## AUCTION

**Tuesday, May 22, 2007**

**Beginning at 9:00 A.M. CDT**

**Starts at Location 1 and Ends at Location 2**

### LOCATION 1

**Citation Aluminum Machining**

2440 S. US Hwy. 31, Bay Minette, AL 36507

### LOCATION 2

**Citation Aluminum Casting**

43575 Nicholsville Rd., Bay Minette, AL 36507

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**CITATION CORPORATION**

*State-of-the-Art Aluminum Automotive Foundry & Late Model CNC Machining Facility*

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**1993**

Hunter Mdl. HMP20D Automatic Molding System (North Foundry)

**1994**

Hunter Mdl. HMP20D Automatic Molding System (North Foundry)

**1995**

Hunter Mdl. HMP32E Automatic Molding System (D Foundry)

**1996**

Hunter Mdl. HMP20E Automatic Molding Machine (South Foundry)

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- **SAND SYSTEM**
- **MOLDING-AUTOMATIC**
- **MELTING**
- **CORE DEPARTMENT**
- **CORE ROOM**
- **PERMANENT MOLDING**
- **HEAT TREAT**
- **DIE CASTING BUILDING**
- **SPARE PARTS ROOM**
- **CORE KNOCKOUT & PROCESSING**
- **RECLAMATION**
- **ROLLING STOCK**
- **MISCELLANEOUS**
- **CNC MACHINING**
- **TOOLING & SUPPORT**
- **ROTARY DIAL INDEX MACHINES**
- **O.E. ASSEMBLY & TEST STATIONS**
- **INSPECTION & QUALITY CONTROL**
- **CHIP & COOLANT RECYCLING**
- **AUTOMATIC PART WASHING SYSTEMS**
- **AIR COMPRESSORS & DRYERS**
- **PLANT SUPPORT EQUIPMENT**

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**BIDITUP AUCTIONS & APPRAISALS WORLDWIDE**

www.BIDITUP.com
CNC MACHINING

1993 Toyota Dual Pallet 4-Axis Horizontal Machining Center, MDL. FA550, S/N 7377, X-29", Y-31.5", Z-33.4", Fanuc 15-M Controls, Rigid Tapping, Thru-Spindle Coolant, 64 Sta. A.T.C., Cat 50 Tooling, 1 Degree Increment Table

1995 Toyota Dual Pallet 4-Axis Horizontal Machining Center, MDL. FH555, S/N 7658, X-29", Y-31.5", Z-33.4", Fanuc 15-M Controls, Rigid Tapping, Thru-Spindle Coolant, 64 Sta. A.T.C., Cat 50 Tooling, 1 Degree Increment Table


1999 Haas Vertical Machining Center, MDL. VF-2, S/N 18008, X-30", Y-16", 14" x 36" Table, CAT 40 Taper, 7500 RPM, 20 HP Spindle, 20 STA. A.T.C., 710 I.P.M., Haas Controller

TOOLING & SUPPORT

RSF Electronik Tool Inspection Station, MDL. PG1000

Huge Selection of Cat 50 Tool Holders & Tooling

(12) Toyota Tooling pallets

(22) Tooling Tombstones

Harig/Bridgeport Surface Grinder, MDL. 618

Bridgeport Vertical Mill, S/N 128214, 9 x 50, V.S.

SpeedFam Lapping 3 Ring Lapping Machine, MDL. Spitfire, S/N GYR36-3C00466037-1021

ROTOR DIAL INDEX MACHINES

(13) Key Products Rotary Dial Machines, S/N’s 98270, 98380, 98370, 99260, 99170, 11224, K10841, 10866, 11081, K11065, 98260, K11304, K11260

Key Products 2 Head Slide Machines, S/N’s K-97220, 202260

Precision Industrial Automation Rotary Dial Machines

O.E. ASSEMBLY & TEST STATIONS

Stauble Machine & Tool Conveyor Type Automatic Assembly Machine, With Evana Robotics & Controllers, S/N 25769

Phase 1 Instruments Pressure Test Stands

Precision Instrument Leak & Test Machine, 5.4L Throttle Body Assy.

