THURSDAY, OCTOBER 22ND
LARGE CAPACITY LATE MODEL CNC MOLD MAKING & MACHINING FACILITY
PUBLIC AUCTION

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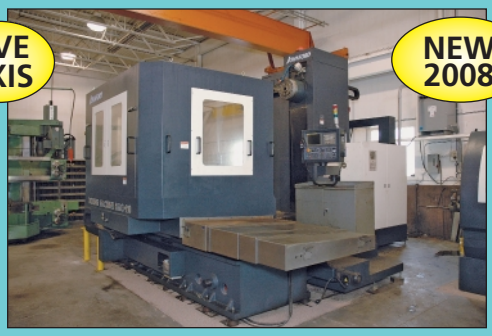

**4.3" Johnford Model BMC-110 Five-Axis CNC Rotary Table Type Horizontal Boring Mill

Johnford Model SV-48 Three-Axis CNC Vertical Machining Center

Johnford Model DMC-1200 CNC Bridge Type Vertical Machining Center

Xermac Model X-80ST CNC Die Sinker EDM

Featuring: 4.3" Johnford BMC-110 (2008) & 5" TOS WHN-13.8 (1997) Five-Axis Rotary Table HBM's, Johnford DMC-1200 (2001) & Comet HB-120 (1995) CNC Bridge Type VMC's, Johnford SV-48 CNC VMC (2006), Okuma Millac 43V CNC VMC, Rambaudi Rammatic 1201 CNC Bed (Retrofitted 2008), (3) Okuma 5V CNC Mills, Comet CNC Mill, Roku-Roku GR-655 CNC Graphite Mill, 4" DeVlieg 4K-72 CNC Jig Mill (Retrofitted 2005), (300) Cat 50 Toolholders, Rotary Tables, Angle Plates, 42" G & L VBM, Prospect Hydraulic Spotting Press, Tarus Gun Drill, (3) Die Sinker EDM's To 40" X 112", Okuma Radial Drill, (5) Surface & (5) Tool Grinders, (2) Engine Lathes, Marvel Tilt Frame Saw, Air Compressors, Lift Trucks, Bridge Cranes, Inspection Tools, Trucks, Shop & Office Equipment

ORDERED SOLD BY SECURED PARTIES

MC MOLD & MACHINE, INC.

486 Commerce Street – Tallmadge, Ohio 44278

10 Miles Northeast of Akron, Ohio

SALE DATE:
Thursday, October 22nd
Starting at 9:00 AM

INSPECTION:
Wed., October 21st
10:00 AM to 4:00 PM

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5" TOS Varnsdorf Model WHN-13.8 Five-Axis CNC Rotary Table Type Horizontal Boring Mill

SALE UNDER THE MANAGEMENT OF

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THURSDAY, OCTOBER 22ND

Johnford Model SV-48 Three-Axis CNC Vertical Machining Center

4" DeVlieg Model 4K-72 Four-Axis CNC Jig Mill

Johnford Model DMC-1200 CNC Bridge Type Vertical Machining Center

Roku-Roku Model GR-655 Three-Axis CNC Graphite VMC

**4.3" Johnford Model BMC-110 Five-Axis CNC Rotary Table Type Horizontal Boring Mill

CNC HORIZONTAL BORING MILLS

****4.3" Johnford Model BMC-110 Five-Axis CNC Rotary Table Type Horizontal Boring Mill;** S/N VWA8008, Fanuc 18IMB Control, 55" X 63" T-Slotted Rotary Table w/ Full Fourth .0001 Degree Indexing Table, 78.7" X-Axis, 70.8" Y-Axis, 63" Z-Axis, 21.7" W-Axis, No. 50 Taper, Spindle Speeds: 5-3,000 RPM, 60-Position Automatic Tool Changer, Hi-Pressure Coolant Thru Spindle, Chip Conveyor, Low Hours **(New 2008)** SEE PHOTO

