LIVE ON-SITE AUCTION

Tuesday, August 14, 2007
Beginning at 10:30 A.M. PDT
2200 Haffley Avenue
National City, CA 91950 USA

WESTERN HOIST, INC.
Owner Retiring
Late Model CNC Turning Centers, CNC Robotic Welding System, Machining & Fabrication Equipment & Approximately 35 Welders

CNC TURNING CENTERS
PRESS BRAKES
CNC ROBOTIC WELDER
LATHES
MILLING MACHINES
PRESSES
ANGLE BENDING ROLL
SHEARS
SCREW MACHINES
DRILLS
GRINDERS
PIPE, TUBE & BAR BENDER
BAND SAW

SANDERS
ELECTRICAL DISCHARGE MACHINE
POWER CRIMPER
TAPPING MACHINE
FLAME CUTTING SYSTEMS
PAINT LINE SPRAYING SYSTEM
FIBERGLASS COATING SYSTEM
PIPE THREADER
WELDING EQUIPMENT
AIR COMPRESSORS/RECEIVER TANKS
MATERIAL HANDLING
MISC. NON-MACHINERY

Mazak Quick Turn Turning Center
Cincinnati 1/4" x 12' Mechanical Press Brake

BIDITUP AUCTIONS & APPRAISALS WORLDWIDE
www.BIDITUP.com
CNC TURNING CENTERS, PRESS BRAKE, CNC ROBOTIC WELDER, ENGINE LATHES, MILLING MACHINES, HYDRAULIC PRESSES

CNC TURNING CENTERS

MORI SEIKI MDL. SL-4A TURNING CENTER, Swing 14”, 3” Diameter Spindle Thru Hole, Fanuc 6T CNC Control, 10 Position ATC, 10” 3-Jaw Chuck, Turbo Chip Conveyor, Miscellaneous Turret Tooling, S/N 995

MAZAK QUICK TURN MDL. 155P TURNING CENTER, Mazatrol Cam CNC Control, Distance Between Main Spindle End Face & Turret 11-1/2”, End Face Max. 3.15”-14.37”, Bar Feed Spindle With 8” 3-Jaw Chuck B208A6, Sub Spindle Maximum Machining Diameter 1.57”, Maximum Bar Material Diameter 1.57”, Spindle Speeds 45–4500 RPM, Secondary Spindle: Speeds 135–5600 RPM, Tool Outside Diameter 2-7/16”, 4-1/4” 3-Jaw Chuck, 8-04”, Maximum Distance Between Opposed Chucks 25”, ATC, Bar Feed, Jorgensen Chip Conveyor, Auto Lube, S/N 82302, New 1989

PRESS BRAKE

CINCINNATI 12” x 1/4” MECHANICAL PRESS BRAKE, MDL. 10, 126” Between Uprights, Throat Depth 8”, With Autobend SC CNC Back Gauge, Power Ram Adjustment, S/N 13074

CNC ROBOTIC WELDER

ESAB ASEA ROBOTIC CNC WELDING SYSTEM WITH DUAL STATION POSITIONER, INDUSTRIAL ROBOT IRB LEE-AW, S/N 7664608, Rotary Arm Motion 340°, 114”, Bending Wrist Motion ± 90°, 138°, Turning Wrist Motion ±180°, 234°, Working Range: Forward Arc 21.38” Min, 58.8” Max, Arm Height 18.82” Min. 68.80 Max., With Wire Feed Welding, Mounted on Track 10’ Servo Track, DUAL STATIONS WELDING MANIPULATOR 180° Rotating Axis Positioner, 1000 Lbs. Capacity, Both Station Total, Operator Push Button Controls, WELDING POWER SOURCE: Miller Deltaweld 451 Arc With ASEA Interface AW/Z, SRG Spatter Cleaning Device

ENGINE LATHES

AXELSON 20” x 96” ENGINE LATHE, 20” Swing x 96” Centers, Actual Swing 22-1/2”, Spindle Thru Hole 2-1/4”, Spindle Speeds 9.5 Thru 961 RPM, 15” 4-Jaw Chuck, 10 Hp. Drive, S/N 3878

AXELSON 18” x 117” ENGINE LATHE, 18” Swing x 117” Centers, Actual Swing 21-5/8”, Spindle Thru Hole 2-1/4”, Spindle Speeds 9.5 Thru 961 RPM, 15” 4-Jaw Chuck, 10 Hp. Drive, S/N 2978

