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auCTION

VIANA TOOL & MACHINE, INC.



(38) CNC VTL's & VERTICAL BORING MILLS/LARGE CAPACITY MORI-SEIKI CNC TURNING CENTERS

Auction

Tuesday, June 3rd
Beginning at 10:30am, Pacific

Preview

Monday, June 2nd
9am to 4pm and morning of sale

Location

8909 Rochester Avenue
Rancho Cucamonga, California



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Directions

FROM THE ONTARIO INTERNATIONAL AIRPORT (Approx. 5 miles from site)

From E. Airport Dr. Turn Left on S. Haven St. Merge onto I-10 East. Take the Milliken Avenue Exit. Turn Left on N. Milliken Ave. Turn Right on 6th St. Turn Left on Rochester Ave. Look for Auction Signs.

Lodging

Best Western Inn (2 Miles)

8179 Spruce Ave., Rancho Cucamonga

909-466-1111

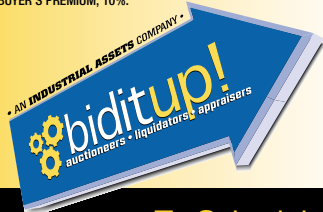
Ramada Inn (5 Miles)

1841 E. G St., Ontario

909-988-0602

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BETTS 120" CNC VERTICAL TURRET LATHE



BULLARD 76" CNC DYN-AU-TAPE VERTICAL TURRET LATHE

(4) CNC VERTICAL TURRET LATHES

- 1- 120" BETTS CNC VERTICAL TURRET LATHE, s/n E-6989,-7133" Swing, 120" Table, Allan Bradley 8400LP CNC 2 Axis Control, (2) 5 Position Indexable Turrets, 50" Under Rail, Chip Conveyor, Coolant System, Auto Lube, 75 H.P. Motor.
- 1- 1996 76" BULLARD CNC DYN-AU-TAPE VERTICAL TURRET LATHE, s/n 335387, 6" 4 Jaw Chuck, 84" Swing, G.E. FANUC O-T CNC Control, 16 Station Automatic Tool Changer, 77" Under Rail, Coolant Systems, Auto Lube, Way Guards, (1) Ram, 75 HP Motor, Rebuilt & Retrofitted.
- 1- 1982 63" O-M LTD. MODEL V15-16N CNC VERTICAL TURRET LATHE, s/n MN 823532, 63" 4 Jaw Chuck, 77" Swing, Fanuc 6T CNC Control, 12 Station Automatic Tool Changer, (1) Ram, 70" Under Rail, Coolant System, Auto Lube, 60 HP Motor.
- 1- 42" GIDDINGS & LEWIS CNC VERTICAL TURRET LATHE, s/n 511-56-80, 42" 3 Jaw Chuck, 50" Swing, NUMERIPATH 2 Axis CNC Control, 36" Under Rail, 5 Station Power Index Turret, Coolant Thru Tool Holders, Chip Conveyor, Auto Lube, 50 HP Motor.

