Thursday, April 19, 2007
Beginning at 10:00 A.M. EDT
883 East Tolna Road
Shrewsbury, PA 17361 USA

--- SODICO (Southern Die-Casters, Inc.) ---
MAJOR EAST COAST ALUMINUM & ZINC DIE CASTER

Featuring: HPM & Prince Cold Chamber Die Casting Machines from 450-Ton to 850-Ton, Techmire 66NT Zinc Machines, Extensive CNC Machining Including Chiron FZ 8W, FZ 12W VMCs & Mori-Seiki CNC Turning Centers, Shot Blast, Finishing, Complete Machine Shop & Plant Support

Chiron FZ12W & FZ08S/W High Speed Vertical Machining Centers

Techmire 66 NT Zinc Die Casting Machine

ALUMINUM DIE CASTING MACHINES
ZINC DIE CASTING MACHINES
TRIM PRESSES
VERTICAL MACHINING CENTERS
CNC TURNING
SHOT BLAST MACHINES
DEBURRING LINE
MACHINE SHOP
COORDINATE MEASURING MACHINES
QC & INSPECTION
ROLLING STOCK
AIR COMPRESSORS & DRYERS
BRIDGE CRANES
PALLET WRAPPER
MISCELLANEOUS
ALUMINUM DIE CASTING MACHINES


Prince 800 Ton Cold Chamber Aluminum Die Cast Machine, Equipped With Air Safety Ratchet, Motorized Die Height Adjustment, C-Frame Shot End With Intensification, Core Circuits, Rimrock 410 Sprayer and 305 Auto-ladle. Machine Has Been Updated and Features Allen Bradley SLC 5/03 Controls.


Ex-Cell-O B&T 650 Ton Cold Chamber Die Cast Machine, Serial Number DC-7340. Featuring Motorized Die Height Adjustment, Allen Bradley SLC 5/02 Controls and Core Circuits. Machine Is Equipped With Rimrock MDL. 410 Sprayer and Rimrock 305 Auto-ladle (to Be Sold Either as a Complete Package or Separately). Special Note: This B&T Is a “Large Frame Machine” Featuring 32” of Tie Bar Clearance!


Large Selection of DME Master Unit Die Holders!

Rimrock Spare Parts (New in Box) to Be Sold Separately!

TRIM PRESSES

72-Ton Greenerd Hydraulic C-Frame Trim Press, MDL. H10-25RS, S/N 1-31-73
35-Ton 4-Post Trim Press, 24” x 33” Bed, 29” Daylight
35-Ton 4-Post Trim Press, 24” x 32” Bed, 15” x 25” Posts, 30” Daylight
35-Ton 4-Post Trim Press, 24” x 30” Bed, 18” x 24” Between Posts, 16” Daylight
35-Ton 4-Post Trim Press, 20” x 29” Bed, 10” x 20” Between Posts, 30” Daylight
35-Ton 4-Post Trim Press, 24” x 33” Bed, 15” x 25” Between Posts, 30” Daylight
35-Ton Denison Multipress, MDL. LA35C92A112D16A104, 28” x 54”, S/N 898128042AP20
35-Ton Denison Multipress, MDL. LA35C92A112D15A104, 28” x 54”, S/N 898128042AP20
(2) 35-Ton Denison Multi Press, 28” x 54” Bed
30-Ton Modern Hydraulics 4-Post Trim Press, MDL. 1R, 30” x 45” Bed, 20” x 35” Between Posts, 30” Daylight, S/N 1543
(3) Denison Multipress

Techmire MDL. 66 NT, Serial Number 1999-66NTR-1 105, New in 1999 - Just From Production. Two Available. This Is a Very Rare Find; Don’t Miss out on This Opportunity to Upgrade to 66NT Technology!

