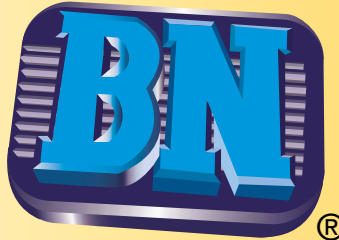


biditup! live on-site
auCTION

ASSETS NO LONGER REQUIRED IN THE CONTINUING OPERATIONS OF:

Burgess-Norton Mfg. Co.



Machine Shop & Foundry

Auction

Thursday, April 24

Beginning at 10:30am, Eastern

Preview

Wednesday, April 23

9am to 4pm and morning of sale

Preview Locations

1485 Getty Street, Muskegon, MI

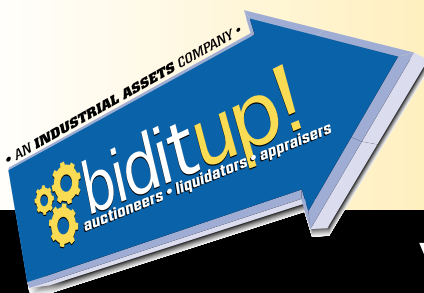
The Preview Location Listed Below is By Appointment Only. For an Inspection Appointment, Please Contact 818-508-7034.

400 Leonard Avenue, Dekalb, IL

Auction Location

1485 Getty Street

Muskegon, Michigan



www.biditup.com

biditup! live on-site auction

ASSETS NO LONGER REQUIRED IN THE CONTINUING OPERATIONS OF:

Burgess-Norton Mfg. Co.



Machine Shop & Foundry

Auction

Thursday, April 24
Beginning at 10:30am, Eastern

Auction Location

1485 Getty Street,
Muskegon, Michigan

Preview

Wednesday, April 23
9am to 4pm and morning of sale

Preview Locations

1485 Getty Street, Muskegon, MI

The Preview Location Listed Below is By Appointment Only.
For an Inspection Appointment, Please Contact 818-508-7034.
400 Leonard Avenue, Dekalb, IL

Directions

FROM GRAND RAPIDS AIRPORT:
Take I-96 WEST Ramp Towards GD RAPIDS/MUSKEGON. Merge on I-96 WEST. Take the US-31 NORTH Exit Towards LUDINGTON. Exit #1B. Merge on US-31 NORTH. Take the LAKETON AVE Exit. Turn Left on E LAKETON AVE. Turn Right on S GETTY ST. Watch for Auction Signs.

Lodging

SUPER 8 MOTEL
(approx. 3 miles from site)
3380 Hoyt St., Muskegon, MI
231-733-0088