Stauble Machine & Tool/Beach Engineering Leak & Test Machine, 4.6L Throttle Body Assy., MDL. 25770, S/N 12-94

Phase 1 Instrument Oil Filter Adapter Assy. & Test Machines

Lodging

Bay Minette Days Inn
1819 Highway 31 South
Bay Minette, Alabama
(251) 580-8111

Bay Inn & Suites
1402 Highway 31 South
Bay Minette, Alabama
(251) 937-9521

To schedule an auction or appraisal, call (818) 508-7034
INSPECTION & QUALITY CONTROL

Axiom Coordinate Measurement Machine, MDL. G-80C, S/N 9102, 55” x 72” x 14” Granite Surface, With Renishaw Probe Interface, MDL. P1200, With Renishaw Probe Head Controller, MDL. PHC10-2, LK Pendant Controls

Varian Heli-Test Kit, MDL. 9693530, S/N 63646, Compound Sine Plate, Magnetic Chucks

Dickson Temperature & Humidity Chart Recorders

Quincy Lab Oven, MDL. 10, Mettler Laboratory Scales, MDL. AE200, (2) Submerged Water Test Units

Evana Robotic Pressure Test Stands

CHIP & COOLANT RECYCLING

D.E. Smith Coolant Filtration & Chip Separation Units, MDL. LV1518, Uses Media Type Desp-15, 51” x 500 yards, S/N’s W-1713, W-1724, W-1725, 1742B, W-1742A


Cincinnati Milacron Coolant Recycle System, MDL. 400/45, S/N 49407

Inter-Source Recovery Systems Chip Processing System, MDL. 35219-D, S/N 5112308, With Hoppers, Auger, Belt Conveyor & Blow System

Koch Membrane Water Filtration System, MDL. HF4, S/N C954/1589

AUTOMATIC PART WASHING SYSTEMS


CAE Ransohoff Automatic Washing System, With Heater, Reclaim, Filter & Ventilation Systems, Monorail Type, S/N 3559

AIR COMPRESSORS & DRYERS

Quincy Rotary Screw Air Compressor, MDL. QSF75-100, 75 HP

Hankinson Refrigerated Air Dryer, MDL. PR400, S/N 0363-2T-9412-43N

Hankinson Refrigerated Air Dryer, MDL. PR1200, S/N 0369-2T-9404-6

Air Receiver Tanks

PLANT SUPPORT EQUIPMENT

Enerpac Machinery Moving Skates, MDL. ERS-30

Enerpac H-Frame Press, Air/Hydraulic

Max-Pak Material Baler, MDL. MP60E, S/N 08952554,

Aercology Air Filtration System, MDL. 6000, S/N 57985

Caterpillar 5,000 Lb Electric Forklift, With Charger

Lista Storage Cabinets

Spare Parts; Parts Inventory; Electric Pallet Jacks; Pedestal Grinders; Pedestal Fans; Dump Hoppers; Lockers; Storage Cabinets; Office Equipment; Power & Roller Conveyor Units

DIRECTIONS

From I-65 (Approximately 34 Miles North of Mobile, Alabama):
Exit 34 (Bay Minette/Stockton), south on Highway 59 for 9 miles to Location 1. From Location 1 (Machining) to Location 2 (Foundry) north on Highway 59 for 1.5 miles to Dickman Road. East on Dickman (.5) mile to Nicholsville Road. South on Nicholsville to sale site. Signs will be posted.
SAND SYSTEM, MOLDING-AUTOMATIC, MELTING, CORE DEPARTMENT, MISCELLANEOUS

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL (818) 508-7034

43575 Nicholsville Road
LOCATION 2

FOUNDRY D

SAND SYSTEM

- Simpson Mdl. 22G Multimull Sand Muller, S/N 9412003, With Water Controls, Dietert Compactability, Bond System, and Related Accessories
- Lot-Sand Hopper, Sand Distribution Belt, Elevator & Misc. Belt Conveyors

MOLDING-AUTOMATIC

- Hunter Mdl. HMP32C Automatic Molding Machine, S/N C86D986 With Turntable
- Hunter Mdl. HMP32E Automatic Molding System, S/N C95MPE1100, New 1995, Complete With Feed Belt, Core Setter and Mold Handling Including Accumulating Conveyor, Jacket Shifter, 10 Station Turntable, Bottom Board Return, Hydraulics and Controls
- Didion Mdl. RS100 Rotary Shakeout, S/N DM431, With Variable Speed Drive, 7.5 HP and Gas Fired Blower, 45’ Mold Dump Conveyor

MELTING

- Hi T.E.Q. Melting Furnace, Gas Fired, Complete
- Hi T.E.Q. Reverboratory Holding Furnace, Gas Fired, With Advance Automatic Ladler
- Foseco Degasser, S/N 3028

