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## ***2,400,000 Sq. Ft. Manufacturing / Operations Facility***



**100 North Mitsubishi Motorway | Normal, Illinois**

## Features

- 2,400,000 Square Foot Facility
- 636 Acre Lot (Large Enough to Fit 50 Football Fields)
- Corporate Office Suites
- Producing Capability of the Facility at 120,000 Vehicle Annually
- Private Vehicle Test Track

## Benefits

- State & City Incentives Available
- Existing Rail Service
- Massive Vehicle Storage
- Industrial Uses Approved
- Non-Union Facility
- Efficient Facility
- Full Manufacturing Facility



## Property Highlights

- *Trim/Final Assembly Facility*
- *Plastics Facility*
- *Body Facility*
- *Vehicle Test Track*
- *Stamping Facility*
- *Paint Booth & Facility*
- *Vehicle Storage*



## Equipment Highlights

- *Over 30 Million Dollars' Worth of Equipment Available*
- *Over 400 Robots Available*
- *Stamping Presses*
- *Injection Molders*
- *Assembly Lines*
- *Finishing Lines*
- *Much, Much, More...*



# 100 North Mitsubishi Motorway | Normal, Illinois

## Facility Overview Photos



## Facility Equipment Includes:

### ROBOTS

#### BODY SHOP ROBOTS

- (5) Fanuc Arcmate 120i Version RJ3 – Up to 2005
- (2) Fanuc Arcmate 120iA Version RJ3 – 2002
- (6) Fanuc Arcmate 120iB Version RJ3iB – Up to 2004
- (10) Fanuc F200iB Version RJ3iB – Up to 2006
- (4) Fanuc LR-Mate 200i Version RJ3 - 2000
- (1) Fanuc M710i Version RJ3 - 2003
- (2) Fanuc M710iC Version RJ30iB - 2012
- (1) Fanuc M710iW Version RJ3 - 2004
- (1) Fanuc R2000iA-125L Version RJ3iB - 2004
- (2) Fanuc R2000iA-165CF Version RJ3iB – Up to 2004
- (178) Fanuc R2000iA-165F Version RJ3i – Up to 2005
- (2) Fanuc R2000iA-165F Version RJ3i with 8<sup>th</sup> Axis
- (2) Fanuc R2000iA-165F Version RjiB – 2002
- (230) Fanuc R2000iA-165F Version RJ3iB – Up to 2005
- (2) Fanuc R2000iA-165F Version RJ3iB with 7th Axis - 2002
- (29) Fanuc R2000iA-165R Version RJ3iB – Up to 2005
- (10) Fanuc R2000iA-200F Version RJ3i – Up to 2005
- (12) Fanuc R2000iA-200F Version RJ3iB – Up to 2005
- (7) Fanuc R2000iA-200FO Version RJ3iB - 2004
- (4) Fanuc R2000iA-200R Version RJ3iB – Up to 2004
- (2) Fanuc R2000iA-200T Version RJ3iB - 2004
- (1) Fanuc R2000iB-165F Version RJ3iC - 2007
- (3) Fanuc R2000iB-210F Version RJ3iC – Up to 2008
- (1) Fanuc S430i Version RJ3 - 1999
- (7) Fanuc S430iCF Version RJ3i – Up to 2005
- (1) Fanuc S430iCF Version RJ3iB – 2002
- (2) Fanuc S430iCR Version RJ3i - 2001
- (5) Fanuc S430iF Version RJ3 – Up to 2000
- (2) Fanuc S430iL Version RJ3 - 2005
- (6) Fanuc S430iR Version RJ3 – Up to 2003
- (5) Fanuc S430iR Version RJ3i - 2001
- (1) Fanuc S430iR Version RJ3i with Sealer & 7<sup>th</sup> Axis - 2005
- (2) Fanuc S430iR-165 Version RJ3i - 2001
- (1) Fanuc S430iR-165 Version RJ3i with 7th Axis - 2001
- (1) Fanuc S430iR-200 Version RJ3i - 2001
- (1) Fanuc S430iRW Version RJ3 - 1988
- (1) Fanuc S430iW Version RJ3i – 2005
- (3) Fanuc S430iW Version RJ3 – up to 2004
- (2) Fanuc S900iB-400 Version RJ3iB - 2004