LEBLOND REGAL 14” x 43” ENGINE LATHE, 14” Swing x 43” Centers, Actual Swing 16-1/2”, Spindle Bore Diameter 3/4”, Spindle Speeds 37 Thru 750 R.P.M., Motor Drive 2 Hp. 208 Volts, Single Phase, 3-Jaw Chuck, 7” Diameter, (1) Chase Dial (1) Center, S/N R11435

MILLING MACHINES

CINCINNATI HORIZONTAL & VERTICAL MILLING MACHINE, MDL. 4, Type Plain HORIZONTAL SPINDLE: Taper 50 MT, 23 Speeds: 18 Thru 1300 RPM, POWER OVERARM With AR Angle Milling Head: Taper 50 MT, 9 Speeds: 100 Thru 1030 RPM, Table Size 16-5/16” x 78-1/2” With 3-Axis Power Feed and Rapid Feed, Table Travel 42” Horizontal Spindle 15 Hp., Power Overarm 5 Hp., Table and Knee 3 Hp., With Coolant Pump, (1) Arbor Support, (1) Arbor, Pendant Control for Power Overarm, S/N 4A4P507

ENCO VERTICAL MILLING/DRILLING MACHINE, MDL. 91000, Table Size 7-1/2” x 22”, Spindle Speeds: 145–1500 RPM, S/N B9-06007

INDEX VERTICAL MILLING MACHINE, MDL. 4S, Table Size 9” x 46-1/2”, Spindle Speeds 80 Thru 2700 RPM, Motor Drive 1 Hp., S/N 4S-8283

HYDRAULIC PRESSES

WESTERN 650 TON 4-POST DOWN ACTING HYDRAULIC PRESS, Stroke 22” Bed Size 46” x 46”, Distance Between (4) Posts 37-1/2” F-B x 31-1/2” L-R, Open Height 22-1/2”, S/N NA

CONSTELLATION STEELMASTER HYDRAULIC PUNCHING AND FORMING PRESS, MDL. 3U , 60 Ton Cap., Open Height 10”, Dimensions Ram Plate 18” x 24” Adjustable Bed With Pre Drilled and Tapped 18” x 24” x 2-7/8” Thick Bolster Plate 6” Thick, S/N 6401

CUSTOM MADE 5-STATION PUNCH, 36” Wide x 135” Long Cap., Punch Configuration, (1) Punch Located at End and (4) Uni Punches Located on Opposite Ends (2) On Each Side, Punch and Feed Powered by Air/Hydraulic Pump

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL (818) 508-7034
PUNCH PRESSES, ANGLE BENDING ROLL, SHEARS, METAL SHAPER, SCREW MACHINE, RADIAL DRILL, DRILLS, ROTARY SURFACE GRINDER, SURFACE GRINDERS

**PUNCH PRESSES**

NIAGARA 150 TON OBI PUNCH PRESS, MDL. A6-1/2, Safe Capacity at or Near Bottom of Stroke 190 Tons, Stroke 6", Slide Adjustment 4-7/8", Bolster 32-1/2" x 51" x 3" Thick, With Air Cushion, Air Counter Balance, S/N 24770

DIAMOND 9 TON OBI PUNCH PRESS, MDL. 9, 2-3/8" Stroke, Shut Height 5-1/2", Slide Adjustment 1-1/2", Bed Area, 6-1/2" F-B x 12" R-L, With (2) Non Repeat Electric Trip Buttons, Emergency Stop Button, S/N 9149

**ANGLE BENDING ROLL**

BUFFALO 2" x 2" x 1/4" ANGLE BENDING ROLL, Size 1/2, Capacity Leg In 1-1/2" x 1-1/2" x 1/4", Variable Roll Speed, S/N 711827

**SHEARS**


WJ SAVAGE 1/4" CAPACITY POWER CIRCLE SHEAR, Size 1, Capacity 1/4" Mild Steel, Depth of Throat 34-1/4", 2 Hp. Drive, S/N 44-979

**METAL SHAPER**

SMITH AND MILL 25" UNIVERSAL HORIZONTAL SHAPER, MDL. 25BG, 103, 71, 51, 35 SPM, 13" Wide Swivel Vise, S/N NA

**SCREW MACHINE**


**RADIAL DRILL**

(2) CARLTON 4' x 11" RADIAL ARM DRILL, MDL. 1A, Spindle Taper 4 MT, (2) Spindle Speed Range 53 Thru 2000 RPM, Tap Leads 6 to 25 TPI, Motor Drive 5 Hp., Power Feed, Power Elevation and Clamping, (1) Box Table 24" x 30, S/N 1A-2861

**DRILLS**

SOLVERGA 30" SINGLE SPINDLE DRILL PRESS, MDL. SENR3, Motor Drive 1-1/2 Hp., Power Feed, (1) Drill Vise, S/N Unknown

