

Upon Instructions from the Owners

3 PLANTS! 3 DAYS! 3 LOCATIONS!

PUBLIC AUCTION

**WEBCAST
& ONSITE**

Alumet Mfg. Inc.

MAJOR WINDOW & DOOR COMPONENT MFR.

AUCTION #1

THURS, OCT 5TH
9AM PDT

Marysville WA
3803 136th St. NE

PREVIEW & INSPECTION:

Wednesday, October 4 from 9am-4pm or by appt.

AUCTION #2

THURS, OCT 12TH
9AM PDT

Coquitlam BC
2660 Barnet Hwy.

PREVIEW & INSPECTION:

Wednesday, October 11 from 9am-4pm or by appt.

AUCTION #3

TUES, OCT 17TH
10AM EDT

Mississauga ON
1970 Boylen Rd.

PREVIEW & INSPECTION:

Monday, October 16 from 9am-4pm or by appt.



14 HEAD

8-HEAD TO 16-HEAD ROLLFORMING LINES



12 HEAD



14 HEAD

YODER Rollforming Line



YODER 10,000 lb. cap. 36" Slitter

Maynards
Industries Canada Ltd. SINCE 1902
AUCTIONS | LIQUIDATIONS | APPRAISALS

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Tel: 604 876-6787 | Fax: 604 876-2678
www.maynards.com

BidSpotter.com

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14-Head Rollformers w/ROFIN CO₂ Laser System



YODER 10,000 lb. cap. 36" Slitter



8-Head Rollformer



12-Head Rollformer



14-Head Rollformer



DAHLSTROM 300-140B 12-Head

SLITTING LINE: YODER 10,000 lb. cap, 36" Pull & Drive Slitting Line Consisting of: YODER 39" Unwind Stand, Uncoiler, Strip Guide Stand, Slitting Shaft Station, Push Button Control, Scrap Winder, Slitter Recoiler, Over Arm, cw/Knives, Spacers, Shims, Fingers & Coil Separators

ROLLFORMING LINES w/LASER SYSTEMS: (2) Rollforming and Laser Lines Consisting of: 8" Unwind Stand, 14-Head 1½" Rollformer Station w/Push Button Control, 1996 Rofin DC020 2 Kw CO2 Laser Station w/Digital Control and Chiller, 10" Automated Cutoff Saw Station w/Digital Push Button Control

ROLLFORMING LINES: YODER Rollforming Line Consisting of: 8-Head 1½" Roll Former Station Baldor Variable Speed, Push Button Control, Air Ram Pneumatic Cut-Off Station 4-Post Auto Lube • (4) Rollforming Lines Consisting of: Unwind Stands, 12-Head 1½" Rollformers, 10" Automated Cutoff Saw Station w/E300 Digital Push Button Control • DAHLSTROM 300-140B Machine Works, Shaft Dia: 1.5", Roll Dia. 4-6", Rod Space 13", Horizontal Center 11", 75 FPM 14-Head Rollformer, Push Button Control • (2) Rollforming Lines Consisting of: Unwind Stand, 14-Head 1½" Rollformer, 10" Automated Cutoff Saw Stations w/E300 Digital Push Button Control • YODER Rollforming Line Consisting of: Unwind Stand 14-Head 1½" Rollformer Station, 10" Automated Cutoff Saw Station w/E300 Digital Push Button Control • Rollforming Line Consisting of: 14-Head 1½" Rollformer Station, 10" Automated Cutoff Saw Station w/E300 Digital Push Button Control • RADFORD 150.12 Rollforming Line Consisting of: 9-Head Rollformer Station cw/Coil Up Stand • Rollforming Line Consisting of: 8-Head Rollformer Station w/Push Button Control

