# TUESDAY, DECEMBER 11TH LATE MODEL WELL MAINTAINED INJECTION MOLDING & TOOLROOM EQUIPMENT

# TUESDAY, DECEMBER 11TH ATE MODEL WELL IMAINTAINED INJECTION MOLDING & TOOLROOM EQUIPMENT PUBLIC AUG TOOLROOM EQUIPMENT PUB







50 Ton X 17 Oz. Cincinnati Model CH-150 Vertical ydraulic C-Frame Clamp Shuttle Table Plastic Injection olding Machine



88 Ton X 6.3 Oz. Boy Model 80M Horizontal Hydraulic Clamp Injection <u>Molding Machine</u>

#### SALE UNDER THE MANAGEMENT OF

### Cincinnati Industrial Auctioneers Inc.

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Featuring: (12) Horizontal Clamp Injection Molding Machines & (5) Vertical Clamp Injection Molding Machines from 22 - 400 Ton, (15) Dryers, (12) Mold Temperature Controllers, (10) Plastic Granulators, (4) Bridgeport Vertical Mills, (2) Lathes, Grinders, Drill Saws, Heat Treat, Air Compressors, Pallet Racks, Lift Trucks, DEA CMM, Comparator, Shop, Office & Computer Equipment

#### **PLANT CLOSED**

# MICRO CRAFT, INC.

15656 US Highway 84 Quitman, Georgia 31643

15-Miles North of the Florida Border Off I-75

# **SALE DATE:** Tuesday, December 11th

Starting at 9:00 AM

**INSPECTION:** Monday, December 10th 10:00 AM to 4:00 PM

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(1 of 3) Late Model Bridgeport Vertical Milling Machines

IN CONJUNCTION WITH



AUCTIONS & APPRAISALS WORLDWIDE



### TUESDAY, DECEMBER 11TH





220 Ton X 17 Oz. Cincinnati Model VT-220-17 Horizontal Toggle Clamp Injection Molding Machine



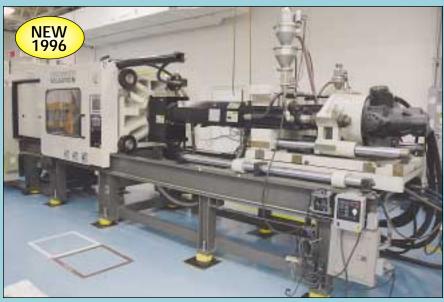
165 Ton X 11 Oz. Cincinnati Model VT-165-11 Horizontal Toggle Clamp Injection Molding Machine



88 Ton X 6.3 Oz. Boy Model 80M Horizontal Hydraulic Clamp Injection Molding Machine



55 Ton X 3 Oz. Boy Model 50M Pro-Cann Horizontal Hydraulic Clamp Injection Molding Machine



400 Ton X 41 Oz. Cincinnati Model MH-400-41 Horizontal Hydraulic Clamp Injection Molding Machine

# HORIZONTAL INJECTION MOLDING MACHINES

400 Ton X 41 Oz. Cincinnati Model MH-400-41 Horizontal Hydraulic Clamp Injection Molding Machine; S/N H04A0496020, Camac VSX Control, 29" X 29" Distance Between Tie-Bars, 14" Minimum Mold Height, 51" Maximum Daylight (New 1996) SEE PHOTO

220 Ton X 17 Oz. Cincinnati Model VT-220-17 Horizontal Toggle Clamp Injection Molding Machine; S/N 137A0396069, Camac VSX Control, 21" X 19" Distance Between Tie-Bar, 6" Minimum Mold Height, 41 1/2" Maximum Daylight (New 1996) SEE PHOTO

165 Ton X 11 Oz. Cincinnati Model VT-165-11 Horizontal Toggle Clamp Injection Molding Machine; S/N T36A0397067, Camac VSX Control, 18" X 16 1/2" Distance Between Tie-Bars, 6" Minimum Mold Height, 36" Maximum Daylight (New 1997) SEE PHOTO

88 Ton X 6.3 Oz. Boy Model 80M Horizontal Hydraulic Clamp Injection Molding Machine; S/N 87122, Mipronic Plus Control, 16" X 14" Distance Between Tie-Bars, 10" Minimum Mold Height, 27" Maximum Daylight (New 1993) SEE PHOTO

