

ONSITE & WEBCAST AUCTION

Former Assets of OSI, Inc.

COMPLETE STRUCTURAL STEEL FABRICATION PLANT CLOSING – EVERYTHING MUST GO!

AUCTION DATE

Tuesday, March 18th
10:00am CST

LOCATION

3950 Birmingham Hwy 31 N
Montgomery, AL 36103

INSPECTION

Monday, March 17th
10:00am to 3:00pm CST

FRANKLIN DRILL LINE



Factory Rebuilt
Never Back
in Service

C's & Z's ROLL FORMER CUT-TO-LENGTH LINE



This Machine
is Under Power,
Offsite. To be Sold
via Photo

Real Estate
to be Auctioned

HUGE VARIETY OF LATE MODEL EQUIPMENT TO INCLUDE:

- Beam Subark Welding
- Welders
- Iron Workers
- Shears
- Brakes
- Roll Formers
- Cut-to-Length Lines
- Forklifts
- Generators
- Air Compressors
- Real Estate
- Scrap
- Demo of Property Opportunity

Sale Conducted by:

INVESTMENT RECOVERY SERVICES

3421 North Sylvania Avenue, Fort Worth, TX 76111

tel: 800.583.1111 • 817.222.9848 • fax: 817.834.4075 • email: gt@irsauktion.com

www.IRSAUKTION.com • AL Lic. No. 5246

Sale in Conjunction with:

BIDITUP™

AUCTIONS & APPRAISALS WORLDWIDE



COMMERCIAL REAL ESTATE TO BE AUCTIONED



81,000 Sq.Ft. +/- 23 Acres

LOCATION:

3950 Birmingham Hwy 31 N,
Montgomery, AL 36103

Grade Access, Heavy Power,
Crane Served, 20' Clear,
Great Clear Spins.

LOT #1:

Real Estate with Overhead
Cranes, Runway and Electrical

LOT #2:

Building and Electrical Only for
Demolition

LOT #3:

Raw Land Only

For Additional Information
Contact Britton New
at (817) 706-0841

FRANKLIN DRILL LINE



MODEL HD-145 CNC 3 SPINDLE STRUCTURAL DRILL SYSTEM

2001 Model, Rebuilt 2010 at Franklin Mfg. Inc. and Has Never Been Uncrated Since the Rebuild.

MATERIAL SPECIFICATIONS: ASTM-A36, A992, A572 and all Grade 50 Material

WEB DRILL UNIT

FLANGE DRILL UNITS

STANDARD FEATURES AND EQUIPMENT:

- Heavy Duty Welded and Machined with Fixed Bridge Designed Frame
- (3) Servo Slides
- (2) Hydraulic Side Clamp Assemblies
- (4) Hydraulic Flange Hold Down Assemblies
- (1) Web Probing Device for Locating Flange Holes

FRANKLIN MODEL HD-145 WEB DRILL UNIT

(2) FRANKLIN MODEL HD-145 FLANGE DRILL UNITS

FRANKLIN CNC "WINDOWS XP-PRO" RUN SCREEN

FRANKLIN HD-532-20 HP HYDRAULIC POWER UNIT

UNIST COOLANT SYSTEM

FRANKLIN MULTI-AXIS CNC CONTROL SYSTEM

INDUSTRIAL COMPUTER SYSTEM

INDUSTRIAL CONTROLLER SYSTEM

DUAL AXIS PINCH ROLL DRIVE FOR INFEEED AND OUTFEED MEASURING



C'S & Z'S ROLL FORMER CUT-TO-LENGTH LINE (To be Sold via Photo)



**MONITOR META-FORM ROLL FORMING SYSTEM WITH RAPID CHANGE DIES.
(3) RAPID DIES TO ROLL 4"C, 6"C AND ONE ADJUSTABLE 4"-12" Z DIE.**

This machine will be sold offsite using only photos
and is located in Houston, Texas
Inspection is by appointment only.

