Thursday, September 15, 2005
Beginning at 10:30 AM EDT
104 Stoneridge Court
Greenwood, SC 29649

WEBCAST
Can't attend the auction in person? Bid live on WWW.BIDITUP.COM

Dual Robotic Welding Cells
Single Robotic Welding Cells
OBI / Gap Frame Presses
CNC Tube Benders
CNC Hydraulic Press Brake
Wheelabrator
Coordinate Measuring Machine
CNC Tool Room Mill

Mig Welders
Welding Positioners
Vertical Mill
Engine Lathe
Surface Grinders
Air Cleaning Equipment
Busway Plugs / Bus Duct / Power Switches & Transformers
Air Compressors
Vertical Band Saws
Fork Lift & Pallet Lift
Pallet Racking W/ Roller Conveyor
Office Equipment
And Much More!

Equipment Available Due To The Consolidation Of
CAMBRIDGE METALS & PLASTICS
Greenwood, SC Location

World Class Robotic Welding Facility with State-of-the-Art ABB Welding Cells, Late Model Tube Benders, Presses, and Press Brake

BIDITUP AUCTIONS & APPRAISALS WORLDWIDE
WWW.BIDITUP.COM

In Conjunction With Koster Industries, Inc.
SINGLE ROBOTIC WELDING CELLS


Yr 2004 – ABB Robotic Welding Cell; ABB 6-Axis Robotic Welder, Type IRB1400 M2000, S/N 14-26614; ABB Control IF620mm, S/N 112-48-0641; Yr 2004 - ABB Welding Positioner, Type IRBP 500R; ABB Bull's Eye BE II Tool Center Point; Yr 2004 - Miller AutoInvision II Welder, Robot Receptacle; Yr 2004 – Abicor Binzel Torch Cleaning Station; Cell Enclosure with Cedes Safe 4 Light Curtains

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Yr 2004 – ABB Robotic Welding Cell; ABB 6-Axis Robotic Welder, Type IRB1400 M2000, S/N 14-20530; Software Generation S4C+; ABB Control IF620mm; Yr 2004 - ABB Welding Positioner, Type IRB 500R, S/N 235-417-0016; ABB Bull's Eye BE II Tool Center Point; Yr 2004 - Miller AutoInvision II Welder, Robot Receptacle; Yr 2004 – Abicor Binzel Torch Cleaning Station; Cell Enclosure with Cedes Safe 4 Light Curtains, Exhaust Hood for Cell

Yr 2004 – ABB Robotic Welding Cell; ABB 6-Axis Robotic Welder, Type IRB1400 M2000, S/N 14-20529; Software Generation S4C+; ABB Control IF620mm; Yr 2004 - ABB Welding Positioner, Type IRB 500R; ABB Bull's Eye BE II Tool Center Point; Yr 2004 - Miller AutoInvision II Welder, Robot Receptacle; Yr 2004 – Abicor Binzel Torch Cleaning Station; Cell Enclosure with Cedes Safe 4 Light Curtains, Exhaust Hood for Cell


DUAL ROBOTIC WELDING CELLS


Yr 1996 – Miller Dual Robotic Welding Cell, (2) Robots Mdl MR-2000, 6-Axis; Teach Pendant, Robotic Control – Stock #043086, S/N KH430387; EZ Screen Banner Point Control, Teach Pendant; Two Section Bettinelli Rotating Table, Type TR315, (2) Tables 30” x 60” each, S/N 1M061; (2) Miller Deltaweld 452 MIG Welders, Millermatic Wire Feed, Miller Robotic Interface Controller, Miller Auto Invision II, Millermatic Wire Feed, Welding Chiller Units, S/N KH484517; Cell Enclosure, Exhaust Hood for Cell

WELDERS/WELDING POSITIONERS/WELDING CLEANERS

Yr 2004 - ABB Welding Positioners, Type IRBP 500R, Fixture Mount Size 38” x 60” each Side, Dual Sided Positioner - Rotates and Flips, Max Workpiece Weight 500 Kg, Max Rotation Speed 25 RPM, Positioning Time for 360 deg is 3.1 - 3.4 seconds, Twin Station Solution - Simultaneous Weld & Unload, S/N 235-408-0014, 235-417-0016, 235-417-0017, 235-417-0018, n/a

