

Gigantic Screw Machine Auction

60 Acme Gridley • Mori Seiki • Okuma • Haas - Tooling

Plant Location: TCR Corporation
1600 67TH Ave N
Minneapolis MN, 5430



2-Day Public Auction
Day 1: Live Online Webcast / No Onsite Bidding
Day 2: Online Timed Auction

Sale Date Day 1 Wednesday October 7, 2020 10:00am CDT
Sale Date Day 2 Thursday October 8, 2020 9:00am CDT
Inspection: Monday and Tuesday October 5 & 6 8:00am - 4:00pm CDT



60 Acme Gridley 6-8 Spindle Automatics and Chuckers • (2) Mori Seiki Drill / Tap Centers with Pallet Changers
(2) Haas CNC Lathes, Okuma M560V CNC Vertical with Robot Loader • (2) Caterpillar Friction Welders, Cincinnati
Centerless Grinders • Brown and Sharpe Automatics, Secondary Machines, Omniturns • Parts Washers, Inspection
Machines, Compressors, Lift Trucks • Huge Amount of Screw Machine Tooling, Thread Rolls, Shave Tools
Cams, Gears, Collets and More

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Acme Gridley Automatic Screw Machines

Qty.	Size	Model	Spindles	Options	Serial Number
(3)	2-5/8"	RB-8	8	Threading, Recessing	96014, 96219, 96322
(2)	1-5/8"	RBN-8	8	Threading	AM-40387, AM-40407
(1)	1-1/4"	RB-8	8	Threading	AM-40299
(1)	3/4"	RA-8	8	Threading, Pickoff	BD-70291
(4)	1-5/8"	41MRBN-8	8	Fully Auto ChuckerE0009, E0010	
(1)	1-5/8"	HP-8 CNC	8	Fully Auto Chucker, CNC Single Point Threading, Threading, Pick Off	
(2)	1-1/4"	RB-8	8	Fully Auto Chucker	AM-41052, AM-40539
(1)	3-1/2"	SF	6	Bar Feed	7448 SF
(1)	2-5/8"	RB-6	6	Bar Feed	84231-A
(1)	2"	RB-6	6	Threading, Reaming	41711
(1)	1-3/8"	AG-6	6	Bar Feed	AG-1386013
(4)	1-1/4"	RA-6	6	Threading, Pick off	71186, 71996, 71388-B, 71100
(4)	1"	RAN-6	6	Threading, Pick off	B-23838-N, B23579-N, A-23732, B23973-N
(2)	1"	RA-6	6	Pick Off	A-23102, 23275-AM

***Auctioneer Note: TCR in house rebuilding and engineering capability fully rebuilt nearly all of the Acme Gridley automatics. TCR engineered and automated all of the Acme Chuckers with fully automatic loading, unloading and post process inspection and gaging.

