

Biditup Auctions Worldwide, Inc./Maynards Industries



Assets Surplus to Proper Group - Late Model, Large Capacity CNC Machining Equipment

13870 E. Eleven Mile Road
Warren
Michigan
48089
United States

2013 IMSA CNC Horizontal Gun Drill, 2007 Kuraki 4-Axis CNC Horizontal Boring Mill, 2015 OKK CNC VMC, 2008 Amino Hydraulic Spotting Press & much more!!

Starts May 21, 2019 11am EDT (4pm BST)

Lot	Description
1	Jet J-4202A Combination Belt Sander / Disc Grinder 6" / 10" Belt and Disc , 1.5 HP Motor, 230/460 V , 3 Phase, Belt Speed - 2850 S.F.P.M. S/N 4020451 [Loc: Building 2 Asset# NA]
2	Dake 12-Ton Manual H-Frame Press [Loc: Building 1 Asset# 24]
3	Do-All 30-M Vertical Band Saw Band Length 160 Max, Belt DoAll, Motor Variable D-16218, Variable Transmission D-16219, Air Pump D5-11520, File Length 120, 3 Phase , 60 Cycle, 220 Volt, 5 Amp, 30 Instantaneous S/N 135-59163 [Loc: Building 1 Asset# NA]
4	Okamoto ACC12-24DX Hydraulic Surface Grinder 12" x 24", 230/460 Volts, 60 Hz, 3 Phase, Rated 7.5 KVA, AC 100 V, DC 24 V S/N 65209 [Loc: Building Regency Park Dr Asset# 38]
5	Harig Surface Grinder 6" x 18" , With Donaldson 3 HP Model DF02-2 Dust Collector, S/N 1824924 S/N 8382-W [Loc: Building Regency Park Dr Asset# 273]
6	LeBlond 15E Regal Engine Lathe 15" x 30" With 10" 3 Jaw Chuck, S/N 520 [Loc: Building Regency Park Dr Asset# 201]
7	2014 Acer E-Mill FVS-3VSI Vertical Milling Machine 9" x 49" Table, With Draw Bar and Newall Digital Readout S/N N14020080 [Loc: Building Regency Park Dr Asset# 192]
8	1987 Bridgeport Series 1 Vertical Milling Machine 2 HP , 9" x 49" Table, With Draw Bar, Servo Auto Table feed Type 120, and Acu-Rite Digital Readout S/N 249866 [Loc: Building Regency Park Dr Asset# NA]
9	Baldor Double End Disc Grinder .5 HP, 115 Volts, Phase 1, 3.4 Amps, 60 Hz, RPM 3600 S/N W1602032940 [Loc: Building Regency Park Dr Asset# NA]
10	AEC T31-MTC-2 Thermolator Minimum Temp - 45F Degrees, Maximum Temp - 250 F Degrees, Voltage 460/3/60, Amps 14, HP 3/4, Heater KW 9, Heater Transfer fluid - Water, Minimum Connection Wire Size - 12, Maximum Disconnect Fuse Size - 17.5 S/N 95H5322 [Loc: Building Regency Park Dr Asset# T30]
11	CRB 1 Ton Floor Mounted Jib Crane 16' Foot Tall , With Yale 2 Ton Electric Hoist Model 401H, S/N AH101832, Speed 14 F.P.M, Volts 440, Phase 3, Cycle 60, Hoist HP 2, Amps 4.1 [Loc: Building Regency Park Dr Asset# 22]
11A	2013 Shenyang Z3050X16 Radial Arm Drill 2" Max. Drilling Capacity, 12.4" Spindle Travel, 5 HP Spindle Motor, Riser's NOT Included S/N ZT1300049U [Loc: Building Regency Park Dr Asset# NA]