KEARNEY & TRECKER 27" 2-Axis LAYOUT DRILL PRESS, MDL. C-3, AUTOMETRIC, Spindle Taper 40 MT, Variable Spindle Speeds 50 Thru 2500 RPM, Power Quill Travel 11" w/4-Position Turret Stops, Feeds 0.0005" to .0148" RPM Table 14" F-B x 22-1/2" L-R, 2-Axis Travel, (1) Drill Chuck, Motor Drive 1 Hp., S/N 3-5590

DELTA 15" PEDESTAL DRILL PRESS

DAYTON 20" VARIABLE SPEED SINGLE SPINDLE DRILL PRESS, MDL. 32713, Spindle Speeds 80 Thru 1200 RPM, Motor Drive 1-1/2 Hp., S/N 127366

HARTFORD 18" PEDESTAL DRILL PRESS, Spindle Travel 6", Table 16" F-B x 18" L-R Adjustment Up/Down, 1/2" Drill Chuck, Drive 1/4 Hp, 115 Volts, 1 Phase, S/N 103690

MW THREE BANK PRODUCTION AUTOMATIC DRILL PRESS, Throat Depth 16", Spindles Power Feed Down, S/N NA

**SURFACE GRINDERS**

COVEL 6" x 18" SURFACE GRINDER, MDL. 15, Manual Table Feed, With Brown & Sharpe Permanent Magnetic Chuck and Coolant, S/N 15-1702

COVEL 10" x 16" 2-Axis SURFACE GRINDER, MDL. 17H, Table Manually and Automatic Feed, Table Working Surface 10" x 16", Grinding Wheel 10" x 1", Spindle 2 Hp., Table, Hydraulic Pump 1 Hp., With Electro-Magnetic Fine Line Chuck 10" x 16" Stone Dresser, Coolant Pump, CFC Coolant Separator, Bijur Oiling System Motorized, S/N 17H-5520

**FOR LEASE & FINANCE SERVICES - BIDITUP CAPITAL CORPORATION**

CALL 818-508-7034
CARBIDE GRINDERS

- BALDOR DOUBLE END PEDESTAL GRINDER, Catalog 1022W, Capacity 10” Diameter, 1 Hp., 230 Volts Direct Drive Motor, S/N S11649
- ROCKWELL CARBIDE GRINDER, MDL. 23-501, Motor Drive 1/2 Hp, 115 Volts, Single Phase, Pedestal Mounted, S/N 1370158
- DELTA CARBIDE GRINDER, Motor Drive 1/2 Hp, 110 Volts, Single Phase, Pedestal Mounted, S/N NA
- DELTA CARBIDE GRINDER, Motor Drive 1/2 Hp, 110 Volts, Single Phase, Pedestal Mounted, S/N M-H23-3055

GRINDERS

- SELLER OLIVER DRILL POINTER AND GRINDER, MDL. 510, FV62

PIPE, TUBE & BAR BENDER


BAND SAW

- ROLL-IN TRAVELING FRAME 12” VERTICAL BAND SAW, Height Under Guide 12”

SANDERS

- DAYTON BELT AND DISC SANDER, MDL. 3Z293, 6” Wide x 48” Long Belt, 9” Diameter Disc Mounted on Stand
- DURO BELT AND DISC SANDER, MDL. D3-066, 8” Wide x 48” Long Belt, 8” Diameter Disc, Mounted on Stand, S/N 508661
- PORTER CABLE WET TYPE BELT SANDER, 4” Wide x 48” Long Belt, Motor Drive 3 Hp., Mounted on Stand

POLISHING LATHES

- (2) DOUBLE END POLISHING & SANDING LATHES, (2) 4” Wide x 230’ Long Sanding Belts, 7-1/2 Hp. Direct Drive Motor, With Back Tensioning Stands

ELECTRICAL DISCHARGE MACHINE

- ELOX RAM TYPE 100 AMPERES EDM, MDL. 18-3816-DR, 18” Ram Stroke, Work Table: 16” F-B x 38” L-R, Tank Dimensions: 49-1/2”L x 28-1/2” F-B x 16-1/2” Ht., Ram Discharge Head: Size 10” F-B x 14” L-R, Vertical Travel 18, Digital Readout, DIGIST Program Monitor, ASTRA Mark II 1005 Power Supply, Riser Stage 14” x 10”, S/N 003956, New 1983

