





ASSETS NO LONGER REQUIRED IN THE CONTINUING OPERATIONS OF RB&W MANUFACTURING, LLC COLD FORMING OF BOLTS, NUTS & EXTRUSIONS OPERATION



National Five Die Cold Nut-Parts Former Universal Transfer



400 Ton Minster Hevi-Stamper Press

- **PROGRESSIVE COLD HEADER**
- COLD NUT & PARTS FORMERS
- COLD NUT FORMERS
- **SLUG HEADER**
- RE-HEADER
- **POWER DRIVEN WIRE UNCOILERS**
- **WASHERS NUT TAPPERS**
- **NUT SECONDARY MACHINES IN-LINE WIRE DRAWERS**
- SHAVERS
- **HYDRAULIC HOBBING PRESS** STRAIGHT SIDE DOUBLE
- **CRANK PRESSES** STRAIGHT SIDE SINGLE CRANK
- PRESSES **GAP FRAME & OPEN BACK INCLINABLE PRESSES**
- FORGING PRESS
- H-FRAME PRESSES VERTICAL MILLS
- **ENGINE LATHES**
- SECOND OPERATION LATHE SAWS
- CENTERLESS GRINDERS



National 1000 Four Die Progressive Cold Former



Waterbury Farrel #6 Hi-Pro Five Die High Speed Nut Former

- **SURFACE GRINDERS**
- **UNIVERSAL GRINDERS**
- **OD GRINDER**
- **TOOL & CUTTER GRINDERS**
- HONE

TOOL ROOM MISCELLANEOUS LIFT TRUCKS **OVERHEAD CRANES MISCELLANEOUS**





Cincinnati





5/8" National S-2 High Speed Nut Former



3/4" Waterbury Farrel #5 Hi-Pro Five Die High Speed Cold Nut-Parts Former



1/2" Waterbury Farrel Five Die Parts Former



1" National 1000 Four Die Progressive Cold Former

Waterbury #5 Hi-Pro Nut Former

COLD FORMING MACHINES

PROGRESSIVE COLD HEADER

1" National 1000 Four Die Progressive Cold Former, S/N 38171 (#155), 1-1/8" max. cutoff diameter, 11-3/4" max. cutoff length, 10" max. kickout length, 450 tons of heading tonnage, 50 PPM, IFO transfer, TPKO in all punches, Air clutch and disc braking, Trimming or heading in last die, With #5 Ajax in-line wire drawer, S/N DA-1000 (The name plate calls this machine a 3/4", National-Tiffin records indicate it is a 1000) Tooling, pointer tubes, trim/head cams, telescopic KO pins, spare parts and drawings available separately

COLD NUT & PARTS FORMERS

1" National Five Die Cold Nut/Parts Former, S/N 37980 (#652), new 1965, 1-1/2" max. cutoff diameter, 1-7/16" max. cutoff length, 1-7/16" max. kickout length, 700 tons of heading tonnage, Universal Transfer, Hitch-Feed, 50 PPM, With National hydraulic double sided uncoiler/pre-straightener, Tooling and spare parts available separately

New Unused Set of Punch Holders for 1" National Nut Former

Pitman Connection With New Bearing for 1" National Nut Former

(2) 1" National Five Die Cold Nut Formers, S/N 18550 (#656) and 18551 (#645), 1-1/2" max. cutoff diameter, 1-7/16" max. cutoff length, 1-7/16" max. kickout length, 700 tons of heading tonnage, Hitch-Feed, 40 PPM, With National hydraulic double sided uncoiler/pre-straightener (#656 only)

7/8" Waterbury Farrel #6 "Hi-Pro" Five Die High Speed Nut Former, S/N 225455-3J (#657), new 1974, 1-5/16" max. cutoff diameter, 1-3/4" max. cutoff length, 1-3/4" max. die kickout length, 3" max. punch knockout length, 550 tons of heading tonnage, 90 PPM, Timed PKO in punches 2 Thru 5