LATHES & MILLING MACHINES: 1999 MAZAK Quick Turn 25L CNC Lathe, 3-Jaw Chuck, 16-Station Tool Holder, Mazatrol 640T Control, Jorgensen Chip Conveyor • VICTOR 1660 Engine Lathe, 16"x60" Newall DPG DRO, 2" Feed Through 120-1200rpm, 3-Jaw, 4-Jaw & Tooling • BRIDGEPORT Vertical Milling Machine, 12½"x34" T-Slot Table 2hp • DOVETAIL Ways Power Table Machining Vise • ENCO Vertical Milling Machine, 9"x49" T-Slot Table Power, 6" Machinist Vise, Newall DP7 DRO, Dovetail Ways 500-1200rpm, 5" Stroke • BRIDGEPORT Vertical Milling Machine, 500-1200rpm, 1½hp, Newall DP7 DRO, 5" Stroke Dovetail Ways 9"x43" T-Slot Table, 6" Machinist Vise Power Table • ENCO Vertical Milling Machine, 80-5440rpm, Power Table 2hp 5" Stroke, Dovetail Ways 9"x48" T-Slot Table



Digital Control Cutoff Station



Large Qty. of Rollforming Dies



BATTENFELD 200 Ton Injection Molder



NELMAR G81014 Granulator



Digital Control 6" Cutoff Saw



CINCINNATI MILACRON VT300-29 Molder



KAWAGUCHI KM100B Injection Molder



FROHRING Mini Injector



MAZAK Quick Turn 25L CNC Lathe



KENT 63A110 Surface Grinder



ENCO Milling Machine



BROWN BOGGS 15LW Punch Press



NORTON Cylindrical Grinder, 10hp



VICTOR 1660 Engine Lathe



BRIDGEPORT Milling Machine



CHARMILLES Robofil 400 EDM

BANDSAWS & GRINDERS: DOALL C-4 Metal Cutting Band Saw

- DOALL 1612-3 Vertical Band Saw, 15" Throat T-Slot Table Welder
- POWERMATIC 87 Vertical Band Saw, 20" Throat w/Welder
- NORTON Cylindrical Grinder, 10hp
- ROBOFOREX Surface Grinder, 5"x10" Magnetic Chuck
- HARVEL Surface Grinder, 15"x8¼" Magnetic Chuck
- 1993 KENT 63A110 Surface Grinder, 12"x24" Magnetic Chuck

INJECTION MOLDERS: 2008 CINCINNATI Milacron VT-300-29 300 Ton Injection Molder, Injection Stroke 260mm, Feed Screw Dia: 55mm-70mm, CAMAC VEL Digital Touch Control, 4 Post, 17,734 Hrs.

- BATTENFELD 150 Ton Injection Molder, 27½"x18½" Clearance 4-Post, Unilog 4000 Digital Push Button Control
- KAWAGUCHI KM100B 110 Ton Injection Molder, 1.57" Screw Dia, Shot Volume 11.5", 26000psi, Bright 301 Control Vacuum Feed Hopper, 4-Post
- FROHRING 65HA100 Mini-Jector Injection Molder, 8"x5" Platten, 4-Post, IMS Control

GRANULATORS: NELMOR 10hp Granulator • BATTENFELD 1012BP 7½hp Granulator

EDM, CMM & OPTICAL COMPARATOR:

- 1991 CHARMILLES TECHNOLOGIES Roboform 400 Sinker Type EDM System
- CHARMILLES TECHNOLOGIES Roboform 400 Sinker Type EDM Machine Servo Table and Computer Control
- 1989 HITACHI H-Cut 203 Wire Type EDM Machine w/Computer Control
- FERRANTI Sciaky Merlin 750 CMM Machine, 43½"x61" Table
- MICRO VU H-14 Optical Comparator Machine w/Push Button Control
- Finished Product in Area

MOBILE EQUIPMENT: HYSTER S80XLBCS Forklift, 8,000 lb. cap., 193.50" Mast, Solid Tire, LPG, 3-Stage Mast, Meter Reading 4840 Hrs.

