



## Biditup Auctions Worldwide, Inc./Maynards Industries

ASSETS NO LONGER NEEDED IN CONTINUING OPERATIONS OF GUARDIAN GLASS -

Glasstech F-209 12 Zone Tempering Furnace • (2) Fanuc S420iF Robots • (2) Bystronic CNC XYZ Glass Cutters • Bush GS2484 Manual Seamer • Airfloat Tables • Cutters & Seamers • Conveyor • AWT Model APL SRP-52100 Screen Printer With Over 600 Screens • (5) Hyster Forklifts Up To 9,000lb Capacity • & More.

Ends: Tuesday, December 17, 2019 - 5:00pm (EST)

24145 W Moline Martin Rd., Millbury, OH 43447

**Lot List Is A Guide Only, Inspection Is Encouraged. All Items Are Sold As Is-Where Is In Accordance With The Terms & Conditions**

Lot	Quantity	Description
1	1	Manual/Automatic Glass Seaming Cell. To Include: Somaca Vertical Belt Sander, Model # BM 106G, 1 HP, single PH, 120/220 Volts 4 x 84 Belts, With Float Table 70 X 36", Bush Machine Manual Seamer With Air Float Table, Model GS2484, 1.5 HP, 3 HP, 208/220/440 Volts, 2 Belt Edge Seaming Machine 4 4 X 84", Float Table 96 X 36", 1996, Double Edge Seaming Machine - 8"min/34"max , 1988, Control Panel, 1988 Conveyor. (Designed to seam rectangle and shape pieces of glass).
2	1	Manual/Automatic Slit & Dub Glass Seaming Cell. To Include: 84" Bridge Glass Slitter with Multiple Cutting Heads, 84" Width Glass, 1988, 90 Degree Pop-up Transfer, Breakout Bridge, 1988, Somaca Vertical Belt Sander, Model # BM 106G-RD24 , 1 HP Single PH, 120/220 Volts , 4 x 84 Belts, S/N 59797, with Air Float Table, 70 X 36", 1988, (2) Double Edge Seaming Machine - 8"min/40"max, 4" x 84" Belts, 1988, 90 Degree Pop-up Transfer, 1988, Control Panel, Slit and Seam Slit Conveyor and Slit and Seam 2nd Leg Conveyor, 1988. (Designed to Cut, Breakout and Seam Rectangular pieces of Glass)
3	1	Bystronic KSM-89 CNC Glass Cutting Cell. To Include: 2 Load Platforms, 1996, 1 Fanuc Mdl. S420IF Robot Cell and Cell Caging, Type A05B-2350-B003, S/N E95700050, Weight 1400 Kg, Fanuc System R-J2 Controller and Pendant Control, EOAT Min Block 24x30 Max Block 72x96, 1996, Robot, 1 Load Conveyor, Reliance motor: 1 HP, 1725 RPMS , 480 Volts, 3 Phase, Dodge Gearbox # 7916150, 1991; 1 Bystronic CNC XYZ Cutter, KSM 89 XYZ , Max Block 51x77, Glass Thickness 2-6mm, 1991; 1 Breakout Air Float Table, 120 x 60", WEG Blower Motor, 3 HP, 3480 RPMs, 230/480 Volts , 3 PH, 1991, Cullet Hopper, 1991, 1 KSM 89 Cabinet, Upgraded to KSM92 Controls PC, Control Panel, Allen Bradley PLC SCL 5/ 02, Allen Bradley Drive 1305, 1991, Quality Inspection Table, 1991, 45 Degree Seamer, 1991. (Designed to produce Automotive Glass)
4	1	AWT Automatic Silk Screen. To Include: 1 Bush Machine Seamer with Air Float Table, Bush Polisher / Seamer Model # GS 2484, 1.5 HP, 3 HP, 208/220/440 Volts, 2 Belt Edge Seaming Machine, Belts 4" X 84", 2008, 1 Somaca Vertical Belt, 4" X 84" Belts , 120 Volts, 2008, 1 Locating Table, 2003, 1 Accumulator, Olbricht Automation 40 Part Accumulator, Voltage 277/480 , 60 hz, 3hp, Min parts 16 x 16 " , Max parts 35 x 75, 2010, 1 AWT Conveyor, 2003. 1 AWT Printer, 2003. (Designed to print single color flat glass)