****High Bid Subject To Confirmation – Secured Party Will Have 24 Hours to Accept or Reject the High Bid****

5" TOS Varnsdorf Model WHN-13.8 Five-Axis CNC Rotary Table Type Horizontal Boring Mill; S/N 1321, Heidenhain Control, 71" X 86" T-Slotted Rotary Table w/ Full Fourth .001 Degree Indexing, 137.79" X-Axis, 78.70" Y-Axis, 49.21" Z-Axis, 31.49" W-Axis, No. 50 Taper, Spindle Speed 10-1,500 RPM, 26,400 Lbs. Table Capacity, Coolant **(New 1997)** SEE PHOTO

CNC JIG MILL

4" DeVlieg Model 4K-72 Four-Axis CNC Jig Mill; S/N 1287-0921, Autocon Dynapath Delta CNC Control Retrofitted 2005, 40" X 72" T-Slotted Table, 18" W-Axis Table Long Travel, 72" X-Axis Table Cross Travel, 48" Y-Axis Vertical Head Travel, 20" Z-Axis Spindle Travel, 25 HP Spindle Drive, No. 50 Taper, Spindle Speed: To 1,200 RPM **(Retrofitted 2005)** SEE PHOTO

40" X 50" DeVlieg T-Slotted Rotary Table; S/N 94910

DeVlieg Tooling Consisting Of; (50) No. 50 Type Toolholders, Sub Table, Angle Plates, Hold Downs, Set-Up Equipment & Related

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CNC BRIDGE TYPE VMCS

Johnford Model DMC-1200 CNC Bridge Type Vertical Machining Center; S/N VW1012, Fanuc Series 18-M Control, 33" X 51"T-Slotted Table, 47.2" X-Axis, 35.4" Y-Axis, 30" Z-Axis, Spindle Speeds To 8,000 RPM, No. 40 Taper, 24-Position Automatic Tool Changer, Coolant, Chip Conveyor **(New 2001)** SEE PHOTO

Comet Model HB-120 W Three-Axis CNC Bridge Type Vertical Machining Center; S/N 00419, Mitsubishi, 330HM-V Control, 47" X 76" T-Slotted Table, 48" X 77" X 12" T-Slotted Sub Table, 83" X-Axis, 59" Y-Axis, 28" Z-Axis, 30-Position Automatic Tool Changer, No. 50 Taper, Coolant, Chip Conveyor **(New 1995)** SEE PHOTO

CNC VERTICAL MACHINING CENTERS

Johnford Model SV-48 Three-Axis CNC Vertical Machining Center; S/N VBD6117 (New 2006), Fanuc Series 18i-MB Controls, 27" X 51" T-Slotted Table, 48" X-Axis, 28" Y-Axis, 24.8" Z-Axis, Spindle Speed: 60-10,000 PRM, No. 40 Taper, 24-Position Automatic Tool Changer, Renishaw TS27R Probe, Tool Presetter, Chip Conveyor **(New 2006)** SEE PHOTO

Okuma & Howa Model Millac 43V Three-Axis CNC Vertical Machining Center; S/N 43623, Fanuc Series O-M Control, 16" X 51" T-Slotted Table, 32.28" X-Axis, 14.7" Y-Axis, 19.02" Z-Axis, Spindle Speed: 80-8,000 RPM, No. 40 Taper, 24- Position Automatic Tool Changer, Coolant **(New 1992)** SEE PHOTO

CNC BED TYPE VERTICAL MILLS

Rambaudi Model Rammatic 1201 Three-Axis CNC Bed Type Milling Machine; S/N RMM-218, Fagor Model F10324 CNC, Control Retrofitted 2008, 49" X 137" T-Slotted Table, 125" X-Axis, 48" Y-Axis, 44" Z-Axis, No. 50 Taper, Coolant **(Retrofitted 2008)** SEE PHOTO

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- All Internet bidders must register for this auction at **www.bidspotter.com** at least 48-Hours Prior to the Sale Date, ***if you do not you will not be approved.***
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MC MOLD & MACHINE, INC.

