

# GLOBAL WEBCAST AUCTION

## LATE MODEL, LARGE CAPACITY CNC MACHINING EQUIP.

INCLUDING: CNC Gun Drill, CNC Graphite Machining Center, CNC Bridge Mills, CNC Vertical Machining Centers, CNC Horizontal Machining Centers, CNC Boring Mills, EDM Machines, Spotting Press, Tool Room & General Equipment

**Online Only | Live Webcast | No On-Site Bidding**

**2013**



**7-Axis**

IMSA MF1200BLL CNC 7-Axis Horizontal Gun Drill

**Due to Reinvestment in New Technology**  
*Assets No Longer Required in the Continuing Operations of Proper Group International*

## Proper Group

**TUESDAY, MAY 21<sup>ST</sup>**  
**@ 11:00AM EDT**

### PREVIEW & INSPECTION:

Thursday, Friday & Monday, May 16th, 17th & 20th  
from 9:00am to 4:00pm Each Day  
By Appointment Only

### PREVIEW LOCATIONS:

13870 E Eleven Mile Rd., Warren, MI 48089  
101 Clemson Research Blvd., Anderson, SC 29625

**2015**



OKK VM76R CNC Vertical Machining Center

**2014**



MAKINO EDNC85W RAM Type Electrical Discharge Machine

**FOR FURTHER INFO. CONTACT:** Mario Mazzuca at (248) 569-9781 or email [Mario@maynards.com](mailto:Mario@maynards.com)

**Maynards**  
SINCE 1902

248.569.9781 [maynards.com](http://maynards.com)

**BIDITUP**  
BIDITUP AUCTIONS WORLDWIDE

818.508.7034 [biditup.com](http://biditup.com)

**ROBERT LEVY ASSOCIATES, LLC**  
CAPITAL ASSET MANAGEMENT DONE RIGHT

248.710.2133 [rlevyinc.com](http://rlevyinc.com)



**2013****7-Axis****IMSA MF1200BLL CNC 7-Axis Horizontal Gun Drill**

**\$900k**  
Replacement  
Cost

**2008****20,000 RPM****MAKINO SNC64 High Speed CNC Graphite Machining Center****As Late as  
2005****3 Available****FPT Raid 3-Axis High Speed Dual Column CNC Vertical Machining Centers**

### CNC GUN DRILL

- **IMSA MF1200BLL CNC 7-Axis Horizontal Gun Drill**, S/N 133530557, (New 2013), 1,200mm Max. Drilling Depth, 1,650mm Column Longitudinal Movement, 1,000mm Head Stock Vertical Movement, 500mm Head Stock Approaching Stroke, 9-kw Spindle Motor, 1,200 x 1,500mm Rotary Table Size, 360 CNC Table Rotation, 2,000mm Max. P Size and Rotation, 30-Position Auto. Tool Changer

### CNC GRAPHITE MACHINING CENTER

- **Makino SNC64 High Speed CNC Graphite Machining Center**, Table Size: 15.7" x 29.5", Travels: X-23.6", Y-15.7", Z-15.7", 20,000 RPM Max. Spindle Speed, Makino Professional A Controls, Daikin Inverter Oil Temperature Regulator, Sintokoogio Super Dismic Dust Collector, 15-Position Auto. Tool Changer, Year 2008, No Robot, S/N 64.04-728-08