11B	Delta Band Saw 105" Blade Length [Loc: Building Regency Park Dr Asset# NA]
12	2005 FPT RAID 3-Axis High Speed Dual Column CNC Vertical Machining Center Table Size - 44" X 79", 18,000 RPM Max. Spindle Speed, Travels -X-79", Y-63" by Z-32", HSK-A-63 Spindle Taper, 30-Position Automatic Tool Changer, Equipped With Heidenhain CNC Control, Chip Conveyor (Loc. Building 1) (As ...[more]
13	2004 FPT RAID 3-Axis High Speed Dual Column CNC Vertical Machining Center S/N RV1504027 [Loc: Building 1 Asset# 84]
14	1989 Droop & Rein FSM1406D30KA CNC Vertical Milling Machine Table Size - 55" X 188.75", 3,150-RPM Max. Spindle Speed, Travel - X-110", Y- 55", and Z - 49", Mitsubishi Controls S/N 6302 [Loc: Building 1 Asset# 67]
15	1996 Parpas BF-160-NC CNC Vertical Milling Machine Table Size - 150.6" X 59.1", With Fidia M2 CNC Control, 87-HP Spindle Motor, 2,000 RPM Max Spindle Speed, Travels - X-137.8", Y-63" and Z-59.1", 50-Taper Spindle, In Ground Chip Conveyor, Numatix CNC Control, With Speeder Head S/N SE1602.6 [Loc ...[more]
16	1997 LeBlond Makino EDNC207 Electrical Discharge Machine 120 Amps, Table Size - 98" X 47", Travels : X-78.7", Y-27.6" and Z-23.6", Makino MGF 20 Control, Pit Mounted, Front Door Raises from Floor [Loc: Building 1 Asset# 231]
17	2007 Mitsubishi FA20S CNC Electrical Discharge Machine Table Size - 31" X 25", Tank Size 42" X 32" X 12", Travels : X- 19.7", Y - 13.8" and Z-11.8" , Equipped with Mitsubishi Controls, Wire Collection System, Dielectric Fluid Reservoir [Loc: Building 1 Asset# 334]
18	1998 Okuma MC60VAE CNC Vertical Machining Center Table Size - 60.2" X 24.8" , Travels - X-59", Y-24.8" and Z-24", 5000 RPM Max. Spindle Speed, 32- Position Automatic Tool Changer S/N 553 [Loc: Building 1 Asset# 395]
19	2003 OKK VM-7 CNC Vertical Machining Center Table Size - 68" X 32" , Travels : X-60.24", Y-29.13, and Z-25.98, 2o Position Automatic Tool Changer, With Mitsubishi Neomatic 635 Control, Spindle Oil Chiller, Coolant System, Chip Conveyor S/N 398 [Loc: Building 1 Asset# 399]
20	2000 Makino V33 CNC Vertical Machining Center Table Size - 15.7" X 29.5", Travels : X-23.6, Y-15.7" and Z-13.7", 20,000 RPM Max Spindle Speed, 25 Position Automatic Tool Changer, Equipped With Makino Professional 3 CNC Controls, Oilmatic Oil Temperature Regulator, Dust Collector S/N 78 [Loc: Bui ...[more]
21	2004 Erowa Automation UPC-L Easy Change XT Custom Rotary Parts Feeder With 4 Station Pallet Capacity S/N EC-2026 [Loc: Building 1 Asset# 152]
22	1999 Okuma Cadet Mate CNC Vertical Machining Center Table Size - 47.24" x 20.08" , Travels: X-40", Y-20", Z-20", 8,000-Rpm Spindle Speed, 40-Taper Spindle, with 20-Position Automatic Tool Changer, Okuma Model 7000M Controls, Spindle Oil Chiller S/N 171 [Loc: Building 1 Asset# 394]
23	1999 OKK VM5-II CNC Vertical Machining Center Table Size - 59.06" x 25.98", Travels: X-40.15", Y-20.08", Z-20.08", 15,000-Rpm Max. Spindle Speed, Cat 50-Taper, Equipped with 20-Position Automatic Tool Changer, Mitsubishi Neomatic 635 Control, Spindle Oil Chiller, Coolant System, (2) Chip Conveyors S ...[more]
24	1995 Okuma LNC-8C CNC Turning Center 4,200-Rpm Max. Spindle Speed, 2.06" Spindle Bore, Travels: X-9.84", Z-20.5", 12-Station Turret, Tool Eye, Programmable Tailstock; with Okuma OSP Control, Coolant System, Hennig Elevated Chip Conveyor S/N C970 [Loc: Building 1 Asset# 208]
25	2005 OKK VM5III CNC Vertical Machining Center Table Size - 22" x 41-1/4", Travels: X-40", Y-20", Z-20", 10,000-RPM Max. Spindle Speeds, 30-Position Automatic Tool Changer, Equipped with Fanuc Series 180is-MB CNC Control, Erowa Pick-N-Place Robot, with Rotary Table S/N MA48411 [Loc: Building 1 Asset# ...[more]