3/4" National Five Die Cold Nut Former, S/N 18334 (#655), 1-5/16" max. cutoff diameter, 1-1/4" max. cutoff length, 1" max. die kickout length, 60 PPM

(2) 3/4" Waterbury Farrel #5 "Hi-Pro" Five Die High Speed Cold Nut Formers, S/N 225456-2J (#658) and 225456-3J (#659), new 1974, 1-1/8" max. cutoff diameter, 1-1/2" max. cutoff length, 1-1/2" max. kickout length, 2-1/2" max. punch knockout length, 400 tons of heading tonnage, 100 PPM, Timed PKO in punches 2 Thru 5

3/4" Waterbury Farrel #5 "Hi-Pro" Five Die High Speed Cold Nut/Parts Former, S/N 224604-7-1 (#651), new 1972, 1-1/8" max. cutoff diameter, 1-3/4" max. cutoff length, 1-3/4" max. die kickout length, 2-1/2" max. punch knockout length, 400 tons of heading tonnage, 77 PPM, Timed PKO in punches 2 Thru 5

(4) 5/8" National "S-2" Five Die High Speed Cold Nut Formers, S/N 43903 (#661), 43907 (#113), 43909 (#112), and 43919 (#663), New as 1980, 1-1/8" max. cutoff diameter, 15/16" max. cutoff length, 1-3/8" max. die kickout length, 105 PPM, Timed PKO in punches 2 Thru 5

1/2" National "S-2" Five Die High Speed Cold Nut Former, S/N 44106, New 1975, 13/16" max. cutoff diameter, 3/4" max. cutoff length, 7/8" max. die kickout length, 120 PPM, Timed punch knockout in 2 Thru 5 punches, Impax 1000 monitor

1/2" Waterbury Farrel #4 Five Die Parts Former, S/N 220519-8 (#643), 15/16" max. cutoff diameter, 1-7/8" max. cutoff length, 2-3/4" max. die kickout length, 200 tons of heading tonnage, 60 PPM, Timed PKO in punch 5, Impax 1000 monitor

(4) Waterbury Farrel Four Die Cold Nut Formers, S/N 12974-17 (#617), 17144-26 (#618), 61365-50 (#619) and 54314 (#620), 3/4" max. cutoff diameter, 1-1/2" max. cutoff length (#619 is 1.700"), 1-1/2" max. die kickout length (#619 is 1.700"), 80 PPM

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL (818) 508-7034

COLD NUT FORMERS LOCATED IN TORONTO-TO BE SOLD VIA PHOTOGRAPH, HUGE INVENTORY OF TOOLING & SPARE PARTS, SLUG HEADER, RE-HEADER, POWER DRIVEN WIRE UNCOILERS



Cold Former Spare Parts



Over (50) Vidmars With **Cold Former Tooling**



Secondary Tooling



Cold Forming Tooling



Nutap Tooling



Extrusion Tooling

COLD NUT FORMERS LOCATED IN TORONTO-TO BE SOLD VIA PHOTOGRAPH

(2) 1/2" Waterbury Farrel #4 "Hi-Pro" High Speed Five Die Cold Nut Formers, S/N 225457 (#5), and 225457-6 (#14), New as 1975, 15/16" max. cutoff diameter, 1-1/4" max. cutoff length, 1-1/4" max. die kickout length, 1-5/8" max. punch knockout length, 120 PPM (Toronto, ON location)

1/2" Waterbury Farrel #4 Five Die Cold Nut Former, S/N 225816-143K (#12), New 1973, 15/16" max. cutoff diameter, 1-1/4" max. cutoff length, 1" max. die kickout length, 1-5/8" max. punch knockout length, 80 PPM (Toronto, ON location)

3/8" Waterbury Farrel #3 "Hi-Pro" High Speed Five Die Cold Nut Former, S/N 226049-226191-15N (#8), New 1976, 11/16" max. cutoff diameter, 1" max. cutoff length, 1" max. die knockout length, 1-3/8" max. punch knockout length, 150 PPM (Toronto, ON location)