### (21) CNC VERTICAL MACHINING CENTERS & BRIDGE MILLS

- **FPT Raid 3-Axis High Speed Dual Column CNC Vertical Machining Center**, S/N RV1504024 (New 2004), Table Size 44" x 79", 18,000 RPM Max. Spindle Speed, Travels: X-79", Y-63", Z-32", HSK-A-63 Spindle Taper, 30-Position Auto. Tool Changer, Heidenhain CNC Control, Chip Conveyor, *(Located in Anderson, SC)*
- **FPT Raid 3-Axis High Speed Dual Column CNC Vertical Machining Center**, S/N RV1504035 (New 2005), Table Size: 44" x 79", 18,000 RPM Max. Spindle Speed, Travels: X-79", Y-63", Z-32", HSK-A-63 Spindle Taper, 30-Position Auto. Tool Changer, Equipped, Heidenhain CNC Control, Chip Conveyor
- **FPT Raid 3-Axis High Speed Dual Column CNC Vertical Machining Center**, S/N RV1504027 (New 2004), Table Size: 44" x 79", 18,000 RPM Max Spindle Speed, Travels: X-79", Y-63", Z-32", HSK-A-63 Spindle Taper, 30-Position Auto. Tool Changer, Equipped, Heidenhain CNC Control, Chip Conveyor
- **Kuraki KMV-130 Double Column CNC Vertical Bridge Mill**, S/N 7032 (New 1998), 43.5" x 126" Table, 11,000 Lb. Max. Table Load, Travels: X-120.5", Y-51", Z-25", 25 HP Spindle Motor, CAT 50 Spindle Taper, 32-Position Auto. Tool Changer
- **Sigma SDV-3219 Double Column CNC Vertical Bridge Mill**, S/N DV-32056 (New 2005), 118" x 67" Table, Travels: X-125.9", Y-74.8", Z-39.3", 6,000 RPM Max. Spindle Speed, 50 Taper Spindle, Equipped, 40-Position Auto. Tool Changer, Fanuc 18i MB CNC Control, 6,000 RPM Max. Spindle Speed