### PAINT ROBOTS

- (2) MMC Model CCT
- (5) Fanuc M16iL Version RJ3iB – Up to 2006
- (8) Fanuc M16iL Version RJ3 – up to 2002
- (2) Fanuc M710iB Version RJ3iB - 2003
- (3) Ransburg Mini-Bell - 1988
- (10) Fanuc P200 Version RJ-2 – Up to 1997
- (10) Fanuc P200 Version RJ-3 – Up to 2001
- (38) Fanuc P200E Version RJ3iB – Up to 2006
- (6) Fanuc R2000iB Version RJ3iB – Up to 2005
- (4) Fanuc S500 Version RJ3 – Up to 2002
- (12) Fanuc S500iB Version RJ3iB – Up to 2006

### TRIM & FINAL ROBOTS

- (10) Fanuc S420f Version RG2 – Up to 1999
- (2) Fanuc S420if Version RJ2 – 1997
- (1) Fanuc S420if Version RJ3 - 2001
- (1) Fanuc 2000iR-165 Version RJ3 – 2006
- (6) Fanuc 2000iF-165 Version RJ3 – Up to 2014
- (2) Fanuc 2000iF-250 Version RJ3 – 2001
- (2) Fanuc M710 Version RJ3 – Up to 2002
- (1) Fanuc S900 Version RJ2 – 1997
- (1) Fanuc S430CF Version RJ3 – 2001
- (4) Fanuc LR Mate Version RJ3 – Up to 2000
- (11) Fanuc R2000i Version RJ3 – Up to 2003
- (1) Fanuc M900iA/600 Version RJ3 – 2013

Large Qty of Robotic Spot Welding & Welding Head Attachments

## Facility Equipment Includes:

### PLASTICS

- **(2) Mitsubishi 4500MM3-740 4500 Ton x 740-Oz. Injection Molding Machines, 2002 & 1998**, Platen Size 125.98" x 110.23", Distance Between Tie Bars 89.37" x 73.62", Max Clamp Stroke 106.50", Max Daylight 145.67", Max Stroke 13.78", Screw Stroke 34.49", AEC Hydraulic Reclaim Weigh Scale Blender Optimum Series, (2) AEC Feed Hoppers, (1) With Sytrama Model S50 Robot (2014) S/N 5584, (1) With Star Model TW-2500FMIV3 Robot, (1) AEC Nelmor Granulator 16" x 20" Opening with VT Control Panel, AEC Model M1B20-Q Storage Bin with HE-50 Feed, AEC Pinnacle Series Chiller, 24 Station Hot Runner Control, AEC 8 Station Temperature Control Model PTFW-1NXR, S/N 98F5198, (5) Mitsubishi 55KW Induction Motors, 24" x 13' Belt Conveyor, (3) Mold Transfer Tables
- **AEC Whitlock Vacuum & Drying System**
- **(2) Rapid Granulators** – Type 1831K & 1824-K
- **2004 Badger Type 25A/8 Foam Densifier**
- **1998 Imperial Industries 45-35 Storage Silo**, 2587 Cu Ft Capacity

### STAMPING

#### DIE SPOTTING PRESSES

- **Amino DSF050-360-210, (1987) 50 Ton Capacity**, 1700mm Stroke, 2100mm Daylight, 82" x 142" Bolster Plate
- **Amino PF1000-360-210, (1987), 1000 Ton Capacity**, 1400mm Stroke, 2200mm Daylight, (2) 3600mm x 2100mm Bolster Plates