Techmire 66 NT Zinc Die Casting Machine

HPM II-800-A w/Striko Dosing Furnace

HPM II-800-A w/Striko Dosing Furnace

Prince 850-Ton Aluminum Die Casting Machine

ZINC DIE CASTING MACHINES

Techmire MDL. 66 NT, Serial Number 1999-66NTR-1105, New in 1999 - Just From Production. Two Available. This Is a Very Rare Find; Don’t Miss out on This Opportunity to Upgrade to 66NT Technology!

Techmire 66 NT Zinc Die Casting Machine

BIDITUP AUCTIONS & APPRAISALS WORLDWIDE www.BIDITUP.com
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VERTICAL MACHINING CENTERS

DIRECTIONS
From Harrisburg International Airport MDT, Harrisburg, PA: (approximately 46 miles from site)
Start going toward the airport exit on Harrisburg International Airport. Turn left on Airport Dr. Airport Dr. becomes White House Ln. Turn left on 2nd St. [PA-230]. Take ramp onto I-283. Take ramp onto I-76. Take Exit #242/PA-83 onto I-83 toward York Baltimore/Harrisburg. Take Exit #4/PA-851 toward Shrewsbury. Turn left on E. Forrest Ave. [PA-851]. Turn right on T582. Turn right on E. Tolna Rd. Arrive at 883 E. Tolna Rd. and look for auction signs.

LODGING
Hampton Inn (1 mile from site) 1000 Far Hills Dr. New Freedom, PA 717-235-9898
Country Inn & Suites By Carlson York (13 miles from site) 245 St. Charles Way York, PA 717-747-5833
Holiday Inn Express (15 miles from site) 140 Leader Heights Rd. York, PA 717-741-1000

LARGEST QUANTITY OF CNC TOOLING FOR LEASE & FINANCE SERVICES - BIDITUP CAPITAL CORPORATION CALL 818-508-7034
CNC TURNING

1998 Okuma CNC Lathe, MDL. LB10 II, 19” Swing Over Bed, 13.39” Over Carriage, 5.9” X-Axis, 13.79” Z-Axis, 6.69” Max Turning Diameter, 6,000 RPM, 12-Station Turret, Tail Stock, Enomoto Chip Conveyor, Okuma OSP U10L Control, S/N 0312

1998 Okuma CNC Lathe, MDL. LB10 II, 19” Swing Over Bed, 13.39” Over Carriage, 5.9” X-Axis, 13.79” Z-Axis, 6.69” Max Turning Diameter, 6,000 RPM, 12-Station Turret, Tail Stock, Enomoto Chip Conveyor, Okuma OSP700L Control, S/N 0113

1997 Okuma CNC Lathe, MDL. LNC8, 15 3⁄4” Swing, 6 3⁄4” X-Axis, 15.75” Z-Axis, 9” Turning Diameter, 15” Turning Length, 12-Station Turret, Okuma CNC Control, S/N D524

1993 Hardinge CNC Lathe, MDL. CHNCI, 6” Swing Over Table, 6” X-Axis, 12” Z-Axis, 6” Turning Diameter, 4,000 RPM, GE Fanuc Series O-T Control, S/N CN-4675-T-C

(2) Mori Seiki NC Lathe, MDL. SL-OH, 7 1⁄2” Swing, 4.92” X-Axis, 7.86” Z-Axis, 8.3” Turning Diameter, 16 1⁄2” Max Turning Length, 8-Station Turret, Yasnac Control, S/N 1137, 1143

DEBURRING LINE

Almco Vibratory Deburring System, 48” Diameter Vibratory Deburring Mill Feeds to a 22” Wide Shaker Conveyor, Parts then flow to an Incline Conveyor System to Parts Delivery Hopper, Includes 32” Diameter Offline Vibratory Deburring Mill, Almco System Controls

Register at www.BIDITUP.com and receive auction updates via email.
SHOT BLAST MACHINES

**Pangborn Roto Blast Shot Blast Machine**, MDL. GN Rotoblast Barrel, 36” Wide Blast Chamber, Dust Collector, S/N 6GNR-63401