HOLIDAY INN
(approx. 2 miles from site)
939 3rd St., Muskegon, MI
231-720-7100

Terms & Conditions

Sale Conducted by: biditup!, Subject to our customary terms of sale, (Available at the auction site on the day of the sale), and any and all amendments and modifications announced by the auctioneer at the time of the auction. The auctioneer and seller make no warranties or guarantees, expressed or implied, as to the defects in or the correctness or accuracy of the descriptions in any advertising of any item(s) being auctioned and will not be responsible for any advertising discrepancies or inaccuracies of any kind. All items sold will be on an "AS IS", "WHERE IS", and "WITH ALL FAULTS", basis "WITHOUT EXCEPTION" and "WITH REMOVAL AT BUYER'S RISK AND EXPENSE". AUCTIONEER AND SELLER MAKE NO WARRANTIES OR GUARANTEES OF ANY KIND, EXPRESSED OR IMPLIED AS TO THE NATURE, QUALITY, VALUE OR CONDITION OF THE ITEM(S) BEING AUCTIONED OR ITS (THEIR) SUITABILITY FOR ANY USE. AUCTIONEER AND SELLER EXPRESSLY AND SPECIFICALLY DISCLAIM WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. AUCTIONEER SHALL NOT BE LIABLE FOR SPECIAL, CONSEQUENTIAL OR INCIDENTAL DAMAGES. It shall be the buyer's obligation to verify information and descriptions of property prior to sale, biditup!, and its advertising agency assume no liability for errors or omissions in this brochure. The auctioneer does not warrant the age, accuracy, genuineness, authenticity, description, weight, count or measure of any listings specified herein. Although it is not likely, auction sales are subject to cancellation or postponement, and sometimes items are withdrawn from the sale, kindly contact biditup!, prior to travel as there will be no reimbursements. On the day of the sale, all successful bidders must immediately pay the full purchase price in cash, certified funds, cashiers check, wire transfer or company check with a letter from the buyer's bank guaranteeing unqualified payments to biditup! This letter is valid until 30 working days after the auction sale. Company checks without letter from bank guaranteeing unqualified payment will not be accepted. The failure to make payment promptly shall be considered default and each lot or lots so purchased will be placed for resale. The buyer must pay the total invoice price for all the lots purchased before any removal can begin. All buyers must pay applicable sales tax (unless evidence of exemption is provided to auctioneer's satisfaction). Buyers are responsible for the transportation, associated costs and risks involved in the removal of purchased items). Certain items may contain residual chemicals and/or hazardous materials. The purchaser(s) hereby indemnify and hold harmless the auctioneer and seller from any and all damages, claims or liability from any injuries to persons or property of any type whatsoever caused during the sale of, during the removal, or during use or operation of the purchased item(s). If you are unable to attend, please contact us regarding placing a proxy bid. PLEASE NOTE: ALL SALES ARE SUBJECT TO A BUYER'S PREMIUM. BUYER'S PREMIUM, 10%.



MELTING

- 2- 3.5 TON CAPACITY BBC CORELESS MELTING FURNACES, MDL. ISNG3.5, 720KW, Each Equipped w/900 Kva Power Transformer, Power Supply, Hydraulic Tilting Furnace, Common Water & Hydraulic Systems.
- 1- LANLY SLAT TYPE PREHEAT OVEN, s/n 6001, Equipped w/(2) 30" X 40" Long Conveyors w/30" Oven, Air Doors, Drive System, Gas Fired Oven With Gas System, Recirculating, & Exhaust, Controls w/Digital Readouts.
- 1- ELECTRONITE DATACAST 2000 QUICKLAB.

MOLDING

- 1- B&P MATCHBLOMATIC AUTOMATIC MOLDING MACHINE, MDL. 2016, s/n 369-7709 Equipped w/Surge Tank, Hydraulic System, Controls & Indexing Mold Delivery Car.

SAND SYSTEM

- 1- B&P SPEEDMULLER, MDL. 55B, s/n 55B-186-7709, Equipped w/Dust Hood, Batch Hopper, Cooling Blower & Motor, Exhaust Damper, Air Door, DIETERT Moldability Controls & MULLTROMATIC Controls s/n MUM-928-7709.
- 1- SAND MOLD, MDL. 5A, DRI-VEYOR Bag Breaker Type Bond Transporter.

(4) SCREENS & SILOS

- 1- NEW 2002 SIMPLICITY MDL. 138, 3' X 8' Screen.
- 2- RETURN SAND HOPPERS W/SUPPORTS.
- 1- 8' DIAMETER X 15' NEW SAND SILO W/SUPPORTS.

(3) OSCILLATING CONVEYORS

- 1- 36/30" X 28' X 16/10" DEEP G/K MOLD DUMP OSCILLATING CONVEYOR, MDL. SCRT 36.28, s/n C8029.1 w/Drive.
- 1- 24" X 62' X 18" DEEP G/K DOUBLE DECK OSCILLATING CONVEYOR, s/n C3474.1 w/Drive.
- 1- 48/32" X 26' X 20" DEEP CARRIER OSCILLATING CONVEYOR, MDL. XHRT-32220F-3/8"(240BHN), s/n 18613 w/Drive.

CLEANING

- 1- 1982 GOFF RUBBER BELT TUMBLAST BARREL, MDL. 12 BB, s/n 206-50-825 Equipped w/Hydraulic Loader, s/n 190-50-673 & 1981 NEW LONDON, Mdl. 240-24-16 Discharge Belt Conveyor, s/n 81533.

PRESS

- 1- 1999 20 TON GREENARD C FRAME HYDRAULIC PRESS, MDL. HCA-20-10RS, s/n 99T5765, Equipped w/4 Position Rotary Table, Enclosure, MINISAFE Light Curtain, PLC Controls, 6" Chip Conveyor.