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5	1	Pre-Furnace. To Include: 90 Degree Pop-up Transfer, 1988, Conveyor, 36"x44", 2 Bush Machine Manual Seamers with Air Float Tables, Bush Polisher/ Seamer, Model # GS 2484, 1.5 HP, 3 HP, 208/220/440 Volts, 2 Belt Edge Seaming Machine, 4 X 84 Belts, 1988, Somaca Vertical Belt, 1996, Manual Mini Seamer, 1996 3 Sand Etch Pots, Model 7650 Air Grit Machine, Mathew Internation, 120 volts, Inside Stand Made From 80/20, 1996, Walk-Over Bridge, 1988, 36" Bilco Washer with Pumps and Blower, 436-8sp Electrical Panel, 480 Volt Feed, 1999, Control Panel, 436-8sp Electrical Panel, 480 Volt Feed, 1999, Conveyor, 36" x 35", 1988, Walk-Over Bridge, 1988, Left & Right Locating Device, Gar Manufacturing, 1988, 2 Mathews Transfer Auto-Logo Printers, Mathew Printers, Models # 6212-1-A, Offset Printers with Air Operated Clutch, 1988, Belt Conveyor, 2012, Quality Inspection Table, 1997. (Designed and laid out to feed the 36" continuous tempering furnace)
6	1	Glasstech F-209 Tempering Furnace. To Include: 120" Furnace (12 - 10" Zones), 36" Tempering Width, 1988, 10 Control Panels, 480 Volt, 3 Ph, 60 Hz, 10 door panel, 8 Allen Bradley powerflex 40 drives, 1988, High Pressure Quench, 6 Zones - 6" overall, 1988. Medium Pressure Quench, 1 Zone - 10" overall, 1988, 2 50" Cooling Section, 1988, 1 Conveyor, 36" x 25", 1988, Powder Applicator, 1988, 4 Packing Turn Tables, 1988. (Designed to temper high volumes of flat 3mm - 8mm glass)
7	1	Fan Room. To Include: High Pressure Booster Fan, Buffalo Fans, Allis/ Chalmers Motor, 200 Hp, RPMs 1770, AMPS 225, Frame 445TS, 1988, High Pressure Fan, Buffalo Fans, US Motors, 200 HP, RPMs 1780, AMPS 230, Frame 445TS DP, 1988, Medium Pressure Fan, Buffalo Fans, Marathon Motors, HP 125, RPMs 1788, AMP 140, Frame 405T, 1988, 2 Cooling Fan, Chicago Fans, Reliance Motors, HP 150, RPM 1785, AMPs 169, Frame 444T, 1988, Spare Motor, Westinghouse, HP 200, RPM 1775, AMPs 224, Frame 445TS. (Designed and laid out to provide efficient air flow to the tempering quench and cooling sections)
8	1	Unicarries Fork Lift, 5,000lb Max Capacity, 2018, 1875 hrs. Model: MCP1F2A25LV #509
9	1	Hyster H60FT Fortis Forklift, 6,000lb Max Capacity, Solid Tires, 5 Ft Forks, 2014, 7122 hrs. #21
10	1	Hyster H55FT Fortis Fork Lift, 5,500lb Max Capacity, Solid Tires, 5 Foot Forks, 2005, #3222
11	1	Caterpillar Fork Lift, 5,000lb Max Capacity, 2002, #18
12	1	Hyster H90XMS Forklift, 9,000lb Max Capacity, Needs Repair for Overheating, 2002, #11
13	1	JLG Scissor Lift, Model 1932R, Year 2018, Battery Voltage 24 DC, Max Platform Height 19 Ft, Rated Work Load 550 LBs, Max Travel Height 19 FT, S/N M2000013908
14	1	SkyJack, Model SJKB-33N Boom, Work Height 39", Raised Work Platform Height 33", Stowed Height 6" 7", Overall Width 48", Stowed Length 14" 4", Platform Capacity 500 LBs, Platform Size 30" X 48", Electrical System 48 Volts DC, Gradability 30 %, Turret Rotation 355 Degrees, Tire Size 28" X 7" X 15" Foam Filled, S/N 900500, Hours 1965, 1998
15	1	Tennant Mdl. T 20 Floor Scrubber
16	1	Tennant Mdl. T 20 Floor Scrubber, 2009