**2015**



**OKK VM76R CNC Vertical Machining Center**



**PARPAS BF-160-NC CNC Vertical Machining Center**

**2005**



**OKK VM5-III CNC Vertical Machining Center (Erowa Robot May Be Sold Separately)**

**2000**



**MAKINO V33 CNC Vertical Machining Center (Erowa Robot May Be Sold Separately)**

## (21) CNC VERTICAL MACHINING CENTERS & BRIDGE MILLS

- **OKK VM76R CNC VMC**, S/N 284 (New 2015), Travels: X-60.63", Y-29.92", Z-25.98", 12,000 RPM Max. Spindle Speed, 61.2" x 29.92" Table, 50 Taper Spindle, 40 HP Spindle Motor, 30-Position Auto. Tool Changer, Equipped, Kouwakougyo KOEJ152BOG Temperature Control Unit, Fanuc Series 31 i-Mdl. B Push Button & PLC Controls
- **Makino V33 CNC VMC**, S/N 78, (New 2000), 15.7" x 29.5" Table Size, Travels: X-23.6", Y-15.7", Z-13.7", 20,000 RPM Max. Spindle Speed, 25-Position Auto. Tool Changer, Equipped, Makino Professional 3 CNC Control, Oilmatic Oil Temperature Regulator, Dust Collector, *(Erowa Robot May Be Sold Separately)*
- **Okuma MC60VAE 3-Axis CNC VMC**, S/N 0553 (New 1998), Table Size: 60.2" x 24.8", Travels: X-59", Y-24.8", Z-24", 5,000 RPM Max. Spindle Speed, 32-Position Auto. Tool Changer
- **OKK VM-7 CNC VMC**, S/N 398 (New 2003), Table Size: 68" x 32", Travels: X-60.24", Y-29.13", Z-25.98", 20-Position Auto. Tool Changer, Mitsubishi Neomatic 635 Control, Spindle Oil Chiller, Coolant System, Chip Conveyor
- **Parpas BF-160-NC CNC VMC**, S/N SE1602.6 (New 1996), Travels: X-137.8", Y-63", Z-59.1", Table Size: 150.6" x 59.1", Fidia M2 CNC Control, 87-HP Spindle Motor, 2,000 RPM Max. Spindle Speed, 50-Taper Spindle, In-Ground Chip Conveyor, Numatix CNC Control, Speeder Head in Building 1
- **OKK VM5-III CNC VMC**, S/N MA48411 (New Approx. 2005), 22" x 41-1/4" Table Size, Travels: X-40", Y-20", Z-20", 10,000 RPM Max. Spindle Speeds, 30-Position Auto. Tool Changer, Equipped, Fanuc Series 180is-MB CNC Control, Erowa Pick-N-Place Robot, Rotary Table, *(Erowa Robot May Be Sold Separately)*
- **Okuma Cadet Mate CNC VMC**, S/N 171 (New 1999), 47.24" x 20.08" Table Size, Travels: X-40", Y-20", Z-20", 8,000 RPM Spindle Speed, 40-Taper Spindle, 20-Position Auto. Tool Changer, Okuma 7000M Controls, Spindle Oil Chiller
- **OKK VM-7 CNC VMC**, S/N 129, 30" x 60" Table, 20-ATC, 13,000 RPM, Coolant, Neomatic 635 CNC Control, *(Located in Anderson, SC)*
- **OKK VM5-II 3-Axis CNC Vertical Milling Machine**, S/N 422 (New 1999), 59.06" x 25.98" Table Size, Travels: X-40.15", Y-20.08", Z-20.08", 15,000 RPM Max. Spindle Speed, CAT 50-Taper, Equipped, 20-Position Auto. Tool Changer, Mitsubishi Neomatic 635 Control, Spindle Oil Chiller, Coolant System, (2) Chip Conveyors
- **OKK PG8 CNC VMC**, S/N 205 (New 2005), Travels: X-20", Y-16", Z-16", 30-HP Spindle Motor, 12,000 RPM Max. Spindle Speed, 15.8" x 19.7" Table, BT40 Spindle Taper, 20-Position Auto. Tool Changer, Equipped, Fanuc 21i-M CNC Control
- **Dynamic Speed ZX-1060 CNC VMC**, S/N 206415 (New 2007), 24" x 36" Table, Coolant, 20-Position Rotary Tool Changer, Integrated Chip Conveyor, Heidenhain CNC Control, *(Located in Anderson, SC)*
- **Leblond Makino SNC64 3-Axis CNC Vertical Milling Machine**, S/N A94-214, 16" x 30" Table, Makino Professional A CNC Control, 15-Position Tool Changer, 15,000 RPM Spindle, Dust Collector, *(Located in Anderson, SC)*
- **Viper VMC950-G CNC VMC**, S/N 002802 (New 2000), Travels: X-40", Y-20", Z-20", 1,500 Lb. Max. Table Weight, 3.94" to 24" Spindle Nose to Table, 8,000 RPM Spindle Speed, CAT 40 Spindle Taper, 47.25" x 18.5" Table Size, 22.5-HP Spindle Motor
- **Viper VMC950-G CNC VMC**, S/N 002793 (New 2000), Travels: X-40", Y-20", Z-20", 47.25" x 18.5" Table Size, 1,500 Lb. Max. Table Weight, 3.94" to 24" Spindle Nose to Table, 8,000 RPM Spindle Speed, CAT 40 Spindle Taper, 22.5-HP Spindle Motor
- **Droop & Rein FSM1406D30KA CNC Vertical Milling Machine**, S/N 06302 (New 1989), Table Size: 55" x 188.75", 3,150 RPM Max. Spindle Speed, Travels: X-110", Y-55", Z-49" Mitsubishi Controls
- **Droop & Rein Vertical Milling Machine**, 39-3/8" x 94-1/2" Table, Travels X-Axis 73.6", Y-Axis 37" Z-Axis 30.895", Numatix Control