(13) BELT CONVEYORS & BUCKET ELEVATOR

- 1- 24" X 9' SAND MOLD SAND DELIVERY BELT CONVEYOR w/Surge Hopper.
- 1- 18" X 26' SAND MOLD BELT CONVEYOR w/Surge Hopper & Belt Aerator.
- 1- 18" X 20' SAND MOLD BELT CONVEYOR w/Magnetic Head Pulley & Drive.
- 1- 14" X 39" SAND MOLD BUCKET ELEVATOR, 32" Centers.
- 1- 30" X 10'6" SAND MOLD BELT CONVEYOR w/Drive.
- 1- 18" X 48" SAND MOLD BUCKET ELEVATOR, 32" Centers.
- 1- 18" X 13' SAND MOLD BELT CONVEYOR w/Drive.
- 3- RETURN SAND BELT CONVEYORS, 24" X Total 250'.
- 1- 12" X 25' NEW LONDON BELT CONVEYOR, Mdl. 240-12-126, s/n 81531 w/Drive.
- 1- 30" X 20' CASTING SORTING BELT CONVEYOR w/Drive.
- 1- 18" X 36" SAND MOLD BUCKET ELEVATOR, 28" Centers.

PALLET LINES

- 2- 108' LONG SAND MOLD TWIN PALLET LINES Equipped w/Air Lifts, & Air Dumps, 20" X 8' Cars, Automatic Weight & Jacket Station Air Operated.

DUST COLLECTORS

- 1- 1998 DCE CARTRIDGE PULSE DUST COLLECTOR, MDL. DLM 2/15/15, s/n 98-1461, Equipped w/50 HP Blower & Motor.
- 1- CARBORUNDUM WET DUST COLLECTOR, MDL. 18D36-CV, s/n 77-291-0101 w/Blower & Motor & Sludge Ejection System.

CORE MACHINE

- 1- REDFORD SHELL CORE MACHINE, MDL. HP42, S/N 662-259.



B&P MATCHBLOMATIC AUTOMATIC MOLDING MACHINE, MDL. 2016



B&P SPEEDMULLER, MDL. 55B



REDFORD SHELL CORE MACHINE, MDL. HP42



IMASFLEX CNC 8 STATION ROTARY TRANSFER

LAB EQUIPMENT

- 1- BUEHLER WET CUT OFF SAW, MDL. 10-1010.
- 1- 6" DOUBLE END GRINDER & 2" BELT.
- 1- 8" DOUBLE END GRINDER.
- 1- DUSTKOP DUST COLLECTOR, MDL. 520.
- 1- ISZ BAND SAW, MDL. 3165.
- 1- SERVICE DIAMOND ROCKWELL TESTER, MDL. 1255A, s/n 20283.
- 1- BUEHLER MOUNTING PRESS.
- 1- DETROIT BRINELL TESTER, MDL. PH-1, s/n 863.
- 1- 8" BUEHLER POLISHER.
- 1- OHUAS TRIP BALANCE & WEIGHTS.
- 1- BRANSON ULTRASONIC.
- 1- DIETERT SAND STRENGTH MACHINE, Mdl. 401.
- 1- THELCO OVEN, MDL. 31477.
- 1- ROCKWELL EJR HARDNESS TESTER, s/n 3JR-2715.
- 1- ORION PH METER, MDL. 420A.

(18) CRANES, HOISTS & JIBS

- 1- 3 TON KELLY TOP RUNNING BRIDGE CRANE, s/n 89065, 40' Span Equipped w/BUDGET 3 Ton Electric Hoist & 3 Way Pendant Controls.
- 1- 360' SCRAP HANDLING RIDING TYPE MOTORIZED JIB CRANE Equipped w/24" Diameter 25' High Column & 20' Arm w/Hoist & Power Trolley.
- 2- 360' JIBS w/2 & 1 Ton Electric Hoist.
- 14- 1/2 TON, 1 TON, 2 TON & 3 TON Budget Electric Hoists w/Monorail Systems & Bridges.