- 26 2013 IMSA MF1200BBLL CNC Horizontal Gun Drill 1,200mm Max. Drilling Depth, 1,650mm Column Longitudinal Movement, 1,000mm Head Stock Vertical Movement, 500mm Head Stock Approaching Stroke, 9-kw Spindle Motor, 1,200 x 1,500mm Rotary Table Size, 360 CNC Table Rotation, 2,000mm Max. P Size and Rotation, ...[more]
-
- 27 2013 Kuraki AKB-13 CNC Horizontal Boring Mill Table Size - 62.99" x 70.87" , Travels: X-118.11" , Y-90.55" , Z-51.18" ,W-25.59" , 4,000-Rpm Max. Spindle Speed, 50-Taper Spindle, Equipped with Fanuc Series 16i-MB Controls, Chip Blaster High Pressure/ High Volume Coolant System, Oil Temperature Regulator ...[more]
-
- 28 2007 Sigma SDV-3219 Double Column CNC Vertical Machining Center Table Size - 128.3" , 11,023-Lb Table Load Capacity,78.7" Distance Between Columns, Travels: X-125.9" , Y-78.8" , Z-39.3" ,BT50 Spindle Taper, 4,000-Rpm Spindle Speed, 30-Hp Spindle Motor,40-Position Automatic Tool Changer S/N NDV-32117 [L ...[more]
-
- 29 2005 Sigma SDV-3219 Double Column CNC Vertical Machining Center Table Size - 118" x 67" , Travels: X-125.9" , Y-74.8" , Z-39.3" , 6,000-RPM Max. Spindle Speed, 50 Taper Spindle, Equipped with 40-Position Automatic Tool Changer, Fanuc 18i MB CNC Control, 6,000-RPM Max. Spindle Speed S/N DV-32056 [Loc: B ...[more]
-
- 30 1998 Kuraki KMV-130 Double Column Vertical Bridge Mill Table Size - 43.5" x 126" , 11,000-Lbs Max. Table Load, Travels: X-120.5" , Y-51" , Z-25" , 25-Hp. Spindle Motor, Cat 50 Spindle Taper, 32-Position Automatic Tool Changer S/N 7032 [Loc: Building 3 Asset# 390]
-
- 31 2008 Amino DSP100Y 100 Ton Hydraulic Spotting Press 1,700mm Stroke, 2,200mm Daylight, 3,000mm x 2,000mm Table Size, Forward Rolling Bolster S/N 819 [Loc: Building 3 Asset# 96]
-
- 32 2005 OKK PG8 CNC Vertical Machining Center Table Size - 15.8" x 19.7" , Travels: X-20" , Y-16" , Z-16" , 30-HP Spindle Motor, 12,000-Rpm Max. Spindle Speed, BT40 Spindle Taper, 20-Position Automatic Tool Changer, Equipped with Fanuc 21i-M CNC Control S/N 205 [Loc: Building 3 Asset# 753]
-
- 33 2000 Viper VMC950-G CNC Vertical Machining Center Table Size - 47.25" x 18.5" ,Travels: X-40" , Y-20" , Z-20" , 1,500-Lb. Max. Table Weight, 3.94" to 24" Spindle Nose to Table, 8,000-RPM Spindle Speed, Cat 40 Spindle Taper, 22.5-HP Spindle Motor S/N 2802 [Loc: Building 3 Asset# 299]
-
- 34 2000 Viper VMC950-G CNC Vertical Machining Center Table Size - 47.25" x 18.5" ,Travels: X-40" , Y-20" , Z-20" , 1,500-Lb. Max. Table Weight, 3.94" to 24" Spindle Nose to Table, 8,000-RPM Spindle Speed, Cat 40 Spindle Taper, 22.5-HP Spindle Motor S/N 2793 [Loc: Building 3 Asset# 300]
-
- 35 Sine Plate 40" x 80"
-
- 35A 1993 LeBlond Makino EDNC-106W Ram Type CNC Discharge Machine With Makino Model MGE20 CNC Control, 3' x 6' Table, Oil Separator, Model MK904 Pumping Unit, 8-Position Tool Changer S/N BE2-258N [Loc: Anderson, SC Asset# 673]
-
- 36 LeBlond Makino EDNC-85 Ram Type CNC Discharge Machine Table Size 28" x 40" , 48" Width x 31" Height x 35 1/2" Depth Hydraulic Tank with Pump, 8-Position Tool Changer, Makino MGE20 CNC Control, Oil Separator S/N ESE1-288 [Loc: Anderson, SC Asset# 756]
-
- 37 LeBlond Makino SNC64 3-Axis CNC Vertical Machining Center Table Size 16" x 30" , Makino Professional A CNC Control, 15-Position Tool Changer, 15,000-RPM Spindle, Dust Collector S/N A94-214 [Loc: Anderson, SC Asset# 603]
-
- 38 OKK VM-7 CNC Vertical Machining Center Table Size - 30" x 60" , 20-ATC, 13,000-RPM, Coolant, Neomatic 635 CNC Control S/N 129 [Loc: Anderson, SC Asset# 634]
-
- 39 2007 Dynamic Speed ZX-1060 CNC Vertical Machining Center Table Size - 24" x 36" , Coolant, 20-Position Rotary Tool Changer, Integrated Chip Conveyor, Heidenhain CNC Control, S/N 206415 [Loc: Anderson, SC Asset# 635]
-