For more information and detailed specs,
go to www.irsauction.com
Contact Gregg Trenor, 817-222-9848, ext. 25



VISIT WEBSITE FOR DETAILS, PHOTOS
& COMPLETE TERMS AND CONDITIONS
WWW.IRSAUCTION.COM

ONLINE BIDDING THRU:
BidSpotter.com

MACHINERY & EQUIPMENT

Frame Line Gantry Kentex Sub Cure Dual Head Lincoln, (2) each DC 1000 w/Lincoln NA-3N Feeders, 100' l x 8'

(2) DESHAZO 5 Ton Bridge Cranes

B&H 5 Ton Bridge Crane

10 Ton Overhead Bridge Crane

Underslung 5 Ton Bridge Girds Crane

10 Ton 25' Spreader Bar

Material Storage Racks

1 Ton Standard H Frame Hydraulic Press

Piranah Mdl P120 Ton Hyd Iron Worker w/HD In/Out Feed Roller Tables

Marlin 2 Head CNC Plasmas w/Water Table, 96" x 240" Water Table & Travels, Dual 6,000 amp Power Supplies

(5) DC-600 Welders

(3) Lincoln Idealarc DC1000 Welders & Stations

(5) Lincoln Idealarc AC250 Welders

Steel Dump Hoppers

Welding Station

Chicago Dreis & Krump Mechanical Press Brake, Mdl 45-14-D, s/n 19247, 14', Air Clutch

Franklin 175 Ton C Frame Punch, Mdl 5175X12, w/Feed Table



Frame Line Gantry Kentex Sub Cure Dual Head Lincoln, (2) each DC 1000 w/Lincoln NA-3N Feeders, 100' l x 8'



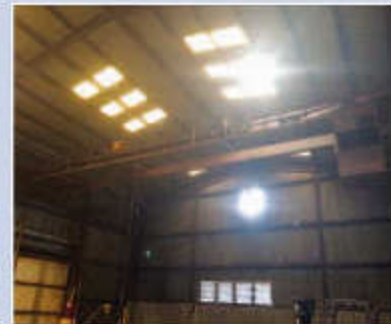
(2) DESHAZO 5 Ton Bridge Cranes



B&H 5 Ton Bridge Crane



10 Ton Overhead Bridge Crane



10 Ton 25' Spreader Bar



Material Storage Racks



Marlin 2 Head CNC Plasmas w/Water Table



Piranah Mdl. P120 Ton Hyd Iron Worker w/HD In/Out Feed Roller Tables



(5) DC-600 Welders



(3) Lincoln Idealarc DC1000 Welders & Stations

MACHINERY & EQUIPMENT

Franklin 100Ton C Frame Punch

Farblin Mdl FA588 Bar Shear, Feed In/Out Conveyor

Pearson Hydraulic Shear, Mdl 5020, 20' x 3/8", 12' Sq Arm, Front Roller Table, Back Gage

Hem Saw P120HM, Horizontal Cut Off Saw, s/n 680699, Blade Size 1.25 x 17" x .042, 220/440

Purlin Roll Former Line, Jamco Decoiler, Strainer, HTC Shear, Omega Roll Former, # Stands 12

Lero Rotary Air Compressor, Mdl CL-50CUB

PBR Panel Roll Former Line, American 10,000 lb Decoiler, Upender

48" Coil Length, 14 Stands, Bradbury Roll Former, Flying Shear, Auto Material Stacker