**Pangborn Shot Blast Machine**, MDL. GN, 36” Wide Blast Chamber, S/N 6GN-6R/S-880793

**Wheelabrator Shot Blast Machine**, MDL. 170, S/N 170084

MACHINE SHOP

**Kingston Engine Lathe**, MDL. HJ-1700, 12” x 88” Bed, 16” Swing x 70” Centers, 10” 3-Jaw Chuck, 2 1/2” Capacity, Tool Post

**Cadillac Engine Lathe**, MDL. 1428G, 11” x 44” Bed, 14” Swing x 28” Centers, 8” 3-Jaw Chuck, 1 5/8” Capacity, Tool Post

**Hardinge Tool Room Lathe**, 3 1/2” x 30” Dovetail Bed, 9” Swing x 20” Centers, 1 1/8” Collet Closure

**Hardinge Tool Room Lathe**, 6 3/4” x 36” Dovetail Bed, 11” Swing x 22” Centers, 1 1/4” Collet Closure

(3) **McLean Bench Top NC Lathe**, Coolant, McLean Control, Manuals

**Lagun FTV-25 Vertical Mill**, 10” x 50” T-Slotted Power Feed Table, 4,200 RPM VS, 2-Axis DRO

**Bridgeport Series II Vertical Mill**, 9” x 48” T-Slotted Power Feed Table, 2 HP, 4,200 RPM VS, Topaz 2-Axis DRO, S/N 249585

**Bridgeport Vertical Mill**, 9” x 42” T-Slotted Power Feed Table, 1 1/2 HP, 4200 RPM VS, 2-Axis DRO

**Bridgeport Vertical Mill**, 9” x 36” T-Slotted Table, 3 HP, S/N 36208

2002 **Ipsco International Pin Cutoff and Grind Machine**, MDL. PCO-2, S/N 00143

**Richmond Radial Drill**, MDL. SR2, 8” Diameter Column x 4’ Arm, 24” x 36” Table, 100–1,500 RPM

**RMT Radial Drill Press**, MDL. Commander, 24” x 40” T-Slotted Table, Tooling, Coolant, Manuals

**Amada-Wasino 8” x 20” Hydraulic Surface Grinder**, MDL. SG-52A, 8” Wheel, S/N 11-012

**Harig 6” x 18” Hydraulic Surface Grinder**, MDL. 618W, 8” Grind Wheel, Dust Collector

**Clausing 6” x 12” Hydraulic Surface Grinder**, 8” Wheel

**Brown & Sharpe 5” x 10” Hydraulic Surface Grinder**

**Ex-Cell-O RAM Type EDM**, 5 1/2” x 10” Magnetic Chuck, Coolant

**Wellsw Horizontal Band Saw**, MDL. 600, S/N 12035

**Ridgid 535 Pipe Threader; Barker Horizontal Mill**, MDL. PMD; (5) **Burr King 2” Vertical Belt Grinder**, MDL. 760; (2) **Porter Cable 6” Vertical Belt Grinder; Jackson Horizontal and Vertical Head Index Drilling Table; Ettco Auto Lead Screw Tapper**, MDL. ATV-S; *Syncro Tapper*, with 4-Station Rotary Table and Coolant; **Ettco ATV-3 Multithread Tapper; Procunier Lead Screw Tapper; Dumore Horizontal Tapper; Syncro Tapper; Misc Tapping Machines; Dennison Bench Top Multipress; Atlas Bench Top Drill Press, MDL. 1421, 21” Swing; **Powermatic 20” Floor Type Drill Press; Delta 16” Floor Type Drill Press; 16” Bench Top Drill Press; Orbit 12” Floor Type Drill Press; (2) Padflex 1000 Pad Printer**, with Autoroll Digital Control; **5” x 4” Welding Table; Baldor Double End Pedestal Grinders, 1/2 HP; Tooling for Boring, Milling and Drilling; Chucks, Machining Vises; 12” Rotary Tables