(3) GRINDERS

- 3- 24" SETCO DOUBLE END GRINDERS W/10 HP DRIVES.

(6) LADLES

- 2- 24" DIAMETER X 30" GEARED CYLINDRICAL LADLES w/Bails.
- 3- 20" DIAMETER X 38" GEARED DUCTILE LADLES w/Bails.
- 1- 30" X 33" GEARED TEAPOT LADLE w/Bail.

VACUUM

- 1- 25 HP MAXVAC VACUUM SYSTEM w/Hopper, 2306 Hours.



HEM HORIZONTAL BAND SAW, MDL. H90A-B/E



VIEW OF LAB EQUIPMENT



MIKRON TYPE 60.015 MULTIFACTOR ROTARY DIAL MACHINE



MAZAK CNC LATHE, MDL. QT 10 N

To Schedule an Auction or an Appraisal, Call Our Studio City, CA Office at 818.508.7034.



G&K MOLD DUMP OSCILLATING CONVEYOR, MDL. SCRT 36.28



CARRIER OSCILLATING CONVEYOR, MDL. XHRT-3220F-3/8



1999 20-TON GREENARD C-FRAME HYDRAULIC PRESS, MDL. HCA-20-10RS



24" DIA. X 30" GEARED HEAD CYLINDRICAL LADLE

2 AVAILABLE



20" DIA. X 38" DUCTILE LADLE

3 AVAILABLE



30"X33" GEARED TEAPOT LADLE



1982 GOFF RUBBER BELT TUMBLAST BARREL, MDL. 12 BB



MAXVAC 25HP VACUUM SYSTEM

FILTER SYSTEM

- 1- 30" OBERLIN HIGH PRESSURE FILTER SYSTEM, MDL. OPF, s/n 207MD, Equipped w/Great Lakes Digital Readouts, Filter & Treatment Tanks w/Agitators, Milton Metering Pumps, Etc.

AUTOMATIC ROTARY TRANSFER MACHINE

- 1- IMASFLEX 8 STATION MULTI PURPOSE CNC ROTARY TRANSFER SYSTEM MACHINING SYSTEM, Equipped w/7-3 Axis CNC Machining Modules Controlled by Single FANUC CNC Master Control, 8th Station for Manual or Automatic Parts Loading, Parts Moved Station to Station by Highly Accurate Index Table, Table Equipped w/(8) Rotational Stations, Each Holds Clamping Fixture Capable of Indexing Over a Full 360° Around Horizontal Centerline, This Allows For 5 Sided Machining.

(3) HONES

- 3- SUNNEN BORE SIZER HONING MACHINES, MDL. DMS-3-40-D, s/n's 101-1042, 3W1-1048, & 401-1044, Range: .233-2.055", Max Part: 6" X 6" X 6", Spindle Drives Column 1-5 HP, Column 2-3 HP, 36" Dia. 12 Station Air Index Table, Coolant w/5 Micron Filter Cartridge Type w/GE FANUC Controller.

VERTICAL MACHINING CENTERS

- 1- HURCO ACROLOC TWIN SPINDLE BED TYPE VERTICAL MACHINING CENTER, MDL. AF 3030, s/n AF900102D, (2) 7.5/11 H.P. Motors, 26" X 45" Table, 2-15 Position Atc, Max Spindle Speed Thru 2 Ranges - 7000 RPM, X-40" Y-30" Z-22" Travels, GE FANUC 15 M CNC Control w/SMW Series 300T Pallet Switcher
- 1- MAZAK VQC 20/40 B VERTICAL BRIDGE TYPE MACHINING CENTER, s/n 52745, 22" X 49" Table, X-40" Y-24" Z-22" Travels, MAZATROL M1 CNC Control, 40 Taper, 30 Atc

ROCKER ARM ASSEMBLY SYSTEMS

The Machines Listed Below are Located in Dekalb, IL and will be Sold via Photo from the Auction Location. For Inspection Appointments & Information, Please Call: 818-508-7034

- 1- 8 STATION ROCKER ARM ASSEMBLY SYSTEM CONSISTING OF: 8 Station Rotary Table, (6) Vibratory Bowl Feeders, Related Feed Conveyors & Controls, System Rated At 300 Pieces/Hour.
- 1- 8 STATION ROCKER ARM ASSEMBLY SYSTEM CONSISTING OF: 8 Station Rotary Table, (3) Vibratory Bowl Feeders, Related Feed Conveyors & Controls, System Rated At 450 Pieces/Hour.