- CLARK 6500-120 Forklift, 7000 lb. cap., 159" Mast, LPG, Solid Tire, 2-Stage Mast, 7,473 Hrs.
- YALE L51C-060-CFT Forklift, 4,500 lb. cap. LPG, 3-Stage Mast, Solid Tire
- TOWMOTOR 5331 Forklift, Single-Stage Mast, LPG Solid Tire

LARGE QTY. OF FINISHED GOODS INVENTORY:

- Screen Corners • Spacer Bars
- Mutton Bars • Screen Frames • Patio Door Frames
- Nylon Folding Corner • Screen Material
- Large Qty. of New Aluminum Coil Inventory

GENERAL EQUIPMENT: COOPER-WEYMOUTH Stock Reel 1200 lb. cap, 18" Width

- MORRISON Key Seater
- WELLS 850 Band Saw
- AMERICAN 60 22" Unwind Stand
- ZESTZ 12½" Indexing Table
- CHAMPION HRA20-12 20hp Air Compressor
- 15hp Air Compressor
- THERMAL CARE Chiller System
- BROWN BOGGS 15LW Mechanical Punch Press
- 48"x16" Swing Lathe
- ENERPAC Shop Press
- Pallet Racking
- Inventory Carts
- Steel Benches
- Lumber
- Hand Tools & More



MATTISON Key Seater



Coil Unwind Stand

50F12



Qty. of New Coil Inventory



CLARK 6500-120 Forklift



DO-ALL Bandsaw



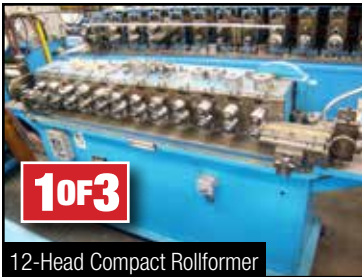
Qty. of Finished Goods



Pallet Racking



HYSTER S90XLBCS Forklift



12-Head Compact Rollformer

14-Head Rollformer

TISHKEN 10-Head Rollformer

Custom Stitcher Station

ROLLFORMING LINES

- (7) Rollforming Lines Consisting of: 12" Coil Unwind Stand, Custom Made Alumet Inc. 1½", 14-Station Rollformers, 10" Automated Cutoff Saw Stations w/Digital Push Button Controls
- **YODER II** Rollforming Line Consisting of: 12-Station Rollformer Adjustable Up To 4", 6" Cutoff Saw Station w/ Length Stop, s/n RF1500-3
- (2) **TISHKEN** Rollforming Lines Consisting of: Straightener w/Pneumatic Die Stand, Tishken 1½" 10-Station Rollformers, Variable Speed Control, Hydraulic Cutoff Punch Type Station, E300 Digital Push Button Control
- Rollforming Line Consisting of: Straightener w/Pneumatic Die Stand, 1½" 11-Station Rollformer, Variable Speed Control, Hydraulic Cutoff Punch Type Station, E300 Digital Push Button Control
- Rollforming Line Consisting of: Unwind Stand, Straightener w/Pneumatic Die Stand, 1½" 12-Station Rollformer, Variable Speed Control, Hydraulic Cutoff Punch Type Station, E300 Digital Push Button Control
- (2) Rollforming Lines Consisting of: Unwind Stand, Straightener, Compact 1" 12-Station Rollformers, 6" Cutoff Saw Station w/Length Stops
- (2) Rollforming Lines Consisting of: Unwind Stand, Straightener, 1" 6-Station & 1" 8-Station Rollformers, 6" Cutoff Saw Station w/Length Stops
- (2) Custom Crimping Stitcher Systems

COATING LINE & SLITTING LINE

- Custom Continuous Aluminum Coil Coating Line Consisting of: Double Header 20" Cap Unwind Stand, Acme Model N2A-25 Stitcher Station, Accumulation Tower, Cleaning Tank Station, Rinse Tank Station, Cold Water and Chemical, Hot Water Rinse Tank, Chem Coater Station, 1st Oven Station Natural Gas, Top and Bottom Coating Station, 8-Zone Natural Gas Oven Station, Quench Tank, Tractor Station, Twin Recoil Stations
- Custom Slitting Line Consisting of: 42" Hydraulic Station w/Dies, Coil Unwind Stand 24" Adjustable, Variable Speed Press Station, Side Trim Wind Station