5" TOS Varnsdorf Model WHN-13.8 Five-Axis CNC Rotary Table Type Horizontal Boring Mill

(3) Okuma & Howa Model 5V-NC Three-Axis CNC Bed Type Milling Machines; S/N 55785, 55876, & 55702, Fanuc Series O-M Control, 22" X 63" T-Slotted Table, 39.3" X-Axis, 19.6" Y-Axis, 20" Z-Axis, Spindle Speed: 60-2,500 RPM, No. 50 Taper, Coolant, (1) 6-Position Automatic Tool Changer **(New 1990)** **SEE PHOTO**

5 HP Comet Model MV-5 CNC Vertical Milling Machine; S/N 96028, Autocon Dynapath Delta CNC Control, 13" X 42" T-Slotted Table Coolant **(New 1996)** **SEE PHOTO**

CNC GRAPHITE VMC

Roku-Roku Model GR-655 Three-Axis CNC Graphite VMC; S/N 1446, Fanuc Series O-M Control, 19" X 29" T-Slotted Table, 23.62" X-Axis, 19.69" Y-Axis, 11.81" Z-Axis, No. 40 Taper, Spindle Speed: 180-10,000 RPM, 6-Position Automatic Tool Changer, 2 HP Amano Dust Collector, Coolant **(New 1992)** **SEE PHOTO**

TOOL HOLDERS

(300) Cat No. 50 Toolholders Consisting Of; Adj. Boring Heads, Face Mill Holders, Collet Type Holders, Straight Drill & End Mill Type, Quick Change Tapping & Related

(2) Cat No. 50 Big Model CV50-NXG4 High Speed Spindle

Cat No. 50 Big Model CV50-AGWNBS20-315 Universal Head Spindle

(100) Cat No. 40 Toolholders Of All Types

Cat No. 40 Big Model BCV40-GTG5 High Speed Spindle

Big Straight Shank 1" New XG7D High Speed Spindle

Hy-Pro Model HS-B Heat Shrink Tool Setter; (34) Heat Shrink Holders

Nakanishi E3000C Brushless Motor and Spindle; w/ Nakanishi Cat No. 50 Model HES510 High Speed Spindle

MACHINE ACCESSORIES & TOOLING

(2) 36" X 96" Drilled & Tapped Angle Plates

(2) 20" X 57" T-Slotted Angle Plates

(6) 24" X 36" T-Slotted Angle Plates

24" X 28" T-Slotted Sine Plate

(2) 20" X 6" T-Slotted Angle Plates

Machine Accessories & Tooling Consisting Of; (5) 6" Mill Vises, (1) 8" Mill Vise, (4) 6" Kurt Double Lock Mill Vises, 12" Toolmex Rotary Table, 10" X 10" T-Slotted Yuasa Rotary Table, 8" Yuasa Super Spacer, 8" X 24" Brown & Sharpe Magnetic Chuck, 6" X 12" Sine Plate, 6" X 12" Ceramax Magnetic Chuck, 15" X 15" T-Slotted Sine Plate, 6" X 18" Ceramax Magnetic Chuck, 12" X 24" Magna - Lock Magnetic Chuck, Various Size Angle Plates, Large Quantity Of Various Size End Mills, Large Quantity Of Various Size Reamers, V-Blocks, Eye Bolts, 8" X 24" Magnetic Chuck, 6" X 18" Kanetsu Magnetic Chuck, 6" X 12" Enco Magnetic Chuck, 6" X 14" Enco Magnetic Chuck, 6" X 18" Kanetsa Magnetic Chuck, Indexable End Mills, Indexable Spade Drills, Carbide Inserts, H.S. Drills & Taps, Dumore No. 5 Tool Post Grinder; S/N 16404N, Hold-Downs, (25) 4" X 6" X 8" Set-Up Blocks & Many Other Related Items