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL 818.508.7034
WELDERS/WELDING POSITIONERS/WELDING CLEANERS, OPEN BACK GAP & INCLINABLE PRESSES, CNC TUBE BENDERS, CNC HYDRAULIC PRESS BRAKE

**OPEN BACK GAP & INCLINABLE PRESSES**

- **Yr 1999 - 125 Ton Federal**, Mdl F10, Stroke 6”, Strokes per Minute 45, Single Back Geared, Bed 28” x 40”, Flanged Ram, Shut Height 19.5”, Slide Adjustment 3”, Bolster Plate 4” Thick, Air Cushion, Air Clutch & Brake, S/N 10-172

- **Yr 1999 - 121 Ton Komatsu Gap**, Mdl OBS 110S-VS-3, Stroke 5.91”, Strokes per Minute 32-65 Variable, T-slotted Slide 21.65” x 23.62”, T-slotted Bolster Plate 27.56” x 43.31” x 5.91” Thick, Die Height (Bolster to Slide – SDAU) 15”, Power Adjustment 3.94”, Pneumatic Wet Clutch & Brake, Air Counterbalances, Auto Recirculating Lube System, S/N D0148

- **Yr 1999 - 75 Ton Minster**, Mdl 7-SS, Stroke 5”, Strokes per Minute 90, Flywheel Press, Bed 24” x 36”, Flanged Ram 17” x 30”, Shut Height 20 ½”, Adjustment 3 ½”, T-slotted Bolster Plate 3 ½” Thick, Air Cushion, Air Clutch & Brake, Auto Recirculating Lube System, S/N 29744

- **Yr 1999 - 45 Ton Minster**, Mdl 5-SS, Stroke 3”, Strokes per Minute 90, Flywheel Preses, Bed 18” x 28”, Flanged Ram 14” x 24”, Shut Height 15 ¾”, Adjustment 2 ½”, T-slotted Bolster Plate 3 ½” Thick, Air Clutch & Brake, Auto Recirculating Lube System, S/N 29742 & 29743 – (S/N 29742 has 1,676 Hours on Meter)

- **Yr 1999 - 40 Ton Rousselle**, Mdl 4, Stroke 3”, Strokes per Minute 105, Flywheel Press, Bed 16” x 26”, Slide 8 ½” x 12”, Shut Height 11 ¾”, Adjustment 3”, Bolster Plate 1 ¾” Thick, Air Clutch & Brake, Triad Control #3200, S/N 10168

**CNC TUBE BENDERS**

- **Yr 1998 - 1” Eagle/Eaton Leonard Vector Bend**, Mdl VB100 HP LH, Wall Thickness .120” Max, Motorized Carriage, Centerline Radius 6”, Max Tube Length 84” Over Mandrel, Mandrel Extractor, Head Shift, Premier CNC Multi-Axis Control – Vectorbend: C-Axis (Degree of Bend), B-Axis (Plane of Bend), Y-Axis (Distance Between Bends), S/N VB100HPHLH224003 IPC 11 98

- **Yr 1993 - 1” Eagle/Eaton Leonard**, Mdl VB100 HPR, Wall Thickness .120” Max, Motorized Carriage, Centerline Radius 6”, Max Tube Length 94” Over Mandrel, Mandrel Extractor, Premier CNC Multi Axis Control – Vectorbend: C-Axis (Degree of Bend), B-Axis (Plane of Bend), Y-Axis (Distance Between Bends), S/N VB100HP091 IPC 0293

**CNC HYDRAULIC PRESS BRAKE**

- **Yr 1998 – 100 Ton Wysong CNC 2-Axis Hydraulic Brake**, Mdl THS100-120, Bed & Ram O/A Length 10’, Between Housings 8’ 6”, Stroke 8” Max, Power Adjustment 9”, Max Daylight 17”, SDAU, Serial #TH1-127, Ram Tilt, Sectional Ram Clamps, Riser Block, Hurco Autoabend 7 CNC Gage, Pre Programs Bends and Angles, S/N HEBA90210398

**Assortment Of Press Brake Dies**
BLAST CLEANING
Yr 1999 - US Filter / BCP Wheelabrator, Mdl A3006974 Wheel Type – Ea 15 HP, Wire Mesh Belt – Width 24 ½”, Chamber Width 30 ¾”, Pass Height 48”, Opening Height 24”, Elevator, RS Logic, 500 Control, Abrasive Hours 4,971 Hours; Dust Collector – 2,500 CFM @ 8” SP, 5 HP, USF Customer Order 14626, Drawing 99D1847