Trim Line Gary Sheet Metal Splitter, 48" Pexto Metal Shear, Flashing Die Former

Coil Reels

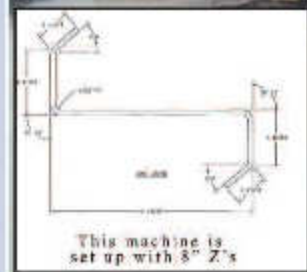
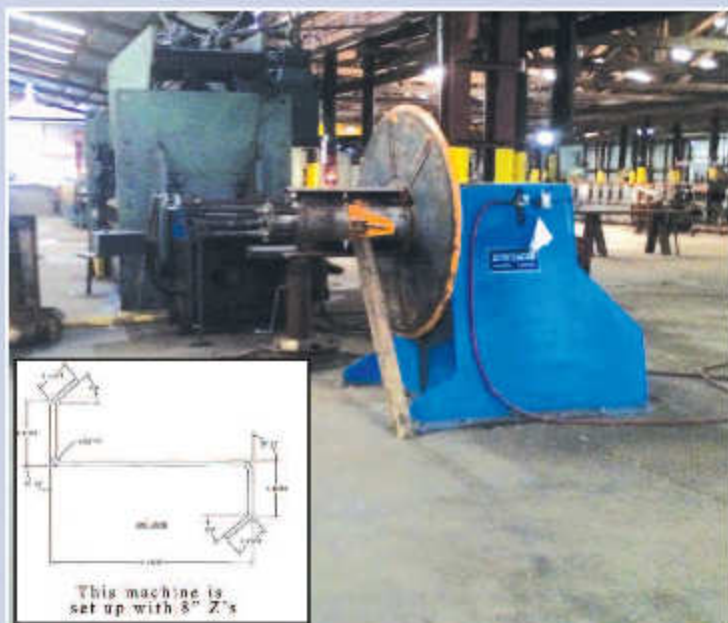
Kohler Power System Generator, Mdl LSG8751-0005

Franking Rebuilt Never In Service Drill Line, 30" Pass Thru

Monitor Roll Former, QC Die & Hydraulic Shear Line to Roll C is & 2" Skytrack Fork Lift



PURLIN ROLL FORMING LINE



Purlin Roll Former Line, Jamco Decoiler, Strainer, HTC Shear, Omega Roll Former, # Stands 12

PBR PANEL ROLL FORMING LINE



PBR Panel Roll Former Line, American 10,000 lb Decoiler, Upender 48" Coil Length, 14 Stands, Bradbury Roll Former, Flying Shear, Auto Material Stacker



FORKLIFTS

CAT 11,000 lb Cap., Dsl., 3 Stage Mast, Dual Front Cushion Tires, 8' Forks
 Komatsu 7,000 lb Capacity, Propane, 3 Stage Mast, Cushion Tires



ONLINE BIDDING THRU:
BidSpotter.com

THE FOLLOWING MACHINES ON THIS PAGE WILL BE OFFERED FROM AUCTION SITE VIA PHOTOS. LOCATION FOLLOWS EACH MACHINE DESCRIPTION. INSPECTION WILL BE BY APPOINTMENT ONLY. PLEASE CALL GREGG TRENOR 817-222-9848 EXT. 25 TO ARRANGE INSPECTION.



90 Ton x 20' Chicago Dreis & Krump CNC Press Brakes



8 Stand x 24" x 3" Yoder Rollformer



9 Stand x 4" x 24" x 1" Maplewood Duplex Rollformer



12 Stand x 10" x 1-1/2" Tishken Rollformer



12 Stand x 30" x 2" Bradbury Rollformer



16 Stand x 8" x 1-1/2" Yoder Rollformer



27 Stand x 48" x 3 1/2" Bradbury Rafted Rollformer



10,000 Lbs. Littell Coil Reel



12" x 0.170" Air Feeds Inc. Single Grip Air Feeder



18- 24 Ga. Lockformer Rollformer



10 Ga. x 24" Feldman Metal Former

90Ton x 20' Chicago Dreis & Krump Model 1416-R CNC Press Brake, Comp-U-Band CNC Back Gauge, Air Clutch & Brake, Power Ram Adjustment, Auto Lube System, Electric Foot Pedal, Horsepower: 10, S/N: L-17218, Location: Pontiac, MI

90 Ton x 20' Chicago Dreis & Krump Model 1416-R CNC Press Brake, 14'5" Distance Between Housings, 3" Ram Stroke, Auto Lube System, Electric Foot Pedal, Horsepower: 10, S/N: 1416-R, Location: Pontiac, MI