Huge Quantity Machine Accessories

Comet Model HB-120 W Three-Axis CNC Bridge Type VMC

Rambaudi Model Rammatic 1201 Three-Axis CNC Bed Type Milling Machine

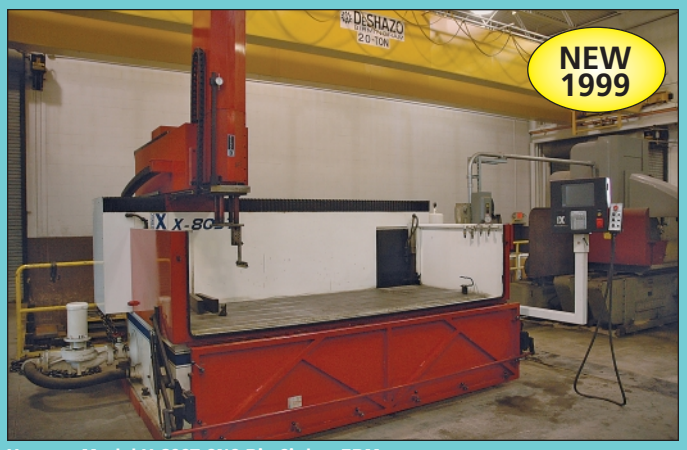
Okuma & Howa Model Millac 43V Three-Axis CNC Vertical Machining Center

(3) Okuma & Howa Model 5V-NC Three-Axis CNC Bed Type Milling Machines

THURSDAY, OCTOBER 22ND

42" Giddings & Lewis Vertical Boring Mill

Prospect Tilting Ram & Bed Hydraulic Spotting Press



Xermac Model X-80ST CNC Die Sinker EDM

VERTICAL BORING MILL

42" Giddings & Lewis Vertical Boring Mill; S/N VT-1009, Ram Head, Side Head, 26" Approx. Vertical Travel, 24" Approx. Side Head Travel, 50" Max Swing, 42" 4-Jaw Chuck, Spindle Speed: 6-320 RPM, 50 HP Drive Motor **SEE PHOTO**

SPOTTING PRESS

Prospect Tilting Ram & Bed Hydraulic Spotting Press; S/N 3-14-153, 30" X 35" T-Slotted Flip Down Platten, 30" X 40" T-Slotted Flip Up Bed, Flip 3/4 HP, PB Control **SEE PHOTO**

GUN DRILL

Tarus Model MS-80 Rotary Table Type Gun Drill; S/N 283-200B, Mitutoyo ALC-3705W Dro, Pyramid PLC Control, 43" X 43" T-Slotted Rotary Table, 30" Vertical Head Travel, 34" Stroke 1" X 48" Approx. Capacity, Coolant, Rebuilt by Pyramid Machine 1994, Large Quantity Gun Drills From 9/16" to 1" **(Rebuilt 1994)** **SEE PHOTO**

DIE SINKER EDMS

Xermac Model X-80ST CNC Die Sinker EDM; S/N N/A, Xermac PZ Technology Control, 40" X 112" T-Slotted Table, 54" W X 120" L X 27" D Inner Tank, 92" X-Axis, 40" Y-Axis, 24" Z-Axis, 30,000 Lb Table Capacity, 10" X 12" T-Slotted Ram, Dielectric System **(New 1999)** **SEE PHOTO**

Sodick Model Mold Maker 5 CNC Die Sinker EDM; S/N 4004, Sodick TX22 Control, 19" X 35" T-Slotted Table, 45" L X 35" W X 20" D Inner Tank, 10" X-Axis, 14" Y-Axis, 14" Z-Axis, Automatic Fire Extinguisher , 2,200 Lb Table Cap., System 3R 4th-Axis Head, Dielectric System **(New 1999)** **SEE PHOTO**

