LIVE ON-SITE & WEBCAST

AUCTION

Tuesday, May 02, 2006
Beginning at 10:00 AM EDT
500 North Rufe Taylor Rd.
Greeneville, TN 37744, USA

WEBCAST
Can’t attend the auction in person?
Bid live on www.BIDITUP.com

COMPLETE ALUMINUM PERMANENT MOLDING AND DIE CAST
FACILITY INCLUDING MACHINE SHOP
& REAL ESTATE
GreenEville Casting Inc.

2004 Hall HM3 Platen Tilt Pour Permanent Molding Machine

- RECLAIM SYSTEMS-THERMAL
- RECLAIM SYSTEMS-MECHANICAL
- MOLDING MACHINES-PERMANENT
- DIE CAST MACHINES
- TRIM PRESSES
- CLEANING MACHINES
- PROPANE SYSTEM
- FURNACES
- SAWS AND GRINDERS
- CASTING IMPREGNATION SYSTEM
- CORE COATING SYSTEM
- CORE MACHINES
- CORE KNOCKOUTS

- CORE, GAS DELIVERY SYSTEMS
- SAND DELIVERY SYSTEMS
- CORE DELIVERY SYSTEM
- SILOS
- TRANSPORTERS
- DUST COLLECTORS AND SCRUBBERS
- LABORATORY AND INSPECTION
- CORE RACKS
- CONVEYORS, CORE DEFINING
- CONVEYORS-OSCILLATING
- CONVEYORS-STEEL FLIGHT
- AIR DRYERS
- DROSS PRESS

2-AVAILABLE

1990 Propane System

- MISCELLANEOUS
- HORIZONTAL BORING MILL
- VERTICAL BORING MILLS
- HORIZONTAL MACHINING CENTER
- VERTICAL MACHINING CENTERS
- CNC LATHES
- CNC TAPPING CENTERS
- OBI PRESSES
- 4-POST HYDRAULIC PRESS
- EDMS
- UNIVERSAL GRINDER
- VERTICAL TRACER MILL
- RADIAL DRILL
- ENGINE LATHES
- VERTICAL MILLS
- HYDRAULIC SURFACE GRINDERS
- VERTICAL BAND SAWS
- WELDING
- BLAST BOOTH
- WASH SYSTEM
- MATERIAL HANDLING

1997 Gudgeon Thermal Reclamation System

- AIR HANDLING
- ROLLING STOCK
- INSPECTION & LAB
- MISCELLANEOUS
- REAL ESTATE TO BE AUCTIONED AT 1:00 PM EDT
(SEE PAGE 11 FOR DETAILS)

BIDITUP AUCTIONS & APPRAISALS WORLDWIDE

www.BIDITUP.com
Reclaim Systems, Thermal

(2) 1997 Gudgeon Thermal Reclamation System, MDL. TF6000 3 TPH, Each Equipped with 2 Blowers, Xycom Touch Panel with SLC5/03 PLC Controls, Motivated Engineering MDL. VI45 Vibe Lift Screener, MaCawber MDL. 3/4 Sand Transporter with SLC500 PLC Controls, Air MDL. IE-29-CWUB-ARRT-9 19,000 CFM Pulse Type Dust Collector with 60 HP Blower and Motor and Controls, Common Water System with Tanks, Pumps and (2) Marley Cooling Towers, Common Air System with Sullair MDL. LS20-100-60HZ-ACAC 100 HP Screw Type Air Compressor, s/n 003-109770, Common Air Dryer with Arrow Pneumatics MDL. 3514-4 Refrigerated Air Dryer, s/n TJ250 Rated at 500 CFM, 3 HP, Systems, s/ns 1091, 1092