INSPECTION EQUIPMENT
Yr 1999 - Brown & Sharpe Xcel Coordinate Measuring Machine, Mdl 9159 5R Measuring Range 35.43” x 59.06” x Height 33.46”; Probe Pattern 31.49” x 62.99”; Renishaw PH10MQ TP2 Probe, Air Cooling Unit, HCUI Control, Dell PC, Monitor & HP Printer, Windows 2000 Professional, S/N 0499-2425

TOOL ROOM
Yr 2003 - Haas CNC Tool Room Mill, Mdl TM-1, Travels: X-30”, Y-12”, Z-16”, RPM 40-4000, 40 Taper, 7.5 HP, Rigid Tapping, Spindle Nose to Table 4”; 20” T-slotted Table 10 ½” x 47 ¾”, Feed Rates X, Y & Z: 200 IPM, Coolant Pump, Serial Port & 3.5” Disk Drive, S/N 31302

Eagle - Eaton Leonard CNC Tube Bender

121 Ton Komatsu Gap Press

1999

40 Available

45 Ton Minster Gap Presses

US Filter - BCP Wheelabrator

100 Ton Wysong Hydraulic Press Brake

1999

3 Available

(8) Yr 2004 & 2001 - Air Quality Engineering Air Cleaners, Mdl AQE-4000, Four Media Filters, Dwyer Mark II Water Indicator, S/N 0218F0626A, 0218F0643A, 0219F0649A & 0219F0652A

(8) Boxes New Filters

(80) GE Spectra Series Busway Plugs, Disconnect for Power Feed, 220 Volt & 440 Volt

(3) Miller Robotic Setup Pendants

(2) Bosch Power Drills

14” Circular Saw


Jet 6” Belt Grinder, Kalamazoo Grinder

Quantum ½ Ton Hoist

Northern Pipe Threading Machine

Sanford Surface Grinder, Walker Electromagnetic Chuck 6” x 12”, S/N 10783158

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL 818.508.7034
AIR COMPRESSORS/DRYERS

Yr 1996 - 75 HP Gardner Denver, Mdl EBMQLE, ID BAGAACC, Auto Sentry ES Control, S/N U69729
Yr 1996 - 25 HP Gardner Denver, Mdl EBEQFH, ID BBBAAAF, Auto Sentry ES Control, Hours 4,743, S/N U72724
Dominick Hunter Eco Smart Dryer, Mdl RDM 0483
Dominick Hunter Mdl ES40 Oil/Water Separator
Arrow Pneumatic Dryer

FORKLIFT/PLATFORM LIFT/CREW CAB TRUCK

Yr 1991 - 4,000 LB Caterpillar 4,000# Electric Lift, Mdl FC40, Max Lift 154", S/N 5FB02832
JLG Electric Platform Lift, Mdl 2033E, Platform 26" x 96", Capacity 250-750 Lbs
Exide System 3000 Battery Charger
Hobart Accu Charger
Yr 1999 - Ford Crew Cab Truck, Extended Cab, Automatic XLT Package, 110,000 Miles, VIN 1FTRX17WXNNB02874
Advance Power Sweeper

PALLET RACKING WITH ROLLER CONVEYORS

Pallet Racking w/Roller Conveyor – 19 Sections: Roller Conveyor Width 50’ x Length 8; Each of 19 Sections is 4 Shelves High

POWER TOOLS & MISC. SHOP SUPPLIES

Tube Bending Dies, Die Springs, Microscope; Power Grinders; Belton Metal Self Dumping Hopper; Steel Shelves 36” Deep x 96” Wide x 54” High; Tool Chests, Work Tables, Work Benches, (120) Employee Lockers; Craftsman 42’ Automatic Riding Mower, 5 HP – 12 Gallon Shop Vac; New In Box – Altivar 31 Adjustable Speed Drive Control, .37 KW / .5 HP; Drafting Table; Mettler Toledo Digital Scale; (3) Werner Ladders, Employee Storage Lockers; Bliss Consolidated #2 OBI Press, Mechanical Clutch; 11 Round Tables; 50 Chairs; (2) Whirlpool Microwaves; (15) Fans: 40” Diameter Circular Floor Standing & Ceiling Hung