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17	1	Fanuc Mdl. R-2000IA/165F Robot, 2003, with Fanuc Mdl. R-J3IB Controller
18	1	Fanuc Mdl. S420IF Robot with Fanuc Mdl. R-J2 Controller, and Compaq Computer
19	1	Bridgeport Mdl. 9A622 Milling Machine, 42"x9" Table Size, 5" Stroke, 500-4200 RPM, with 6" Accupro Gold Machine Vise
20	1	South Bend Mdl. CL8155-B Lathe, 8" Bed, with 12" 3-Jaw Chuck, Assorted Collets
21	1	Dewalt Mdl. DW713 10" Compound Miter Saw, 120V, 15A, 60HZ
22	1	Gorbel Jib Crane 250 lb capacity. 11" Tall, with 91" Arm and 64" Arm, with Ingersoll Rand Electric Hoist, 154lb Max Capacity.
23	1	Gorbel Jib Crane 250 lb capacity. 11" Tall, with 91" Arm and 64" Arm, with Ingersoll Rand Electric Hoist, 154lb Max Capacity.
24	1	Granite Table, 2"x3"x4", on Wheels
25	1	1998 SGCC Quality Swing Bag Testing Fixture, 100# Swing Bag.
26	1	1996 DOT Quality Ball Drop Testing Tower, 40".
27	1	Vorti-Siv, Model RBF 12, with 180 Mesh, 84 Micron, S/N 12272
28	1	Brookfield, Model RVDV-I+, Voltage 115, 50/60 Hz, Power 22 Watts, S/N AT73229, 2003
29	1	Slitting Table. Manual, 84" Width, Portable.
30	1	CPS Chemical Product and Service Recirculation Tank 75 LT, Machine # 200031306, Dimensions 18 x 28 x 30, Tank Capacity 20 Gallons, Requires Compressed Air, 2003
31	1	10ea. Screen Storage Cabinets. 60" x 95" x102", No Frames Included
32	1	10 pcs. Screen Storage Cabinets. To include: 9ea. 120" x 95" x102", 1ea. 40" x 95" x102". No Frames Included.
33	1	670 ea. Screen Frames. Assorted Sizes, 48x65", 39.5x82.5", 43x92", 43x100" and 54x90".
34	1	5 Level Paint Storage Unit Shelving
35	1	AWT Tornado Ink Mixer, Model IM-10, 400 KVA/KW, 3.5 Amps. 115 Volts, 60 Hz. Single Phase, 1/3 Motor HP, Max Capacity 5 Gal, 2003
36	1	4 Ea. Rack Stands.
37	1	22 ea. Rack Dollies
38	1	6 ea. Trash Hoppers
39	1	11 ea. Cullet Hoppers
40	1	2 ea. Cotterman 6-Step Crossover Bridge
41	1	Portable Dust Collector
42	1	Bag House Dust Collector, AGET Manufacturing Model SST , Unit has a 20 HP Blower Motor , Shacker Motors, Control Panel, 1988
43	1	Bag House Dust Collector, AGET Manufacturing Model SST , Unit Has (2) 10 HP blower motors , Shacker Motors, Control Panel, 1988
44	1	Lot of Assorted Motors, Gearboxes, Pumps. 50+ Pieces to include: Leeson 30HP Motor, 3ea. 20HP motors, 9ea. 5HP motors, 24ea. 1HP or under, 9ea. Bluffton 1/2 HP pumps, and more.
45	1	Assorted Electrcial Components to Include: 3 ea. Allen Bradley Mdl. Powerflex 700 Adapters, 700A Thermal Magnetic Circuit Breaker, Fanuc Circuit Board, BK Precision Mdl. 1651 Triple Output DC Power Supply, USB to Serial Converter Cable, Juspeed F Transistor Inverter, Allen Bradley I/O Drives, I/O Card, Allen Bradley SLC 500 PLC Cable, Assorted Cables.

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46	1	Misc Items to include: 1 ea. Pallet of Assorted Shop Lights, Square D Load Center, Automated Touchless Towel Dispenser, Electric Hand Dryer, PVC with Pump. 1 ea. Pallet of Assorted Lens Cleaning Stations, PVC Fittings, Diaphragm Repair Kits, Fire Suppressor Heads, Emergency Eye Wash Stations, Cleaner. 1 ea. Pallet of Assorted Cleaning Supplies to Include: 5 ea. Ingersoll Rand Pneumatic Drills, 1 ea. Makita Polisher, Assorted Polishing Heads, Assorted Trashcans.
47	1	Cubicle System to Include: 3 ea. Pallets of Cubicle Walls, 120"x48", with I Beams, Corrugated Steel Roof Panels, 1 ea. Pallet of Cardboard, 4"x8"x3/4", 2x4 Fluorescent Lights, Cortega Square Lay-in Acoustic Material