Cincinnati Model T-IV Die Sinker EDM; S/N N/A, Xermac HP-60 Control, 24" X 29" T-Slotted Platen, 25" X 49" T-Slotted Table, Side Servo, 49" X 32" W X 16" H Inner Tank, Dielectric System

Westhoff Bench Top Carbon Drill; S/N 77-661, 8-1/2" X 8-1/2" T-Slotted Table

EDM Tooling and Accessories Including; System 3R Tools, Graphite, Fixtures and Related

GRINDERS – ALL TYPES

32" X 72" Gallmeyer & Livingston Model F Hydraulic Surface Grinder; S/N 913072, 32" X 72" Magnetic Chuck, 20 HP, Coolant **SEE PHOTO**

12" X 24" Chevalier Model FSG-1224AD Hydraulic Surface Grinder; S/N P1799004, 12" X 24" Kanestu Magnetic Chuck, Coolant, Chevalier Control **SEE PHOTO**

6" X 14" Kent Model KOS-200 Hand Feed Surface Grinder; S/N 830601-11, 6" X 14" Suburban Magnetic Chuck

6" X 14" Mitek Model IT-616B Hand Feed Surface Grinder; S/N 9511074, 6" x 14" Guang Magnetic Chuck **(New 1995)** **SEE PHOTO**

6" X 14" Yuasa Model RX-614 Hand Feed Surface Grinder; S/N 61292, 6" X 12" Magnetic Chuck

Cincinnati No. 2 Universal Tool & Cutter Grinder; S/N 1D2T1J/331, Tooling & Attachments

K.O. Lee Model B300 Universal Tool & Cutter; S/N 10390, Tooling & Attachments

Covel Model 6A Tool Grinder; S/N 6A-2149, w/ Welding Fixture

Gorton Model 3753 Tool Grinders

Deckel Model SO Tool Grinder; S/N 95-26039

TILT FRAME SAW

18" X 20" Marvel Series 8 Mark II Tilt Frame Vertical Band Saw; S/N 825717-W, 33" X 42" T-Slotted Table, 1" Blade, 18" Throat **SEE PHOTO**

RADIAL ARM DRILL

7' Arm X 16" Colum Okuma Model DRA-J Radial Arm Drill; S/N 2070, 39" X 69" T-Slotted, 29" X 30" T-Slotted Drill Box Table, Spindle Speed: 18-2,240 RPM, Power Elevation, Power Clamping **SEE PHOTO**

ENGINE LATHES

16" X 78" Monarch Geared Head Engine Lathe; S/N 31134, 18-1/2" Swing Over Bed, 10" Swing Over Carriage, Spindle Speed: 34-1,000 RPM, 12" Three-Jaw Chuck, 15" Four-Jaw Chuck, 8" Steady Rest, 5" Steady Rest, Coolant **SEE PHOTO**

12" X 36" Encu Model 110-2075 Geared Head Engine Lathe; S/N 5541, 13" Swing Over Bed, 7" Swing Over Carriage, Spindle Speed: 90-1550 RPM, 1-1/2" Spindle Hole, 6" 3-Jaw Chuck

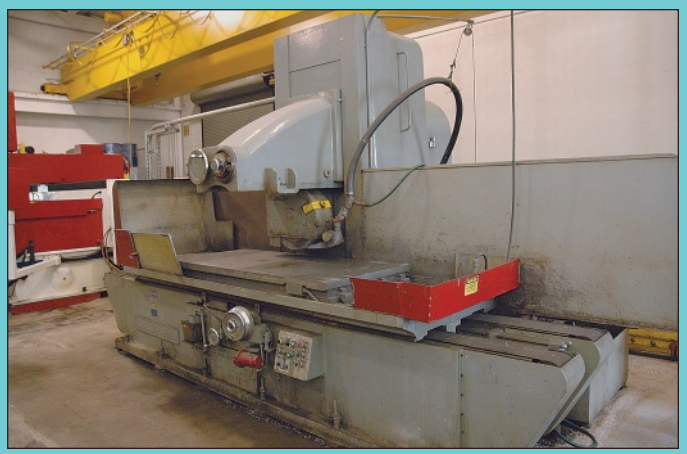
VERTICAL MILLING MACHINES

(2) 3 HP Mitek Model TM-3VOL Vertical Milling Machines; S/N K3VL-086 & K3VL-085, Newall Sapphire Dro, 9" X 43" T-Slotted Power Table **SEE PHOTO**