Reclaim Systems, Mechanical

Complete Mechanical Reclaim System, Equipped with G/K MDL. VM-27 Vibramill, s/n C5019-1 with Drives, 24” X Approx. 80” Flat Belt Conveyor with Drive, 1997 New London MDL. 590-36-30” Cam Belt Conveyor, s/n 97-43902 with Drive, 24” X Approx. 15’ Flat Belt Conveyor with Drive, 1997 Didion MDL. LC15 Rotary Lump Crusher, 15 HP, s/n DM-508, MaCawber MDL. 8/8 8” Sand Transporters, s/n 1375, with Controls, MaCawber MDL. 4/4 Sand Transporter, s/n 604 with Controls Return Sand Bucket Elevator Approx. 15’ with Drive, 24” X Approx. 26 Cam Belt Conveyor with Drive, 36” X 60” Cross Belt Magnetic Belt Conveyor with Drive

Molding Machines, Permanent

(3) 2004 Hall HM3 Platen Tilt Pour Permanent Molding Machine, MDL. HM3 28-1/2 “ X 42”, Each Equipped with 15 HP Hydraulic System, s/n 416804, 337904, 417004 with Micrologic PLC Controls and Panelview 550, Machine, s/n 337704, 416904, 337804

Rebuilt 2004 Hall HM3 Platen Tilt Pour Permanent Molding Machine, MDL. HM3SW 28-1/2” X 42”, Equipped with Hydraulic System and Controls, s/n 1034

CPC Cam Carrier 6-Station Permanent Molding Turntable, Equipped with (6) 4-Post Hydraulic Horizontally Parted Static Casters, Each 77” Left to Right and 40” Front to Back Opening, Quick Change Clamping System, Hydraulic Tilting Lower Section, 100 HP Hydraulic Turntable System, Load and Unloading Stations, Core Setting Station, Platform, Allen Bradley PLC2/05 PLC Controls, Rotary Degasser

Combustion Engineering 6-Station Permanent Molding Turntable, Equipped with 6-Cylinder Head Casting Machines, 100 HP Hydraulic Turntable System, Load and Unloading Stations, Core Setting Station, Platform, Allen Bradley Mini Plc 2/05 PLC Controls

(24) Stahl Tilt Pour Permanent Molding Machine, MDL. 1824 Each Equipped with 10 HP Unitrol Hydraulic System and Controls, Most Equipped with Osterizer Casting System

(2) Seaton SSK Static Cast Permanent Molding Machine, Horizontal, 4-Post, 24” X 38” Between Posts Each Equipped with Bottom Mold Ejection System, 10 HP Hydraulic System with Mitsubishi PLC Controls

(9) Fata Cylinder Head Permanent Molding Machines, with Controls

Know of any facilities closing, moving or downsizing? Call 818.508.7034
DIE CAST MACHINES


TRIM PRESSES

Keystone 50-Ton, 48” X 24-1/2” TBC, 34” Daylight, 18” Stroke, 16” Shut Height, ASR, Light Curtains, T-Slots, GC#207

K.R. Wilson 50-Ton, 47-1/2” X 29” TBC, 48” Daylight, 28” Stroke, 20” Shut Height, Pneu. Safety Bar, Light Curtains GC#138

Keystone 50-Ton, 40-1/2” X 24-1/2” TBC, 32” Daylight, 16” Stroke, 16” Shut Height, ASR, Light Curtains, Drilled and Tapped, GC# 234

Modern 50-Ton, 47” X 29” TBC, 42” Daylight, 24” Stroke, 18” Shut Height, Pneu. Safety Bar, Light Curtains, GC# 136

K.R. Wilson 50-Ton, 48” X 24-1/2” TBC, 30” Daylight, 15” Stroke, 15” Shut Height, T-Slots, Light Curtains, UPACTING, GC# 220

Keystone, 28” X 24” TBC, 36” Daylight, 20” Stroke, 16” Shut Height, ASR, Light Curtains, T-Slots, Pneu. Safety Bar, GC# 274

K.R. Wilson, 28-Ton, 36” X 24” TBC, 34” Daylight, 16” Stroke, 18” Shut Height, ASR, Light Curtains, T-Slots, Pneu. Safety Bar, Drilled and Tapped, GC# 229

K.R. Wilson, 28-Ton, 32-1/2” X 26-3/4” TBC, 22” Daylight, 12” Stroke, 10” Shut Height, Pneu. Safety Bar, Light Curtains, Drilled and Tapped, GC# 143