8 Stand x 24" x 3" Yoder Model M-3, Rollformer (Geared), 24" Roll Space, 24" Horiz. Centers Between the Stands, 3" Shafts, Geared Head Stands, 20" Cut-off with (4) 1/2" Hole Punch, Horsepower: 50, Location: Huntington Park, CA

9 Stand x 4'-24" x 1" Maplewood Duplex Rollformer, 20 Gauge Capacity, 4" - 24" Roll Space, 1" Shafts, 5" Horiz. Centers, Man. Roll Space Adjustment (Handwheel), Entry Guides with Hold Down, Horsepower: 3, Location: Huntington Park, CA

12 Stand x 10" x 1 1/2" Tishken Rollformer (Geared) Mdl. 12-HMW-11/2, 9" Horiz. Distance Between the Stands, Variable Rolling Speed, Tishken CO-8-2 Cut off 18 Ton 2" Stroke, Geared Head Stands, Air Clutch, Dies, Oil Bath Geared, Coolant System, Surge Tanks, Horsepower: 15, Note: 8,699 Hours on Meter, S/N: 15150 A, Location: Huntington Park, CA

12 Stand x 30" x 2" Bradbury Model MC 1 1/2-30-10 Rollformer, 30" Roll Space, 2" Shafts, 14 1/2" Horizontal Center Distance Between Stands, Chain Driven, Geared Motor, Horsepower: 7-1/2, S/N: 10920, Location: Huntington Park, CA

16 Stand x 8" x 1 1/2" Yoder Rollformer (Geared), 8" Roll Space, 1-1/2" Shafts, 11" Horizontal Center Distance Between Stands, Geared Head Stands, Coolant System, Horsepower: 15, S/N: 3515, Location: Huntington Park, CA

27 Stand x 48" x 3 1/2" Bradbury Model MCE 2 1/2-48-16 Rafted Rollformer, 48" Roll Space, 3 1/2" Shafts, 15 Geared Drives with Universal Couplings, 7 Stand & 6 Stand Rafted Heads on Machine, 6 Stand & 6 Stand & 2 Stand Rafted Heads off Machine (46" Roll Space), Bradbury R-35-6-48 5 Roll Straightener with Air Pinch Rolls, Air Ram Cutoff Shear (48"), Entry Adjustable Edge Guide, Horsepower: 50, S/N: 6617, Location: Huntington Park, CA

10,000 Lbs. Littell Coil Reel with Traveling Coil Car, Model: 90-30, 30" Max. Material Width, 20" - 24" Internal Diameter Range, 60" Max Outside Diameter, Manual Expansion, 2 Keepers, Loop Control, Electric Brake, Horsepower 5, S/N: 83806-78, Location: Huntington Park, CA

12" x 0.170" Air Feeds Inc. Model AF-3 Single Grip Air Feeder, 4 Post Manual Height Adjustment, Banner Light Sensor, S/N: 790310, Location: Huntington Park, CA

18- 24 Ga. Lockformer Model TDC Rollformer, 3 Roll Positions, 14 Stands, 1 7/8" Pocket Depth, 2 1/8" Clip Size, 60 FPM Rolling Speed, Horsepower: 10, S/N: 21220, Location: Huntington Park, CA

0.187" x 32" Littell Coil Straightener Model: 632-5DD, 3 1/2" Diameter of Straightening Rolls, 15-45 IPM Feed Rate, 78" Pass Line Height, Variable Speed Control, Variable Brake Control, Pneumatic Pinch Rolls, Remote Jog Hand Control, Farval Lube System, S/N: 83805-78, Location: Huntington Park, CA

10 Ga. x 24" Feldman Metal Former Model: DH-24M-37, 10"-36" Bend Adjustment, 3"-6" Clamp Stroke, 10-6 Strokes Per Minute, Push Button Controls, S/N 1509, Location: Huntington Park, CA



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 3421 NORTH SYLVANIA AVENUE
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BUYER'S PREMIUM: 15% Onsite / 18% Online

Everything must be removed no later than Tuesday, April 1st