POWER CRIMPER

- GATES POWER CRIMPER SERIES 1500, MDL. 0500-2632, 2.2 KW 208/230 Volts Drive

PAINT LINE SPRAYING SYSTEM

- (2) PAINT SPRAY BOOTHS, 36” F-B x 188” L-R x 9’ High, With Exhaust Blowers, including (1) WET CLEANING TABLE 79” F-B x 147” L-R, (1) PART ELECTRIC DRYING TUNNEL Dimensions 48” Wide x 195” Long x 9’ High, (2) PAINT SPRAY POTS, ASSORTED SPRAY GUNS and AIR HOSES, (1) MDNO RAIL SYSTEM, 50’ Wide x 130’ Long Travel in Front of Both Spray Booths and Ther Drying Tunnel

FIBERGLASS COATING SYSTEM

- GS MFG. FIBERGLASS COATING SYSTEM, With Fiberglass Chopper Gun, Boom Arm, Ingersoll Rand Pump, Booth 12’ Wide x 48” Deep x 8’ Height

PIPE THREADER


Please Visit www.BIDITUP.com For a List of Our Upcoming Auctions
WELDING POSITIONER, WELDERS, PORTABLE WELDER, AIR COMPRESSORS & AIR RECEIVER TANKS, MATERIAL HANDLING EQUIPMENT, MISCELLANEOUS

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL (818) 508-7034

DIRECTIONS:
From Los Angeles to National City (Approximately 125 miles): Take 5 South to Miles of Cars (24th Street) Exit in National City. Turn right on Bay Marina Drive. Go on for 0.2 mile to Haffley Avenue. Make a right on Haffley.

LODGING:
Holiday Inn San Diego/National City
700 National City Boulevard
1-800-238-5544

Highway Inn Chula Vista
70 Broadway
1-800-434-7894

WELDING POSITIONER
FABSPEC 2500 LBS. WELDING POSITIONER, 36-5/8” Diameter T-Slotted Table, Power Tilt Down Thru 90°, Power Variable Rotation 360°, Table Horizontal Position, Adjustable Height Above Floor, Min. 39-1/2” Max 55”, S/N 1839

WELDERS
AIRCO 600 AMPS ARC WELDERS, MDL. DC600, S/N 71-581840, With Wire Feeder S/N 600DBR24RSA, Welding Lines & Stingers, Mounted on Cart

(12) HOBART 450 AMPS MEGA MIG WELDERS, MDL. 450 RVS With Hobart 2400 Wire Feeder, Welding Lines & Stingers, Mounted on Cart, S/N 89WSO1899, S/N 89WSO1098, S/N 89WSO1397, S/N 89WSO1096, S/N 89WSO1894, S/N 89WSO1091, S/N 89WSO1053, S/N 89WSO1025, S/N 7WSO6240, S/N 83WSO5717, S/N NA

(4) MILLER 450 AMPS DC ARC WELDERS, MDL. CS450, Miller Matic J1151 Wire Feeder, Welding Lines & Stingers, Mounted on Cart, S/N GET55911, S/N GE 749617, S/N KA905724, S/N NA

(3) MILLER DELTA 450 AMPS ARC WELDERS, With Wire Feeder, MDL. 450, Miller JJ48 and All Mounted on Cart, S/N GET55911 (Note this unit has Welding Lines & Stingers, Wire Feeder), S/N JJ447069 (Note this unit has Welding Lines & Stingers, Wire Feeder), S/N JD89823, (Note this unit does not have Welding Lines & Stingers)

MILLER DELTAWELD 450 AMPS WELDERS, MDL. R3M300, Mounted on Cart, S/N NA

(2) AIRCO 400 AMPS ARC WELDERS, MDL. 4DDR-24B, DC Bumblebee, Air Reduction, With Wire Feeder, Welding Lines & Stingers, Mounted on Cart, S/N 14130610, S/N NA

ERCO MATIC 300 AMPS AC WELDER, MDL. CV300 II, Aircomatic Universal II Wire Feeder, Welding Lines & Stingers, Mounted on Cart, S/N RG0410

ERCO 300 AMPS DC WELDER, MDL. 3VCV-6A, Bumblebee Welding Lines & Stingers, Mounted on Cart, S/N 9740

MILLER 300 AMPS AC/DC ARC WELDER, MDL. MP300, Miller SS4A Wire Feeder, Welding Lines & Stingers, Mounted on Cart, S/N JA 439847

MILLER 300 AMPS AC/DC ARC WELDER, MDL. MP300, Miller SS4A Wire Feeder, Welding Lines & Stingers, Mounted on Cart, S/N JA 439847

MILLER 300 AMPS CONSTANT CURRENT DC ARC WELDER, MDL. SRH-333, Welding Lines & Stingers, Mounted on Cart, S/N JC39753