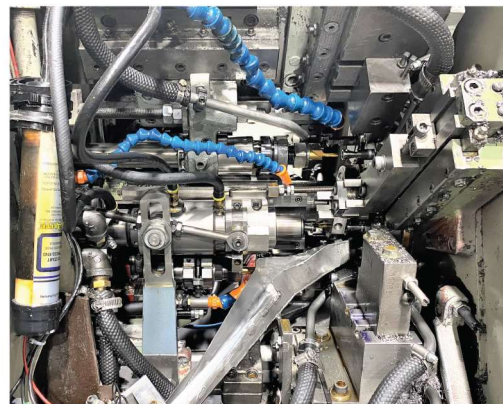
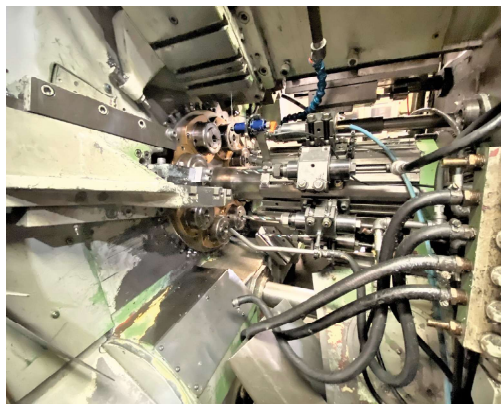
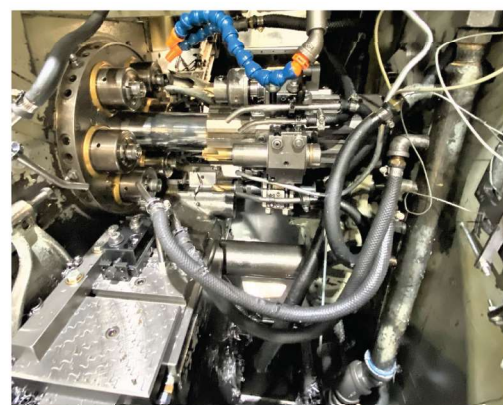
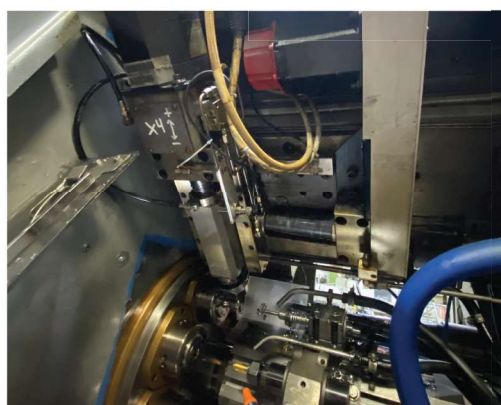
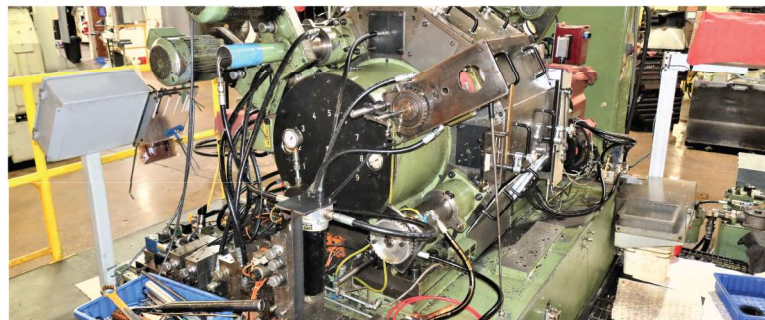
(18)	1-1/4"	RA-6	6	Fully Auto Chuckers, Touch Screen, Vibratory Feeders, Post Process Gaging (All Rebuilt Prior to Entering Service)	71117-A, 71725-B, 71126, 71515, 71171-C, 71567-B, 71358, 70536, 71363-C, 71107-C, 71704-B, 71840-A, 70287, 71513-A, 71650, 71840-A, 71704-B, 71136-BX
(2)	9/16"	RA-6	6	Fully Auto Chuckers	22358, 22155-A
(11)	Brown and Sharpe Automatic Screw Machines, (3) #3 2", (3) #2 1-5/8", (2) #2 3/4" Ultramatics OG & 2G				
(5)	Acme Gridley Machines in Various States of Rebuilding				