3/8" Waterbury Farrel #3 Five Die Cold Nut Former, S/N 225317-225817-134K (#6), New 1973, 11/16" max. cutoff diameter, 1" max. cutoff length, 3/4" max. die kickout length, 1-3/8" max. punch knockout length, 100 PPM (Toronto, ON location)

HUGE INVENTORY OF TOOLING & SPARE PARTS

- Over (50) Vidmars With Cold Former Tooling
- Over (50) Cabinets of Tooling for Cold Formers
- Huge Quantity of Tooling for Secondary Operations and Tapping
- Huge Quantity of Extrusion Tooling

LEASE/FINANCING AVAILABLE DIRECT FROM BIDITUP Capital Corporation



2" Fastener Engineers 6,000 Lb. Uncoiler



1/2" National S-2 High Speed Cold Nut Former

SLUG HEADER

1" Waterbury Farrel #150 High Speed Single Die Single Blow Slug Header, $\ensuremath{\mathsf{S/N}}$ 224946-11 (#150), New 1979, 1" max. cutoff diameter, 3" max. cutoff length, 3" max. die kickout length, 150 tons of heading tonnage, 180 PPM

RE-HEADER

5/8" Manville Single Blow Solid Die Re-Header, This machine was automatically forming a starter pinion gear from a preformed blank

POWER DRIVEN WIRE UNCOILERS

2" Fastener Engineers PF-6000-12, S/N 9845876 (#114), New 1984, 2" max. wire diameter, 6,000 lbs. max. coil weight, 72" arbor length, A/C Variable speed drive

(5) 1-1/8" Fastener Engineers PF-4000-08, S/N 12744003 (#655), 8764020 (#663), 3784031 (#661), 2855956 (#n/a), and 8886324 (#671), New as 1988, 1-1/8" max. wire diameter, 4,000 lbs. max. coil weight, Up to 84" arbor length

(4) 1-1/8" Fastener Engineers PF-1000-08, S/N 3731690 (#643), 7731805 (#658), 3742215 (#155), 1742212 (#659), 1-1/8" max. wire diameter, 60" arbor diameter

(2) 1" Waterbury Farrel AV-30, S/N n/a (#651 & #657)

FOR LEASE & FINANCE SERVICES - BIDITUP CAPITAL CORPORATION CALL 818-508-7034

WASHERS, NUT TAPPERS, NUT SECONDARY MACHINES, IN-LINE WIRE DRAWERS, SHAVERS, HYDRAULIC HOBBING PRESS, STRAIGHT SIDE DOUBLE CRANK PRESSES





Nutap Nut Tappers

Soverizer #106



35 Ton Denison Hyd Press for 1" Hex Nut Top Lock



Hydraulic Hobbing Press



215 Ton Verson Straight Side Slug Feed Press

4 ____



200 Ton Minster Straight Side Single Crank Press

WASHERS

Stoelting (Wisconsin Built) Four Stage Rotary Drum Parts Washer (#130), Wash, Rinse, Blow Dry, Gas fired, 32" drum diameter, 13-1/2" helix, 5" flight height

HMC Automatic, Gas Fired, Product Bin Washer, 36" wide x 48" tall opening, Automatic load and unload

(Several) Walsh and Flo-Matic In-Line Parts Washers

NUT TAPPERS

(3) 1-1/4" Nutap MAS-33 Twin Spindle Bent Shank High Speed (#466, 698, & 702), 5/8" to 1-1/4" standard nut size range, 1,100 PPH max. production rate, Set up to tap hex nuts

(8) 3/4" Nutap MAS-20 Twin Spindle Bent Shank High Speed (#460, 535, 687, 869, 870, 872, 874, & 889), 7/16" to 3/4" standard nut size range, 7,300 PPH max. production rate, Set up to tap hex nuts (#687 set up for flange nuts)