55 Ton X 3 Oz. Boy Model 50M Pro-Cann Horizontal Hydraulic Clamp Injection Molding Machine; S/N 57815, Procan Control, 14" X 12" Distance Between Tie-Bars, 10" Minimum Mold Height, 24" Maximum Daylight (New 1997) w/ Eagle Sprue Picker Robot (3) 55 Ton X 3 oz. Boy Model 50M Horizontal Hydraulic Clamp Injection Molding Machines; S/Ns 57203, 57204, & 57313, Mipronic Plus Controls, 12" X 12" Distance Between Tie-Bars, 10" Minimum Mold Height, 24" Maximum Daylight (New 1993) SEE PHOTO

**55 Ton X 3 Oz. Boy Model 50M Horizontal Hydraulic Clamp Injection Molding Machine;** S/N 57059, Mipronic Plus Controls, 12" X 12" Distance Between Tie-Bars, 24" Maximum Daylight **(New 1991)** 

**33 Ton X 1.7 Oz. Boy Model 30M Horizontal Hydraulic Clamp Injection Molding Machine;**S/N 67123, Mipronic Plus Control, 10" X 10"
Distance Between Tie-Bars, 7.9" Minimum Mold
Height, 19.7" Maximum Daylight (New 1992) w/
Yushin Model HOP III M450 Sprue Picker Robot
SEE PHOTO

# VERTICAL INJECTION MOLDING MACHINES

150 Ton X 17 Oz. Cincinnati Model CH-150 Vertical Hydraulic C-Frame Clamp Shuttle Table Plastic Injection Molding Machine; S/N 3958A01/97-2, Camac VSX Control, 16" X 20" Upper Platen Size (New 1997)

70 Ton X 4.44 Oz. Cincinnati Model CH-70-S Vertical Hydraulic C-Frame Clamp Shuttle Table Plastic Injection Molding Machine; S/N 3956A02/98, Camac VSX Control, 10" X 16" Upper Platen Size (New 1998) SEE PHOTO

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# MICRO CRAFT, INC.





150 Ton X 17 Oz. Cincinnati Model CH-150 Vertical Hydraulic C-Frame Clamp Shuttle Table Plastic Injection Molding Machine

70 Ton X 4.44 Oz. Cincinnati Model CH-70-S Vertical Hydraulic C-Frame Clamp Shuttle Table Plastic Injection Molding Machine; S/N 3956A01/97-5, Camac VSX Control, 10" X 16" Upper Platen Size, Missing Control Keypad/Display (New 1997)

22 Ton X .63 Oz. Boy Model 22S-VV Vertical Hydraulic Clamp Injection Molding Machine; S/N 22459, Dipronic Control, 10" X 10" Distance Between Tie-Bars, 7.87" Minimum Mold Height, 16" Maximum Daylight, Control Module Missing (New

MATERIAL DRYERS Cincinnati Model DD-202 Dehumidifying **Dryer;** S/N 3933A02/96/166, w/ Hopper (New **1996**)

(3) Cincinnati Model DD-110 Dehumidifying **Dryers;** S/N's 3933A02-96-164 (1996), 3933A02-96-182 (1996), & 3933A02-99-58 (1999), w/ **SEE PHOTO** Hoppers (New as 1999)

(3) Cincinnati Model DD-60 Dehumidifying Dryers; S/Ns 3933A02-98-9 (1998), 3933A02-97-50 (1997), & 3933A02-96-135 (1996), w/ Hoppers (New as 1998)

(6) Novatec Model MDM-25A Machine **Mount Dehumidifying Dryer/Hoppers;** S/Ns 10-476-1228, 10-476-1227, 10-251-1055, 10-251-1039, 10-251-1040, & 10A878-0191

**Novatec Model MD-15A Machine Mount Dehumidifying Dryer/Hopper;** S/N 3A0226-

**Dri-Air Arid-X35 Dehumidifying** Dryer/Hopper

(2) Dri-Air Arid-X10 Dryers

PLASTIC GRANULATORS 11" X 20" Cincinnati/Polymer Model CM01120 Plastic Granulator; S/N 3935A01-96-**SEE PHOTO** 56, Sound Enclosure

(3) 8" X 10" Nelmor Model G810P1 Plastic **Granulators;** S/N's 9506-36857, 9506-36858, & SEE PHOTO

(5) 8" X 10" Granutec Model TFG810-5 Plastic Granulators; S/N's 0293-1977, 0293-1975, 1093-2145, 0293-1976, & 1093-2144, 5 HP **SEE PHOTO** 

#### **MOLD TEMPERATURE** CONTROLLERS

(11) Cincinnati Milacron Liquid Mold Temperature Controllers; Various Models SEE PHOTO MWC-75, MFCH-75, & MWC-200

(10) Advantage Engineering Model S-925-21C1 & Model SK-1035-21C1 Liquid Mold **Temperature Controllers** 