OFFICE

Sharp AR-200 Copier, Ricoh/Aficio 1035P Copier, Forms Pro 4503 Printer, 2 Shredders, Zebra 4000 Label Machine, Iboco Laminator, Screen Projector, HP Spanjet 42C Flatbed Scanner, Magnavox Television, 10” Conference Table, Office Desks, File Cabinets, Office Chairs, Bookcases; Dell Poweredge 1600SC Server, Dell Optiplex GX270 Minitower, Dell Latitude D600 Laptop, Dell Latitude D505 Laptop, (9) Dell Computers with Monitor & Keyboard, (2) Micron CPU’s, (2) Micron Monitors, HP 1100 Inkjet Printer

BIDITUP AUCTIONS & APPRAISALS WORLDWIDE
WWW.BIDITUP.COM
FEATURED AUCTION

Equipment Available Due To The Consolidation Of CAMBRIDGE METALS & PLASTICS Greenwood, SC Location World Class Robotic Welding Facility Thursday, September 15, 2005 Greenwood, SC 29649, USA

UPCOMING AUCTIONS

8/30
MANUFACTURER OF PRINTED CIRCUIT BOARDS Tempe, AZ

9/15
Complete Late MDL CNC Amada Fabrication Facility Albuquerque, NM

9/20
MANUFACTURER OF ALUMINUM DIES Murrysville, PA

9/22
USED AND REBUILT AUTO PARTS & COMPONENTS Santa Ana, CA

10/18
MAJOR MACHINERY DEALER TOTAL LIQUIDATION Fort Smith, AR

For More Information, Call 818.508.7034 Or Visit WWW.BIDITUP.COM

TERMS & CONDITIONS

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BIDITUP AUCTIONS & APPRAISALS WORLDWIDE
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LIVE ON-SITE & WEBCAST AUCTION

AUCTION
Thursday, September 15, 2005 Beginning at 10:30 AM EDT

PREVIEW
Wednesday, September 14, 2005 9:00 AM to 4:00 PM EDT

LOCATION
104 Stoneridge Court, Greenwood, SC 29649

DIRECTIONS
From Greenville/Spartanburg Airport, follow I-85 South (towards Greenville). Take Exit #46 (for Exit #46A, 46B & 46C) for SC-291/Mauldin Rd/Pleasantburg Dr/Augusta Rd. From the Exit #46 Jane, follow Exit #46A for SC-291 S / Augusta Rd (on the left). Merge onto SC-291 S – after 2.5 miles, SC-291 S becomes US-25 S. Travel 36.5 miles on US-25 to Hwy SC-254. Make slight left onto Hwy SC-254 and travel 4.5 miles to Deadfall Rd. Turn Left onto Deadfall Rd and travel 2.2 miles to Airport Rd. Turn left onto Airport Rd and travel .3 mile to Airport Industrial Rd. Watch for Auction Signs. Turn right onto Airport Industrial Rd and travel .2 mile to Stoneridge Ct. Turn right onto Stoneridge Ct to the plant entrance.

From Columbia Metropolitan Airport, follow I-26 West for approx 53 miles to Hwy SC-72 Exit (Towards Clinton). Turn left onto Hwy SC-72 and travel 24 miles to Hwy SC-246. Turn right onto Hwy SC-246 and travel .6 mile to Buckelevel Rd / SC-5-24-271. Travel 2.5 miles to Airport Industrial Rd. Watch for Auction Signs. Turn left onto Airport Industrial Rd and travel .4 mile to Stoneridge Ct. Turn left onto Stoneridge Ct to the plant entrance.

WEBCAST
Can’t attend the auction in person? You can participate and bid in real time via the Internet. Preview assets with detailed digital photos, lot catalogs, and in-depth descriptions. For more information, visit WWW.BIDITUP.COM. Please note, all webcast participants must submit a 25% deposit and signed registration forms no later than 24 hours before a sale.

LODGING
Hampton Inn Greenwood 1624 Bypass J2 Northeast Greenwood, SC 29649 864.388.9595
Fairfield Inn & Suites Greenwood 527 Bypass J2 North West Greenwood, SC 29649 800.228.2800
Holiday Inn Express Hotel & Suites 1701 W Baseline Rd 110 Birchtree Drive 864.223.2296

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