CLEANING MACHINES

1996 Goff Hanger Type Blast Cleaning Machine, MDL. 3672SP, Equipped with (2) 7.5 HP Direct Drive Shot Wheels, Shot Return System and Controls, s/n 96371-50-4982

(4) 1997-1995 Goff Hanger Type Blast Cleaning Machines, MDL. 2460SP, Each Equipped with (2) 7.5 HP Direct Drive Shot Wheels, Shot Return System and Controls, s/ns 97461-50-5200, 95461-50-4571, 95461-50-4589, 94461-50-4149

(2) Wheelabrator 7-Cu Ft Tumblast Cleaning Machines, Each Equipped with Steel Flights, Shot Return System and Controls, s/ns A124962, A124966

Can’t make it to the auction in person?
Bid live online at www.BIDITUP.com
# CLEANING MACHINES, PROPANE SYSTEM, FURNACES, SAWS AND GRINDERS

## CLEANING MACHINES (CONTINUED)

- **BCP Room Blast Cleaning Machine**, 12’ X 14’ X 12’ High Room Equipped with Shot Return System, Controls, Roll Up Door
- **Pangborn Spinner Hanger Monorail Blast Cleaning System**, Equipped with Monorail System with Drive, Blast Cabinet with Shot Wheels and Shot Return System and Controls
- **1995 Alpheus MDL. PLT Miniblast CO2 Blaster**, s/n 66692
- **1997 Alpheus MDL. SDI-5 CO2 Blaster**, s/n 67950
- **Alpheus Series 300 CO2 Pelletizer with Tank**

## PROPANE SYSTEM

- **New 1990 Complete Propane System**, Including (4) 30,000 Gallon Propane Tanks, Ely Energy Vaporizer, Mixing Room, Sullair MDL. 20-1501 150 HP Screw Type Air Cooled Air Compressor, s/n 003-81783, 1821 Hours

## FURNACES

- **1997 Lindberg MPH Gas Fired Dry Hearth Melting and Holding Furnace**, MDL. 62-ACM-1500, 1500# Per Hour, Equipped with Gas System, Blower and Motor, (2) Burners, Honeywell Controls with Digital Readouts, s/n R-8087
- **1995 Schaeffer Gas Fired Melting and Holding Furnace**, 1000# Per Hour, Equipped with Gas System, Blower and Motor, (2) Burners, Dry Hearth, Honeywell Digital Readouts, s/n 7-0445-0
- **(3) 1986 Schaeffer Gas Fired 70,000# Melting and Holding Furnaces**, Each Equipped with Gas System, Blower and Motor, Honeywell Digital Readouts, Portable Vibratory Feed Conveyor, Air Doors, s/ns 2-1971-0, 2-1972-0
- **(14) Lindberg Gas Fired Dry Hearth Melting and Holding Furnace**, Rated at Approx. 12,000# Holding Capacity, Equipped with Air Door, Gas System with Blower and Motor, (2) Burners, Mitsubishi PLC Controls
- **1995 Wedron Portable Flux Degassing System**, MDL. FF05, s/n 144133000

## Numerous Molten Metal Pumps

## SAWS AND GRINDERS

- **GCI Automatic Saw System, Equipped with 28” X 28” Opening**, Hydraulic Outer and Inner Doors, Light Curtain, Casting Shuttle System and Clamping System, (2) 20 HP Saws and 10 HP Hydraulic System, Allen Bradley Micrologic PLC Controls

# TO SCHEDULE AN AUCTION OR APPRAISAL

CALL 818.508.7034
CLEANING MACHINES, PROPANE SYSTEM, FURNACES, SAWS AND GRINDERS

DIRECTIONS
From: Mc Ghee Tyson Airport, Knoxville, TN (TYS)
(Approx. 86 Miles From Auction Site)

LODGING
The Jameson Inn
3160 E Andrew Johnson Hwy, Greeneville, TN .................423-638-7511
Comfort Inn
1790 E Andrew Johnson Hwy, Greeneville, TN .................423-639-4185
General Morgan Inn & Conference Center
111 N Main St., Greeneville, TN .................................................423-787-1000