8-Head Compact Rollformer

11-Head Rollformer

12-Head Rollformer

Digital Control 6" Cutoff Saw



Hydraulic Cutoff Station

Coil Tilt Hoist



KENT KGS-306AH Surface Grinder



KENT KGS-200 Grinder



CHIN HUNG HS-1700 Gap Bed Lathe



EX-CELL-O Milling Machine



FIRST Milling Machine



KENCO 15 Ton Press



BRIDGEPORT Milling Machine



ROUSSELLE Press



BROWN BOGGS 15LW Punch Press



ROUSSELLE 14 Press

INJECTION MOLDERS, EXTRUDER & GRINDERS

- 1988 ENGEL ES80 4 Post Injection Molder w/Novatec Mod Hopper 400# Feed Hopper 18" Stroke, s/n 3114-080-88
- 1986 ENGEL ES80 4-Post Injection Molder w/Feed Hopper, Bunting Magnetic Safety Catch, 20" Stroke, s/n 2107-080-86
- PRODEX 0250-24 Extruder w/Quench Tank, Top Feed w/Gatto Mod. 115A Cat-A-Puller (Ribbed Poly Spine), s/n 1650
- NELMOR G81014 Granulator
- POLYMER MACHINERY Granulator

EDM MACHINES & CALIBRATOR

- 1991 HITACHI 235Q Wire Type 20 EDM Machine w/MS250 Control and (3) SS Filters
- HITACHI Ram Cut 35 Spike Type EDM Machine w/Mark II Power Supply
- MITUTOYO PH-3500 Prof Projector, 2001 Calibrator w/Liner Scale Cab

LATHES & MILLING MACHINES

- IKEGAI TCR25 Chucker Lathe, 12-Station Tool Holder, Fanuc OT Control, Turbo Model 6287-8022 Chip Conveyor, 20hp, 2 1/2" Feed Through
- CHIN HUNG HS-1700 Gap Bed Lathe, 24" Swing, 5 1/2' Bed, 2" Feed Through, 55-1800rpm, Newall JPG, DRO
- EX-CELL-O Vertical Milling Machine, Dovetail Ways, Mitutoyo DSO, 6" Kurt Vise, 9"x48" T-Slot Power Table 1 1/2hp
- VOEST English Lathe w/Newall C80 DRO
- FIRST Milling Machine, Mitutoyo Old DRO Power Table 6" Vise, 9"x48" Table
- BRIDGEPORT Milling Machine, 9"x42" T-Slot Table, 6" Kurt Vise, Newall Topaz DRO HP, Power Table

SURFACE GRINDERS & KEY SEATER

- 1990 KENT KGS-306AHD Surface Grinder, 12"x24" Magnetic Chuck
- 1989 KENT KGS-200 Surface Grinder, 6"x14" Magnetic Chuck
- BOVAR SCHULTZ Surface Grinder 6"x18" Magnetic Chuck
- DAVIS #4 Keyseater



BROWN BOGGS 8' Leaf Brake



FORD F800 Delivery Truck



MITUTOYO PH-3500 Calibrator



YALE GLP040ADJUA Forklift



CAT T125D Forklift



CAT GC40KS Forklift



Pneumatic Cutoff Stations



Coil Unwind Stands



Qty. of Coil Inventory



Qty. of Finished Goods



Qty. of Rollformer Dies



Qty. of Tool Dies



PUNCH PRESSES, SHEAR & BRAKE

- **BROWN BOGGS** 15LW 40 Ton Mechanical Punch Press Ton 2½" Stroke, Shut Height 8¼"-10 2½" Adj, 105 SPM Bench Press 23x18½"
- **ROUSSELLE** 3 25 Ton Mechanical Punch Press, 9¾" Height, 2" Adj, 3" Stroke, 135 SPM
- **2008 KENCO** 152 5 Ton Mechanical Punch Press
- **BENCH MASTER** 152E Bench Top Mechanical Punch Press
- **ROUSSELLE** 14 #1A Mechanical Punch Press
- **US PRESS** Mechanical Punch Press
- **BROWN BOGGS** 237A 18" Foot Shear
- **BROWN BOGGS** 8' Leaf Brake