#### SURPLUS PLASTIC RESIN

**Surplus Plastic Resin Consisting of;** 575 LB Resin Lexan Acrylic Clear, 660 LB Resin Nylon Gray, 423 LB Resin Poly Pro Teal, 373 LB Nylon Concentrate Very Dark Pewter, 677 LB Nylon Concentrate Medium Gray, 249 LB Poly Pro Concentrate Black, 388 LB Nylon Concentrate Light Neutral, 85 LB Nylon Concentrate Medium Dark Neutral, 400 LB Řesin Polyester 15% Glass Natural, 966 LB Nylon Concentrate Very Dark Gray, 200 LB Resin Nylon Very Dark Gray, 150 LB Nylon Concentrate Ebony, 33 LB Nylon Concentrate Black, 165 LB Polyester 20% Glass Black, 110 LB Polyester 20% Glass Natural in 50 LB Sealed Bags & Other Related



70 Ton X 4.44 Oz. Cincinnati Model CH-70-S Vertical



22 Ton X .63 Oz. Boy Model 22S-VV Vertical Hydraulic Clamp Injection Molding Machine















# TUESDAY, DECEMBER 11TH





Eagle Sprue Picker Robo



11" X 20" Cincinnati/ Polymer Model CM01120 Plastic Granulator



(5) 8" X 10" Granutec Model TFG810-5 Plastic Granulators



Bank View (4) Service Techtonics Pad Printers



Nu/Era Wave Soldering Machine

#### **AIR COMPRESSORS & RELATED**

40 HP Curtis Model RS-40B A/E-B 160 Air Cooled Rotary Screw Horizontal Tank Mounted Air Compressor; S/N 01G030001 SEE PHOTO

Curtis Model CDR200 Refrigerated Air Dryer RVK20-125 Refrigerated Air Dryer; S/N 5082 (New 2001)

#### **FORKLIFTS**

**3,000 LB Crown Model 30WBTF Walk Behind Style Electric Forklift;** S/N 1A143684, w/ Charger, 130" Lift Height, 24-Volt

**2,000 LB Crown Model 20WBTL Walk Behind Style Electric Forklift;** S/N 1A123741, w/ Charger, 130" Lift Height, 24-Volt

**2,000 LB Crown Model 20MT Walk Behind Style Electric Stacker;** S/N 1A211171, w/ Charger, 130° Lift Height, 12-Volt

#### **VEHICLE**

**1993 Chevrolet Van 20;** Vin # 1GCEG25K9PF325776, Miles: 195,234

#### STORAGE TRAILERS

(2) 28' Trailers (Bodies Only, No Frame on Wheels)

#### PORTABLE GANTRY CRANES

2 Ton X 12' Span Portable Gantry Crane w/ 2 Ton Little Mule Hoist

1 Ton X 6' Span Portable Gantry Crane w/ 1 Ton Chain Hoist

#### **AUTOMATED SOLDERING EQUIPMENT**

Nu/Era Wave Soldering MachineSEE PHOTOSoldermate Robot Soldering SystemSEE PHOTO

#### **PAD PRINTING**

**(2) Service Techtonics Model 802 Pad Printers;** S/Ns 15043-993 & 38329-899

**(2) Service Techtonics Model 805C Pad Printers;** S/N's 34726-598 & 34726-598

18"W X 28" Long Black Buddy Tunnel Drying Oven

#### DIF TABLES

**Heavy Duty Steel Die Tables Consisting of;** Wesco Die Lift, (2) 30" X 96" Die Tables w/ Over Beams & 1 Ton Chain Hoist, 36" X 36" Die Cart, 3' X 4' Hydraulic Die Table, Die Cart, & Other Related Items

#### SCRAP MOLD SETS

(Lot) Over (60) Scrap Mold Sets

#### **SHOP EQUIPMENT**

Late Model Ultra Clean Shop Equipment Consisting of; (50) Sections 35"D X 120"W X 10' Pallet Racking, Cart w/ Mold Hardware, Plastic Tote Bins, Pallet Truck, Barrel Hand Truck, (3) 100 LB Digital Scales, Vestil Stretch Wrapper, Banding Outfit, Digital Scales, Shop Vacs, Fatigue Mats, Pedestal Fans, Portable Step Sets, Hand Trucks, Drum Dollies, Carts, Pallet Trucks, Die Lifts, Lockers, Steel Shelving, Formica Top Workbenches, Steel Workbenches, Shop Stools & Other Related Items

**Hand & Power Tools Including:** Drill Doctor Sharpener, Circular Saw, Angle Grinders, Drills, Sanders, Pneumatic Tools, Wrenches, Clamps, Snips Oxy Torch Set, Ultrasonic Cleaner