BIDITUP AUCTIONS AND APPRAISALS WORLDWIDE
www.BIDITUP.com
CASTING IMPREGNATION SYSTEM

Complete Imprex Impregnation System, Equipped with Imprex MDL. S60x80, 60” X 80” Vacuum Vessel, s/n 748, (2) 96” X 96” X 48” Deep Dip Tanks with Power Basket System, 96” X 96” X 48” Deep Tank with Spin and Lift Device, Related Pumps, Chillers, 5 HP Air Compressor, Overhead Monorail System and Controls

CORE COATING SYSTEM

Complete Shell-O-Matic Core Wash Coating System, Equipped with (2) 5’ X 5’ X 2-1/2’ Deep Stainless Steel Dip Tanks with Circulating Pumps, (2) Shell-O-Matic MDL. 450 5-Axis Dipping Robots, s/n 642-1M and 642-3 with Controls, 14-Station Pallet Conveyor System with Drive, Loading and Unloading Stations, 4’ X 20’ Electric Drying Tunnel Curing Oven, Allen Bradley PLC2-30 Controls, Technical System MDL. CA2FF9 Chiller, s/n 9085029665 with Controls

CORE MACHINES

B&P Hydraulic Cold Box Core Machine, MDL. CB30CC, Equipped with Gaylord MDL. LCC-G75 Gas Generator, Pickoff, Hydraulic System and SLCS-03 PLC Controls

(8) B&P Cold Box Core Machines, MDL. CB30CC, Each Equipped with Gaylord MDL. LCC-G75 Gas Generator, Pickoff, and Mini PLC 2/05 Controls, s/ns 1108-7702, 1112-7702, 1134-8410, 135-8502

(9) B&P Cold Box Core Machines, MDL. CB18CC, Each Equipped with Gaylord MDL. LCC-G75 Gas Generator, Pickoff, and Mini PLC 2/05 Controls, s/ns 132-8503, 131-8503, 130-8402, 126-8010, 112-7702, 119-7811

CORE KNOCKOUTS

(3) Twin Station CEC Core Knockout Enclosures, Each Equipped with Hershal MDL. HP 76 Core Knockout Head and Sand Discharge Bottom

(2) Roberts 8-Station Rotary Core Knockout Enclosures, Equipped with Hydraulic Doors and Rotary Drives, Hershal MDL. HP76 Knockout Heads and Controls

Roberts 10-Station Rotary Core Knockout Enclosure, Equipped with Hydraulic Doors and Rotary Drive, Hershal MDL. HP76 Knockout Heads and Controls

(2) 1991 US Industries Twin Station Core Knockout Enclosures, Each Equipped with Hydraulic System, Doors, s/n OJ012891-1

(6) Single Station Custom Core Knockout Enclosures, with Hershal MDL. HP76 Knockouts

CORE, GAS DELIVERY SYSTEMS

(3) Gaylord MDL. LCC-P55 Gas Delivery Systems, s/n 031596175

SAND DELIVERY SYSTEMS

Overhead Sand Delivery System, Equipped with Receiving Hopper and Supports, Bucket Elevator with Drive, Dependable MDL. MM500 SA3B Continuous Mixer with Pumps and Controls, 18’ X Approx. 150’ Sand Delivery Belt Conveyor with Drive, CE Cast ECH Electric Sand Heater with Controls, CE Cast Fluidized Bed Sand Heater with Blower, Motor and Controls

Overhead Sand Delivery System, Equipped with Receiving Hopper and Supports, Redford Electric Sand Heater with Controls, Redford MDL. Mark II 500# Batch Mixer, s/n 5827 with Controls, 18” X Approx. 100’ Sand Delivery Belt Conveyor with Drive, Hopper and Supports

Overhead Sand Delivery System, Equipped with Receiving Hopper and Supports, Dependable MDL. MM500 SA3B 500# Continuous Mixer with Pumps and Controls