### (2) BLANKING PRESS LINES

- **Komatsu 72" Coil Line 300 Ton Coil Line**, Width: 400-1830mm, Thickness: 0.5-2.3mm, Feed Length 100mm-3500mm, Cutting Speed 20-80 SPM, Piling; Sheet Length: 150-2500mm, Width: 400-1830mm, Weight: 5 Ton Max, Height: 350mm
- **Komatsu E4B300-MFC Blanking Press, 300 Metric Tons**, Slide Stroke: 250mm, Die Height: 750mm, Slide Adjustment: 200mm, Strokes Per Minute: 10 & 20-80 SPM, Slide Area (R-L x F-B): 3600x2200mm, Bolster Area (R-L x F-B): 3600x2100mm, Bolster Thickness: 250mm, Balancer Capacity: 8 Metric Tons, Carrier Capacity: 16 Metric Tons, Main Motor: DC 75KW (100HP)
- **Komatsu 300 Ton Piler/Stacker Line**, Thickness: 0.5min - 2.3t max, Main Piler: Width 400-1830mm, Length (#1 & #2) 150-2500mm, Side Piler: Width 400-1830, Length 150-1750mm, Main Piler: Plate Width 400-1830mm, Length 150-2500mm, Height: 350mm, Weight: 5,000kg/1 Stack, Side Piler: Plate Width 400-1830mm, Length 150-1750mm
- **Komatsu 300 Ton Bundle Turn Over**, Stack Specifications 50-250mm Stack Height, 5,000-kg Max Weight, Inverter; turning speed 15 sec/180 Degree, 2 Points Stop Position, 1800mm Turning Center Height, Clamper; 44 Ton Capacity, 2.7 sec/100mm Stroke, 420mm Clamp Stroke
- **Sheet Rack System**, (1987) Max Load Type 2500mm Length x 1700mm Width x 350mm Height, 5,000-Kg Max Load, 30 Shelves Capacity, 2300mm Rack Height, 5660mm Entire Rack Width
- **Die Rack System**, (1987) Max Load Type 3600mm Length x 2100mm Width x 600mm Height, 10,000-Kg Max Load, 50 Shelves Capacity, 8580mm Rack Height, 4860mm Entire Rack Width
- **(1) Oyabe Seiki PL-190x410 Oversize Sheet Stacker**, (2002) Blank Size: 1200-4100mm, transversal 800-1900mm, Thickness 0.5-2.3mm, 60kgf/1 Blank, Stack Size 50-400mm, 6000kgf Weight, Small Pallet Size 2176.2mm x 1795mm x 203.22, Large Pallet Size 4276.2mm x 1795mm x 203.22mm, Line Speed 150m/min