Tarus Model MS-80 Rotary Table Type Gun Drill

5 HP Comet Model MV-5 CNC Vertical Milling Machine

Sodick Model Mold Maker 5 CNC Die Sinker EDM



32" X 72" Gallmeyer & Livingston Model F Hydraulic Surface Grinder

6" X 14" Mitek Model IT-616B Hand Feed Surface Grinder

12" X 24" Chevalier Model FSG-1224AD Hydraulic Surface Grinder

THURSDAY, OCTOBER 22ND

7' Arm X 16" Colum Okuma Model DRA-J Radial Arm Drill

18" X 20" Marvel Series 8 Mark II Tilt Frame Vertical Band Saw

(2) 3 HP Mitek Model TM-3VOL Vertical Milling Machines

15,000 Lb. Caterpillar and 6,000 Lb. Clark Lift Trucks

AIR COMPRESSORS & RELATED

30 HP Gardener Denver Integra Model EFC-99F Cabinet Enclosed Rotary Screw Air Compressor; S/N S204285 **(New 2005)** **SEE PHOTO**

15 HP Quincy Model MOR390ST15HP Two-Stage Horizontal Tank Air Compressor; S/N 5086501

10 HP Quincy Model 3500 Two-Stage Horizontal Tank Air Compressor; S/N 6021595

Arrow Air Dryer

Vertical Air Tank

MISC. MACHINERY

Torit Model VS1500 Dust Collector; S/N 266454, 5 HP

Torit Model 75 Dust Collector; S/N 233054, 1 HP

12" Dia. Manufacturer Unknown Circular Bench Sander

12" Milwaukee Cut Off Saw

12" Sears Band Saw

250 AMP Lincoln Model Square Wave Tig 255 Tig Welder; S/N 10022-U1940406830 w/ Lincoln Magnum System Monitor **SEE PHOTO**

LIFT TRUCKS & SCISSOR LIFT

15,000 Lb Caterpillar Model T150D Solid Tire LP Gas Lift Truck; S/N 5MB02099, 2-Stage Mast, 202" Lift Height, 6,165 Hours

6,000 Lb Clark Model C500-700 Solid Tire LP Gas Lift Truck; S/N 685-192-2230, 3-Stage Mast, 180" Lift Height, Side Shifts

Upright Model MX-15 Self-Traveling Electric Scissor Lift; S/N 8791, 26" X 60" Expandable to 115", Max Weight 550 Lb, 14' Max Height **SEE PHOTO**

INSPECTION EQUIPMENT

Large Quantity Inspection Tools & Equipment Consisting Of; 20" Bausch & Lomb Optical Comparator; S/N N/A, 10" X 20" T-Slotted Table, Various Size Micrometers From 2" -12" By Mitutoyo, Various Size Calipers From 12" to 48", Block Gage Sets, 15" X 20" Mitutoyo Micrometer, Pin Gage Sets, Various Size Vernier Height Gauges From 10" to 18" & Many Other Related Items

JIB CRANES

(3) 2 Ton X 12' Arm Conlift Model RG-5311 Column Mount Jib Cranes; (2) CM 2 Ton, (1) Budget 2 Ton Electric Chain Hoist, Pendant Control **SEE PHOTO**

RAW MATERIAL

Large Quantity Of Raw Material Including; Stainless Steel & Cold Rolled Mild Steel Bars & Rods of All Sizes