CORE DELIVERY SYSTEM

Overhead 456 Continuous Chain System Equipped, with Drives, 456 Chain with Curves and Supports, 4-Tier Trays
SILOS
(4) 12' Diameter X Approx. 23' with 10' Cone Bottom 174 Ton Skirted Sand Silos, Each with Bin Vent Dust Collector and Truck Feed
10' Diameter X Approx. 22' 100-Ton Sand Silo, with Supports and Bin Vent Dust Collector

TRANSPORTERS
(4) 1995 MacAwber MDL. 4/4 4" Sand Transporters, s/ns 158A, 1332, 1248, NSN

DUST COLLECTORS AND SCRUBBERS
Farr 2-Compartment Cartridge Type Pulse Dust Collector, MDL. 50l, Rated at 12,000 CFM Equipped with Blower, Motor and Controls
(5) Torit Cartridge Pulse Dust Collectors, MDL. DFT2-8 and DFT2-4, 10 HP, s/ns IG399012-001, IG384850-001, MDL. 50l, Rated at 12,000 CFM Equipped with Blower, Motor and Controls
Torit Cartridge Pulse Dust Collector, MDL. 2DF4 5 HP, s/n IG349585-001

LABORATORY AND INSPECTION
Spectro Aluminum Base Spectrometer, MDL. LVO-M5 Equipped with 21-Elements, Computer and Printer, s/n 2833/90
Nikon Top Mounted Binocular Microscope, with Light Source, and Camera
Complete Sand and Met Labs

CORE RACKS
Approx. (250) 53" X 47" X 66" High Tip Up Type Stacking 6 and 11 Shelf Core Racks, with Spring Loaded Shelves

CONVEYORS, CORE DEFINING
30" X Approx. 20' Long Flat Belt Conveyor, with Drive and Omco 30" X 48" Chain Type Core Definer
30" X Approx. 16' Long Flat Belt Conveyor, with Drive and Omco 30" X 48" Chain Type Core Definer

CONVEYORS, OSCILLATING
40/32' X Approx. 150' Low Profile Type Oscillating Conveyor, with 90 Degree Curve and Approx. 15' Extension
Prab Job # C-08701-00 Oscillating Conveyor, 5' High X 24" Wide X 34' Long, 1.5 HP
Prab Job # C-05366-AA, BA, CA Oscillating Conveyor, 6' High X 24" Wide X 21'9" Long
Prab Job # C-09565-00 Oscillating Conveyor, 6" High X 24" Wide X 24' Long
(3) EA Prab Oscillating Conveyors, 6" High X 24" Wide X 21' Long, 1.5 HP
Prab Oscillating Conveyor, 5" Deep X 29' Wide X 28' Long
Prab Oscillating Conveyor, 5.5" Deep X 27.5" Wide X 41' Long
Prab Oscillating Conveyor, 6" Deep X 18' Wide X 24' Long, 5 HP
Prab Oscillating Conveyor, 9" Deep X 19' Wide X 105' Long, 5 HP
Prab Oscillating Conveyor, 4.5" Deep X 24" Wide X 43' Long, 1HP
Prab Oscillating Conveyor, 4.5" Deep X 36" Wide X 35' Long, 5HP
Prab Oscillating Conveyor, 4.5" Deep X 36" Wide X 40' Long, 5 HP
Casting Conveyor, 8" Deep X 33" Wide X 42.5' Long, 5 HP

CONVEYORS, STEEL FLIGHT
2004 New London, MDL. M721-T3-18"-45 18" X Approx. 9' 5-Type Steel Flight Conveyor, s/n 104-73910
2004 New London, MDL. 721-T3-HSB 18" X Approx. 9' 5-Type Steel Flight Conveyor, s/n 04-75310