1/2" Nutap MAS-14 Twin Spindle Bent Shank High Speed, S/N N/A (#497) 1/4" to 1/2" standard nut size range, 15,000 PPH max. production rate, Set up to tap round nuts

Large Assortment of Tooling for Nutap Nut Tappers, Cams, Gears, Chutes, Sleeves, and Pushers for All Size Machines

NUT SECONDARY MACHINES

(2) 3/4" Kent Machine Horizontal Stoverizer (Side Pinch) Machines (#60 & 61) 5/16" to 3/4" Nut Size Range, 200 PPM max. production rate, Automatic feed system, Chain drive with mandrel insertion, Pulls nuts through twin squeeze wheels to distort inside diameter of hex nuts

3/4" Kent Machine Inclined Stoverizer (Side Pinch) Machine (#106), 5/16" to 3/4" nut size range, 200 PPM max. production rate, Automatic feed system, Incline allows nut to gravity feed through twin squeeze wheels to distort inside diameter of hex nuts

1-3/4" Minster #4 35 Ton OBI Press, S/N 4-12721, Machine is tooled to run TW3 top lock nuts, 5/8" to 1-3/4" nut size range, Automatic feed and discharge system, Air clutch

1" Denison Multi-Press 35 Ton Hydraulic Press (#193) S/N LA35C94D01D88 With 12 Station T-112R Rotary Indexer, 1" max. hex nut capacity, Machine is set up to perform Top-Lock of hex nuts, Automatic feed system

Bliss OBI press (#340), Tooled to put slots in larger hex nuts

IN-LINE WIRE DRAWERS

(2) Fastener Engineers DTHA-05-36, S/N 788-6307 and 6308, New 1988, 36" diameter Torque Hub capstan, 9/16" max. wire diameter, 135,000 in. lbs. torque, 2–25 FPM

Fastener Engineers PJH-1010-1087-36, S/N 891-6713, New 1991, 36" diameter capstan, 1–18 FPM

(2) Fastener Engineers PJ Style 36" Diameter Capstans, S/Ns N/A on either, 7-1/2 and 10 HP units

SHAVERS

(3) Townsend #2 Shavers, 1/2" max. shank diameter, With collet chucks and lift blade hopper/feeders

HYDRAULIC HOBBING PRESS

400 Ton Service Physical "Down-Acting" CCM400T, S/N 2614, 10" stroke, 18-1/2" open height (over bed), Fully enclosed work area for die insert assembly/ disassembly

STRAIGHT SIDE DOUBLE CRANK PRESSES (SET UP TO FEED & EXTRUDE PREFORM BLANKS)

400 Ton Minster Hevi-Stamper, MDL. E2-400-42-36, Stroke 8", Strokes per minute 60, Bed 36" x 42", Shut height 30" to bed, Adjustment 6", Bolster plate 7", Windows 20" wide, Floor standing, cam actuated mechanical knockout, Air clutch & brake, S/N 13968

350 Ton Verson, MDL. ES2-350-54-48T, Stroke 24", Strokes per minute 20, Bed 48" x 54", Shut height 38", Adjustment 10", Bolster plate 6" thick, Windows 34" wide, cam actuated mechanical knockout, Zarlenga Automated Feed, ISB Light Curtains, Air clutch & brake, S/N 17399

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STRAIGHT SIDE SINGLE CRANK PRESSES, GAP FRAME & OPEN BACK INCLINABLE PRESSES, FORGING PRESS, H-FRAME PRESSES, VERTICAL MILLS, ENGINE LATHES, SECOND OPERATION LATHE

STRAIGHT SIDE SINGLE CRANK PRESSES

(SET UP TO FEED & EXTRUDE PREFORM BLANKS)

250 Ton Heim, Stroke 7 1/2", Strokes per minute 35, Bed 24" x 24", Shut height 33", Air clutch & brake, S/N 1735

(2) 215 Ton Verson, MDL. 7B36-SP, Stroke 14", Strokes per minute 25, Bed 36" x 36", Shut height 34" to bed, Adjustment 4", ISB Controls & Light Curtains, cam actuated mechanical knockout, Spectrum parts loader, Air clutch & brake, S/N's 15470, 16450

