDER



SUNNEN HONING MACHINE MDL.
MBB-1660



BRYANT CENTERLESS SURFACE GRINDER MDL. 2CH



MORI SEIKI TURNING CENTER MDL. SL-15



CINCINNATI MILACRON MDL. R-58



HEALD I.D. GRINDER MDL. 72A

BLASTING CABINET

- 1- UNI-HONE SAND BLASTING CABINET, s/n 24C27213.

CHUCKING MACHINE

- 1- HARDINGE MDL. AHC SUPER PRECISION AUTOMATIC CHUCKER, s/n 2080, Barfeed Attachment, Cut Off Attachment, Air Operated Attachment.
- 1- HARDINGE MDL. HC DOVETAIL CHUCKER, s/n 1385D, 5C Collet Attachment, Threading Attachment, Coolant System, 1.5 HP.

SAWS

- 1- 1998 MASTER CUT MDL. S-300 HB, s/n 1100751998, 10"x12" Cap., Blade Speed 80-400 RPM, 5 HP Motor, w/Roller Feed Table.
- 1- SHOWA MDL. SK3, s/n 4911, Abrasive Cut Off Saw, 3.5 HP.

WASTE OIL COOKER

- 1- EQUIPMENT MANUFACTURING CORP. MDL. 85E-88, s/n 24431092.

MACHINE TOOLS

- 1- U.S. MACHINE TOOL VERTICAL MILL, s/n 2941, 2 axis, 9"x42" Table.
- 1- 8" DOUBLE END GRINDER w/Pedestal.
- 1- MAX DRILL MDL. 30P, 14" DRILL PRESS, Floor Type.
- 2- BALDOR DOUBLE END GRINDERS/BUFFERS.
- 1- HAMMOND BELT SANDER, s/n 9157, 5" Belt.

INSPECTION EQUIPMENT

- 1- JONES & LAMSON MDL. FC-14, Optical Comparator, 14" w/6 Lenses.
- 1- CONTINENTAL GRANITE SURFACE TABLE, Grade AA, 48"x72"
- 2- STARRETT GRANITE SURFACE TABLES, 24"x36"
- 2- STARRETT GRANITE SURFACE TABLES, 18"x24".

MISC. INSPECTION EQUIPMENT

Square Gage Block Sets, Pin Gage Sets, STANDARD, FEDERAL, MITUTOYO, SUNNEN: Dial Bore Gages, MITUTOYO Profilometer, Disc, Blade, And Depth Micrometers, FOWLER: 12" Height Master & 24" Height Gage, Dial & Verner Calipers, MAHR Dial Groove Gage, Test & Travel Indicators, MITUTOYO Height Gages, CHAMFER Gages.

AIR COMPRESSOR

- 1- CURTIS MDL. E-71 Air Compressor, s/n AS9110464, 10 HP.

ROLLING STOCK

- 1- CLARK MDL. ECS30 Battery Operated Forklift, s/n E235-54-2222, Hard Tire, 1700 Lb. Cap., w/HESTER Battery Charger.

MISCELLANEOUS

FAIRBANKS Scale, Work Benches, Cabinets, Washing Machine & Dryer, Tool Carts, Oil Skimmer, Parts Washers, Shop Vac, 5- Wheel Drum Carts, Extension Ladder, Oil Drum Heater.

MISC. GRINDING EQUIPMENT

I.D. Spindles, I.D. Grinding Wheels, O.D. Grinding Wheels, Centerless Grinding Wheels, Grinding Pads

TOOLING

TOOL HOLDERS: 47- BT-35, 90- BT-40, 17- CAT-40.
RETENTION KNOBS: 40- For Mori Seiki BT-35, 54- For Mori Seiki BT-40, 26- For Okuma CAT-40.
COLLETS: 25- TG 100, 46- DA 100, 47- DA 200, 36- ER 32, 20- ER 16, 103- 5-C, 110- 16-C.
Various Face & Insert Mills, Hundreds of End Mills in Carbide, Cobalt & HSS, Lathe Tooling & Holders, Boring Bars, Carbide Insert Drills, Inserts, Drills, Taps & More.

MISC. TOOLING

Lead Screws, Dressers, Chucks, Chuck Jaws, Centers, Arbors, Bridge Fixtures, I.D. Spindle Quills, Tool Holders • 4- KURT Mill Vices • 1- BALDOR Double End Grinder

OFFICE MACHINES & EQUIPMENT

- 1- 2001 PANASONIC MDL. DP 2500.
 - 1- PANASONIC MDL. PANAFAX-PX-100, Fax Machine.
 - 1- BROTHER MDL. CORRECTRONIC 50, w/Computer Interface.
 - 1- TOSHIBA MDL. STRADA-VI, 6-Phone System.
 - 2- AMANO MDL. MJR7000 Computerized Time Clocks.
- Cabinets, 3- Desks, Executive Desk, Wood Hutch, Chairs, Cabinets, Computer station.



DOALL SURFACE GRINDER MDL. G-10-C



VAN NORMAN CENTERLESS GRINDER MDL. 2C



CURTIS AIR COMPRESSOR MDL. E-71



U.S. MACHINE TOOL VERTICAL MILL



JONES & LAMSON MDL. FC-14



WASTE OIL COOKER MDL. 85E-88



UNI-HONE SAND
BLASTING CABINET



11426 Ventura Blvd.
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Studio City, CA 91604
City of Phoenix Lic. Pending

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on-site
auction

2216 W. Granada Road, Phoenix, AZ

Wednesday,
December 11
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DUPRAS CORPORATION
CNC Machining & Grinding Facility

Upcoming Auctions

TUESDAY, NOVEMBER 19:

Assets no Longer Required in the Continuing Operations of:

BORGWARNER COOLING SYSTEMS, INC.

Major Manufacturing & Stamping Facility
Gainesville, GA

THURSDAY, NOVEMBER 21:

WALKER MACHINE COMPANY

Swiss Screw Machine & Manufacturing Facility
Loomis, CA

TUESDAY, DECEMBER 10:

Assets No Longer Required in the Continuing Operations of

PRICE PFISTER, A BLACK & DECKER COMPANY

Screw Machine Facility

Featuring 45 Automatic Screw Machines Including: Wickman, Brown & Sharpe, SMG, Davenport & Sinter Station 2000 Rapid 3D Prototyping Machine.
Pacoima, CA

THURSDAY, DECEMBER 12:

Assets No Longer Required

FINECO, LLC

Tube Bending Facility for the Semiconductor Industry
Round Rock, TX

THURSDAY, DECEMBER 19:

By Order of US Bankruptcy Court Case #02-44563-R

AMERICAN METALCRAFT COMPANY, LLC

Large Minster Stamping Facility
Waterville, OH

TERMS & CONDITIONS

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BUYER'S PREMIUM, 10%.