SUNNEN BORE SIZER HONING MACHINE, MDL. DMS-3-40-D



HURCO ACROLOC TWIN SPINDLE VERTICAL MACHINING CENTER, MDL. AF 3030



15"X54" LE BLOND ENGINE LATHE



16"X52" MONARCH ENGINE LATHE



BRIDGEPORT VERTICAL MILLING MACHINE



VIEW OF INSPECTION EQUIPMENT

(6) GRINDERS

- 1- 6X18 GALLMEYER & LIVINGSTON #25 HYDRAULIC SURFACE GRINDER, s/n 95326.
- 1- OKAMOTO 12 24 N AUTOMATIC HYDRAULIC SURFACE GRINDER, s/n 63651, 12" X 24" Electromagnetic Chuck.
- 1- CINCINNATI MONOSSET UNIVERSAL TOOL & CUTTER GRINDER, s/n 2D1C5F-11-R-74.
- 1- CHRISTEN OPTICAL TOOL & CUTTER GRINDER, TYPE 2-32, s/n 2561.
- 1- BROWN & SHARP #10 TOOL & CUTTER GRINDER.
- 1- 10" X 24" LANDIS UNIVERSAL OD-ID GRINDER, MDL. 1-R, s/n 87593.

(3) MILLING MACHINES

- 1- BRIDGEPORT VERTICAL MILLING MACHINE, s/n 79708, 1.5 HP V.S. Head, 9" X 42" Table w/Power Feed, 2-Axis MITUTOYO DRO.
- 1- CINCINNATI HORIZONTAL MILL, MDL. 2 ML, s/n 5J2P1U-19, 9.5" X 53" Table, 50 Taper Spindle, Coolant.
- 1- BRIDGEPORT VERTICAL MILL, s/n 13219, 1 HP Head, 9" X 42" Table, MITUTOYO 2-Axis DRO.

INSPECTION EQUIPMENT

- 1- PARLEC PARSETTER TMM TOOL SETTER, MDL. P50-405F, 40 & 50 Taper, s/n 137608-0397, 2-Axis DRO.
- (3) Sheffield Electronic Comparator Gages • Magnetic Indicator Stands • Height Gages • Federal Dial Indicators • Mitutoyo Electric Verniers • Granite Plates • V-Blocks • Micrometers • Jo Blocks • Electric Calipers • BAUSCH & LOMB Microscope • Precision Devices • SURFOMETER ROCKWELL Hardness Tester.

(6) DRILLS

- 1- BURGMASER MDL. 1B TURRET DRILL, s/n 1D 2467, 1.5 HP Motor.
- 1- AVEE 6 SPINDLE HYDRAULIC FEED DRILL PRESS, s/n 33183 w/Coolant & Barns Magnetic Separator, 30" X 84" Production Table.
- 1- ALLEN 4 SPINDLE VERTICAL DRILL PRESS, Power Feed Spindles, 24" X 72" Production Table, (4) 1 HP Motors.
- 1- AVEE 3 SPINDLE AUTOMATIC HYDRAULIC VERT DRILL PRESS, 22" X 48" Production Table, Coolant.
- 1- ZAGAR HORIZONTAL MULTI SPINDLE DRILL HEAD, Mdl. Mq-150 Ball Screw Feed Unit, s/n 247493, 150mm Stroke, 0-10,000 RPM, 6-Spindle Head, Full Enclosure, Electrical Controls & Coolant.
- 1- DRILL UNIT AUTOMATIC TWIN SPINDLE VERTICAL DRILL w/Dust Collector.

(3) WASHERS

- 3- CUDA AUTOMATIC PARTS WASHER, MDL. MINI-MAX, s/n's 100268, 100270, 100267, 16" Wide Belt, 12" High, 36" Long, 5 H.P. Motor.