200 Ton Minster, MDL. S1-200-30-36, Stroke 8", Strokes per minute 60, Bed 36" x 30", Shut height 23" to bed, Adjustment 6", Bolster plate 5" thick, Windows 17" wide, LS Parts Feeder, Air clutch & brake, S/N 14227

150 Ton Heim, Stroke 7 1/2", Strokes per minute 35, Bed 24" x 24", Shut height 33", Feed-All Parts Conveyor & Feeder, Air clutch & brake, S/N 1734

(2) 100 Ton Minster, MDL. S1-100-21-24, Stroke 7", Strokes per minute 60, Bed 24" x 21", Shut height 19" to bed, Adjustment 3", Windows 13" wide, cam actuated mechanical knockout, Parts Feeder, Air clutch & brake, S/N's 12594, 13087

(2) 75 Ton Minster, MDL. S1-75, Stroke 7", Strokes per minute 70, Bed 24" x 21", Shut height 20" to bed, Adjustment 6", Windows 12" wide, cam actuated mechanical knockout, Lamson Parts Feeder & Feed All parts conveyor, Air clutch & brake, S/N's 12085, 12086

GAP FRAME & OPEN BACK INCLINABLE PRESSES

(SET UP TO FEED & EXTRUDE PREFORM BLANKS)

75 Ton Bliss, MDL. 23, Stroke 5", Bed 24" x 32", S/N H-47865, Air clutch & brake

(2) 45 Ton Minster, MDL. 70-3.5, Stroke 5", Strokes per minute 60–120, Bed 18" x 28", Shut height 13.75" to bed, Adjustment 2.75", Bolster plate, cam actuated mechanical knockout, LS Parts feeder with Vibratory Bowl, S/N's 13537, 13538

FORGING PRESS

700 Ton National Maxi Press, Stroke 6", Strokes per minute 80, Bed 37" x 21", Shut height 17 3/4" to bed, Bolster plate 2 1/4" thick, Wedge adjustment 1", Top knockout stroke 1", Lower knockout stroke 2 1/2", Air clutch on backshaft, S/N 14767

H-FRAME PRESSES

300 Ton Nugier Hydraulic, MDL. 4P-300, S/N 14MD10S 200 Ton Enerpac, MDL. PEM-2045, Distance between posts 48", Piston diameter 5", Product code BJ5C

1993 Enerpac, Distance between posts 32", Piston diameter 5 1/4", Table plate 21" x 24"

Dynaflow Process Extrude/Hone Press, Piston diameter 6", Tooling – Part #HL2D & #H2359

VERTICAL MILLS

Bridgeport Series I, Table 9" x 42", 2 HP, Power Feed Table, Power Feed Cross Travel, Two Axis DRO, S/N 194816

Bridgeport Series I, Table 9" x 42", 2 HP, Power Feed Table, S/N 185846

Bridgeport Series I, Table 9" x 42", Two Axis DRO, S/N BR12 57584



Hendey Engine Lathe

ENGINE LATHES

Clausing Colchester, Swing 13", Center distance 40", 8" 3 Jaw Chuck, Tailstock, Cross slide, English/Metric, Thru hole 1.5" diameter, Threading 2–72 TPI/.2–14 TPMM; Feed range .001–.040 IPR/.03–1 MMPR, S/N 570014 70472

Willis Microcut, MDL. PR-1340, Series 002, Swing 13", Center distance 40", 6" 3 Jaw Chuck, Inches/Metric, Thru hole 1.25" diameter, Threading 4–56 TPI, Feed range .0015-.0100 IPR, Two Axis DRO, S/N 8002

Monarch, Swing 14", Center distance 44", 10" 3 Jaw Chuck, Tailstock, Cross slide, S/N's 45999, 46135