TO SCHEDULE AN AUCTION OR APPRAISAL

CALL 818-508-7034
COORDINATE MEASURING MACHINES

Giddings & Lewis Cordax CMM, MDL. Discovery D-8, 22” x 26” Table, Renishaw TP1S Probe & PC Control, Remote Control Unit, S/N 0427099

Sheffield Cordax CMM, MDL. 1805MEA, 20” x 44” Table, Sheffield Measurement Processor, Renishaw TP6 Probe, S/N C-6122-0390

QC & INSPECTION

J & L Metrology EPIC 30E 30” Optical Comparator, 8 ”x 32” Table, Quadra-Chek 3000 Control

Deltronic 14” Bench Top, Optical Comparator, Quadrachek 2000 DRO

Wilson Hardness Tester

Setra Digital Scales

Granite Surface Plates

Pin Gauges; Plug Gauges; Digital Indicators; Digital Height Gauges; Microscopes; Calipers; Pratt & Whitney Super Micrometer; Thread Gauges; Torque Gauges; Calibration Kits

ROLLING STOCK

Caterpillar LPG Forklift, MDL. GC15, 3,000 LB, Side Shift, Hard Tires, Triple Mast, S/N ZEM01050

Toyota LPG Forklift, MDL. 5F-GC10, 1,800 LB x 130”, Hard Tires, Side Shift, Double Mast, S/N 11640

Schaeff Stand-Up Forklift, MDL. E3000YE, 3,000 LB x 152”, S/N 30-1594

Genie Manlift, MDL. 2-30/20HD, 500 LB Max Load, Air Tires, S/N 30-87-1612

Can’t make it to the auction in person? Bid live online at www.BIDITUP.com
AIR COMPRESSORS & DRYERS

Sullair 125 HP Air Compressor, MDL. 20-125
2004 Ingersoll-Rand Air Dryer, MDL. TMS0780, S/N TMS0780-0402/3079

Sullair 50 HP Air Compressor, MDL. 20-50
(2) Quincy 25 HP Skid Mounted Air Compressors
5 HP Air Compressor

BRIDGE CRANES

Acco 5-Ton Underhung Bridge Crane, Yale Hoist, 20’ Span x 150’ Run, Remote Control

Acco 4-Ton Underhung Bridge Crane, 25’ Span x 50’ Run, Pendant Control

PALLET WRAPPER

Lantech 48” Pallet Wrapper, 88” Wrap Height, Digital Control

MISCELLANEOUS

4-Compartment Dust Collector; Hobart Beta MIG 250 Welder; Thermal Arc Pak SXT Plasma Cutter; Large Quantity of Drilling & Boring Tooling; Huot Tooling Storage Cabinets; Pallet Racking; (100’s) Wire Baskets; (100’s) Steel Parts Bins; Dump Hoppers; Barrels; Rig-Off Hydraulic Die Lift Cart; Presto Die Lift Cart; Trailer; Tool Chests; Clamps; Vises; Aluminum Ladders; Tool Boxes; Hand Tools; Large Qty Boring and Milling Tooling; Dake Arbor Presses; Floor Scales; Multiple Tool Crib & Storage Systems; Tube Stock; Wire Spools; Hose Spools; Fittings; Elbows; Tees; Connectors; Plastic Tubs & Totes; Lockers; Fans; Chairs; Tables; Microwaves; Refrigerators; Large Quantity of High End Office Equipment and Furniture

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883 E. Tolna Road  
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Total Space: 57,768 SF  
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1 Grade Level Door  
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FEATURED AUCTION
Thursday, April 19, 2007
Shrewsbury, Pennsylvania
SODICO
(Southern Die-Casters, Inc.)
MAJOR EAST COAST ALUMINUM & ZINC DIE CASTER

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