40	1997 Reis TUS130-100 224-Ton Hydraulic Spotting Press With Flip Out Ram, 51" x 51" Platen, 39" x 53" Between Posts, 5' Horizontal Table Travel, 5' Daylight, Reis Pilz Digital & Joystick Controls, S/N 03.188.00 [Loc: Anderson, SC Asset# 624]
41	2004 FPT Raid 3-Axis High Speed Dual Column CNC Vertical Milling Machine Table Size - 44" x 79", 18,000-Rpm Max. Spindle Speed, Travels: X-79", Y-63", Z-32", HSK-A-63 Spindle Taper, 30-Position Automatic Tool Changer, Heidenhain CNC Control, Chip Conveyor S/N RV1504024 [Loc: Anderson, SC Asset# 757]
42	Droop & Rein CNC Vertical Milling Machine Table Size - 39"X94", Travels X-73.6", Y-37", Z-30.9", Siemens Servos and Drives, Numatix Controls ([Loc: D&D (Roseville, MI) Asset# 217]
43	Belmont Maxicut MX-196 HD CNC Sinker EDM Machine Table Size - 39" X 122" [Loc: D&D (Roseville, MI) Asset# 225]
44	2000 Pillar Induction Heat Treat System, 50 KW, Mdl: AB7109- 503, S/N: S-0- 2920, Located In: Huntington Park, CA
45	2014 Zenith Ultrasonic Strip Cleaning System, 2.5", Mdl: SSS-960, S/N: 0414-8599, Located In: Huntington Park, CA
46	1998 Tarus 5 Axis CNC Universal Portable Clay Mill, 90" x 80" x 48", Mdl: TPMIL2710, S/N: TPSCLP531005008, Located In: Painesville, OH
47	10 Ton x 42" Stroke Colonial VBS-10-42 Vertical Hydraulic Broaching Machine, Mdl: VBS-10-42, S/N: M-12629, Located In: Painesville, OH
48	10 Ton x 36" Stroke Colonial VBS-10-36 Vertical Hydraulic Broaching Machine, Mdl: PB10-36 , S/N: M-15552, Located In: Painesville, OH
49	Hill Acme Dual Head Lead Screw Threader, 1/2"- 2", Mdl: XLA, S/N: M17156, Located In: Painesville, OH
50	Hill Acme Lead Screw Threading Machine, 1/2"- 2 1/2", Mdl: M17106, S/N: DPC-31-1776, Located In: Huntington Park, CA
51	William Pipe & Bolt Threading Machine, 6", Mdl: HP, S/N: 5-5723-27, Located In: Painesville, OH
52	Advance Tiger Cat Sweeper, 60", Mdl: 462001 Tiger Cat, S/N: 465532, Located In: Painesville, OH
53	2007 TechniDrill Gun Drill, 1.5" x 54", Mdl: BTA-1.5-20-1A-PLO-54-P8 , S/N: 9/7/7305, Located In: Painesville, OH
54	2011 Brother 4 Axis CNC Drilling & Tapping Center 19.7" x 15.76" x 11.82", Mdl: TC-S2D, S/N: 11310, Located In: Painesville, OH
55	Ibarmia 6-Spindle Gang Drill, 27", Mdl: A- 32 & B-32, S/N: 660-F-1 Thru 6, Located In: Painesville, OH
56	24" Allen Multi 3 Head Drill Bank, Mdl: #2, Located In: Painesville, OH
57	Carlton Radial Arm Drill, 5' x 11", Mdl: 1A, S/N: 1254, Located In: Painesville, OH
58	Carlton Radial Arm Drill, 4' x 11", Mdl: 1A, S/N: 1A-3845, Located In: Painesville, OH
59	Carlton Radial Arm Drill, 4' x 9", Mdl: OA, Located In: Painesville, OH