LeBlond, Swing 15", Center distance 54", Inches/ Metric, Tailstock, Cross slide, Thru hole 2 1/4", Threading 2–112 TPI/.25–12 TPMM, Feed range .0018– .104 IPR, S/N 11C 471

Monarch, Swing 15", Center distance 36", 12" 4 Jaw Chuck, Tailstock, Cross slide, S/N 46001

Monarch, Swing 16", Center distance 30", 10" 3 Jaw Chuck, Tailstock, Cross slide, Thru hole 1.25", S/N's 35975, 47133, 47134, 48325

Lodge & Shipley Powerturn, MDL. 1610, Swing 18", Center distance 30", 10" 3 Jaw Chuck, Tailstock, Cross slide, Thru hole 2" diameter, S/N 45390

Hendey MDL. 2013 x 102, Swing 22", Center distance 110", 18" 8 Jaw Chuck, Tailstock, Cross slide, Threading 2–120 TPI, Thru hole 2" diameter, Spindle speeds 13– 1,500 RPM, S/N D4E12

(2) Warner & Swasey NC Lathes, MDL. 1SC M5000, Allen-Bradley 7360 Control, Spindle Speeds 55– 827/1,170–2,558, Chip Conveyor, S/N 2799358 & #2891062

Warner & Swasey Turret Lathe, MDL. M2200, 6 Station Work head, 10" 3 Jaw Chuck, S/N 1756691

SECOND OPERATION LATHE

Hardinge, MDL. DV-59



LEASE/ FINANCING AVAILABLE DIRECT FROM BIDITUP Capital Corporation

Willis Microcut Engine Lathe



700 Ton National Maxi Press



200 Ton Enerpac H-Frame Press



Bridgeport Vertical Mill



SAWS, CENTERLESS GRINDERS, SURFACE GRINDERS, UNIVERSAL GRINDERS, OD GRINDER, TOOL & CUTTER GRINDERS, HONE



DoAll C916 Horizontal Band Saw



DoAll Horizontal Saw



Cincinnati Centerless Grinder



Brown & Sharpe Universal Grinder

SAWS

- Turn Pro Horizontal Saw, MDL. 017 12 041, Capacity 7" Round/7" x 12" Rectangular/6" x 7" Angular, S/N 00108512
- DoAll Horizontal Saw, MDL. C916, Capacity 9" x 16" Rectangular, 10 3/4" Round, S/N 438-84171 DoAll Horizontal Saw, Capacity 9" x 16" Rectangular, Hydraulic Clamping DoAll Vertical Band Saw, Throat 16", Table 24" x 24"

CENTERLESS GRINDERS

Cincinnati, MDL. 2EA, Hydraulic Grinding Wheeldresser, Truing Wheel Dresser, S/N 2M2H1L-1520 Cincinnati, MDL. 3LL, Max. 14" Grind Wheel, Through Feed Cycle, Single Infeed Cycle, Continuous Infeed Cycle, S/N 6M3H5D-29

SURFACE GRINDERS

- Elb 8" x 18", Type Star10VAI-Z, Neutrofier, Auto down plunge, Coolant, Dust collector, No 148270777
- Brown & Sharpe 8" x 18" MicroMaster, Hydraulic, S/N 523-8187-8446
- Harig 6" x 18" MDL. 618 Autostep Surface Grinder, Walker Electromagnetic Chuck, Mitutoyo 2 Axis DRO
- Reid 6" x 18", MDL. 618HR, MagnaLock Electro-magnetic chuck, S/N 19988
- (2) Reid 6" x 18", MDL. 618P, Two Axis DRO, S/N's 17551, 21111

Brown & Sharpe 6" x 18"; Grand Rapids 6" x 18"