(34) VERTICAL TURRET LATHES

- 1- 120" BETTS VERTICAL TURRET LATHE, s/n E6989-12, 120" Table, 133" Swing, 50" Under Rail, (2) 5 Station Turrets Chip Conveyors, Coolant System, Auto Lube, Pendant Control, 75 HP Motor.
- 1- 108" BULLARD DYNATROL VERTICAL TURRET LATHE, s/n 31748, 108" Table, 118" Swing, 4 Sided Turret, Ram, 80" Under Rail, Chip Conveyor, Coolant System, Auto Lube, Pendant Control, 75 HP Motor.
- 1- 74" BULLARD CUTMASTER VERTICAL TURRET LATHE, s/n 25657, 74" 8 Jaw Chuck, 84" Swing, 60" Under Rail, 5 Station Turret, Ram, Side Head, MIMIK DYNATRACE 180-A 2 Axis Tracer, Coolant System, Auto Lube, 40 HP Motor.
- 2- 74" BULLARD CUTMASTER VERTICAL TURRET LATHES, s/n's 22460, 26783, 74" 4 Jaw Chuck, 84" Swing, 2 Rams, Side Head, 60" Under Rail, Coolant System, Auto Lube, 40 HP Motor.
- 1- 74" BULLARD CUTMASTER VERTICAL TURRET LATHE, s/n 25697, 74" 4 Jaw Chuck, 84" Swing, 5 Station Turret, Ram, Side Head, 60" Under Rail, Pendant Control, Auto Lube, Coolant System, Chip Conveyor, 40 HP Motor.
- 1- 66" BULLARD DYNATROL VERTICAL TURRET LATHE, s/n 31942, 66" 4 Jaw Chuck, 80" Swing, 4 Sided Turret, Ram, Side Head, 60" Under Rail, Automatic Tool Indexer, Double Pendant Control (Gun Type), MIMIK 180-A 2 Axis Tracer, Coolant System, Auto Lube, 100 HP Motor.
- 1- 64" BULLARD CUTMASTER VERTICAL TURRET LATHE, s/n 24752, 64" 4 Jaw Chuck, 74" Swing, 5 Station Turret, Ram, Side Head, 56" Under Rail, MIMIK DYNATRACE 180-A 2 Axis Tracer, Pendant Control, Coolant System, Auto Lube, 30 HP Motor.
- 1- 64" BULLARD CUTMASTER VERTICAL TURRET LATHE, s/n 27793, 64" 4 Jaw Chuck, 74" Swing, 5 Station Turret, Ram, Side Head, 56" Under Rail, Pendant Control, Coolant System, Auto Lube, 30 HP Motor.
- 1- 64" BULLARD CUTMASTER VERTICAL TURRET LATHE, s/n 28861, 64" 4 Jaw Chuck, 58" Swing, 5 Station Turret, Side Head, 56" Under Rail, Pendant Control, Coolant System, Auto Lube, 30 HP Motor.
- 5- 54" BULLARD VERTICAL TURRET LATHES, s/n's 19824, 18626, 20096, 19361, 23422, 54" 4 Jaw Chuck, 58" Swing, 5 Station Turret, Side Head, 40" Under Rail, Coolant System, Auto Lube, 25 HP Motor.
- 3- 54" BULLARD VERTICAL TURRET LATHES, s/n's 19111, 18628, 21763, 54" 4 Jaw Chuck, 58" Swing, 5 Station Turret, Side Head, 40" Under Rail, Coolant System, Auto Lube, 25 HP Motor.
- 1- 54" BULLARD HIGH COLUMN VERTICAL TURRET LATHE, s/n 20089, 54" 4 Jaw Chuck, 58" Swing, 5 Station Turret, Side Head, 65" Under Rail, Coolant System, Auto Lube, 25 HP Motor.
- 1- 42" BULLARD VERTICAL TURRET LATHE, s/n 22099, 42" 4 Jaw Chuck, 44" Swing, 5 Station Turret, Side Head, 35" Under Rail, Coolant System, Auto Lube, 20 HP Motor.
- 8- 36" BULLARD VERTICAL TURRET LATHES, s/n's 18027, 22909, 18035, 20770, 18149, 20908, 22524, 19995, 22522, 22544, 36" 4 Jaw Chuck, 38" Swing, 5 Station Turret, Side Head, 26" Under Rail, Coolant System, 20 HP Motor.
- 4- 36" BULLARD VERTICAL TURRET LATHES, s/n's 21110, 18843, 21072, 20279, 36" 4 Jaw Chuck, 38" Swing, 5 Station Turret, Side Head, 35" Under Rail, Coolant System, 20 HP Motor.
- 1- 36" BULLARD VERTICAL TURRET LATHE, s/n 22550, 36" 4 Jaw Chuck, 38" Swing, 5 Station Turret, Side Head, 26" Under Rail, MIMIK DYNATRACE 180-A, 2 Axis Tracer, Coolant System, 20 HP Motor.
- 1- 36" BULLARD VERTICAL TURRET LATHE, s/n 18951, 36" 3 Jaw Chuck, 38" Swing, 5 Station Turret, Side Head, 26" Under Rail, Coolant System, 20 HP Motor.



BULLARD 74" VERTICAL TURRET LATHE



BULLARD 74" VERTICAL TURRET LATHE



BULLARD 66" DYNATROL VERTICAL TURRET LATHE



BULLARD 64" VERTICAL TURRET LATHE

To Schedule an Auction or an Appraisal, Call Our Studio City, CA Office at 818.508.7034.