**1998**



**OKUMA MC60VAE 3-Axis CNC Vertical Machining Center**

**2005**



**OKK VM5-II 3-Axis CNC Vertical Milling Machine**

**2003**



**OKK VM-7 CNC Vertical Machining Center**

**2000**



**VIPER VMC950-G CNC Vertical Machining Center**

**2005**



**Huge Travels**

**SIGMA SDV-3219 Double Column CNC VBM**



**KURAKI KMV-130 Double Column CNC VBM**



**DROOP & REIN FSM1406D30KA CNC Vert. Mill**

## **CNC HORIZONTAL BORING MILL & TURNING CENTER**

- **Kuraki KBT-11E7 4-Axis CNC Horizontal Boring Mill**, S/N 3539 (New 2007), 4,500 RPM Spindle Speed, Oil Chiller, Integrated Chip Conveyor, 55" x 62" Table, Travels: X-78", Y-59", Z-57", Fanuc 15M CNC Control, *(Located in Anderson, SC)*
- **Okuma LNC-8C CNC Turning Center**, S/N C970 (New 1995), 4,200 RPM Max. Spindle Speed, 2.06" Spindle Bore, Travels: X-9.84", Z-20.5", 12-Station Turret, Tool Eye, Programmable Tailstock, Okuma OSP Control, Coolant System, Hennig Elevated Chip Conveyor

**FOR FURTHER INFORMATION CONTACT:**

Mario Mazzuca at (248) 569-9781 or email [Mario@maynards.com](mailto:Mario@maynards.com)

**Place your bid now!**

REGISTER AT

**BidSpotter.com®**

**[www.maynards.com](http://www.maynards.com)**



## EDM MACHINES

- **Makino EDNC85W RAM Type Electrical Discharge Machine**, S/N E090002 (New 2014), Table Size: 43.3" x 27.6", Travels: X-31.5", Y-19.7", Z-15.7", 55.1" x 35.4" x 19.7" Tank Size, 196 in/min. Rapid Traverse, 32-Position Auto. Tool Changer

- **Mitsubishi FA20S CNC Electrical Discharge Machine**, (New 2007), Table Size: 31" x 25", Tank Size: 42" x 32" x 12", Travels: X-19.7", Y-13.8", Z-11.8", Equipped, Mitsubishi Controls, Wire Collection System, Dielectric Fluid Reservoir

- **Leblond Makino EDNC-106W Ram Type CNC Electrical Discharge Machine**, S/N BE2-258N (New 1993), Makino MGE20 CNC Control, 3' x 6' Table, Oil Separator, MK904 Pumping Unit, 8-Position Tool Changer, *(Located in Anderson, SC)*
- **Leblond Makino EDNC-85 Ram Type CNC Electrical Discharge Machine**, S/N ESE1-288 (New 1990's est.), 28" x 40" Table, 48" width x 31" height x 35-1/2" depth hydraulic tank, Pump, 8-Position Tool Changer, Makino MGE20 CNC Control, Oil Separator, *(Located in Anderson, SC)*

**2014**



**MAKINO EDNC85W RAM Type Electrical Discharge Machine**

**2007**



**MITSUBISHI FA20S CNC Electrical Discharge Machine**

## SPOTTING PRESS

- **Amino DSP100Y 100-Ton Hyd. Spotting Press**, S/N 0819 (New 2008), 1,700mm Stroke, 2,200mm Daylight, 3,000mm x 2,000mm Table Size, Rolling Bolster

**2008**



**Rolling Bolster**

**AMINO DSP100Y 100-Ton Hyd. Spotting Press**

## TOOL ROOM & GENERAL EQUIPMENT

- (2) **Acer E-Mill-FVS-3VSI 9" x 49" Vertical Milling Machines**, S/Ns N14020080 & N14050315, (New 2014), Draw Bar and Newall Digital Readout
- **Jet 6/10 Sander**
- **Dake 12-Ton Manual H-Frame Presses**
- **Doall 30-M Vertical Bandsaw**, S/N 135-59163
- **Erowa Automation UPC-L Easy Change XT Custom Rotary Parts Feeder**, S/N EC-2026 (New 2004), 4-Station Pallet Cap.
- **Mechanical Handling Systems Met-Track 4-Post Self Supporting Floor Mount Crane System**, 2-Ton Cap.