60	Carlton Radial Arm Drill, 4' x 9", Mdl: 1A, S/N: 3546, Located In: Painesville, OH
61	Cincinnati Bickford Radial Arm Drill, 3' x 9", Mdl: 1R, S/N: 1R-1821, Located In: Painesville, OH
62	Okk Horizontal Milling Machine, 18" x 96", Mdl: MDH-5P, S/N: 724, Located In: Painesville, OH
63	Cincinnati Universal Horizontal Mill, 13.5" x 59.5", Mdl: 207MK, S/N: 13J23P1 AEE-120, Located In: Painesville, OH
64	Bridgeport Series II Vertical Mill, 11" x 58", Mdl: Series II , Located In: Painesville, OH
65	2005 Knuth Universal Horizontal & Vertical Mill, 10" x 44", Mdl: VHF-2, S/N: 1235, Located In: Painesville, OH
66	Dehoff Nichols Horizontal Production Mill, 8.5" x 30", S/N: 86018N, Located In: Painesville, OH
67	Giddings & Lewis Endomatic Double End, Milling Facing and Centering Machine, 8" x 24" 66", Mdl: MC, S/N: 165-1350, Located In: Huntington Park, CA
68	6" x 3"- 47" Hey #3 Double End Milling Facing & Centering Machine, Mdl: #3, S/N: 2824-749, Located In: Painesville, OH
69	6" x 3"- 47" Hey #3 Double End Milling Facing & Centering Machine, Mdl: #3, S/N: 2824-585, Located In: Painesville, OH
70	6" x 3"- 47" Hey #3 Double End Milling Facing & Centering Machine, Mdl: #3, S/N: 2824-646, Located In: Painesville, OH
71	6" x 3"- 47" Hey #3 Double End Milling Facing & Centering Machine, Mdl: #3, S/N: 2824-605, Located In: Painesville, OH
72	1996 HEM Automatic Horizontal Bandsaw, 14" x 16", Mdl: H105A, S/N: 515396, Located In: Painesville, OH
73	2005 Peerless Automatic Horizontal Band Saw, 12" x 13.4", Mdl: HB1212NC, S/N: C941269, Located In: Painesville, OH
74	2001 Hyd-Mech Horizontal Bandsaw (Double Miter), 7.75" x 10.5", Mdl: DM- 8, S/N: 10127-B7-02, Located In: Painesville, OH
75	20" x 96" Norton Cylindrical Grinder, Mdl: 15X96, S/N: C17845, Located In: Painesville, OH
76	18" x 144" Cincinnati Cylindrical Grinder, Mdl: 16X144, S/N: 1P5K1H-1, Located In: Painesville, OH
77	Landis Cylindrical Grinder, 10" x 120", Mdl: CH Plain, S/N: 510-34, Located In: Painesville, OH
78	1969 Cincinnati Milacron Plain Cylindrical Grinder, 10" x 48", Mdl: 10x48- Series 360, S/N: 51-EIND-5V-0131, Located In: Painesville, OH
79	Norton CNC Cylindrical Grinder, 52" x 72", S/N: M25108, Located In: Holland, OH
80	1981 Landis High Precision Universal Cylindrical Grinder, 30" x 96", Mdl: 3-RH, S/N: 867-09, Located In: Painesville, OH
81	1990 Springfield CNC Fixed Rail Type Vertical Grinder, 36", Mdl: 36CNC, S/N: S-2946090, Located In: Huntington Park, CA