## TRANSFER PRESSES

- **Komatsu E8T3000-05-200-MF, (1987), Tonnage: 3000 Metric Tons**, Max Capacity Section #1: 1950 Metric Tons, Section #2: 1050 Metric Tons, Slide Stroke: 1000mm, Slide Adjustment: 150mm, Strokes Per Minute: 6 & 8-16 SPM, Die Height: 1350mm, Slide Area (R-L x F-B): No.1 Section 4000x3000mm, No.2 Section 6000x3000mm, Bolster Area (R-L x F-B) No.1 Section 4000x3000mm, No.2 Section 6000x3000mm, Bolster Thickness: 280mm, Height Floor to Top Face of Bolster 810mm, Height Floor to Top Face of Bed 10mm, Balancer Capacity: No.1 Section 30 Metric Tons, No.2 Section 45 Metric Tons, Carrier Capacity, No.1 60 Metric Tons, No.2 80 Metric Tons, Main Motor: DC 280 kw (375-HP), Transfer Feeder: Feed Height: 825mm, Feed Stroke: 2000mm, Clamp Stroke: 550mm, Lift Stroke: 300mm
- **Komatsu E8T3500-06-200-MF, (1987) Tonnage: 3500 Metric Tons**, Max Capacity Section #1: 2300 Metric Tons, Section #2: 1200 Metric Tons, Slide Stroke: 1000mm, Slide Adjustment: 150mm, Strokes Per Minute: 6 & 8-16 SPM, Die Height: 1350mm, Slide Area (R-L x F-B): No.1 Section 6000x3500mm, No.2 Section 6000x3500mm, Bolster Area (R-L x F-B) No.1 Section 6000x3500mm, No.2 Section 6000x3500mm, Bolster Thickness: 280mm, Height Floor to Top Face of Bolster 810mm, Height Floor to Top Face of Bed 10mm, Balancer Capacity: No.1 Section 45 Metric Tons, No.2 Section 45 Metric Tons, Carrier Capacity, No.1 80 Metric Tons, No.2 80 Metric Tons, Main Motor: DC 315 kw (422-HP), Transfer Feeder: Feed Height: 825mm, Feed Stroke: 2000mm, Clamp Stroke: 550mm, Lift Stroke: 300mm
- **Komatsu E4T1700-05-120-MF, (1987) Tonnage: 1700 Metric Tons**, Slide Stroke: 740mm, Slide Adjustment: 150mm, Strokes Per Minute: 6 & 10-20 SPM, Die Height: 1350mm, Slide Area (R-L x F-B) 6000x2300mm, Bolster Area (R-L x F-B) 6000x2300mm, Bolster Thickness: 280mm, Height from Floor to Top Face of Bolster: 700mm, Height from Floor to Top Face of Bed: 10mm, Balancer Capacity: 25 Metric Tons, Carrier Capacity: 50 Metric Ton, Main Motor: DC 200KW (268-HP), Transfer Feeder: Feed Height: 825mm, Feed Stroke: 1200mm, Clamp Stroke: 350mm, Lift Stroke: 200mm

**And Much, Much, More...**

## CNC's

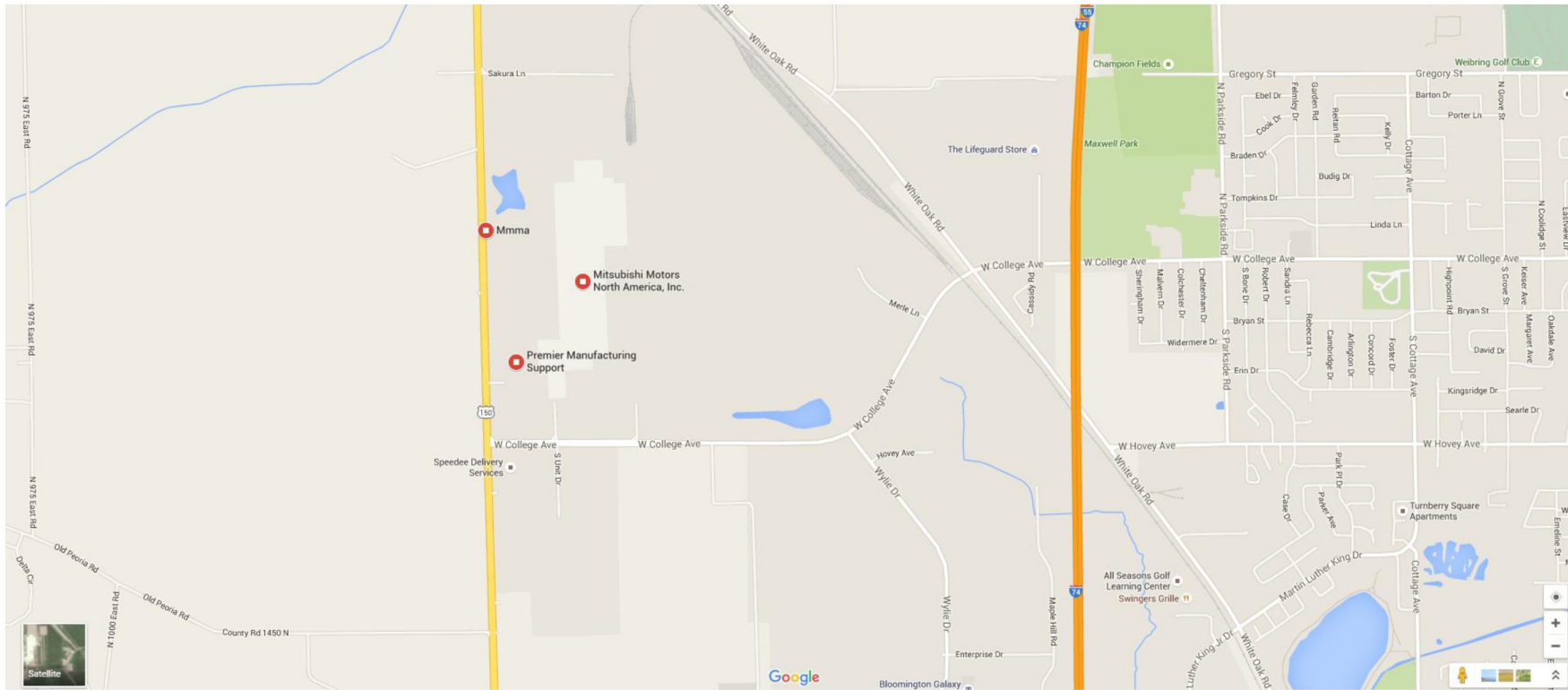
- **Mitsubishi MVR-28/30-NC CNC Bridge Mill**, Travels: X-Axis 4000mm, Y-Axis 2000mm, Z-Axis 800mm, W-Axis 1000mm, 3000-rpm, Feed Speed 400mm/Min, Table Size 4000x2000mm, 13.2 Ton Max Work Weight, Fanuc S9 Controls
- **OKK MHA-400II "Auto Miller" CNC Vertical Milling Machine**, Travels: X-Axis 920mm, Y-Axis 410mm, Z-Axis 500mm, 1800-RPM, 4000mm/Min Feed Speed, Table Size: 1100x450mm, Meldas 85M Controls, 40 Taper
- **OKK KCV600 CNC Vertical Machining Center**, Travels: X-Axis 1530mm, Y-Axis 640mm, Z-Axis 640mm, 6000-RPM, 5000mm/Min Feed Speed, Table Size: 1780x640mm, Meldas 500M Controls, 50 Taper