MISCELLANEOUS

PARCO SYSTEM Phosphate Coating, Consisting Of (5) Tanks, Vapour Hoods & Fans, Electrical Controls, Budget 1 Ton Electric Hoist • (2) Vertical Spindle Drill Presses • 8" & 6" Pedestal Grinders • ATLAS #3 Floor Mounted Arbor Press • Work Benches w/Vises • Lista Cabinets • Ladders • Hydraulic Die Carts • Machine Visers • Chucks • Dust Collectors • Bishamon 4000# Electric Tilt Stand • Pedestal Fans • Electric Counting Scales • Rotary Shrink Wrap Machine • South Worth Rotary Parts Table • 4 Wheel Carts • 55 Gal. Barrel Carts • Banding Outfit • Shelving • Pallet Racking • Gas Welding Outfit • Plastic Tote Pans • Carbide Pedestal Grinder • Tool Crib • Portable Shop Office • Tote Boxes • Wire Baskets • Scrap Boxes • Self Dumping Hoppers • Roller Conveyor • Drills • 30" Crane Magnet • Fans • Cement Mixer • Pallet Racking • 1000 Lb. Hercules Portable Barrel Dumper • Drop Bottom Boxes • Banding Outfit • 4' X 4' Digital Platform Scale • 8' X 15' Portable Office • Complete Parts & Maintenance Departments • POWERCON 300 SS Portable Welder • Torch Outfits • Hand & Electric Tools • Machinery Assc. Including: YUASA Super Spacer; LASSY Tapping Fixture; Grinding Whirly; Index Fixture; KURT Visers; Machine Visers; C-Clamps; Collets; Chucks; 40 & 50 Taper Tooling & Much More!


Heard of Any Facility Closures? Finder's Fees Paid! Call: 818.508.7034

auctioneers • liquidators • appraisers



11426 Ventura Blvd.
Second Floor
Studio City, CA 91604
City of Muskegon Lic. Pending

Thinking of having an auction?
Need an appraisal?
Know of a facility closure?
Call: 818.508.7034, Ext. 12
Email: info@biditup.com

biditup! live on-site auCTION 1485 Getty Street, Muskegon, Michigan	Thursday, April 24 Beginning at 10:30am	ASSETS NO LONGER REQUIRED IN THE CONTINUING OPERATIONS OF:	<small>Burgess-Norton Mfg. Co.</small> 	Machine Shop & Foundry
---	---	---	--	---------------------------------------

Upcoming Auctions

WEDNESDAY, APRIL 16: FLEXCEL BATESVILLE MANUFACTURING
Stamping, Tool Room & Paint Line Facility • Batesville, MS

Assets No Longer Required In the Continuing Operations of:
TUESDAY, APRIL 22: MILTRONICS & SKYE, INC.
High Precision Medical & Aerospace Mfg. Facility • Painesville, OH

Assets No Longer Required In the Continuing Operations of:
WEDNESDAY, APRIL 23: GARVIN INDUSTRIES
Stamping & Machining Facility • Grand Haven, MI

Assets No Longer Required In the Continuing Operations of:
THURSDAY, MAY 1: COASTCAST CORPORATION
Investment Casting Foundry • Gardena, CA

TUESDAY, MAY 6: STERLING STEEL CASTINGS
Steel Green Sand & No Bake Foundry • Sauget, IL

THURSDAY, MAY 8: DELTA TOOL & MANUFACTURING, INC
Tool & Die Shop • Oklahoma City, OK

TUESDAY, MAY 13: BROTHERS INDUSTRIES & MASTER WORKS
Tool & Die Shop Featuring: DeVlieg Jigmills, Mattison Surface Grinders, CNC Machining Centers & Boring Mills • Madison Heights (Detroit), MI

THURSDAY, MAY 15: LA GRANGE FOUNDRY, INC.
No Bake & Green Sand Gray Iron Foundry • La Grange, MO

TUESDAY, JUNE 3: VIANA TOOL & MACHINE, INC.
CNC Manual Vertical Boring & Turret Mills, Large Capacity Mori-Seiki Turning Centers • Rancho Cucamonga, CA

www.biditup.com • email: info@biditup.com • Phone: 818.508.7034 • Fax: 818.508.3025