CORE DEPARTMENT

- (4) Beardsley & Piper Mdl. CBH-184CC Cold Box Core Blowers, 1990s, Complete With Controls
- (4) Hayman Mdl. GPD 330 Mixers, With Pumps
- (4) Interal Mdl. MS1200 Scrubbers and Gaylord Gas Generator System
- Sand Silo With Fuller Pneumatic Sand Transporter, S/N 95-60321-170-00, 1995
- Pulse Type Dust Collector, Approx. 10,000 CFM (Services Core Room)

MISCELLANEOUS

- Cork Casting Monorail Chain Conveyor System, S/N SAC-1, Approx. 6,500’, Complete With Hangers and Drive
- Flame Proof Cabinets; Storage Cabinets; 60 HP Pulse Type Dust Collector; Fans; Electrical Disconnects; Etc.

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Simpson Mdl. 22G Multimull Sand Muller (Foundry D)
Dietert Compactability Controller w/Panel

Hunter Mdl. 32E Turntable

Didion Mdl. RS100 Rotary Shakeout (Foundry D)

1995

Foseco Degasser

Beardsley & Piper Mdl. CBH-184CC Cold Box Core Blowers

Cork Casting Monorail Chain Conveyor System

1 OF 4
NORTH FOUNDRY

SAND SYSTEM

Simpson MDL. 22G Multimull Sand Muller, 1990s, With Water Controls, Dietert Compactability, Bond System, and Related Accessories
Sand Hopper With Rotary Screen, Sand Distribution Belt, Elevator, Sand Return Belt
Conveyor and Assorted Sand Belts

MOLDING-AUTOMATIC

Hunter MDL. HMP20D Automatic Molding System, S/N A94MPD1075, New 1994, Complete With Feed Belt, Core Setter and Mold Handling Including Accumulating Conveyor, Jacket Shifter, 40 Station Turntable, Bottom Board Return, Hydraulics and Controls
(2) Vulcan Mold Handling Systems, New 2002, Complete With Mold Elevator, Jacket Shifter, Mold Shifter, Hydraulics and Hunter Turntables
(2) Feed Belt Conveyors, Fed (2) Disamatic Molding Machines
(3) General Kinematics Mold Dump Conveyors
General Kinematics 4’ x 18’ Shakeout, With Drive

MELTING

(2) Hi T.E.Q. Reverboratory Melting Furnaces, With Pressure Pour Furnace and Misc.
Hi T.E.Q. Crucible Holding Furnaces, With Controls

MISCELLANEOUS

Truck Scale, 60 Ton Capacity, With Scale

WEBCAST
Can't make it to the auction in person?
Bid live online at www.BIDITUP.com
SOUTH FOUNDRY

SAND SYSTEM
- Simpson MDL. 22G Multimull Sand Muller (Incomplete), With Bond System
- Sand Hopper, Distribution Belt, Elevators & Misc. Return Belts
- Didion MDL. RS100 Rotary Shakeout, S/N DM172, With Variable Speed Drive, (2) Carrier Vibrating Feed Conveyors, MDL. FC60-360, 1999, 10’ Sand Feed Belt

MOLDING-AUTOMATIC
- Hunter MDL. HMP20E Automatic Molding Machine, S/N A96MPD1123, New 1996 (Missing Table & Cylinder), Core Setter, Bottom Board Return and Turntable

MELTING
- (4) Reverboratory Furnaces and Foseco DeGasser

CORE ROOM
- Sutter MDL. 3050 Cold Box Core Blower, PLC Controls, Complete With Core Belt, Omco Mixer and Interal MDL. 1200 Scrubber
- Sutter 36” x 60” Cold Box Core Blower, Controls, Complete With Omco Mixer and Scrubber
- Osborn MDL. C40 Cold Box Core Blower, Controls and Osborn Mixer
- Gaylord Gas Generator System
- Sutter 36” x 60” Cold Box Core Blower, Controls, Complete With Omco Mixer and Scrubber

PERMANENT MOLDING
- Guide Engineering 8 Station Turntable, Hydraulic, Unloading Stations With Spares and Cooling Conveyor, New 1999

HEAT TREAT
- Lindberg MDL. 73SH-484848-12 Annealing Furnace, 96 KW, 1,250 Deg. F, S/N 25967

DIE CASTING BUILDING
- Crane Mann 7.5 Ton Bridge Crane, 8 Way Pendant Controls, 30’ Span, 25’ Lift Height, With 60’ Free Standing Craneway (Like New!)
- Crane Mann 7.5 Ton Bridge Crane

LEASE/FINANCING AVAILABLE DIRECT FROM BIDITUP Capital Corporation

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL (818) 508-7034
SOUTH FOUNDRY, cont.