MOBILE EQUIPMENT

- **CAT** T125D Forklift, 12,000 lb. cap., Solid Tire, LPG, 2-Stage Mast, Side Shift
- **DAEWOO** GC305-3 Forklift, 6,000 lb. cap, 186" Lift, Solid Tire, 3-Stage Mast, S/S, LPG
- **CAT** GC40KS Forklift, 8,000 lb. cap, Solid Tire, 2-Stage, S/S, LPG Monotrol, 7,586 Hrs.
- **YALE** GLP040ADJUA Forklift, 4,000 lb. cap., Pneumatic Tire, 3-Stage Mast, S/S
- **FORD** F800 Delivery Truck, 5 Ton, Single-Axle, Dual Rears

LARGE QTY. OF FINISHED GOODS INV.

- Screen Corners, Spacer Bars, Mutton Bars, Screen Frames, Patio Door Frames, Nylon Folding Corner, Screen Material

LARGE QTY. OF NEW ALUMINUM COIL INV.

GENERAL EQUIPMENT

- Qty. of Rollformer Dies & Tool Steel Molds
- **DOALL** DBW-IB Vertical Bandsaw w/Welder
- **BERGMAN** Type P8 Drill Press, 4" Column 100-1280rpm
- Coil Unwind Stands
- 4'x4' Platform Scale
- Custom Shrink Wrap System
- (2) 55 gal. Custom Tumblers
- Pallet Racking
- **TRION** Dust Collector
- **PREGRAPH** Drill Bit Sharpener
- Silver Wire Stitcher
- Hyd. Lift Carts
- Plastic Pellets
- **VM** Hardness Tester
- Shop Carts
- Pallet Jacks
- Lifts of Lumber
- **RIDGID** 300 Pipe Threader
- Micrometers
- Hand Tools, Etc.



ENGEL ES80 Injection Molder

10F2



POLYMOR MACHINING Granulator



IKEGAI TCR25 Chamber Lathe



HITACHI 235Q Wire Type EDM



PRODEX 0250 Ribbed Poly Spine Extruder



NELMOR G81014 Granulator



NOVATEC Feed System

10F2



HITACHI Ramcut 35 Sinker Type



14-Head Rollformer



14-Head Rollformer



YODER 10-Head Rollformer



Digital Control 6" Cutoff Saw

1 of 3



9-Head Rollformer



TISHKEN 12-Head Rollformer



Digital Control Hyd. Cutoff Station



Qty. of Dies

ROLLFORMERS

- TISHKEN 12-Station 1½" Rollformer, Baldor Vari-Speed Drive w/Littell Manual Un-Coiler and Digital Control Auto Cutoff Saw
- (2) CUSTOM 14-Station 1½" Rollformer, Baldor Vari-Speed Drive w/Littell Manual Un-Coiler and Auto Cutoff Saw
- (2) CUSTOM 12-Station 1½" Rollformer, Baldor Vari-Speed Drive w/Littell Manual Un-Coiler and Hydraulic Cutoff Saw
- YODER 10-Station 1½" Rollformer

MILLING MACHINE & COMPRESSORS

- FIRST LC1VS Vertical Milling Machine, 2-Axis DRO
- 15hp Tank Compressor
- 5hp Tank Compressor

GENERAL EQUIPMENT & INVENTORY

- Strapping Carts, Cutoff Saws, Material Racks, Pallet Racking
- Over 20,000 lbs. In New Coil Stock Aluminum
- Large Qty. of Finished Goods and Parts

MOBILE EQUIPMENT

- (2) CAT T125D LGP Forklifts, Solid Tires, 2-Stage Mast
- CAT T60D LGP Forklift, 188" Lift