UNIVERSAL GRINDERS

- Brown & Sharpe, MDL. 1436U, Swing 14", Center distance 36", 8" 6 Jaw Chuck, Tailstock, Taper 1 4 1/2"/Ft, Degrees 3–11, Dwell setting, S/N 521-1436-104
- Brown & Sharpe, MDL. 1020U, Swing over Table 10", Center distance 20", Scales Taper per foot 3.5", Table swivel 8 degrees
- (2) Brown & Sharpe, MDL. 1, Swing over Table 10", Center distance 20", Spindle speeds 8,500– 35,000 RPM

OD GRINDER

Parker Majestic, S/N 2076-16-C-68

TOOL & CUTTER GRINDERS

KO Lee, MDL. BA960, Table 5" x 26", S/N 8323-1164

Cincinnati, Precise Cutting Head, 6" 6 Jaw Chuck, S/N 1D2T5M-67

HONE

Sunnen MDL. 1660, ID Range .060"-6.5", Length 1/8"-16", Sunnen Tooling, S/N 81678





Sunnen Mdl. 1660 Hone

Harig Autostep 618 Surface Grinder

FOR LEASE & FINANCE SERVICES - BIDITUP CAPITAL CORPORATION CALL 818-508-7034

TOOL ROOM MISCELLANEOUS

Pedestal Grinders; Cincinnati Horizontal Mills; Belt Sanders; Esab Plasma Cutter; Miller Welders; Lincoln Portable Welder; Black & Decker Chop Saw; Acetylene Torch Sets; Chucks, 12" 4 Jaw, 10" 3 Jaw; Vises

LIFT TRUCKS

Caterpillar-Towlift T120C, 12,000 lbs. capacity, S/N 55L638, Tilt, Hard tire, Boom, LP

Caterpillar T60B, 6,000 lbs. capacity, S/N 4N3122, Tilt, Hard tire, LP, 131" lift height (2) Clark CGC25, 5,000 lbs. capacity, S/N C365L-0221-9475FB and 0233-9480FB, Tilt, Hard tire, LP, 131" lift height

Caterpillar T40D, 4,000 lbs. capacity, S/N 8EB08230, Tilt, Hard tire, LP, 131" lift height Caterpillar GC20, 2,000 lbs. capacity, S/N 4EM03159, Tilt, Hard tire, LP, 131" lift height

OVERHEAD CRANES

Hoist Equipment Twin Bridges 2 Ton Electric Hoist on Each, 20', span, 80' rails, Power bridges, Pendant controls

Kone Crane 2 Ton Electric Hoist, 20' span, 80', rails, Power bridge and trolley, Pendant controls

Hoist Equipment 2 Ton CM Electric Hoist, 20', span 60', rails, Power bridge and trolley, Pendant controls (2) Hoist Equipment 2 Ton P&H Electric Hoist, 20', span, 40', rails, Power bridge and trolley, Pendant controls

Amco 2 Ton Kone Electric Hoist, 20' span, 30', rails, Pendant controls

(2) Akron Crane 1 Ton CM or Kone Electric Hoist, 20' span, 60', rails, Pendant controls,

(4) 1 Ton in 16 & 20', spans and up to 60', rails, Electric hoist and pendant controls

KoneCrane 1/2 Ton Electric Hoist, 16', span, 40', rails, Pendant controls

MISCELLANEOUS

4' x 8 Gauge Wysong Plate Bending Roll, Initial Pinch, Roll diameter 5", Roll length 50", Air power drop end, Power forming roll adjustment, S/N PR11-124

Donaldson Torit Dust/Mist Collector, MDL. DMC-D1, 7.5 HP, Filter #35877-03, Airflow 2000 SCFM, S/N IG931816

Ridgid Pipe Threader, MDL. 535

Lucifer Furnace, Two chamber, MDL. RD8-H21, 2,200 Deg F, S/N 6268

Chicago Steel Bending Brake, 48" wide, Size 145, S/N 97995

KMF SDC55HD Heavy Duty Hydraulic 55 Gallon Steel Drum Crusher, S/N 0598E1015, 10 HP Hydraulic Unit