**2014**



**2 Available**

**ACER 9" x 49" Vertical Mill**



**DOALL 30-M Vertical Bandsaw**



# GLOBAL WEBCAST AUCTION

## LATE MODEL, LARGE CAPACITY CNC MACHINING EQUIP.

INCLUDING: CNC Gun Drill, CNC Graphite Machining Center, CNC Bridge Mills, CNC VMC's, CNC HMC's, CNC Boring Mills, EDM Machines, Spotting Press, Tool Room & General Equipment

**Online Only | Live Webcast | No On-Site Bidding**

**Due to Reinvestment in New Technology**  
*Assets No Longer Required in the Continuing Operations of Proper Group International*

# Proper Group

**TUESDAY, MAY 21<sup>ST</sup>**  
**@ 11:00AM EDT**

**PREVIEW & INSPECTION:**

Thursday, Friday & Monday, May 16th, 17th & 20th  
from 9:00am to 4:00pm Each Day By Appt. Only

**Maynards**  
SINCE 1902

21700 Northwestern Hwy.  
Suite 1180  
Southfield, MI 48075

**2005**



**3 Available**

FPT Raid 3-Axis High Speed Dual Column CNC VMC

**2008**



**20,000 RPM**

MAKINO SNC64 HS CNC Graphite Machining Center

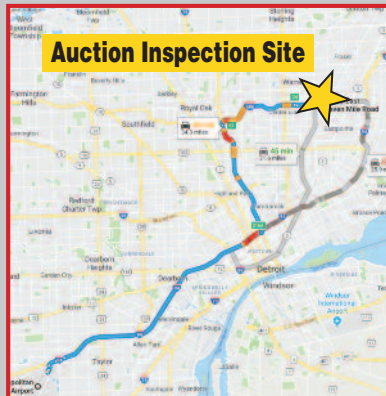
**2014**



MAKINO EDNC85W RAM Type EDM

**TERMS & CONDITIONS | PAYMENT:** 25% Non-Refundable Deposit on Award of Bid, Balance in 24 Hours. Payment is Cash, Cashier's Check, Certified Check, Wire Transfer, Company Check Only if Accompanied by a Letter from your Bank Guaranteeing Amount of Check for Deposit and/or Payment in Full. No Personal Checks. Full Payment Must be Made Before Removal of Purchase. Everything is Sold "As-Is, Where-Is" All Sales Final. Cost and Responsibility for Removal of Purchase Remains the Purchaser. Every Effort will be Made to Facilitate Removal. While Quantities and Descriptions are Believed to be Accurate, the Auctioneer, Owners or Counsel Make no Warranties or Guarantees Either Expressed or Implied as to Authenticity, Genuineness of, or Defects in Any Lot and will not be Held Responsible for any Advertising Discrepancies or Inaccuracies. No Warranties Whatsoever are Made as to Condition Merchantability or Fitness for Use of Any Item. May we Suggest you Take Full Advantage of the Preview and Inspection Period. **Sale Subject to Additions, Deletions and Prior Sales. Please Check Availability of Equipment.**

**Auction Inspection Site**



## DRIVING DIRECTIONS

**FROM: Detroit Metropolitan Wayne County Airport (DTW)**

**TO: AUCTION SITE**

**Approximately 34.3 Miles, 45 Minutes**

Head southwest on W G Rogell Drive toward Burton Drive. Slight left toward W G Rogell Drive. Use the right lane to turn left onto W G Rogell Drive. Merge onto I-94 E. Take exit 216A to merge onto I-75 N toward Flint. Use the right 2 lanes to take exit 61 to merge onto I-696 E toward Port Huron. Take exit 24 toward Hoover Rd/Schoenherr Rd. Merge onto E Eleven Mile Rd. Destination will be on the right.

**Maynards**  
SINCE 1902

248.569.9781 maynards.com

**BIDITUP**  
BIDITUP AUCTIONS WORLDWIDE

818.508.7034 biditup.com

**ROBERT LEVY ASSOCIATES, LLC**  
CAPITAL ASSET MANAGEMENT DONE RIGHT

248.710.2133 rlevyinc.com