LINCOLN 300 AMPS IDEALARC WELDERS, MDL. R3M300, Cables and Stingers, Mounted on Cart, S/N NA

PORTABLE WELDER
MILLER TRAILBLAZER GAS DRIVEN 400AC/300DC WELDING GENERATOR, INERT GAS – METALLIC, 300 DC AMPS, 400 AC AMPS, AC & DC Meter, (1) Weld Amp, Meter, Gas In/Out Connection, 115 Volts AC Auxiliary Power Plug While Welding, 115 Volts DC Plug Throttle in Weld, S/N 71-601508

AIR COMPRESSORS & AIR RECEIVER TANKS
DevILBISS 10 HP. AIR COMPRESSOR, MDL. 445, Equipt 120 Gallons Air Receiver, S/N 326580, New 1980

DevILBISS 5 HP. TANK MOUNTED AIR COMPRESSOR, Air Receiver 80 Gallons, MDL. Compressor Pump 432, S/N 192660, Unit MDL. VAG-5206, S/N 229886

GAST 1/3 HP. TANK MOUNTED AIR COMPRESSOR, Pump MDL. 3H8B-69T-M300X, 52673, 2-Gallon Air Receiver, S/N SK37NN0263X

(8) MANCHESTER AIR STORAGE TANKS, 75.6 Gallons, 200 psi

(6) MANCHESTER AIR STORAGE TANKS, 54.1 Gallons, 200 psi

(12) MANCHESTER AIR STORAGE TANKS, 44.8 Gallons, 200 psi

MATERIAL HANDLING EQUIPMENT
POWER CONVEYOR, 20” Wide Belt x 6’ Long, Motor Drive 1 Hp.

(2) ACCO VAC-U-LIFT VACUUM SHEET LIFT, MDL. 3200-10-3-3-6-65P, 810 Lbs. Lift Capacity, Overall Length 120” x 36” Wide, (3) Adjustable Sets of Vacuum Pads Equipped With Power Unit, S/N 90-10-57-30, S/N NA

WESTERN HOIST
FINISHED PRODUCTS
Lifts From 6,000 Lb., MDSL. Y2K, XLA, WP-2, CXLH, CWP-15, WFP-12, WFP-25, WFTA-12, AC Series.

MISCELLANEOUS
WESTERN 1000 LBS. PORTABLE PLATFORM BEAM SCALE, MDL. NP1000, 20” x 22” Platform, Ohaus Under & Over Indicator, 1-Part Bucket, 4-Beam Weights, S/N 127178-5

LARGE QUANTITY OF PISTON PIPE, A53 Grade B, 8”, 10”, 12” Diameters, 40’, 35’, 10’ Lengths, .250” – .330” Wall Thickness

Ladders; Gas Station Pump; Stencil; Mikida Electric Hand Grinders; Pneumatic Hand Tools; Assorted Dies; Nibs; Grinding Heads; End Mills; Drill Taps; Reamers; Chuck; Vises; Gages; Hand Lifts; Die Carts; Bins; Benches; Tables; Shop Fans; Metal Storage Racks; Large Quantity Steel Tubing; Sheet Stock; Etc.; Welding Fixtures; Setup Stands; Tables; Office Equipment; Furniture; Plus Much, Much, More
LIVE ON-SITE ONLY

MACHINERY AUCTION
AUGUST 14, 2007

—— WESTERN HOIST, INC.——
Owner Retiring
Late Model CNC Turning Centers, CNC Robotic Welding System,
Machining & Fabrication Equipment & Approximately 35 Welders

AUCTION
Tuesday, August 14, 2007
Beginning at 10:30 A.M. PDT

PREVIEW
Monday, August 13, 2007
9:00 A.M. to 4:00 P.M. PDT

LOCATION
2200 Haffley Avenue
National City, CA 91950

FOR THE COMPLETE TERMS & CONDITIONS OF THIS AUCTION
Please visit our website — www.BIDITUP.com and click on Western Hoist, Inc.

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FEATURED AUCTION
Tuesday, August 14, 2007
National City, California

WESTERN HOIST, INC.
Owner Retiring
Late Model CNC Turning Centers, CNC Robotic Welding System,
Machining & Fabrication Equipment & Approximately 35 Welders

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CA Bond #CSC 3062775

ATTENTION: PLANT MANAGER OR EQUIPMENT BUYER

MACHINERY AUCTION, LOOK INSIDE!

Mazak Quick Turn
Turning Center

Cincinnati 1/4" x 12'
Mechanical Press Brake

< ESAB ASEA CNC Robotic Welding System With Dual Station Positioner

Presorted
First Class Mail
U.S. Postage PAID
 Eugene, Oregon Permit No. 305