82	1999 Campbell CNC Fixed Rail Type Twin Spindle Vertical Grinder, 60", Mdl: FR-5264-23D, S/N: 621-82, Located In: Huntington Park, CA
83	2001 Springfield CNC Fixed Rail Type Twin Spindle Vertical Grinder, 48", Mdl: 48CNC, Located In: Huntington Park, CA
84	1999 Springfield CNC Elevating Rail Type Vertical Grinder, 42", Mdl: 42CNC, S/N: 7416986, Located In: Huntington Park, CA
85	Warner & Swasey Stepmaster CNC Angle Cylindrical Grinder, 14" x 60", Mdl: 1460 A SM, S/N: 30821, Located In: Painesville, OH
86	Blanchard Vertical Rotary Surface Grinder, 18" x 42" Chuck, 48" Swing, Mdl: 18-42, S/N: 11383, Located In: Painesville, OH
87	Mattison Automatic Surface Grinder, 24" x 72", Mdl: 2472, Located In: Holland, OH
88	1979 Mattison Automatic Surface Grinder, 24" x 60", Mdl: 2460, S/N: 24120, Located In: Painesville, OH
89	1996 Cranfield ID/OD Edge Grinder, 8" x 1/2", Mdl: 2822, S/N: 3293-005, Located In: Huntington Park, CA
90	1989 Okamoto Automatic Surface Grinder, 6" x 18", Mdl: PFG-500SL, S/N: 694, Located In: Huntington Park, CA
91	1989 Parker Majestic Surface Grinder, 6" x 18", Mdl: 2 Z, S/N: 5594- ZM- 89, Located In: Huntington Park, CA
92	Nicco Automatic Hydraulic Surface Grinder, 6" x 18", Mdl: NFG-515H, S/N: D4020, Located In: Painesville, OH
93	K.O. Lee Automatic Surface Grinder 6" x 18", Mdl: 618H, S/N: 28865, Located In: Painesville, OH
94	26" Swing Semco Rotary Surface Grinder Horizontal Spindle 13" Chuck Metal Grinder, Mdl: S-13, S/N: 8246, Located In: Painesville, OH
95	1984 Demag Top Riding Double Girder Bridge Crane, 25 Ton x 50', S/N: 75066, Located In: Painesville, OH
96	Cleveland - Top Running Bridge Crane, 20 Ton x 76' 8", S/N: 126139, Located In: Holland, OH