(Several) Tepco and Smog Hog Electronic Air Cleaners

(Over 100) Vidmar Cabinets With Contents, Many used for tool storage of all cold formers and other production machines as well as machine and building maintenance

(Over 80) Heavy Duty Steel Pigeon Hole 7', tall Tool Storage Racks with contents

(Over 200) Heavy Duty Steel Fabricated Stackable Product Bins, 28-1/2" wide x 40" long x 28" tall x 21" deep

Shop Items Include Many Pedestal Grinders; Speed Lathes for Polishing Dies; Parts Washing Stations; Wire Turntables; Conveyors; Hand Operated Bin Jacks and Arbor Presses

Many Spare Parts for National and Waterbury Farrel Cold Forming Machines

Assortment of National and Waterbury Farrel Hand Made Wooden Mold Patterns for Cast Machine Parts

LODGING

Holiday Inn Express Suites 1215 Sanctuary View Drive Kent, Ohio (330) 673-9200 Ramada Inn & Conference Center I-76 & State Route 43 Kent, Ohio (330) 673-0101 Quality Inn and Suites I-76 at State Route 43 Kent, Ohio (330) 673-0101

DIRECTIONS

From Cleveland-Hopkins International Airport: Travel east on 480 to I-77 (Exit 20). Travel south on I-77 to Junction 76 (east). Continue east on 76 to Tallmadge Road (Exit 31). Turn left (west) onto Tallmadge Road and travel under freeway overpass to immediate light for Mogadore Road. Turn right onto Mogadore Road (Highway 81). Travel north on Mogadore Road (Highway 81) for 3.3 miles to plant on left side.



View Lift Trucks



Wysong 4' x 8 Gauge Plate Bending Roll



Chicago Bending Brake



Donaldson Torit Dust Collector



Vidmar Cabinets



Steel Stackable Bins

Can't make it to the auction in person? Bid live online at

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MACHINERY AUCTION SEPTEMBER 18, 2007



ASSETS NO LONGER REQUIRED IN THE CONTINUING OPERATIONS OF **RB&W MANUFACTURING, LLC COLD FORMING OF BOLTS, NUTS & EXTRUSIONS OPERATION**

AUCTION

Tuesday, September 18, 2007 Beginning at 10:00 A.M. EST

PREVIEW

Monday, September 17, 2007 9:00 A.M. to 4:00 P.M. EST

LOCATION **800 Mogadore Road** Kent, Ohio 44240

See page 7 for directions & lodging

FOR THE COMPLETE TERMS & CONDITIONS OF THIS AUCTION Please visit our website — <u>www.BIDITUP.com</u> and click on RB&W Manufacturing, LLC

NOW OFFERING IN-HOUSE FINANCING & LEASING. Call 818.508,7034

FEATURED AUCTION

Kent, Ohio



Tuesday, September 18, 2007

RB&W MANUFACTURING, LLC COLD FORMING OF BOLTS. **NUTS & EXTRUSIONS OPERATION**

For a Complete Listing of Upcoming Auctions Visit www.BIDITUP.com. Register Online and Receive Auction Updates & Information via E-mail.

WEBCAST



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For more information, visit www.BIDITUP.com

Please note, all webcast participants must submit a 25% deposit and signed registration forms no later than 24 hours before a sale. IP-7210948



1" National Five Die Cold Nut-Parts Former Universal Transfer 7/8" Waterbury Farrel #6 Hi-Pro Five Die High Speed Nut Former



AUCTIONS & APPRAISALS WORLDWID

11426 Ventura Boulevard Studio City, California 91604 Phone: 818 508 7034 Fax: 818.508.3025 info@biditup.com Steven R. Mattes, Auctioneer Lic. #2005000217 Biditup Lic. #2005000218

MACHINERY AUCTION. LOOK INSIDE!

ATTENTION: PLANT MANAGER **OR EQUIPMENT BUYER**

Presorted First Class Mail U.S. Postage PAID Eugene, Oregon Permit No. 305

Hevi-Stamper Press