**MISCELLANEOUS**

Louis Small Brinnel Tester; Tinius Olsen Tensile Tester; Miller Welder; Pantak X Ray Unit, 1999; (2) Blow LTD Hydraulic Presses; Approx. 150 Ton Capacity; 3” Horizontal Belt Grinders; Harrington ST Electric Hoist; Jib Cranes; Starrett MDL. R08-4040-24 CMM Machine; Etc.

**SPARE PARTS ROOM**

Pallet Racks; Storage Cabinets; Hydraulic Pumps; Valves; Drives; Motors; Hoses; Sprockets; Bearings; Housings; Bushings; Electrical; Cold Saw Blades Crucible Liners; Etc.

**CORE KNOCKOUT & PROCESSING**

(5) Fataluminum Core Knockout Machines, PLC Controls, Late, Spares

(9) Herschel Core Knockout Machines, Single Station, Double Station, and Triple Station

Tannewitz 36” Vertical Band Saw; (4) DoAll MDL. ZV3620 36” Vertical Band Saws

Wheelabrator US Filter 12 Cu. Ft. Tumblast Machine, Rubber Belt, S/N A1424503, With Loading Belt & Discharge Belt, Wheelabrator Pulse Type Dust Collector, LATE

(3) Goff MDL. 6BB Blast Machines, 6 Cu. Ft., Rubber Belt, With Dust Collector, 1990s

Production & Equipment 6 Station Automatic Hydraulic Saw, 1997, 10 Station Hydraulic Saw & 12” Hydraulic Saw With Infeed Conveyor

Imprex MDL. PG-504 Impregnation System, S/N 8073, With Autoclave, Rinse Tanks, Cure Tanks, and Temperature Controls

(3) Quincy MDL. QSI 370 Rotary Screw Air Compressors, Water Cooled

(3) Air Dryers, Air Storage Tank, and Air Receivers

(6) Greenard MDL. HPV-15 Hydraulic Presses, 20 Ton, 1999, Max 24” Disc & Grinder, 3” Back Stand Grinder

Magnaflux, Complete With LP Gas Heater and Conveyor

**RECLAMATION**

Approx. 200’ Belt Conveyor, Carrier Vibrating Conveyor, Didion MDL. RS 40 Rotary Shakeout, Elevator and Sand Storage Silo

**ROLLING STOCK**

Caterpillar 10,000 Lb Forklift, Triple Mast

Waldon Front End Loader

(2) 40’ Box Trailers

Misc. Pallet Jacks
**LIVE ON-SITE & WEBCAST**

**MACHINERY AUCTION**  
**May 22, 2007**

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**CITATION CORPORATION**  
State-of-the-Art Aluminum Automotive Foundry & Late Model CNC Machining Facility

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**AUCTION**  
Tuesday, May 22, 2007  
Beginning at 9:00 A.M. CDT

**PREVIEW**  
Monday, May 21, 2007  
9:00 A.M. to 4:00 P.M. CDT

**LOCATION 1**  
2440 South US Hwy. 31  
Bay Minette, Alabama 36507

**LOCATION 2**  
43575 Nicholsville Road  
Bay Minette, Alabama 36507

See Pages 2 and 3 for Directions & Lodging

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**FOR THE COMPLETE TERMS & CONDITIONS OF THIS AUCTION**  
Please visit our website — [www.BIDITUP.com](http://www.BIDITUP.com) and click on CITATION CORPORATION

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**NOW OFFERING IN-HOUSE FINANCING & LEASING. Call 818.508.7034**

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**FEATURED AUCTION**  
Tuesday, May 22, 2007  
Bay Minette, Alabama

**CITATION CORPORATION**  
State-of-the-Art Aluminum Automotive Foundry & Late Model CNC Machining Facility

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**MACHINERY AUCTION, LOOK INSIDE!**

**ATTENTION: PLANT MANAGER OR EQUIPMENT BUYER**

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**WEBCAST**  
Can’t attend the auction in person? You can participate and bid in real time via the Internet. Preview assets with detailed digital photos, lot catalogs, and in-depth descriptions.

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