O-M LTD. MODEL V15-16N 63" CNC VERTICAL TURRET LATHE



GIDDINGS & LEWIS 42" CNC VERTICAL TURRET LATHE



BETTS 120" VERTICAL TURRET LATHE



BULLARD 108" DYNATROL VERTICAL TURRET LATHE

CNC SPINDLE LATHE

- 1- MORI SEIKI CNC HOLLOW SPINDLE LATHE MDL. SL-8C, s/n 124, 8-1/2" Spindle Bore, 40" Swing, 39" Power 3 Jaw Chuck, FANUC 6TB CNC Control, 6 Station Turret, Chip Conveyor, Coolant System, Auto Lube.

ENGINE LATHE

- 1- 14"x36" SHELDON ENGINE LATHE, 3 Jaw Chuck, Taper Attachment, Tool Post.

VERTICAL BANDSAW

- 1- 18" GROB VERTICAL BANDSAW MDL. 4V-18, s/n 2523, 24"x28" Table, Blade Welder, Table Feed, Variable Speed, 4 Speed Transmission, 3 HP Motor.

HACKSAW

- 1- 12" PEERLESS SUPERCUT POWER HACKSAW.

H FRAME PRESS

- 1- 100 TON ENERPAC HYDRAULIC H FRAME PRESS, Hydraulic Table Assist, 13" Ram Stroke, 35" Table, 6-1/2"-38" Opening.

VERTICAL BORING MILL

- 1- 72" GIDDINGS & LEWIS HYPRO VERTICAL BORING MILL, s/n 75290-S, 72" 4 Jaw Chuck, 76" Swing, 5 Station Turret, Ram, 66" Under Rail, TRUE TRACE SYNCHRO TURN 2 Axis Tracer, Pendant Control, Coolant System, 40 H.P. Motor.

CENTRIFUGE

- 1- DONALDSON CENTRIFUGE MDL. CAR-20, 20 Cubic Feet w/Chip Conveyor.

(4) GRINDERS

- 1- CUTTERMASTER BENCH TOOL & CUTTER GRINDER MDL. FCG-30, s/n 0105, Air Bearing Fixture, 1/3 HP Motor.
- 1- 2-1/2" STERLING DRILL GRINDER MDL. 181M, s/n 557, 1/2 HP Motor.
- 1- 1987 SEN KONG DOUBLE BAG DUST COLLECTOR, s/n 2620600, 3 HP Motor.
- 1- 8"x24" ABRASIVE AUTOMATIC SURFACE GRINDER MDL. M3, 8"x24" Permanent Magnetic Chuck, 2 Axis Power, 10" Wheel, One-Shot Lube System.

VERTICAL MILLING MACHINE

- 1- CINCINNATI VERTICAL MILLING MACHINE MDL. #3, s/n 8-4106-67, 15"x62" Table, 50 Taper Spindle, 3 Axis Powerfeed w/Rapids, Coolant System.

FLOOR DRILL

- 1- 17" DURA CRAFT FLOOR DRILL MDL. FM-1617, s/n 48235, 14-1/2" Table, #2MT Spindle, 16 Speeds, 3/4 HP Motor.

FORKLIFT

- 1- CATERPILLAR MODEL TC60D, 6000LB. FORKLIFT, Propane, Hard Tires, Automatic Transmission.

ARC WELDERS

- 1- LINCOLN IDEALARC ARC WELDER MDL. TM-400, s/n 494890.
- 1- FOREMARK ARC WELDER, 375 AMP.

AIR COMPRESSORS

- 1- QUINCEY ROTARY SCREW AIR COMPRESSOR MDL. QMB30ACA32E, s/n 84078, Enclosed, 30 HP.
- 1- INGERSOLL RAND AIR COMPRESSOR MDL. T-30, s/n 666645, 80 Gallon Tank, w/Dryer, 10 HP.

INSPECTION EQUIPMENT

- 1- 16" PRATT & WHITNEY TILTING ROTARY TABLE, s/n 26249.
- MITUTOYO 12"-24" DIAL HEIGHT GAUGES, 12"-60" O.D. MICROMETERS, 12"-80" VENIER CALIPERS, & MUCH MORE.

MISCELLANEOUS

- 1- STARRET PINK GRANITE SURFACE PLATE, 4'x8'x12", O Ledge, Grade A, w/Stand.
- 1- MICROFLAT GRANITE SURFACE PLATE, 4'x8'x8", O Ledge, Grade A, w/Stand.
- 1- CECOR COOLANT SUMP PUMP & CLEANER MDL. FL300FC100, s/n 10323.