Partial View Surplus Plastic Resin



Trucks



Bank View Portable Gantry



Soldermate Robot Soldering System



Late Model Strip Equipment Consisting of (50) Sections of Pallet Rack



Vestil Rotary Pallet Stretch Wrap Machine



40 HP Curtis Model RS-40B A/E-B 160 Air Cooled Rotary Screw Horizontal Tank Mounted Air Compressor



# TUESDAY, DECEMBER 11TH











#### **VERTICAL MILLING MACHINES**

2 HP Bridgeport Variable Speed Vertical Mill; S/N 260739, Power Table Feed, Accu-Rite Millmate DRO, 9" X 48" Table Size, 60-4,200 RPM Spindle **SEE PHOTO** Speeds

## 2 HP Bridgeport Variable Speed Vertical Mill;

S/N 42060287, Power Table Feed, Accu-Rite DRO, 9" X 42" Table Size, 60-4,200 RPM Spindle Speeds SEE PHOTO

2 HP Bridgeport Variable Speed Vertical Mill; S/N 275090, Power Table Feed, Newell Sapphire DRO, 9" X 48" Table Size, 60-4,200 RPM Spindle Speeds SÉE PHOTO

#### 1/2 HP Bridgeport 8-Speed Vertical Mill; S/N 185477, Mitutoyo DRO, 9" X 42" Table Size

Machine Accessories Including; Drills of all Types, End Mills, Lathe Tools, Drill Chucks, Reamers, Collets, Grinding Fixtures, Vises, Holdowns & Other Related

#### **TOOLROOM LATHES**

17" X 40" Acer Model Dynamic 1740G Gap Bed Engine Lathe; S/N 99182, Chucks, Dorian Quick Change Toolholder, Tooling, 12-Spindle Speeds: 50-1,800 RPM **SEE PHOTO** 

11" X 25" Maximat Model Super 11 Engine Lathe; S/N C6PB2BS060, 8-Spindle Speeds, 55-2,200 **SEE PHOTO** 

#### **SURFACE GRINDER**

8" X 16" Kent Model SGS-816MR Hand Feed Surface Grinder; S/N 522011, Kanetsu Permanent Magnetic Chuck, Power Downfeed (New 1995) SEE PHOTO

#### **EDM MACHINE**

Xermac Model XP-12 Sinker Type EDM; S/N 834, Sargon DRO, 20" X 34" X 12" Tank, 2 KVA Power **SEE PHOTO** Supply

#### SAW, DRILL, WELDER

18" Enco Vertical Band Saw; S/N B451644 (New **SEE PHOTO** 1998)

20" Turn-Pro Model 126-2665 H.D. Drill Press; S/N 738106

**Rocklin Mold Mender Welder** 

#### INSPECTION EQUIPMENT

DEA Swift Model RWA001103 Coordinate **Measuring Machine;** S/N 01266, 47" X 26" Table, Renishaw Probe, 27.36" X-Axis, 19.48" Y-Axis, 12.40" SEE PHOTO Z-Axis (New 1994)

#### 12" Micro-Vu Optical Comparator **Macbeth Spectralight III Light Booth Inspection Tools & Quality Control Equipment**

**Consisting of:** 18" X 24" Surface Plate, Kanon Digital Height Gauge, Starrett Surface Plate w/ Dial Indicator, & Other Related Items













LATE MODEL WELL MAINTAINED INJECTION MOLDING & TOOLROOM EQUIPMENT

PLANT CLOSED

# MICRO CRAFT, INC.

15656 US Highway 84 Quitman, Georgia 31643

Just West of Valdosta, GA 15-Miles North of the Florida Border Off I-75

SALE DATE: Tuesday, December 11th STARTING: 9:00 AM

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Cincinnati Industrial Auctioneers Inc.

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# TUESDAY, DECEMBER 11TH LATE MODEL WELL MAINTAINED INJECTION MOLDING & TOOLROOM EQUIPMENT PUBLIC AUCTION

#### IF YOU CANNOT ATTEND

this sale in person, you can submit a proxy bid by mail or fax. In either case your bid must be accompanied by a check in an amount equal to 25% of your bid total. Also, you may submit bids over the internet. For complete details, visit our website: <a href="www.cia-auction.com">www.cia-auction.com</a>. All bids placed whether on site, by proxy, or via On-Line are subject to the terms and conditions as outlined in our Terms of Sale.

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A 12% BUYER'S PREMIUM IN EFFECT FOR THIS SALE.

SALE UNDER THE MANAGEMENT OF



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