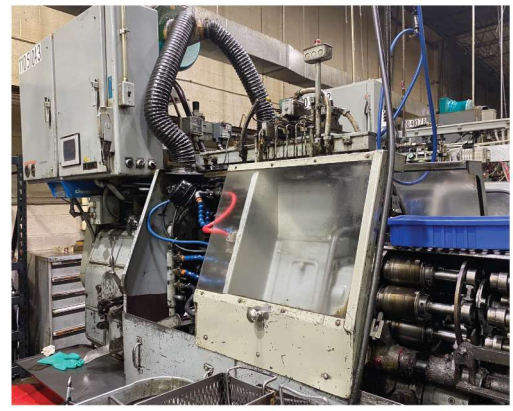
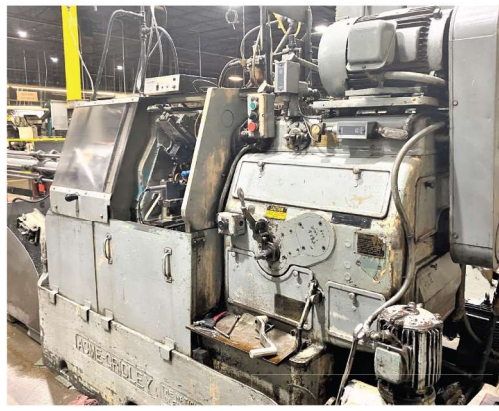
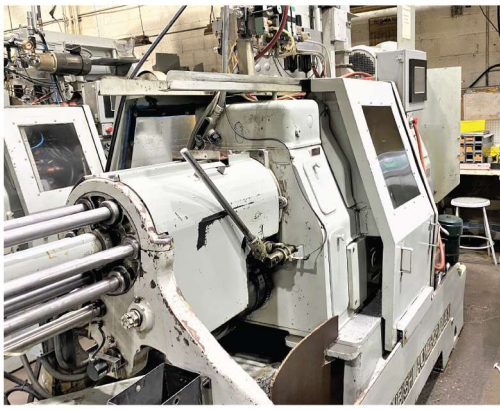
Screw Machine Tooling

Winter Thread Rollers, Watkins Saw, Shave Tool Holders, Recess Tools, Double Deck Tool Holders, Collets, Cams, Gears, Perishable Tools, Etc.



Hydromat V12 Double End Trunnion Type Rotary Transfer machine with Epic CNC Slide, S/N V12-07





CNC Vertical Machining Centers and Drill Tap Centers

Okuma Genos M560V CNC Vertical Machining Center
New 2014, 22" x 51" Table, 41"X, 22"Y, 18"Z, 15k RPM, 32 ATC, Tsudacoma RN-100 R-3 4th axis 3-Position Table, 1000 PSI CoolBlast Coolant Thru Spindle, Kuka Loading / Unloading Robot with Controller, OSP P300M CNC Control, SN 171528



(2) Mori Seiki CV-500A CNC Drill / Tap Center with Pallet Changer
Haas 4th Axis 2 Spindle Indexer, (2) 29.5" x 21.7" Pallets, 180 deg. Changer, 20.1" X,Y,Z Travels, 15 HP, 8000 RPM, Cat 40, Mori/Fanuc MSC-803 CNC Control, Coolant Thru Spindle, S/N 0144, 0348



Haas CNC Horizontal Machining Centers and CNC Lathes



Haas EC-400 CNC 4-Axis Horizontal Machining Center, 2005, 16" x 16" Pallets, 20" X, Y, Z, 12000 RPM, 40 Taper, 40 ATC, 30 HP, Coolant Thru Spindle, Chip Conveyor, High Speed Machining, Remote Jog Handle, Visual Quick Code, Probe, S/N 51285



Haas SL-30T 2-Axis CNC Lathe, New 2005, 30" Swing, 17" Max Turning, 34" Max Length, 12 Pos. Turret, 3400 RPM, 3.5" Bore, 30 HP, Tailstock, Tool Setter, Haas CNC, S/N 71829



Haas SL-20 2-Axis CNC Lathe, New 2003, 23" Swing, 10.3" Max Turning, 24" Max Length, 12 Position Turret, 5000 RPM, 30 HP, 3.0" Bore, Tool Setter, Chip Auger, Haas CNC, S/N 65961



(2) Omniturn GT-75 2-Axis Gang Type CNC Lathes, 5C Collet Nose, 5 HP, 12" X, 9" Z, 4000 RPM, 6" x 14" Gang Plate, Generation 4 CNC, S/N 4691G4, 4602G4



Akebono Minc-26 2-Axis CNC Lathe, 5C Collet, 11/16" Bar Capacity, 9" X, 9" Z, 6000 RPM, 16" x 7.5", Gang Slide, Fanuc O-T CNC Control

Okuma LB-15 2-Axis CNC Lathe, 15.75" Swing, 8.7" Max Turn, 19.7" Max Length, 2.2" Bore, 3800 RPM, Collet Chuck, Tailstock, 12 Pos. Turret, Chip Conveyor, Okuma OSP-5000G CNC, S/N 6109-4101