AIR COMPRESSORS & DRYERS
Sullair 500 HP Rotary Air Compressor, MDL. 32/25-500L WCAC, Reduced Voltage Starter, s/n 003-69309
1995 Sullair 300 HP Rotary Air Compressor, MDL. TS-32-300L WCAC, DRO, s/n 003-103002
(2) Sullair 300 HP Rotary Air Compressors, MDL. 32-300H, s/n 003-64848, 74088
Ingersol-Rand 200 HP Reciprocating Water Cooled Air Compressor, Type XLE, Air Receiver Tank, s/n 20000
Sullair 125 HP Rotary Air Compressor, MDL. 20-125, s/n 34376BH
Sullair 125 HP Rotary Air Compressor, MDL. 10-125H, s/n 34141GG
Sullair 125 HP Rotary Air Compressor, MDL. 20-125H, s/n 34132JGG
Sullair Refrigerated Air Dryer, MDL. PS1200, s/n 40413
(2) Sullair Refrigerated Air Dryers, MDL. PS2-650-AC, s/ns 003011298, 003D3477
(2) Daboco Desicant Refrigerated Air Dryers, MDL. T2500, 2500 CFM, s/ns DE4050707, DE405010
Pioneer Refrigerated Air Dryer, MDL. HDS2400W, s/n 1132GCDE

DROSS PRESS
1995 Altek MDL. 501-S Dual Ram Down Acting Dross Press, s/n 02-07/13/95-SP-AB-VK-NR-US

MISCELLANEOUS
1999 Avio Explor IR MDL. TVS-620U Thermal Infrared Video System, s/n 0869C0451 Portable Vacuum Testers

REGISTER AT www.BIDITUP.com AND RECEIVE UPCOMING AUCTION UPDATES VIA EMAIL!
MACHINE TOOLS AND PLANT SUPPORT

HORIZONTAL BORING MILL

Giddings & Lewis 4” Hybormill Table Type Horizontal Boring Mill, MDL. 70A-D4-T, 48” X 98” T-Slotted Table, 60” Column, 20 HP, s/n 150-799-67

VERTICAL BORING MILLS

BOKO Vertical Boring Mill, MDL. BS1V-E, 26” X 44.5” T-Slotted Built-In Rotary Table, 1-7 Ratio, 45-2,250 RPM Variable Speed

BOKO Vertical Boring Mill, MDL. F3, 26” X 56.5” Table, 36-1,800 RPM Variable Speed, s/n 4058613/61-0788

HORIZONTAL MACHINING CENTER

1987 Nigata 6-Pallet Horizontal Machining Center, MDL. HN80B, 52” X-Axis, 47” Y-Axis, 63-ATC, Turbo Chip Conveyor, HN-80B Control Box, Fanuc 11M CNC Control

VERTICAL MACHINING CENTERS

(2) 1996 Fadal VMC-10 Vertical Machining Center, MDL. 914-10, 20” X 16” X 20” Travels, 7500 RPM, 230/440 VAC/60 HZ/3 PH/ 200 KVA, Fadal 88HS CNC Control, s/n 9603247, 9603245

(3) 1994 Fadal VMC-10 Vertical Machining Center, MDL. 914-10, 20” X 16” X 20” Travels, 7500 RPM, Fadal 88HS CNC Control, s/n 9411429, 9411430, 9411431

Fadal Vertical Machining Center, MDL. 4020, 40” X 20” X 40” Travels, 10,000 RPM, Scrap Conveyor, Fadal 88 CNC Control, s/n 8708852

Acroloc Vertical Machining Center, MDL. AF 15-14

CNC LATHES

(2) YAM CNC Lathe, MDL. CK-1A, 8-Station Turret, Hydraulic Tail Stock, Chip Conveyor, s/n 77015, 77031

CNC TAPPING CENTERS

Enshu Vertical CNC Tapping Center, MDL. DT-CL, s/n 482, 470

Employee Lockers, PCs, Copy Machines

OBI PRESSES

L & J 100-Ton OBI Press, 28.5” x 32” Bed, 14” X 26” Ram, 10” Stroke, 4” Adjustment, 17.5” Shutt Height, Safety Lights, s/n 100182A

(2) Federal 80-Ton OBI Press, MDL. 7, 28” X 36” Bed, 14” X 24” Ram, 10” Stroke, 3” Adjustment, 20” Shutt Height, 15” Throat, Safe & Scan Safety Lights, s/ns 7A-561, 7A-563

Niagara 56-Ton OBI Press, 21” X 31.5” Bed, 16.5” X 21” Ram, 7” Stroke, 3” Adjustment, 18” Shutt Height, 75 SPM, Safety Lights, s/n 32218