Bench Grinders w/Stands, Vises, Bench Vises, Tool Cabinets, Shelving, Top Jaws For VTL's, Tool Holders, Large Boring Bars, Large Face Plates, Drills, Work Blocks, Bolts, Nuts, Electrical Boxes, Grease Guns, Slings & Strapping For Rigging, Banding Carts, Ladders, Electrical Wire, Portable Heaters, Chains, and Much, Much More.



BULLARD 54" VERTICAL TURRET LATHE



BULLARD 42" VERTICAL TURRET LATHE



BULLARD 36" VERTICAL TURRET LATHE



BULLARD 64" VERTICAL TURRET LATHE



BULLARD 64" CUTMASTER VERTICAL TURRET LATHE



BULLARD 54" VERTICAL TURRET LATHE



QUINCEY ROTARY SCREW AIR COMPRESSOR MDL. QMB30ACA32E



MISC. INSPECTION EQUIPMENT

REAL ESTATE FOR SALE OR LEASE

Built in 1985; 32,400 Sq. Ft.; Heated; 1,250 Sq. Ft. Air Conditioned Office Space; Custom Oak Desks & File Cabinets; 700 Sq. Ft. Employee Restrooms w/Lockers; 3,000 Amps, 3-Phase Power Available; (6) Overhead Bridge Cranes: (3) 2 Ton, 5 Ton, (2) 10 Ton; 26' Eve Height; 17'10" to Bottom Hook of 10 Ton Crane; 20'6" to Bottom of Crane Rail; Welding Lines throughout Plant; Security System w/Cameras Inside & Outside; Water, Air, 110 Outlets Stubbed up Both Sides & Center of Building every 25'; Air Compressors Throughout; Gas & Infra-Red Heaters Throughout Manufacturing Area; (26) Overhead Ceiling Fans; 6-18' Grade Level Doors; (3) Walk-Thru Doors; 4-14' Doors Westside for Ventilation; Bulk Propane Tank; 100'x50' Concrete Slab Behind Building, Building Situated on 1.5 Acres.

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auction

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**VIANA TOOL &
MACHINE, INC.**

**(38) CNC VTL's & VERTICAL
BORING MILLS/LARGE
CAPACITY MORI-SEIKI
CNC TURNING CENTERS**

Upcoming Auctions

BROTHERS INDUSTRIES & MASTER WORKS • TUESDAY, MAY 13

Tool & Die Shop Featuring: DeVlieg Jigmills, Mattison Surface Grinders, CNC Machining Centers & Boring Mills • Madison Heights (Detroit), MI

LA GRANGE FOUNDRY • THURSDAY, MAY 15

Gray Iron Foundry • La Grange, MS

Assets No Longer Required In the Continuing Operations of: CORNING PHOTONIC TECHNOLOGIES, INC. • THURSDAY, JUNE 5

Manufacturer of Optical Telecommunications Consisting of: Test, Measurement & Precision Alignment Equipment • Fountain Valley, CA

Assets No Longer Required In the Continuing Operations of: GENERAL CASTINGS CO. • THURSDAY, JUNE 12

Gray Iron No Bake Green Sand Molding Foundries • West Liberty, OH

SENNETT STEEL • THURSDAY, JUNE 19

Late Model Heavy Fabricating Equipment, Cut-to-Length Lines, Shears & Press Brakes • Warren, MI

THE SPECIALTY MANUFACTURING COMPANY • THURSDAY, JUNE 19

Fabricating, Welding, Grinding & General Machine Shop Equipment • St. Paul, MN

Assets No Longer Required In the Continuing Operations of: HAWORTH, INC. • TUESDAY, JUNE 24

Modern CNC Woodworking Facility • Chadborn, NC

MACHINERY & EQUIPMENT FORMALLY OWNED BY A MANUFACTURER OF PRECISION-MACHINED TURBOMACHINERY COMPONENTS FOR THE AEROSPACE INDUSTRY • THURSDAY, JUNE 26

Manufacturer of Aircraft Turbines • Valencia, CA

By Order of the US Bankruptcy Court, Case #02-50586 (KCF) in the Matter of HARVARD INDUSTRIES, INC.

HAYES ALBION CORPORATION & HARVARD TRANSPORTATION • THURSDAY, JULY 17

Foundry, Machine Shop & Construction Equipment • Albion, MI

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