Tool and Cutter Grinders



(2) Schutte WU305 5-Axis CNC Tool and Cutter Grinders, New 2002 and 2000, Universal Rotary Axis, 25000 RPM, C-Axis, 400 X, 250 Y, 250 Z, Measuring Probe, 0.0001 Resolution, Misc. Tooling, Hoffman Coolant System and Hydra Coolant System (Rebuilt 2012), Siemens 840D CNC Controls, S/N 10, 02



(2) Sheffield Model 122A Form Grinders, S/N 400801



#2 Cincinnati Tool and Cutter Grinder, S/N 31512T5Z-35



Brown and Sharpe #10 Tool and Cutter Grinder, S/N 525-10-159



Acer Supra G18 Surface Grinder



KO Lee Tool Grinder, Double End Grinders

(2) Cincinnati Monoset Tool and Cutter Grinders



Model 100, 2" Capacity, 75 HP, Collets, S/N 26J102



**Automatic Part Inspection Machines
Attica Automation Model AV-B100 Vision Inspection System, Vibratory Feed, Delta Touch Screen**



Almcovibratory Finisher



General Inspection GI-300 Laser Sorting Inspection System, Parts Feeder, Laser, Digital Speed Control



**Vibratory Bowl Finishers
Ultramatic 84" Diameter Bowl
Vibratory Finisher, 20-25 Cubic Ft**

Vehicles

Chevrolet Express 3500 Cargo Van

Ford F-150 4x4 Pick Up Truck

Fastener Machinery and Equipment



(2) Hartford 20-225 Thread Roller with Feeders



Waterbury Farrel #20 3/8" Cap. Thread Roller with Feeder



**Roy Screw Slotter Model E with Feeder
(2) Towa Model 10-4A Shavers**



**Inspection and Measuring Instruments
14" Jones and Lawson TC-14 Comparator with DRO
Nikon 6C Optical Comparator
Beuhler and Wilson Hardness Testers
(3) Fowler/Trimos Model 600 Height Gage**



Mitutoyo PH-A14 Optical Comparator with Quadra Check



**Beuhler Mounting Press and Polisher
(2) Deltronic DH-214-MPCSE Optical Comparators with DRO**



Smartscope Zip Lite Non-Contact Measuring System

Forklifts Trucks and Scrubbers



4) 3,000 lb. Yale Electric Fork Trucks, 3 Stage Masts



**(2) 5,000 lb. Yale Electric Fork Trucks, 3 Stage Masts
6,000 lb. Yale Electric Fork Truck, 3 Stage Mast
10,000 lb. Hyster E100XL Electric Fork Trucks, 3 Stage Mast**



**(2) 3,000 lb. Crown Electric Forklift Trucks
4,000 lb. Caterpillar Electric Forklift Truck**



Tennant 3700 Floor Scrubber, S/N 2848

Nobles SpeedGleam Rider type Floor Scrubber

Air Compressors



Atlas Copco GA37



Sullair 16BS-75L ACAC, S/N 003-73356

Quincy QSI-490 Rotary Screw Type Air Compressor, 100 HP, S/N 39237-S104ACA3ME

Quincy QSI-235-W Rotary Screw Type Air Compressor, 50 HP, S/N 204-102-0-3041

(2) Zeks Refrigerated Air Dryer



Heatsink 700HSE400, 150-300 PSIG

Quincy QSI-350-ANA3 Rotary Screw Type Air Compressor, 75 HP, S/N 204-155-0-9200

Miscellaneous Plant Machinery and Equipment



Pallet Wrap Machine



Cincinnati MicroCentric Grinder with Collet Fixture, S/N 3T2H5C-18



Combi Model CE-10 Case Erector with Siat F144, S/N 500106

Waste Water Treatment System

Aercology CX9-9 Cartridge Dust Collector, S/N 52786



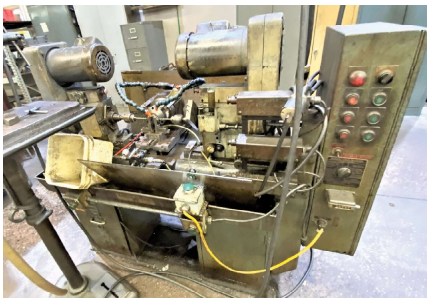
Barrel Type Parts Washer



48" Tolhurst Chip Wringer with Baskets, Hoist, Jib Crane



US Broach Model 5TX54 VSS 4 Position Internal Vertical Broach Machine, S/N M-90799