1988 Federal 32-Ton OBI Press, 20.5” X 24” Bed, 4.5” Stroke, 2” Adjustment, 125 SPM, Safety Lights, s/n H48539

4-POST HYDRAULIC PRESS

75-Ton Dake 4-Post Hydraulic Press, 48” X 60” T-Slotted Bed, 23” Shutt Height, 56” Open Height, s/n 195917

EDMS

ELOX Sinker Type EDM, MDL. 12-4832, 40” X 72” Tank, Mitutoyo 3-Axis DRO, Astra MKII 200D Power Supply, s/n 012250

Charmilles EDM, MDL. EDM 900MC, Loacted in Mexico: To Be Sold Via Photo From Auction Site in Greeneville, TN

UNIVERSAL GRINDER

Grand Rapids Universal Grinder, MDL. No. 62, 6” X 44” Bed, Torit Dust Collector, s/n 62274

LEASE/FINANCING AVAILABLE DIRECT FROM BIDITUP

Capital Corporation

TO SCHEDULE AN AUCTION OR APPRAISAL

CALL 818.508.7034
VERTICAL TRACER MILL

Rambaudi Vertical Tracer Mill, 19” X 99.5” T-Slotted Bed, 40” Table Travel, 20” Head Travel, Aerotrace Multi/Segment Grind, 3,000 RPM Variable Speed, 5 HP, Hydraulic Unit, s/n 120549

RADIAL DRILL

Cincinnati Bickford Superservice Radial Drill, 35” X 46” Table, 14” Column, 60” Arm, s/n 48-J03

ENGINE LATHES

TOS Engine Lathe, MDL. SN40L, 14” X 84” Bed, 60” Centers, 16” Swing, 10” 3-Jaw Chuck, 2” Capacity, Tool Post, Mitutoyo DRO, s/n 440150860172
South Bend Engine Lathe, 9.5” X 44” Bed, 28” Centers, 12” Swing, 1-1/4” Collet Closure, s/n 15999T
Monarch Engine Lathe, 17.5” X 57” Bed, 30” Centers, 16” Swing, 10” 3-Jaw Chuck, 1-3/4” Capacity, s/n 31316
Monarch Engine Lathe, 18.5” X 80” Bed, 48” Centers, 18” Swing, 12” 4-Jaw Chuck, s/n 62274

VERTICAL MILLS

Kearney & Trecker Rotary Head Milling Machine, MDL. No. 2, 16” X 30” T-Slotted Table, 6-Speed to 4,000 RPM
Bridgeport Series II Special Vertical Mill, 11” X 58” Table, 1 HP, s/n J148272
Bridgeport Series I Vertical Mill, 10” X 56” Table, 4,200 RPM Variable Speed, Acu-Rite Millmate DRO
Acer Vertical Mill, MDL. 3VKH, 10” X 50” T-Slotted Table, Power Feed, 4,200 RPM Variable Speed, 2 HP, s/n 9366797
Bridgeport Series I Vertical Mill, 9” X 42” T-Slotted Table, Power Feed, 4,200 RPM Variable Speed, 2 HP
Bridgeport Vertical Mill, 9” X 42” T-Slotted Table, 1 HP
Lagun Vertical Mill, MDL. FT-1, 9” X 42” T-Slotted Bed, 2,940 RPM, 2 HP

HYDRAULIC SURFACE GRINDERS

Thompson Hydraulic Surface Grinder, 12” X 24” Magnetic Chuck, 12” Grind Wheel, s/n B52840
Kent Hydraulic Surface Grinder, 6” X 18” Magnetic Chuck, 8” Grind Wheel, Sokki DRO
KO Lee Hydraulic Surface Grinder, 6” X 12” Walker Ceramax Chuck, 8” Grind Wheel, s/n 21100

VERTICAL BAND SAWS

(3) Tannewitz Vertical Band Saws, MDL. R2812VW, 28”, Variable Speed Control with Digital Readouts, Welder and Grinder, Tilting Table, s/ns 2-1117, 20113, 95147
Roll-In-Saw Vertical Band Saw, 12” Throat, 18.5” X 30.5” Table