## MACHINE SHOP EQUIPMENT

- **(5) Vertical Milling Machines** – 2-Hp & 1-HP - JET & Bridgeport
- **(8) Engine Lathes** – JET Models 1660-3PGH, GH-1660, GH-1340W-1, GH-1340R, (2) Clausing Colchester 13", Nova C6233A, Hardinge HLV-H
- **(13) Vertical Band Saws** – Marvel Model V-10A, (2) Series 8 Mark II, Delta, Jet VBS-1610, DoAll 2013V, Dayton 3Z360C, (3) Wilton 8014, Dake 988051-4, Lincoln KV-50, Steel Mak
- **(9) Horizontal Band Saws** – (2) Kalamazoo 13AW, H9AWY, DoAll C-916M, Rongu Fu RF-115, Wilton, Dake JH10, Jet HVBS-7MW, HVBS-463
- **(8) H-Frame Shop Presses** – Up to 100 Ton, (3) Power Team, Ramco, Enerpac, SPX, (2) Dake
- **(17) Drill Presses** – Up to 20", Jet, Wilton, Dake, DoAll, Clausing, Smithy
- **(4) Arbor Presses** – Famco
- **Okamoto Accugar-124N 12" x 24" Surface Grinder**, with 12" x 24" Electromagnetic Chuck
- **Brown & Sharpe 612 Valumaster 6" x 12" Surface Grinder**, with Walker 6" x 12" Electromagnetic Chuck
- **(10) Combo 6" Sander/12" Grinder** – Wilton & Enco
- **(4) Blast Cabinets** – Trinco, Snap-On, Econoline
- **(3) Ironworkers** – 2011 Edwards 40 Ton, Piranha P35 35 Ton, Scotchman 6509 65 Ton

**And Much, Much, More...**

## Area Map



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