Universal Automatic Model AD 2 Spindle Opposed Drill



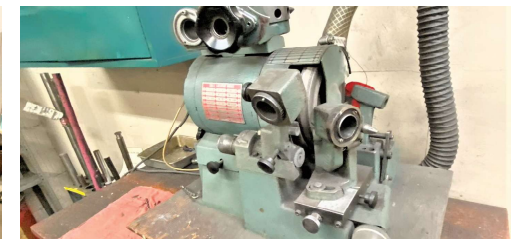
(2) Cincinnati 220-8 Centerless Grinders, S/N 2M8H5P-83, 2M8H5TE-22



20" Wide Stainless Steel Mesh Parts Washing System, 3 Stage with Dryer, Temp. Controls



MSO Secondary Operation 3-Spindle Rotary Transfer Machine, 5C Collets





Sharpe OMV Vertical Milling Machine, S/N 70603068



Miller Millermatic 200 Arc Welder Cart, Tanks



18" Grob Vertical Band Saw

Roper Whitney 414 48" x 14g Box and Pan Brake, S/N 776-10-72



Hardinge HC Toolroom Chucking Lathe

Aero 75 Cold Jet Dry Ice Blaster

Rodgers 100 Ton Shop H-Frame Press, S/N KD350-8

18" x 60" Leblond Regal Toolroom Engine Lathe, S/N 4D698



10" x 36" Leblond Toolroom Engine Lathe, S/N C922C

48" Roper Whitney Sheet Metal Squaring Shear



Speeder HBS-916 Horizontal Band Saw



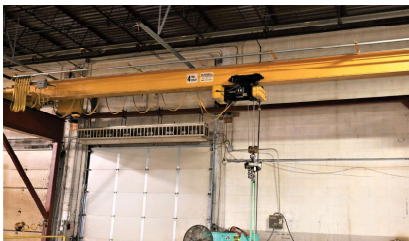
Famco Arbor Presses



Amada HA250 Horizontal Band Saw with Feed and Table

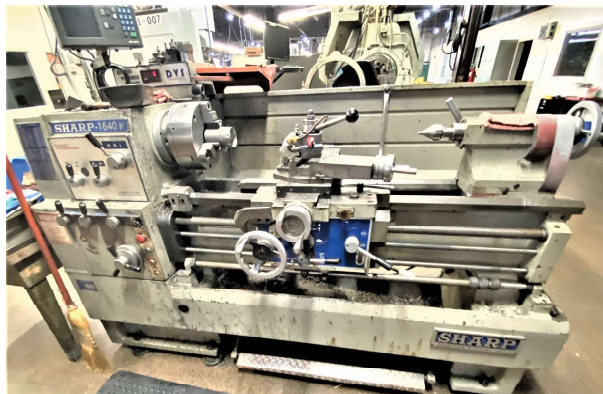
Rigid 500 pipe Threader

Lincoln 255C PowerMig Welder and Squarewave Tig 175 Welder



200 Ton Clifton Hydraulic Press, S/N B2-200

**Hydraulic Dock Leveler
4 Ton Skarnes Free Standing Crane System for Bar Stock Unloading**



**DoAll Vertical Band Saw
(2) Hardinge DV-59 Second Operation Lathes
84" Ultramatic Vibratory Finisher
Sharp 1640V Toolroom Engine Lathe**



Bridgeport Vertical Milling Machine, Drawbar, DRO

Sunnen Model MBB-1650 Hone with Tooling