WELDING

Miller Dimension 652 CC/CV DC Welder, 22A Wire Feed
Thermal Arc Mega-Arc Welder
Lincoln Pro-Cut 80 Welder
Miller Radiator 1A Cooling System
Miller Gold Star Welder
Miller Bobcat Welder

BLAST BOOTH

BCP Blast Booth with Air Return & Blast Gun, 10’ Wide X 8’ High X 12’ Deep

WASH SYSTEM

1982 IMF Wash System, s/n 60-1734

BIDITUP AUCTIONS AND APPRAISALS WORLDWIDE

www.BIDITUP.com
MATERIAL HANDLING, ROLLING STOCK, INSPECTION & LAB, MISCELLANEOUS

MATERIAL HANDLING
(2) Lodestar 3-Ton Single Girder Hoist, 60’ Run
Saturn Engineering 3,000 LB Freestanding Jib Hoist, s/n 3005

ROLLING STOCK
Bobcat Heavy Skid Steer Loader, MDL. 975, s/n 4963-12923
Ford Super Duty E-350 Van, 145,000 Miles, VIN# 1FTSS34LJYNA78020
Scissor Lift
Armadillo SW9XR Floor Sweeper

INSPECTION & LAB
Mitutoyo CMM, MDL. BN-1015, 66” X 100.5” Inspection Table, Renishaw PH9 Probe, Mitutoyo CMMC-35, Joystick Control Unit, s/n 860823
Mitutoyo CMM, MDL. BRT-910, 46.5” X 68” Inspection Table, Renishaw PH9 Probe, s/n 0097609
Comero Fanamation CMM, Renishaw PHCP Probe & Control
Braden Technologies Shotscope
Chatillon 200 LB Motorized Test Stand, MDL. TCM 201
Spectrolab, MDL. LVO-M55A, PC & Printer, s/n 2833/90
Togoseiki Hardness Tester, MDL. Mark G-516
Duomet II Belt Surfer
100’s Gauges, Micrometers, Dial Indicators, Height Gauges, Gauge Sets, Calipers
Ohaus MB200 Digital Balance
Mojave 2’ X 3’ Granite Surface Plate
(2) Stereo Microscopes
COSA Dewpoint Meters
Hot Plates & Stirres

MISCELLANEOUS

- 10 -
FOR LEASE & FINANCE SERVICES - BIDITUP CAPITAL CORPORATION
CALL 818.508.7034
**REAL ESTATE**
(To be Auctioned at 1:00 PM EDT)

Approximately 24.5 acres and located in Greeneville, TN
Block and metal structure with 260,000 sq. feet of manufacturing, storage, and offices occupying approximately 16.5 acres. 8-Additional acres unoccupied; Ceiling heights in the manufacturing and storage areas are 26'-33'; Office area is two stories with a total ceiling height of 22 feet; Majority of the manufacturing and storage area is heated; office areas have heat and air conditioning; Three dock areas with 3 bays; Additional dock area with an oversized door; Two oversized doors at ground level; Most manufacturing areas are piped for air, gas, and water. A truck scale and a 120,000 gallon propane tank system are available.

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MACHINERY AUCTION

COMPLETE ALUMINUM PERMANENT MOLDING AND DIE CAST FACILITY INCLUDING MACHINE SHOP & REAL ESTATE

GreenEville Casting Inc.

AUCTION:
Tuesday, May 02, 2006
Beginning at 10:00 AM EDT

PREVIEW:
Monday, May 01, 2006
9:00 AM to 4:00 PM EDT

LOCATION:
500 North Rufe Taylor Rd.
Greeneville, TN 37744, USA
(See pg 5 for Directions & Lodging)

FOR THE COMPLETE TERMS & CONDITIONS OF THIS AUCTION
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FEATURED AUCTION
COMPLETE ALUMINUM PERMANENT MOLDING AND DIE CAST FACILITY INCLUDING MACHINE SHOP & REAL ESTATE

GreenEville Casting Inc.
Tuesday, May 02, 2006
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