SHOP EQUIPMENT

Late Model Shop Equipment Consisting Of; Bevel Mill Model 8,000 Electric Beveler, 7" Milwaukee Model 6095 Electric Grinder, 6-1/2" Craftsman Electric Circular Saw, 7-1/4 Black & Decker Electric Circular Saw, 1/2" Milwaukee Electric Heavy Duty Drill, 1/2" Milwaukee Electric Magnum Drill, 3/8" Dewalt Electric Drill, 3/8" Craftsman Electric Drill, Oxy-Acetylene Cart, Steel Banding Cart, 10,000 Lb Measurements Systems International Model 3260 Crane Scale, Chain Falls, (2) Cable Type Lift Carts, 2,000 Lb Tecnomagnets Maxx 1000 Lifting Magnet, 11,000 Lb Walker-Bux BM-110 Electric Lifting Magnet, C-Clamps, Swivel & Standard Eye Bolts, 10' Aluminum Step Ladder, Carts, Cabinets, Shelving, Machine & Building Maintenance Parts & Many Other Related Items

TRUCKS

2000 Navistar International 4700 DT 466E 4X2 Stake Truck; Vin No. 1HTSCAAM5YH2H2062, 76,434 Miles, 6.76 International C195 Diesel Engine, Automatic Transmission, 15' Bed **SEE PHOTO**

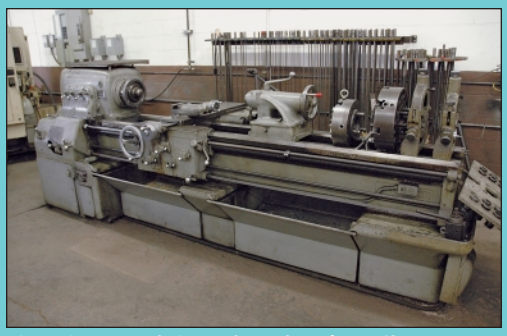
2001 GMC 2500HD SL Pick Up Truck; Vin No. 1GTHC24U51E23, 75,900 Miles, 6 Liter V-8 Vortec Gasoline Engine, Bed Liner **SEE PHOTO**

OFFICE EQUIPMENT & FURNITURE

Office Equipment & Furniture Including; HP Design-Jet 600 Plotter, Toshiba 2540 Copier, Minolta EP 3170 Color Copier, Brother MFC-7220 Fax, Blu-Ray 50 Scavenger Plus Blue Print Printer, Xerox 2510 Engineering Copier, Inkjet Printer, Desks, Chairs, Lunchroom Tables, 2 & 4 Drawer Filing Cabinets, Bookshelves

2000 Navistar International 4700 DT 466E 4X2 Stake Truck

2001 GMC 2500HD SL Pick Up Truck



16" X 78" Monarch Geared Head Engine Lathe

250 AMP Lincoln Model Square Wave Tig 255 Tig Welder

30 HP Gardener Denver Integra Model EFC-99F Cabinet Enclosed Rotary Screw Air Compressor

Upright Model MX-15 Self-Traveling Electric Scissor Lift

(3) 2 Ton X 12' Arm Conlift Model RG-5311 Column Mount Jib Cranes36

PUBLIC AUCTION

LARGE CAPACITY LATE MODEL CNC MOLD MAKING & MACHINING FACILITY

ORDERED SOLD BY SECURED PARTIES

MC MOLD & MACHINE, INC.

486 Commerce Street – Tallmadge, Ohio 44278

10 Miles Northeast of Akron, Ohio

SALE DATE:
Thursday, October 22nd
STARTING: **9:00 AM**

INSPECTION:
Wednesday, October 21st
10:00 AM to 4:00 PM

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THURSDAY, OCTOBER 22ND

PUBLIC AUCTION

ORDERED SOLD BY SECURED PARTIES

MC MOLD & MACHINE, INC.

486 Commerce Street
Tallmadge, Ohio 44278

10 Miles Northeast of Akron, Ohio

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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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