FIRST LC1VS



15hp Air Compressor



Qty. of Finished Goods



CAT TC60D Forklift



Unwind Stand



Coil Inventory



CAT T125D Forklift



CAT T125D Forklift

THURS, OCT 5TH @ 9AM PDT

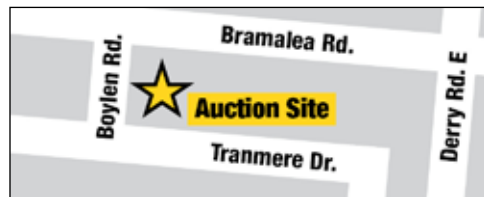
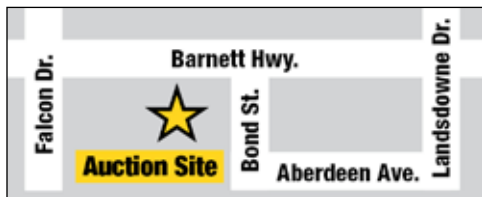
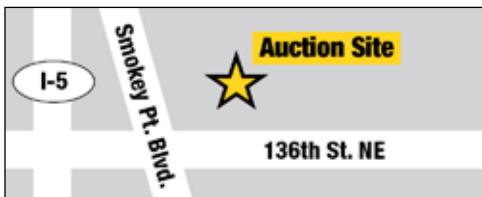
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TERMS & CONDITIONS | PAYMENT: 25% NON-REFUNDABLE DEPOSIT ON AWARD OF BID, BALANCE WITHIN 48 HOURS. PAYMENT IS CASH, CASHIER'S CHEQUE, CERTIFIED CHEQUE, WIRE TRANSFER, COMPANY CHEQUE ONLY IF ACCOMPANIED BY A LETTER FROM YOUR BANK GUARANTEEING AMOUNT OF CHEQUE FOR DEPOSIT AND/OR PAYMENT IN FULL. NO PERSONAL CHEQUES. FULL PAYMENT MUST BE MADE BEFORE REMOVAL OF PURCHASE. **REMOVAL:** LAST DAY OF REMOVAL IS FRIDAY, OCTOBER 20, 2017 (MARYSVILLE); FRIDAY, OCTOBER 27, 2017 (COQUITLAM); FRIDAY, NOVEMBER 3, 2017 (MISSISSAUGA), AND AS FURTHER DEFINED IN THE SALE CATALOGUE, EVERYTHING IS SOLD "AS IS, WHERE IS". ALL SALES FINAL. COST AND RESPONSIBILITY FOR REMOVAL OF PURCHASE REMAINS WITH THE PURCHASER. EVERY EFFORT WILL BE MADE TO FACILITATE REMOVAL. WHILE QUANTITIES AND DESCRIPTIONS ARE BELIEVED TO BE ACCURATE, THE AUCTIONEER, OWNERS OR COUNSEL MAKE NO WARRANTIES OR GUARANTEES EITHER EXPRESSED OR IMPLIED AS TO AUTHENTICITY, GENUINENESS OF, OR DEFECTS IN ANY LOT AND WILL NOT BE HELD RESPONSIBLE FOR ANY ADVERTISING DISCREPANCIES OR INACCURACIES. NO WARRANTIES WHATSOEVER ARE MADE AS TO CONDITION, MERCHANTABILITY OR FITNESS FOR USE OF ANY ITEM. MAY WE SUGGEST YOU TAKE FULL ADVANTAGE OF THE PREVIEW AND INSPECTION PERIOD.

SALE SUBJECT TO ADDITIONS, DELETIONS & PRIOR SALES. PLEASE CHECK AVAILABILITY OF EQUIPMENT.

BUYERS PREMIUMS: 15% ON-SITE & 18% ON-LINE

3 PLANTS! 3 DAYS! 3 LOCATIONS!

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& ONSITE**

**MAJOR WINDOW & DOOR
COMPONENT MANUFACTURER**



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8-HEAD TO 16-HEAD ROLLFORMING LINES



YODER 14-Head Rollforming Line



YODER 10,000 lb. cap. 36" Slitter



Digital Control 6" Cutoff Saw



Forklifts

For Complete Information Please Contact: **Mike Seibold** | 604 675-2227 | Mike.Seibold@maynards.com

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