

Lot	Qty	Description
1	1	Minster Press Line In It's Entirety, Combined Lots 2-6: 1990 300-Ton x 60" x 42" Minster "HeviStamper" Straight Side Double Crank Eccentric Press & 26" x 0.160" x 16,000 Lbs. Minster Servo Feed Line (Minster Double End Coil Reel, Minster Coil Straightener & Minster Servo Feeder) Note: Line was fully operational prior to shut down. Line was replaced for shift in production. Bulk Bid Subject To Piecemeal Offering, Winning Bid Will Be The Higher
2	1	1990 300-Ton x 60" x 42" Minster "HeviStamper" Straight Side Double Crank Eccentric Press, Model: E2-300, Serial #: 27301, Tonnage: 300, Ram Stroke: 8", Ram Adjustment: 6", Shut Height: 24.5", Bed Size (L-R, F-B): 60" x 42", Ram Size (L-R, F-B): 60" x 42", Strokes Per Minute (Variable): 0- 120 , Opening In Bed: 54" x 28", Distance Between Gibbs Surfaces: 62", Distance Floor To Top Of Bed: 34", Window Size: 27", Dimensions (L x W x H): 121" x 93" x 17' 3", Weight: 87,000 Lbs. Equipped with: - Air Clutch & Brake - Tie Rod Construction - 8 Point Gibbing - Single Geared Twin Drive - Dual Counter Balance - Safety Light Curtains - Power Ram Adjustment - T Slotted Bed Bolster 8" Thick - Auto Lube System - Remote Control Cabinet - Remote Dual Palm Control Stand - Horsepower: 100 @ 1,800 RPM
3	1	26" x 0.160" x 16,000 Lbs. Minster Servo Feed Line In It's Entirety - Combined Lots 4-6 (Minster Double End Coil Reel, Minster Coil Straightener & Minster Servo Feeder) Bulk Bid Subject To Piecemeal Offering, Winning Bid Will Be The Higher
4	1	Minster Double End Coil Reel: Model 13-26D S/N 13-70118, Coil Capacity: 16,000 Lbs., Max. Coil Width: 26", Coil Internal Diameter Range: 20"- 24", Max. Coil Outside Diameter: 72", Hydraulic Expansion, Coil Hold Down Bar, Coil Car
5	1	Minster Coil Straightener: Model 30-26-7 S/N 135010T, Capacity: 0.020"- 0.340", Max. Coil Width: 26", Diameter Of Straightening Rolls (7): 3", Diameter Of Pinch Rolls (4): 5", Line Speed: 1.200 IPM, Pneumatic Pinch Rolls, Remote Jog Hand Control
6	1	Minster Servo Feeder: Model MEF6-26 S/N 1850197, Capacity: 0.020"- 0.160", Capacity @ 26" Wide: 0.160", Capacity @ 5" Wide: 0.250", Max. Coil Width: 26", Feed Roll Diameter: 6.366", Line Speed: 80- 800 IPM
7	1	220 Ton x 57" x 31" Aida Gap Frame Single Crank Press, Model: PC-20 (2), Serial #: 0182, Tonnage: 220, Ram Stroke: 9.8", Ram Adjustment: 4.1", Shut Height: 17.7", Bed Size (L-R, F-B): 57" x 31", Ram Size (L-R, F-B): 33.4" x 24.8", Strokes Per Minute: 33, Opening Through Back: 35", Dimensions (L x W x H): 96" x 66" x 145", Weight: 50,000 Lbs., Equipped with: - Air Clutch & Brake - T-Slotted Bed Bolster & Ram - Power Ram Adjustment - Air Counter Balance - Auto Shot Lube System - Dual Palm Control - Stroke Position Indicator - Horsepower: 20